SAFETY DATA SHEET

ROHM & HAAS CHEMICALS LLC

Product name: RHOPLEX™ HA-8 Emulsion **Issue Date:** 09/08/2021
Print Date: 05/23/2023

ROHM & HAAS CHEMICALS LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: RHOPLEX™ HA-8 Emulsion

Recommended use of the chemical and restrictions on use
Identified uses: Architectural Binder Coatings.

COMPANY IDENTIFICATION
ROHM & HAAS CHEMICALS LLC
Agent for Rohm and Haas Chemicals LLC
400 ARCOLA ROAD
COLLEGEVILLE PA 19426-2914
UNITED STATES

Customer Information Number: 800-258-2436
SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER
24-Hour Emergency Contact: 1 800 424 9300
Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification
GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)
Not a hazardous substance or mixture.

Other hazards
No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature: Acrylic emulsion
This product is a mixture.

Component	CASRN	Concentration

Acrylic polymer(s)	Not hazardous	>= 42.0 - 46.0 %
Residual monomers	Not required	< 90.0 PPM
Formaldehyde	50-00-0	<= 600.0 PPM
Water	7732-18-5	>= 54.0 - 55.0 %

4. FIRST AID MEASURES

Description of first aid measures
General advice:
If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air and keep comfortable for breathing; consult a physician.

Skin contact: Wash off with plenty of water.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: No emergency medical treatment necessary.

Most important symptoms and effects, both acute and delayed:
Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed
Notes to physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Extinguishing media

Suitable extinguishing media: To extinguish combustible residues of this product use water fog, carbon dioxide, dry chemical or foam..

Unsuitable extinguishing media: None known..

Special hazards arising from the substance or mixture

Hazardous combustion products: Under fire conditions some components of this product may decompose. The smoke may contain unidentified toxic and/or irritating compounds.. Combustion products may include and are not limited to:. Carbon dioxide.. Carbon monoxide..

Unusual Fire and Explosion Hazards: Material can splatter above 100C/212F.. This material will not burn until the water has evaporated. Residue can burn..

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry.. Contain fire water run-off if possible..

Special protective equipment for firefighters: Wear self-contained breathing apparatus and protective suit.. If protective equipment is not available or not used, fight fire from a protected location or safe distance..

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Use personal protective equipment. Keep people away from and upwind of spill/leak. Material can create slippery conditions.

Environmental precautions: CAUTION: Keep spills and cleaning runoff out of municipal sewers and open bodies of water.

Methods and materials for containment and cleaning up: Contain spills immediately with inert materials (e.g., sand, earth). Transfer liquids and solid diking material to separate suitable containers for recovery or disposal.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Keep container tightly closed. Do not breathe vapors, mist or gas.

Conditions for safe storage: Keep from freezing - product stability may be affected. STIR WELL BEFORE USE.

Storage stability
Storage temperature: 1 - 49 °C (34 - 120 °F)
Other data: Monomer vapors can be evolved when material is heated during processing operations. See SECTION 8, for types of ventilation required. This material contains trace levels of formaldehyde in the aqueous phase. The product will generate additional formaldehyde upon cure. Lack of adequate ventilation may result in airborne levels of formaldehyde above established exposure limits in the workplace. Monitoring the workplace to determine actual formaldehyde levels is recommended. See OSHA Formaldehyde Standard 29 CFR 1910.1048 forfurther information.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters
If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
Formaldehyde	OSHA CARC	PEL	0.75 ppm
	Further information: OSHA specifically regulated carcinogen		

	OSHA CARC	STEL	2 ppm
	Further information: OSHA specifically regulated carcinogen		
	ACGIH	TWA	0.1 ppm
	Further information: DSEN: Dermal Sensitization; RSEN: Respiratory sensitization; A1: Confirmed human carcinogen		
	ACGIH	STEL	0.3 ppm
	Further information: DSEN: Dermal Sensitization; RSEN: Respiratory sensitization; A1: Confirmed human carcinogen		

Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields).

Skin protection

Hand protection: Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Examples of preferred glove barrier materials include: Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Styrene/butadiene rubber. Examples of acceptable glove barrier materials include: Butyl rubber. Avoid gloves made of: Viton. Polyvinyl alcohol ("PVA"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Wear clean, body-covering clothing.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions no respiratory protection should be needed; however, if discomfort is experienced, use an approved air-purifying respirator.
The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	
Physical state	liquid
Color	White, milky
Odor	Acrylic odor
Odor Threshold	No data available
pH	2.1 - 3.1
Melting point/range	No data available
Freezing point	No data available

Boiling point (760 mmHg)	100.00 °C (212.00 °F) Water
Flash point	Noncombustible
Evaporation Rate (Butyl Acetate = 1)	<1.00 Water
Flammability (solid, gas)	Not Applicable
Lower explosion limit	Not Applicable
Upper explosion limit	Not Applicable
Vapor Pressure	17.0000000 mmHg at 20.00 °C (68.00 °F) Water
Relative Vapor Density (air = 1)	<1.0000 Water
Relative Density (water = 1)	1.0000 - 1.2000
Water solubility	partly miscible
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	Not Applicable
Decomposition temperature	Thermal decomposition may yield acrylic monomers.
Dynamic Viscosity	50.000 - 350.000 mPa.s
Kinematic Viscosity	No data available
Explosive properties	No data available
Oxidizing properties	No data available
Molecular weight	No data available
Percent volatility	54.00 - 55.00 %

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: No dangerous reaction known under conditions of normal use.

Chemical stability: Stable

Possibility of hazardous reactions: Product will not undergo polymerization.

Conditions to avoid: No data available

Incompatible materials: There are no known materials which are incompatible with this product.

Hazardous decomposition products: Thermal decomposition may yield acrylic monomers..

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Information on likely routes of exposure
Ingestion, Inhalation, Skin contact, Eye contact.

Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)

Acute oral toxicity
Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

Based on testing for product(s) in this family of materials:
LD50, Rat, male, > 5,000 mg/kg No deaths occurred at this concentration.

Information for components:

Acrylic polymer(s)
For similar material(s): LD50, Rat, > 5,000 mg/kg

Residual monomers
Single dose oral LD50 has not been determined.

Formaldehyde
LD50, Rat, 100 mg/kg

Acute dermal toxicity
Prolonged skin contact is unlikely to result in absorption of harmful amounts.

Based on testing for product(s) in this family of materials:
LD50, Rabbit, > 5,000 mg/kg No deaths occurred at this concentration.

Information for components:

Acrylic polymer(s)
For similar material(s): LD50, Rabbit, > 5,000 mg/kg

Residual monomers
The dermal LD50 has not been determined.

Formaldehyde
LD50, Rabbit, 270 mg/kg

Acute inhalation toxicity
No adverse effects are anticipated from single exposure to mist.

LC50, Rat, male, 1 Hour, dust/mist, > 5.0 mg/l No deaths occurred at this concentration.
Information for components:

Acrylic polymer(s)
Dust may cause irritation of the upper respiratory tract (nose and throat) and lungs.

For similar material(s): LC50, Rat, dust/mist, > 3.4 mg/l

Residual monomers
The LC50 has not been determined.

Formaldehyde
LC50, Rat, 4 Hour, vapour, 0.578 mg/l

Skin corrosion/irritation
Based on testing for product(s) in this family of materials:
Brief contact is essentially nonirritating to skin.
Prolonged contact may cause slight skin irritation with local redness.

Information for components:

Acrylic polymer(s)
Brief contact may cause slight skin irritation with local redness.

Formaldehyde
Brief contact may cause skin burns. Symptoms may include pain, severe local redness and tissue damage.

Serious eye damage/eye irritation
Based on testing for product(s) in this family of materials:
May cause slight eye irritation.
Corneal injury is unlikely.

Information for components:

Acrylic polymer(s)
May cause slight eye irritation.

Formaldehyde
May cause severe irritation with corneal injury which may result in permanent impairment of vision, even blindness. Chemical burns may occur.
Vapor may cause eye irritation experienced as mild discomfort and redness.
Vapor may cause lacrimation (tears).
Effects may be delayed.

Sensitization
Based on testing for product(s) in this family of materials:
Did not cause allergic skin reactions when tested in humans.

For respiratory sensitization:
No relevant data found.

Information for components:

Acrylic polymer(s)
For skin sensitization:
No relevant data found.

For respiratory sensitization:
No relevant data found.

Formaldehyde
Has caused allergic skin reactions in humans.
Has caused allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)
Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Information for components:

Acrylic polymer(s)
Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Formaldehyde
Material is corrosive. Material is not classified as a respiratory irritant; however, upper respiratory tract irritation or corrosivity may be expected.

Aspiration Hazard
Based on physical properties, not likely to be an aspiration hazard.

Information for components:

Acrylic polymer(s)
Based on physical properties, not likely to be an aspiration hazard.

Formaldehyde
Aspiration into the respiratory system may occur during ingestion or vomiting. Due to corrosivity, tissue damage or lung injury may occur.

Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)

Specific Target Organ Systemic Toxicity (Repeated Exposure)
No relevant data found.

Information for components:

Acrylic polymer(s)
No relevant data found.

Formaldehyde
In animals, effects have been reported on the following organs:
Kidney.
Liver.
Respiratory tract.
Skin.

Carcinogenicity
No relevant data found.

Information for components:

Acrylic polymer(s)
No relevant data found.

Formaldehyde
Has caused cancer in humans. Has caused cancer in laboratory animals.

Carcinogenicity

Component	List	Classification
Formaldehyde	IARC	Group 1: Carcinogenic to humans
	US NTP	Known to be human carcinogen
	OSHA CARC	OSHA specifically regulated carcinogen
	ACGIH	A1: Confirmed Human Carcinogen

Teratogenicity
No relevant data found.

Information for components:

Acrylic polymer(s)
No relevant data found.

Formaldehyde
Has been toxic to the fetus in laboratory animals at doses toxic to the mother. Did not cause birth defects in laboratory animals.

Reproductive toxicity
No relevant data found.

Information for components:

Acrylic polymer(s)
No relevant data found.

Formaldehyde
No data available.

Mutagenicity
No relevant data found.

Information for components:

Acrylic polymer(s)
No relevant data found.

Formaldehyde
In vitro genetic toxicity studies were negative in some cases and positive in other cases.
Animal genetic toxicity studies were negative in some cases and positive in other cases.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Toxicity

Acute toxicity to fish
Material is practically non-toxic to aquatic invertebrates on an acute basis (LC50/EC50 > 100 mg/L).

LC50, Lepomis macrochirus (Bluegill sunfish), 96 Hour, > 100 mg/l

Acute toxicity to aquatic invertebrates
EC50, Daphnia magna (Water flea), 48 Hour, > 100 mg/l

Acute toxicity to algae/aquatic plants
ErC50, Scenedesmus capricornutum (fresh water algae), 72 Hour, Growth rate inhibition, > 100 mg/l

Toxicity to bacteria
EC50, activated sludge, 3 Hour, Respiration rates., > 100 mg/l

Persistence and degradability
Biodegradability: Material has inherent, ultimate biodegradability according to OECD test (s) guidelines (reaches > 60 or 70% biodegradation in OECD test(s).
10-day Window: Not applicable
Biodegradation: 100 %
Exposure time: 28 d
Method: OECD Test Guideline 302B or Equivalent

Bioaccumulative potential
Bioaccumulation: No bioconcentration of the polymeric component is expected because of its high molecular weight. Polymeric dispersions will color water a milky white.

Mobility in soil
No relevant data found.

13. DISPOSAL CONSIDERATIONS

Disposal methods: Coagulate the emulsion by the stepwise addition of ferric chloride and lime. Remove the clear supernatant and flush to a chemicalsewer. For disposal, incinerate or landfill at a permitted facility in accordance with local, state, and federal regulations.

Contaminated packaging: Empty containers retain product residues. Follow label warnings even after container is emptied. Improper disposal or reuse of this container may be dangerous and illegal. Refer to applicable federal, state and local regulations.

14. TRANSPORT INFORMATION

DOT
Not regulated for transport

Classification for SEA transport (IMO-IMDG):
Not regulated for transport

Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):
Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312
No SARA Hazards

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Pennsylvania
Any material listed as "Not Hazardous" in the CAS REG NO. column of SECTION 2, Composition/Information On Ingredients, of this MSDS is a trade secret under the provisions of the Pennsylvania Worker and Community Right-to-Know Act.

California Prop. 65
This product contains a chemical that is at or below California Propositions 65's "safe harbor level" as determined via a risk assessment. Therefore, the chemical is not required to be listed as a Prop 65 chemical on the SDS or label.

United States TSCA Inventory (TSCA)
All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Hazard Rating System
HMIS

Health	Flammability	Physical Hazard
1	0	0

Revision
Identification Number: 11020777 / 1001 / Issue Date: 09/08/2021 / Version: 7.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
OSHA CARC	OSHA Specifically Regulated Chemicals/Carcinogens
PEL	Permissible exposure limit (PEL)
STEL	Short-term exposure limit
TWA	8-hour, time-weighted average

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

ROHM & HAAS CHEMICALS LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that

his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.
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