Issued 1/14/2022



100 Sonneborn Lane, Petrolia, Pennsylvania 16050 Tel: 724-756-2210 Toll Free: 877-948-2688

hollyfrontier.com/hfls

Specifications for

PETRONATE® L Sodium Sulfonate

PROPERTIES GUARANTEED	TEST METHOD	<u>LIMITS</u>
Sulfonate Content, wt%	ASTM D3712	61.0/63.0
Oil, wt %	ASTM D3712	31.0/35.0
Water, wt%	ASTM D95	4.0/5.0
Free Alkalinity, mg KOH/ gm	LATM 067	2.0 Max
ASTM Color, Dilute	ASTM D1500	5.0 max
Equivalent Weight	ASTM D3712	415/430
Density @ 20°C, Kg/m ³	LATM 124	Report

Product Description and Application:

Petronate L is an all-natural low molecular weight first intent sodium sulfonate. It is recommended for use in soluble oils and semi-synthetic fluids to impart all of the benefits of natural sodium sulfonate and exhibits improved emulsion properties compared to commercially available synthetic products. Nominal dosages would range from 1.0 to 10.0 wt. % of the finished soluble oil or semi-synthetic fluid. Petronate L is compatible with most mineral base oils, white oils, and synthetic base stocks.

The information contained herein is correct to the best of our knowledge. Your attention is directed to the pertinent Safety Data Sheets for the products mentioned herein. All sales are subject to Sonneborn's standard terms and conditions of sale, copies of which are available upon request and which are part of Sonneborn's invoices and/or order acknowledgments. Except as expressly provided in Sonneborn's standard terms and conditions of sale, no warranty, express or implied, including warranty of merchantability or fitness for particular purpose, is made with respect to the products described herein. Nothing contained herein shall constitute permission or recommendation to practice any invention covered by a patent without a license from the owner of the patent. 14086710A032806