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SECTION I : IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY / UNDERTAKING

• Product identifier name of the product

Substance Name

MKOREZ[®] HRR-100

Chemical family

Petroleum hydrocarbon resin Cas number 64742-16-1 <u>EC Number</u> Polymer exempt <u>Reach registration number</u> Polymer exempt

• Relevant identified uses of the substance or mixture and uses advised against :

<u>Identified uses</u> Additive for adhesives, paints, coatings, inks <u>Uses advised against</u> None known

• Details of the supplier of the safety data sheet

<u>Company name</u> KOLON INDUSTRIES <u>Address</u> 9th FL, One&Only tower, Magokdong-ro 110, Gangseo-gu, Seoul, Korea(07793) <u>Telephone / Fax</u> (82) 2 3677 6121 / (82) 2 3677 6191

• Emergency telephone <u>For emergency health, safety & environmental information</u> (82) 2 3677 6124

SECTION 2 : HAZARDS IDENTIFICATION

Classification of the substance or mixture

Regulation (EU) 2015/830 (REACH), Annex II Not classified as dangerous for supply/use.



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Label elements

<u>Hazard pictograms</u> None <u>Signal word</u> None <u>Hazard statements</u> None <u>Additional precautionary statements</u> None

Other hazards

None

SECTION 3 : COMPOSITION / INFORMATION ON INGREDIENTS

Substances

Component	Cas number	EC No	Weight % range
Petroleum hydrocarbon resin	64742-16-1	Polymer exempt	100

Name	Index number in CLP Annex VI	Weight % content
Petroleum hydrocarbon resin	Not available	100

Classification

Component	Classification
Petroleum hydrocarbon resin	See section. 15

SECTION 4 : FIRST AID MEASURES

· Description of first aid measures

- General notes
 - Not available

Following inhalation

Give artificial respiration if victim is not breathing.

Move victim to non-contaminated place if side effect occurred.

Get medical attention immediately.

Following skin contact

Get medical attention if needed.

Dry and wash thoroughly contaminated clothing and shoes before reuse.

Remove contaminated clothing and shoes. Wash immediately skin.

Following eye contact

Get medical attention immediately.

With soap and water for at least 15 minutes.

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Following ingestion

Get medical attention if swallowed amount of substances.

Self-protection of the first aider

Not available

Most important symptoms and effects, both acute and delayed

Both acute and delayed effects

Burns should be treated as thermal burns. The material will come off as healing occurs; therefore, immediate removal from the skin is not necessary.

• Indication of any immediate medical attention and special treatment needed

<u>Hazards</u>

Contact with molten substance/product may cause severe burns to skin and eyes.

Treatment

Treat symptomatically

SECTION 5 : FIRE FIGHTING MEASURES

Exitinguishing media

<u>Suitable extinguishing media</u> Dry chemical, CO₂, water spray, regular foam <u>Unsuitable extinguishing media</u> Not available

• Specific hazards arising from the substance or mixture

<u>Thermal decomposition products</u> Carbon oxides, nitrogen oxides <u>Fire and explosive hazard</u> It could be a slight fire hazard.

Advice for firefighters

Move containers from fire area if you can do it without risks. Do not scatter spilled material with high pressure water streams. Mank an embankment for further processing. Use extinguishing agent suitable for type of surrounding fire. Avoid inhalation of the substance or combustion products. Stay upwind and keep out of low areas.

SECTION 6 : ACCIDENTAL RELEASE MEASURES

• Personal precautions, protective equipment and emergency procedures

For non-emergency personnel <u>Protective equipment</u> Not available

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Emergency procedures

Not available

For emergency responders

Keep away from waterways and sewers.

Isolate exposed area.

Keep unauthorized personnel away.

Move materials to suitable containers for later disposal.

Environmental precautions

<u>Atomosphere</u> Not available <u>Land</u> Not available

Underwater

Do not release spillage into sewers.

• Methods and material for containment and cleaning up

For containment Not available For cleaning up <u>Small spill</u> Dispose waste as waste synthesis resin(general waste). <u>Large spill</u> Collect and then recycle or dispose as a waste resin(general waste). Other information

Not available

Reference to other sections

See also section 8 and 13 of the safety data sheet.

SECTION 7 : HANDLING AND STORAGE

Precautions for safe handling

Protective measures

Prevent skin and eye contact

Avoid contact in the molten state by heat and vapor inhalation.

Measures to prevent fire

When static electricity generates, remove by grounding, cleaning work space, and using articles preventing electrification.

Measures to prevent aerosol and dust generation

Not available

Measures to prevent the environment

Not available

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Advice on general occupational hygiene Not available

Conditions for safe storage, including any incompatibilities

Technical measures and storage conditions

Avoid contact with straight sunlight and moisture.

Packaging materials

Not available (but keep it with nitrogen or vacuum condition to avoid moisture in air) Requirements for storage rooms and vessels

Once opened, it must be used up or keep container tightly re-sealed to avoid misture.

Minimize generation and accumulation of dust store in a cool, dry, well-ventilated area. <u>Storage stability</u>

18 month (below 40°C in nitrogen).

Storage class

Further information on storage conditions

Store and use by regulation of central government and local self-government.

Specific end use(s)

Recommendations Adhesive, paints, coatings, tire, inks Industrial sector specific solutions Not available

SECTION 8 : EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

Occupational exposure limits <u>ACGIH regulation</u> Not available <u>Biological exposure index</u> Not available <u>OSHA</u> Not available <u>NIOSH regulation</u> Not available <u>EU regulation</u> Not available <u>Spain regulation</u> Not available

Exposure controls

Appropriate engineering controls

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Substance/mixture related measures to prevent exposure during identified uses		
Not available		
Structural measures to prevent exposure		
Not available		
Organisational measures to prevent exposure		
Check legal suitability of exposure level.		
Technical measures to prevent exposure		
Provide local exhaust ventilation system or other engineering controls to keep the		
airborne concentrations of vapor below their respective threshold limit value.		
Personal protection equipment		
Eye and face protection		
Wear safety glasses(goggles) to protect eyes from dust.		
Skin protection		
Hand protection		
Wear appropriate protective gloves to prevent exposure of skin.		
Body protection		
Wear appropriate protective clothing to prevent exposure of skin.		
Respiratory protection		
Wear NIOSH or european standard EN 149 approved full or half face piece(with goggles)		
respiratory protective equipment when necessary.		
Air respirator are required in case of high frequency use or severe exposure		
Air-purifying respirator(high efficiency particulate absorber)		
In case of unknown concentrations or urgent risk of life/health		
Air-line mask(combination airline breathing mask)		
Air-breathing apparatus(full facepiece)		
Thermal hazards		
Not available		
Environmental exposure controls		
Substance/mixture related measures to prevent exposure		
Not available		
Instruction measures to prevent exposure		
Not available		
Organisational measures to prevent exposure		
Not available		
Technical measures to prevent exposure		
Not available		
SECTION 9 · PHYSICAL AND CHEMICAL PROPERTIES		

SECTION 9 : PHYSICAL AND CHEMICAL PROPERTIES

>Information on basic physical and chemical properties

Apperance

Description Solid

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<u>Color</u> Yellow

• Odor

Petrochemical odor

Odor threshold

Not available

• pH

Not available

- Melting point/freezing point 97~107°C (Softening point)
- Initial boiling point and boiling range
 Not available
- Flash point

> 270°C

- Evaporation rate Not applicable
- Flammability(solid, gas)

Not available

Upper/lower flammability or explosive limits

Not available (Dust explosiveness : minimum complexing energy (M.I.E TEST) <3mJ)

Vapor pressure

Not applicable

Vapor density

Not applicable

Specific gravity(Relative density)

1.0~1.2

Solubility(ies)

Insoluble

Partition coefficient(n-octanol/water)

Not applicable

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- Auto ignition temperature
 Not available
- Decomposition temperature
 Not available
- Viscosity < 200 cps (200℃)
- Explosive properties
 Not available
- Oxidizing properties
 Not available
- Molecular weight 600 ~ 900 (Mw)
- Other information
 <u>Surface tension</u>
 Not available

SECTION 10 : STABILITY AND REACTIVITY

Reactivity

It will not occur polymerization reaction. If exposed to moisture in the air reacts slightly from the surface, causing problems in quality.

Chemical stability

Stable under normal temperatures and pressures.

Possibility of hazardous reactions

Not available

Condition to avoid

Avoid moisture, heat, flames, sparks and other sources of ignition.

Incompatible materials

Strong oxidizing agent

Hazardous decomposition products

Carbon oxides, nitrogen oxides

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SECTION 11 : TOXICOLOGICAL INFORMATION

Information on toxicology effects

Acute toxicity				
Oral : Not classified ATEmix = 6,994mg/kg				
(Petroleum hydrocarbon resin : LD ₅₀ = 7,000mg/kg(mammal))				
Dermal : Not classified				
(100% of this product consist of ingredients of unknown material)				
(Petroleum hydrocarbon resin : Not available)				
Inhalation(dust/mist) : Not classified				
(100% of this product consist of ingredients of unknown material)				
(Petroleum hydrocarbon resin : Not available)				
Skin corrosion/irritation				
Not classified				
(Petroleum hydrocarbon resin : Not classified)				
(Skin irritation test : not irritative based on primary irritation index = 0)				
Serious eye damage/irritation				
Not classified				
(100% of this product consist of ingredients of unknown material)				
(Petroleum hydrocarbon resin : Not available)				
Respiratory sensitization				
Not available				
Skin sensitization				
Not classified				
(100% of this product consist of ingredients of unknown material)				
(Petroleum hydrocarbon resin : Not available)				
<u>Carcinogenicity</u>				
Not available				
EU CLP : Not available				
IARC : Not available				
NTP : Not available				
OSHA : Not available				
WISHA : Not available				
ACGIH : Not available				
Germ cell Mutagenicity				
Not available				
Reproductive toxicity				
Not classified				
(100% of this product consist of ingredients of unknown material)				
(Petroleum hydrocarbon resin : Not available)				
Specific target organ toxicity(single exposure)				
Not available				

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SECTION 12 : ECOLOGICAL INFORMATION

Specific target organ toxicity(repeat exposure)

Not classified

(100% of this product consist of ingredients of unknown material)

(Petroleum hydrocarbon resin : Not available)

Aspiration hazard

Not available

Acute toxicity

Fish

Not classified

(100% of this product consist of ingredients of unknown material)

(Petroleum hydrocarbon resin : Not available)

<u>Crustacea</u>

Not classified

(100% of this product consist of ingredients of unknown material) (Petroleum hydrocarbon resin : Not available)

Algae/aquatic plants

Not classified

(100% of this product consist of ingredients of unknown material) (Petroleum hydrocarbon resin : Not available)

Chronic toxicity

Fish

Not available

<u>Crustacea</u>

Not available

Algae/aquatic plants

Not available

Persistence and degradability

Persistence

Not readily degradable. And there were persistence possibility with insoluble. (Petroleum hydrocarbon resin : Not available)

Biodegradation

Non-biodegradable (100% of this product consist of ingredients of unknown material) (OECD TG031C))



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Bioaccumulative potential

- Bioaccumulation Not available (100% of this product consist of ingredients of unknown material) (Petroleum hydrocarbon resin : Not available)
- Mobility in soil
 Not available

Results of PBT and vPvB assessment

Not available

- Other adverse effects
 Not available
- Hazardous to the ozone layer

Not applicable

SECTION 13 : DISPOSAL CONSIDERATIONS

Waste treatment methods

Product/Packaging disposal Not available Waste codes / Waste designation according to LoW(2015) 20 01 28 Waste treatment-relevant information Not available Sewage disposal-relevant information Not available Other disposal recommendations Waste must be disposed of in accordance with federal, state and local environmental control regulations.

SECTION 14 : TRANSPORT INFORMATION

• UN number

Not applicable

• UN proper shipping name

Not applicable



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- Transport hazard class
 Not applicable
- Packing group
 Not applicable
- Environmental hazards
 Not applicable

Special precautions for user

In case of fire Not applicable In case of leakage Not applicable

Transport in bulk according to Annex II of Marpol 73/78 and the IBC Code
 Not applicable

SECTION 15 : REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture EU CLP 2008 <u>Classification</u> Not classified <u>Hazard statement codes</u> Not applicable <u>Precautionary statement codes</u> Not applicable EU SVHC list Not detected EU Authorization list Not applicable EU Restriction list Not applicable

Foreign regulatory information

U.S.A Management information OSHA(29CFR1910.119) Not regulated

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CERCLA 103(40CFR302.4) Not regulated EPCRA 302(40CFR355.3) Not regulated EPCRA 304(40CFR355.4) Not regulated EPCRA 313(40CFR372.65) Not regulated

Inventory status

Country	Inventory	status
United states	TSCA	listed
Canada	DSL	listed
Europe	EINECS	listed
Australian	AICS/NICNAS	listed
Japan	MITI	listed
Korea	KECI	listed
Philippines	PICCS	listed
China	IECSC	listed

Chemical safety assessment

Not available

SECTION 16 : OTHER INFORMATION

Product safety data sheet for MKOREZ® HRR-100 prepared in accordance with Regulation (EU) 2015/830 (REACH), Annex II

Indication of changes

Version Rev. 2 <u>Revision date</u> 1 Mar 2021

Abbreviation and acronyms

ACGIH : American Conference of Government Industrial Hygienists CLP : Classification labelling packaging regulation; regulation (EC) No 1272/2008 CAS no. : Chemical abstracts service number EC Number : EINECS and ELINCS number(see also einecs and elinecs) EU : European union IARC : International Agency for Research on Cancer NIOSH : National Institute for Occupational Safety & Health NTP : National Toxicology Program

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OSHA : European agency for safety and health at work PBT : Persistent, bioaccumulative and toxic substance REACH : Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006 SVHC : Substance of very high concern vPvB : Very persistent and very bioaccumulative UN : United Nations Marpol : International Convention for the Prevention of Pollution from Ships (IMO) IBC : Intermediate Bulk Container CERCLA : Comprehensive Environmental Response, Compensation & Liability Act (US) Key literature reference and sources for data Korea Occupational Health & Safety Agency(SDS) - (http://www.kosha.or.kr) National Chemicals Information System - (http://ncis.nier.go.kr/) The product analysis conducted by research institute of KOLON INDUSTRIES, Inc. (chemical) Korea testing and research institute for chemical industry skin irritation test data (TBH-000125(2004), test method : the notice 1999 of korea food and drug administration. Korea testing and research institute for chemical industry hazardous chemical substance analysis data M.I.E test report of chilworth in USA The SDS data published by Stabilizer manufacturer EU CLP - (https://echa.europa.eu/information-on-chemicals/cl-inventory-database) Chemical risk information platform(CHRIP) - (http://www.safe.nite.go.jp/english/db.html) Quantitative structure activity relation(QSAR) International uniform chemical information database(IUCLID) American Conference of Governmental Industrial Hygienists TLVs and BEIs. NIOSH Pocket Guide - (http://www.cdc.gov/niosh/npg/npgdcas.html) IARC Monographs on the Evaluation of Carcinogenic Risks to Humans (http://monographs.iarc.fr) National Toxicology Program - (http://ntp.niehs.nih.gov/results/dbsearch/) Guidance on using the European Waste Catalogue to code waste (https://www.sepa.org.uk/media/163421/ewc_guidance.pdf) TOMES-LOLI® - (http://www.rightanswerknowledge.com/loginRA.asp) Classification and procedure used to derive the classification for mixtures according to regulation (EC) No 1272/2008(CLP) Not classified

Relevant r-phrases and/or h-statements(Number and full text) Not applicable

Trainging advice

Do not handle until all safety precautions have been read and understood.



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Further information

This safety data sheet is based on the legal provisions of the reach regulation, as amended. Its contents are intended as a guide to the appropriate precautionary handling of the material. It is the responsibility.

ANNEX TO THE SDS

Exposure assessment

MKOREZ® HRR-100 is not classified for human health or the environment, is not a CMR and is not PBT or vPvB. An exposure assessment and the calculation of risk characterization ratios are therefore not required.

The information contained herein is to the best of our knowledge and belief accurate. Since SDS is to provide information on the health/safety/environment to users of the substance, data written here do not mean to ensure properties of matter or spec.