

# EBECRYL® 3200

Low Viscosity Aliphatic Epoxy and Bisphenol A Epoxy Acrylate

March 2017



## INTRODUCTION

EBECRYL 3200 is a blend of acrylated aliphatic and aromatic bisphenol A epoxy resins and exhibits relatively low viscosity and good wetting ability. Films of EBECRYL 3200 cured by ultraviolet light (UV) or electron beam (EB) possess high gloss, flexibility and chemical resistance.

## PERFORMANCE HIGHLIGHTS

EBECRYL 3200 is characterized by:

- Low viscosity
- Good wetting

UV/EB cured products based on EBECRYL 3200 are characterized by the following performance properties:

- High gloss
- Moderate flexibility
- Chemical resistance

The actual properties of UV/EB cured products also depend on the selection of other formulation components such as reactive diluents, additives, and photoinitiators.

## SUGGESTED APPLICATIONS

Formulated UV/EB curable products containing EBECRYL 3200 may be applied via direct or reverse roll, offset gravure, metering rod, slot die, knife over roll, air knife, curtain, immersion, spray and spin coating methods, as well as flexographic, lithographic and screen printing. EBECRYL 3200 is recommended for:

- Clear coatings for paper
- Modifying lithographic ink vehicles
- Metal decorating and protective coatings
- Topcoats for wood
- High viscosity systems as a diluent

## SPECIFICATIONS

	VALUE
Acid value, mg KOH/g, max.	3
Color, Gardner scale, max.	6
Epoxy content, %, max.	0.27
Viscosity, 25°C, cP/mPa-s	1500-3000

## TYPICAL PHYSICAL PROPERTIES

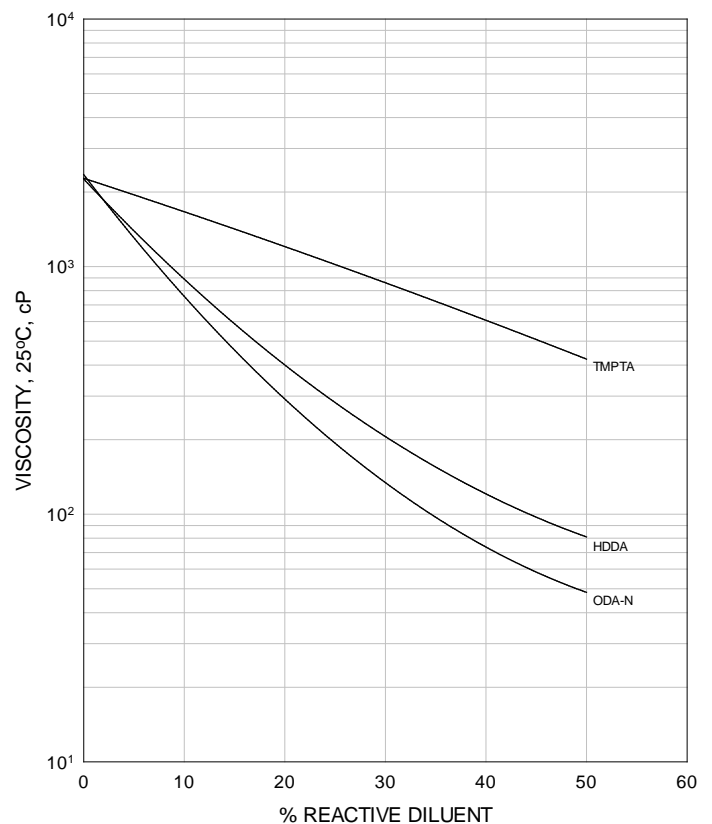
Density, g/ml at 25°C	1.10
Functionality, theoretical <sup>(1)</sup>	1.6
Oligomer, % by weight	100

## TYPICAL CURED PROPERTIES<sup>(2)</sup>

Tensile strength, psi (MPa)	11900 (82)
Elongation at break, %	6
Glass transition temperature, °C <sup>(3)</sup>	48

## GRAPH I

EBECRYL 3200 - VISCOSITY REDUCTION WITH REACTIVE DILUENTS



(1) Theoretical determination based on the weighted average of components in the oligomer blend.

(2) UV cured 125 μ thick films.

(3) Determined by Dynamic Mechanical Analysis

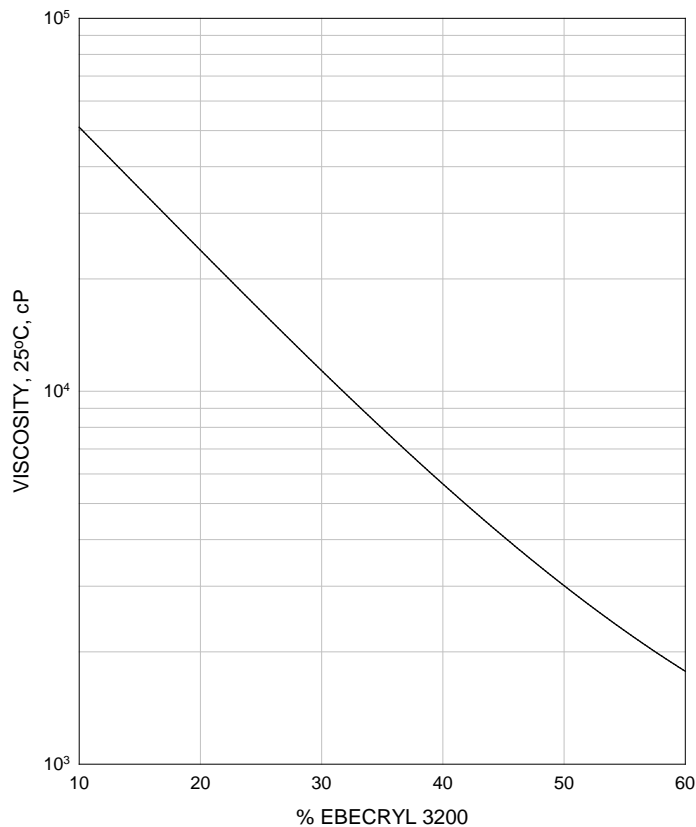
## VISCOSITY REDUCTION

Graph I shows the viscosity reduction of EBECRYL 3200 with 1,6-hexanediol diacrylate (HDDA)<sup>(1)</sup>, octyl/decyl acrylate (ODA-N)<sup>(1)</sup>, and trimethylolpropane triacrylate (TMPTA)<sup>(1)</sup>. Although viscosity reduction can be achieved with non-reactive solvents, reactive diluents are preferred because they are essentially 100 percent converted during UV/EB exposure to form a part of the coating or ink, thus avoiding solvent emissions. The specific reactive diluents used will influence performance properties such as hardness and flexibility.

Graph II illustrates the change in viscosity of EBECRYL 3700<sup>(1)</sup> when blended with EBECRYL 3200.

## GRAPH II

### EBECRYL 3200 - VISCOSITY REDUCTION OF EBECRYL 3700



## PRECAUTIONS

Before using EBECRYL 3200, see the Safety Data Sheet (SDS) for information on the identified hazards of the material and the recommended personal protective equipment and procedures.

## STORAGE AND HANDLING

Care should be taken not to expose the product to high temperature conditions, direct sunlight, ignition sources, oxidizing agents, alkalis or acids. This might cause uncontrollable polymerization of the product with the generation of heat. Storage and handling should be in stainless steel, amber glass, amber polyethylene or baked phenolic lined containers. Procedures that remove or displace oxygen from the material should be avoided. Do not store this material under an oxygen free atmosphere. Dry air is recommended to displace material removed from the container. Wash thoroughly after handling. Keep container tightly closed. Use with adequate ventilation.

See the SDS for the recommended storage temperature range for EBECRYL 3200.

Please refer to the allnex Guide to Safety and Handling of Acrylate Oligomers and Monomers for additional information on the safe handling of acrylates.

(1) Product of allnex

[www.allnex.com](http://www.allnex.com)

Disclaimer: allnex Group companies ("allnex") decline any liability with respect to the use made by anyone of the information contained herein. The information contained herein represents allnex's best knowledge thereon without constituting any express or implied guarantee or warranty of any kind (including, but not limited to, regarding the accuracy, the completeness or relevance of the data set out herein). Nothing contained herein shall be construed as conferring any license or right under any patent or other intellectual property rights of allnex or of any third party. The information relating to the products is given for information purposes only. No guarantee or warranty is provided that the product and/or information is adapted for any specific use, performance or result and that product and/or information do not infringe any allnex and/or third party intellectual property rights. The user should perform his/her own tests to determine the suitability for a particular purpose. The final choice of use of a product and/or information as well as the investigation of any possible violation of intellectual property rights of allnex and/or third parties remains the sole responsibility of the user.

Notice: Trademarks indicated with ®, ™ or \* as well as the allnex name and logo are registered, unregistered or pending trademarks of Allnex IP s.à.r.l. or its directly or indirectly affiliated allnex Group companies.