

# Technical Data Sheet

## POLYGLYKOL B 11/100

Base oil component for industrial applications

<b>Composition</b>	Polyalkylene glycol (ethylene oxide/propylene oxide random copolymer mono butyl ether) $\text{CH}_3\text{CH}_2\text{CH}_2\text{CH}_2(\text{OCH}_2\text{CH}_2)_n(\text{OCH}_2\text{CHCH}_3)_m$ OH n:m = 1:1
<b>Product properties <sup>1</sup></b>	
<b>Appearance (20°C)</b>	Clear viscous liquid
<b>Color index [APHA] EN 1557</b>	Max. 50
<b>Refractive index (20°C) DIN 51432</b>	Approx. 1.456 -1.460
<b>Molecular weight</b>	Approx. 1850 g/mol
<b>Water content</b>	Max. 0.5 %
<b>pH value (10% w/w in water) DIN EN 1262</b>	Approx. 5.0 – 7.0
<b>Density (20°C) DIN 51757</b>	Approx. 1.040 – 1.050 g/cm <sup>3</sup>
<b>Viscosity (40°C) DIN 51562</b>	Approx. 121 mm <sup>2</sup> /s
<b>Viscosity (100°C) DIN 51562</b>	Approx. 24 mm <sup>2</sup> /s
<b>Viscosity index ASTM D2270</b>	Approx. 232
<b>Cloud point (1% in aq.)</b>	Approx. 50°C
<b>Pour point ISO 3016</b>	Approx. -45°C
<b>Flash point DIN 51794</b>	Approx. 250°C
<b>Ignition temperature DIN 51794</b>	Approx. 360°C
<b>Sodium content</b>	Max. 10ppm
<b>Four ball test DIN 51350/3B (60min. / 300N)</b>	Approx. 0.65 mm
<b>Seizure / welding load</b>	Approx. 1300 / 1800 N

### Profile

<sup>1</sup> These characteristics are for guidance only and not to be taken as product specifications. The tolerances are given in the product specification sheet. For further product properties, specifications, safety and ecological data, please refer to the MSDS.

## Product properties

Polyglykol B 11/100 is a clear neutral viscous liquid at room temperature. It is soluble in water and polar organic solvents like acetone or methanol at room temperature. Polyglykol B 11/100 is insoluble in pure hydrocarbons.

Polyglykol B 11/100 displays a very low solidification point of  $-45^{\circ}\text{C}$  and no evaporation loss even at temperatures as high as  $100^{\circ}\text{C}$ . The hygroscopy of polyglycols increase with the EO ratio in the polymer.

Polyglykol B 11/100 is also acceptable as an ingredient for the use in lubricants with incidental food contact (HX-1) for use in and around food processing areas according to NSF (International / Nonfood Compounds Registration Program; Registration No. 153100).

## Application

Based on their physical and chemical characteristics B 11-type polyglycols are used for a wide variety of applications.

Fields of industrial application:

- Base oil component for high performance lubricants with low friction coefficients, excellent wear properties and good thermal stability
- Lubricant for high pressure compressors
- Water soluble, lubricating component of metalworking fluids
- Component of auxiliaries for leather and textile processing
- Defoamer for food and non-food applications
- Reactive alcohol component in chemical reactions
- Solvent and humectants for dyes and inks
- Heat transfer medium
- Conveyor lubricants

To increase the stability against thermo oxidative degradation, Lubricant Additive 1655 can be used.

## Sustainability

Polyglykol B 11/100 is readily biodegradable. It is included in the LuSC-list (Lubricant Substance Classification list) and meets the EU Ecolabel criteria for lubricants (Commission decision 2018 / 1702 / EU).

## Safety

Please see Material Safety Data Sheet before handling the material.

## Storage behaviour

When stored in a cold, dry place in a closed container Polyglykol B 11/100 can be kept for at least two years.

CLARIANT INTERNATIONAL LTD

Rothausstrasse 61  
4132 Muttenz  
Switzerland

BUSINESS UNIT INDUSTRIAL &  
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