



ACRYLTAC® SP-400

Description	A carboxylated acrylic copolymer emulsion														
Application	Designed as a base for general purpose pressure sensitive adhesive applications requiring aggressive tack and outstanding adhesion to difficult substrates														
Features	<ul style="list-style-type: none">◆ Aggressive dry tack◆ Excellent adhesion to a variety of difficult to bond substrates such as polyethylene, polypropylene, PET and PVC◆ Low static shear adhesion◆ Good surface wet out◆ Exhibits good quick stick properties◆ Excellent clarity and color stability◆ Can be blended with other SP products to tailor performance◆ Self thickening with the addition of alkali◆ Complies with 21 CFR 175.105 (adhesives with incidental food contact)														
Properties	<table border="1"><tr><td>Nonvolatile Content, %</td><td>55.0 – 57.0</td></tr><tr><td>pH</td><td>6.5 – 7.5</td></tr><tr><td>Viscosity, cps (Brookfield, RV, #3/20rpm/25C°/77°F)</td><td>500 max</td></tr><tr><td>Weight, U.S., Lbs./Gal.</td><td>8.5 – 8.7</td></tr><tr><td>Glass Transition Temperature, °C by DSC</td><td></td></tr><tr><td> Onset</td><td>-49</td></tr><tr><td> Inflection</td><td>-44</td></tr></table>	Nonvolatile Content, %	55.0 – 57.0	pH	6.5 – 7.5	Viscosity, cps (Brookfield, RV, #3/20rpm/25C°/77°F)	500 max	Weight, U.S., Lbs./Gal.	8.5 – 8.7	Glass Transition Temperature, °C by DSC		Onset	-49	Inflection	-44
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Storage	Protect from freezing. Ideal storage temperature is 72°F. Stability at 72°F is >180 days.														
Packaging Forms	Available in 10,000- or 20,000-gallon railroad tank cars, 5,000-gallon tank trucks, totes or 55- gallon non-returnable fiber drums.														
Important Safety Information	Before using this or any other chemical product, be sure to read and understand the information on the Material Safety Data Sheet and Product Labels. Remain aware of potential hazards and follow all precautionary measures, handling instructions, and disposal considerations outlined in the MSDS and label.														

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For help in a Chemical Emergency, call CHEMTREC at 1-800-424-9300

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