



D.E.R.[™] 672U

Solid Epoxy Resin

Description D.E.R.[™] 672U Solid Epoxy Resin is a novolac modified, high molecular weight, solid reaction product of epichlorohydrin and bisphenol A.

Introduction D.E.R. 672U Novolac Modified Solid Epoxy Resin has an average functionality of approximately 2.6 and combines the high reactivity of D.E.N.[™] 438[™] Epoxy Novolac Resin with the high softening point range of D.E.R. 667 Solid Epoxy Resin. In powder coating applications, extra edge coverage can be obtained by the addition of 10-50 % of D.E.R. 672U Resin by weight. D.E.R. 672U Resin used in combination with D.E.R. 664UE Solid Epoxy Resin cured with a phenolic hardener such as D.E.H.[™] 82 Curing Agent provides coatings which exhibit excellent mechanical properties combined with good corrosion and chemical resistance. Typical examples of applications include pipe coatings and internal drum linings.

Typical Applications This product is suitable for use in powder coatings.

Typical Properties

Property ⁽¹⁾	Value	Method
Epoxide Equivalent Weight (g/eq)	750 – 850	ASTM D-1652
Epoxide Percentage (%)	5.1 – 5.7	ASTM D-1652
Epoxide Group Content (mmol/kg)	1180 – 1330	ASTM D-1652
Solution Viscosity @ 25°C (cSt)	1070 – 2270 ⁽²⁾	ASTM D-445
Melt Viscosity @ 150°C (cSt)	20000 – 50000	ASTM D-445
Softening Point (°C)	110 – 120	ASTM D-3104
Color (Platinum Cobalt)	100 Max. ⁽²⁾	ASTM D-1209
Shelf Life (Months)	24	

(1) Typical properties, not to be construed as specifications.

(2) 40 wt% in diethylene glycol monobutyl ether.

Safety and Handling The Dow Chemical Company provides its customers with a product specific Material Safety Data Sheet (MSDS) or Safety Data Sheet (SDS) to cover potential health effects, safe handling, storage, use and disposal information. Dow strongly encourages its customers to review the MSDS or SDS on its products and other materials prior to their use. This high molecular weight solid epoxy resin is supplied as solid flakes in 25 kg polyethylene bags and should retain its chemical properties for a period of at least 24 months.

For further handling information consult the Dow brochure entitled, *DOW Epoxy Resins Product Stewardship Manual, Safe Handling and Storage*, Form No. 296-00312.

Product Stewardship

The Dow Chemical Company has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis of our Product Stewardship philosophy by which we assess the health and environmental information on our products and then take the appropriate steps to protect employee and public health and the environment. The Dow Chemical Company has enduring commitments to Responsible Care® in the management of chemicals worldwide. Our Product Stewardship program rests with every individual involved with Dow products from the initial concept and research to the manufacture, sale, distribution, and disposal of each product.

Customer Notice

Dow encourages its customers and potential users of Dow products to review their applications for such products from the standpoint of human health and environmental quality. To help ensure that Dow products are not used in ways for which they were not intended or tested, Dow personnel are available to assist customers in dealing with ecological and product safety considerations. Your Dow sales representative can arrange for the proper contacts. Dow literature, including MSDS or SDS, should be consulted prior to the use of Dow products.

Medical Application Policy

Dow will not knowingly sell or sample any product or service ("Product") into any commercial or developmental application that is intended for:

- (a) permanent (long term) contact with internal body fluids or internal body tissues. Long term is a use which exceeds 72 continuous hours;
- (b) use in cardiac prosthetic devices regardless of the length of time involved (cardiac prosthetic devices include, but are not limited to, pacemaker leads and devices, artificial hearts, heart valves, intra-aortic balloons and control systems and ventricular bypass assisted devices);
- (c) use as a critical component in medical devices that support or sustain human life; or
- (d) use specifically by pregnant women or in applications designed specifically to promote or interfere with human reproduction.

Additionally, all Products intended for use in pharmaceutical applications must pass the then current Pharmaceutical Liability Guidelines. For additional information please contact your regular Dow representative.

Food Contact Applications

When properly formulated and cured for food contact applications, this resin will comply with the U.S. Food, Drugs and Cosmetics Act as amended under Food Additive Regulation 21 CFR 175.300 (b)(3)(viii)(a); "Epoxy resins, as basic polymer". This use is also subject to good manufacturing practices and any limitations specified in each regulation. Please consult the regulations for complete details.

If your applications include food contact requirements, please contact your Dow representative for further information and forthcoming EC regulations. Also consult the Dow data sheet, *Food Additive Status for Epoxy Resins, Curing Agents and Epoxy Novolac Resins*, Form No. 296-01425.

Regulatory Status

This solid epoxy resin is regarded as a polymer according to Council Directive 92/32/EEC of 30 April 1992; the 7th Amendment of Council Directive 67/548/EEC, and is, therefore, exempt from the European Inventory of Existing Chemical Substances (EINECS). In addition, Dow confirms that the chemicals and intentional additives that form the basis of this product are listed on EINECS.

For more information on the regulatory status of this product, please refer to the MSDS or SDS for this product.

Chemical Inventory Listing

CAS Number ⁽¹⁾		25036-25-3/28064-14-4
Europe	EINECS	Polymer
United States	TSCA	25036-25-3/28064-14-4
Canada	DSL	25036-25-3/28064-14-4
Australia	AICS	25036-25-3/28064-14-4
Japan	ENCS	7-1283/7-2044
Korea	KECI	KE-24070/KE-28226
Philippines	PICCS	25036-25-3/28064-14-4
China	SEPA	25036-25-3/28064-14-4

(1) Please refer to the MSDS or SDS for this product to ensure this CAS number is consistent with the product(s) you use.

Contact information:

North America: 800-441-4369
+1-989-832-1426
+1-989-832-1465 (fax)
Mexico: +1-800-441-4369
Brazil: +55-11-5188-9222
+55-11-5188-9749 (fax)
Europe: +800-3-694-6367
+32-3-450-2240
+32-3-450-2815 (fax)
Asia Pacific: +800-7776-7776[#]
+800-7779-7779[#] (fax)
+60-3-7958-3392
+60-3-7958-5598 (fax)

[#] except Indonesia and Vietnam

<http://www.dowepoxy.com>

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