

SAFETY DATA SHEET

Section 1. Identification

Product identifier	: COLORTHERM RED 180 M
Material Number	: 05601215
Identified uses	: Inorganic pigment
Supplier/Manufacturer	: LANXESS Corporation Product Safety & Regulatory Affairs 111 RIDC Park West Drive Pittsburgh, PA 15275-1112 USA
	For information: US/Canada (800) LANXESS International +1 412 809 1000
In case of emergency	: Chemtrec (800) 424-9300 International (703) 527-3887 Lanxess Emergency Phone (800) 410-3063.

Section 2. Hazards identification

HAZCOM Standard Status	: While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Physical state	: Powder.
Color	: Red.
Classification of the substance or mixture	: Not classified.
Signal word	: No signal word.
Hazard statements	: No known significant effects or critical hazards.
Hazard Not Otherwise Classified (HNOC)	: None known.
Precautionary statements	
Prevention	: Not applicable.
Response	: Not applicable.
Storage	: Not applicable.
Disposal	: Not applicable.
Supplemental label elements	: Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials and food and drink.

Section 3. Composition/information on ingredients

Substance/mixture	: Substance
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There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
- Ingestion** : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Potential acute health effects

- Eye contact** : May cause mechanical irritation (abrasion).
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : May cause mechanical irritation (abrasion).
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

Potential chronic health effects

Long-term exposure to high concentrations of dust containing iron oxide can cause a benign condition termed "pulmonary siderosis". This condition is not associated with any physical impairment of lung function.

- Notes to physician** : Treat symptomatically. No specific treatment.
- Protection of first-aiders** : No special measures required.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire. In case of fire, use water spray (fog), foam or dry chemical.
- Unsuitable extinguishing media** : None known.

Specific hazards arising from the chemical : No specific fire or explosion hazard.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

- Personal precautions, protective equipment and emergency procedures** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing dust. Put on appropriate personal protective equipment.
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- Methods and materials for containment and cleaning up** : Move containers from spill area. Approach release from upwind. Vacuum or sweep up material and place in a designated, labeled waste container. Avoid creating dusty conditions and prevent wind dispersal. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal. Prevent entry into sewers, water courses, basements or confined areas.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Avoid breathing dust. Remove contaminated clothing and protective equipment before entering eating areas. Workers should wash hands and face before eating, drinking and smoking. Put on appropriate personal protection equipment. Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed.
- Conditions for safe storage** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. Empty containers or liners may retain some product residues.

Section 8. Exposure controls/personal protection

Occupational exposure limits

Ingredient name	Exposure limits
Iron (III) Oxide	ACGIH TLV (United States, 3/2012). TWA: 5 mg/m ³ 8 hours. Form: Respirable fraction OSHA PEL (United States, 6/2010). TWA: 10 mg/m ³ 8 hours.

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.

- Appropriate engineering controls** : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Personal protection

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Respiratory protection** : Dust-protection mask if there is a risk of dust formation.
- Skin protection** : Wear suitable protective clothing and gloves. Suitable protective footwear.
- Eye/face protection** : If contact with product is possible, wear safety glasses with side shields.

Section 8. Exposure controls/personal protection

Medical Surveillance : Not available.

Section 9. Physical and chemical properties

Physical state : Solid. [powders]
Color : Red.
Odor : Odorless.
Odor threshold : Not available.
pH : 5 to 8 [Conc. (% w/w): 5%]
Boiling point : Not available.
Melting point : >1000°C (>1832°F)
Flash point : Not available.
Evaporation rate : Not available.
Explosion limits : Not available.
Vapor pressure : Not available.
Density : 5 g/cm³
Specific gravity (Relative density) : 4 to 5
Bulk density : 300 to 1000 kg/m³
Solubility : Insoluble in the following materials: cold water
Partition coefficient: n-octanol/water : Not available.
Vapor density : Not available.
Viscosity : Not available.
Auto-ignition temperature : Not available.
Decomposition temperature : Not available.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.
Chemical stability : The product is stable.
Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid : No specific data.
Incompatible materials : No specific data.
Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on the likely routes of exposure : Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects

Eye contact : May cause mechanical irritation (abrasion).
Inhalation : No known significant effects or critical hazards.
Skin contact : May cause mechanical irritation (abrasion).
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.
Inhalation : No specific data.
Skin contact : No specific data.
Ingestion : No specific data.

Section 11. Toxicological information

Potential chronic health effects

Short term exposure

Potential immediate effects : Not available.

Long term exposure

Potential delayed effects : Not available.

General : Long-term exposure to high concentrations of dust containing iron oxide can cause a benign condition termed "pulmonary siderosis". This condition is not associated with any physical impairment of lung function.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure	Test
BAYFERROX 180NM / COLORTHERM 180M	LD50 Oral	Rat	>5000 mg/kg	-	-
Iron (III) Oxide	LC50 Inhalation Dusts and mists	Rat	>210 mg/m ³	2 weeks	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Iron (III) Oxide	Eyes - Draize	Rabbit	0	192 hours 0.1 ml	8 days
	Skin - Erythema/Eschar	Rabbit	0	4 hours 500 µl	7 days

Conclusion/Summary

Skin : Non-irritating *Test results on an analogous product

Eyes : Non-irritating *Test results on an analogous product

Sensitization

Product/ingredient name	Route of exposure	Species	Result
Iron (III) Oxide	skin	Guinea pig	Ambiguous

Mutagenicity

Product/ingredient name	Test	Experiment	Result
Iron (III) Oxide	Ames test	Experiment: In vitro Subject: Bacteria	Negative

Carcinogenicity

Product/ingredient name	CAS #	IARC	NTP	OSHA
Iron (III) Oxide	1309-37-1	Not classified.	Not classified.	Not classified.

Reproductive toxicity

Section 12. Ecological information

Toxicity

Product/ingredient name	Test	Result	Species	Exposure
Iron (III) Oxide	OECD 202 <i>Daphnia</i> sp. Acute Immobilization Test	Acute EC50 >100 mg/l	Daphnia - <i>Daphnia magna</i>	48 hours
	ISO 8192	Acute EC50 >10000 mg/l	Micro-organism - Activated sludge	3 hours
	-	Acute LC0 >50000 mg/l	Fish - <i>Danio rerio</i>	96 hours

Conclusion/Summary : Not available.

Persistence and degradability

Conclusion/Summary : Not available.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Waste disposal should be in accordance with existing federal state, provincial and or local environmental controls laws.

RCRA classification : If discarded in its purchased form, this product would not be a hazardous waste either by listing or by characteristic. However, under RCRA, it is the responsibility of the product user to determine at the time of disposal, whether a material containing the product or derived from the product should be classified as a hazardous waste. (40 CFR 261.20-24)

Section 14. Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
DOT Classification	-	-	-	-		Not regulated.
IMDG Class	-	-	-	-		Not regulated.
IATA-DGR Class	-	-	-	-		Not regulated.

PG* : Packing group

RQ : 0 lbs

Section 15. Regulatory information

SARA 311/312 : Not applicable.

SARA Title III Section 302 Extremely Hazardous Substances : None

SARA Title III Section 313 Toxic Chemicals : None

US EPA CERCLA Hazardous Substances (40 CFR 302) : None

State regulations

The following chemicals are specifically listed by individual states; other product specific health and safety data in other sections on the SDS may also be applicable for state requirements. For details on your regulatory requirements you should contact the appropriate agency in your state.

<u>Ingredient name</u>	<u>CAS number</u>	<u>State Code</u>	<u>Concentration (%)</u>
Iron (III) Oxide	1309-37-1	MA - S, NJ - HS, PA - RTK HS	
Massachusetts Substances: MA - S			
Massachusetts Extraordinary Hazardous Substances: MA - Extra HS			
New Jersey Hazardous Substances: NJ - HS			
Pennsylvania RTK Hazardous Substances: PA - RTK HS			
Pennsylvania Special Hazardous Substances: PA - Special HS			

California Prop. 65

Potential exposure to some or all of the California Proposition 65 chemicals in this product have been determined to be below the No Significant Risk Level (NSRL)

To the best of our knowledge, this product does not contain any of the listed chemicals, which the state of California has found to cause cancer, birth defects or other reproductive harm.

U.S. Toxic Substances Control Act : Listed on the TSCA Inventory.

Section 16. Other information

Hazardous Material Information System	Health	1
	Flammability	1
	Physical hazards	0

0=Insignificant 1=Slight 2=Moderate 3=High 4=Extreme
*=Chronic

The customer is responsible for determining the PPE code for this material. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

National Fire Protection Association (U.S.A.) :



0= Minimal 1=Slight 2=Moderate 3=Serious 4=Severe

Section 16. Other information

LANXESS' method of hazard communication is comprised of Product Labels and Safety Data Sheets. HMIS and NFPA ratings are provided by LANXESS as a customer service.

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