

## SAFETY DATA SHEET

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### 1. IDENTIFICATION

**Product Name:** EBECRYL® 4101 radiation curing resins  
**Synonyms:** None  
**Product Description:** unsaturated urethane acrylate resin  
**Molecular Weight:** Not available  
**Intended/Recommended Use:** Binder

Allnex USA Inc., 9005 Westside Parkway, Alpharetta, Georgia 30009, USA

**For Product and all Non-Emergency Information call** your local Allnex contact point or contact us at <http://www.allnex.com/contact>

**EMERGENCY PHONE (24 hours/day) - For emergency only involving spill, leak, fire, exposure or accident call:**

+1-866-928-0789 (toll free) or +1-215-207-0061 (Carechem 24 - Allnex29003-NCEC)

See Section 16 for Emergency phone numbers for other regions.

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### 2. HAZARDS IDENTIFICATION

#### GHS Classification

Serious Eye Damage / Eye Irritation Hazard Category 2A

Aquatic Environment Acute Hazard Category 2

Aquatic Environment Chronic Hazard Category 3

#### LABEL ELEMENTS



#### Signal Word

WARNING

#### Hazard Statements

Causes serious eye irritation

Toxic to aquatic life

Harmful to aquatic life with long lasting effects

#### Precautionary Statements

Wash face, hands and any exposed skin thoroughly after handling.

Wear protective gloves/protective clothing/eye protection/face protection.

Avoid release to the environment.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

Dispose of contents/container in accordance with local and national regulations.

#### **Hazards Not Otherwise Classified (HNOC), Other Hazards**

Polymerization may occur from excessive heat, contamination or exposure to direct sunlight.

Contact with skin may cause a cross-allergic reaction in persons already sensitized to acrylates.

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### **3. COMPOSITION/INFORMATION ON INGREDIENTS**

#### **HAZARDOUS INGREDIENTS**

<b>Component / CAS No.</b>	<b>%</b>	<b>GHS Classification</b>
Polyurethane resin	~ 100	Eye Irrit. 2A (H319) Aquatic Acute 2 (H401) Aquatic Chronic 3 (H412)

The specific chemical identity and/or exact percentage of composition for one or more ingredients has been withheld as a trade secret.

Additional GHS classification or other information may be included in this section but has not been adopted by OSHA. See Section 16 for full text of H phrases.

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### **4. FIRST AID MEASURES**

#### **First-aid Measures**

**Inhalation:**

Remove to fresh air. If breathing is difficult, give oxygen. Obtain medical advice if there are persistent symptoms.

**Skin Contact:**

Wash immediately with plenty of water and soap.

**Eye Contact:**

Rinse immediately with plenty of water for at least 15 minutes. Obtain medical advice if there are persistent symptoms.

**Ingestion:**

If swallowed, call a physician immediately. Only induce vomiting at the instruction of a physician. Never give anything by mouth to an unconscious person.

#### **Most Important Symptoms and Effects, Acute and Delayed**

None known.

#### **Immediate Medical Attention and Special Treatment**

In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.

**Notes To Physician:**

No specific measures have been identified.

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### **5. FIRE-FIGHTING MEASURES**

#### **Suitable Extinguishing Media:**

Use water spray or fog, carbon dioxide or dry chemical.

**Unsuitable Extinguishing Media:**

full water jet, high pressure water jet.

**Protective Equipment:**

Firefighters, and others exposed, wear self-contained breathing apparatus. Wear full firefighting protective clothing. See SDS Section 8 (Exposure Controls/Personal Protection).

**Special Hazards:**

Keep containers cool by spraying with water if exposed to fire.

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## 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions:**

Where exposure level is not known, wear approved, positive pressure, self-contained respirator. Where exposure level is known, wear approved respirator suitable for level of exposure. In addition to the protective clothing/equipment in Section 8 (Exposure Controls/Personal Protection), wear impermeable boots.

**Methods For Cleaning Up:**

Cover spills with some inert absorbent material; sweep up and place in a waste disposal container. Flush spill area with water.

**Environmental Precautions:**

Use appropriate containment to avoid environmental contamination. Avoid release to the environment.

**References to other sections:**

See Sections 7, 8 and 13 for additional information.

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## 7. HANDLING AND STORAGE

**HANDLING**

**Precautions:** Wash hands thoroughly after handling. Wear eye/face protection. Avoid release to the environment.

**Special Handling Statements:** Provide good ventilation of working area (local exhaust ventilation if necessary). Avoid excessive heat, contamination or exposure to direct sunlight to prevent polymerization.

**STORAGE**

Store in a cool, dry, well ventilated place and keep container tightly closed. Keep away from heat sources and direct sunlight.

**Storage Temperature:** Store at 4 - 40 °C 39 - 104 °F

**Reason:** Quality.

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## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Engineering Measures:**

Where this material is not used in a closed system, good enclosure and local exhaust ventilation should be provided to control exposure.

**Respiratory Protection:**

For operations where inhalation exposure can occur use an approved respirator. Recommendations are listed below. Other protective respiratory equipment may be used based on user's own risk assessment. Recommended respirators include those certified by NIOSH.

Recommended:

Full Face Mask with organic vapor cartridge, Type A filter (BP >65°C)

**Eye Protection:**

Wear eye/face protection such as chemical splash proof goggles or face shield. Eyewash equipment and safety shower should be provided in areas of potential exposure.

**Skin Protection:**

Avoid skin contact. Wear impermeable gloves and suitable protective clothing.

**Hand Protection:**

Wear protective gloves. Recommendations are listed below. Other protective materials may be used based on user's own risk assessment. Barrier creams may help to protect the exposed areas of the skin, they should however not be applied once exposure has occurred. Replace gloves immediately when torn or any change in appearance (dimension, color, flexibility etc.) is noticed.

Gloves for repeated or prolonged exposure - non exhaustive list:

Nitrile rubber (NBR), thickness: > 0.56 mm, break through time: up to 480 min

Gloves for short term exposure/splash protection - non exhaustive list:

Nitrile rubber (NBR), thickness: 0.1 mm, break through time: up to 30 min

The chemical resistance depends on the type of product and amount of product on the glove. Therefore gloves need to be changed when in contact with chemicals.

Not suitable gloves - non exhaustive list:

Latex gloves

Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing. Use PE gloves as under gloves for difficult situations like for instance: high exposure, unknown composition or unknown properties of the chemicals.

**Additional Advice:**

Food, beverages, and tobacco products should not be carried, stored, or consumed where this material is in use. Before eating, drinking, or smoking, wash face and hands thoroughly with soap and water.

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**Exposure Limit(s)**

No values have been established.

**Biological Exposure Limit(s)**

No values have been established.

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**9. PHYSICAL AND CHEMICAL PROPERTIES**

<b>Color:</b>	yellowish
<b>Appearance:</b>	liquid
<b>Odor:</b>	odorless
<b>Boiling Point:</b>	> 100 °C 212 °F
<b>Melting Point:</b>	Not available
<b>Vapor Pressure:</b>	< 110 hPa @ 50 °C
<b>Specific Gravity/Density:</b>	~ 1.13 g/cm <sup>3</sup>
<b>Vapor Density:</b>	Not available
<b>Percent Volatile (% by wt.):</b>	Not available
<b>pH:</b>	Not available

<b>Saturation In Air (% By Vol.):</b>	Not available
<b>Evaporation Rate:</b>	Not available
<b>Solubility In Water:</b>	@ 15 °C immiscible
<b>Volatile Organic Content:</b>	Not available
<b>Flash Point:</b>	> 100 °C 212 °F DIN EN ISO 2719
<b>Flammable Limits (% By Vol):</b>	Not available
<b>Autoignition Temperature:</b>	Not available
<b>Decomposition Temperature:</b>	Not available
<b>Partition coefficient (n-octanol/water):</b>	Not available
<b>Odor Threshold:</b>	Not available
<b>Viscosity (Kinematic):</b>	Not applicable
<b>Viscosity (Dynamic):</b>	7500 mPa.s @ 23 °C DIN EN ISO 3219
<b>Flammability:</b>	Normal combustion
<b>Oxidizing Properties:</b>	No

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## 10. STABILITY AND REACTIVITY

<b>Reactivity:</b>	No information available
<b>Stability:</b>	Stable.
<b>Conditions To Avoid:</b>	Avoid direct exposure to sunlight. Avoid temperatures above 60°C (140°F). Avoid friction with temperature increase as result. Avoid exposure to strong UV sources. Avoid direct contact with heat sources.
<b>Polymerization:</b>	May occur
<b>Conditions To Avoid:</b>	Uncontrolled polymerization may cause rapid evolution of heat and increase in pressure that could result in violent rupture of sealed storage vessels or containers. Hazardous polymerization can occur when exposed to direct sunlight. Hazardous exothermic polymerization can occur when heated. Avoid contact with bases or amines. Avoid contact with strong oxidizing agents. Avoid contact with free radical initiators.
<b>Materials To Avoid:</b>	Avoid contact with peroxides. Avoid contact with active metals. Copper, copper alloys, carbon steel, iron and rust. Avoid free radical producing initiators. Contact with alkalis. Unintentional contact with them should be avoided. They give an exothermic reaction with the product.
<b>Hazardous Decomposition Products:</b>	oxides of carbon oxides of nitrogen

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## 11. TOXICOLOGICAL INFORMATION

**Likely Routes of Exposure:** Skin, Eyes, Oral.

**Acute toxicity - oral:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Acute toxicity - dermal:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Acute toxicity - inhalation:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Skin corrosion / irritation:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Serious eye damage / eye irritation:** Causes serious eye irritation

**Respiratory sensitization:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Skin sensitization:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Carcinogenicity:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Germ cell mutagenicity:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Reproductive toxicity:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Specific target organ toxicity (STOT) - single exposure:** Not Classified. - Based on available data and/or professional judgment, the classification criteria are not met.

**Specific target organ toxicity (STOT) - repeated exposure:** Not Classified. - Based on available data and/or professional judgment, the classification criteria are not met.

**Aspiration hazard:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

## PRODUCT TOXICITY INFORMATION

### ACUTE TOXICITY DATA

oral	rat	Acute LD50	> 2000 mg/kg
dermal	rabbit	Acute LD50	> 2000 mg/kg (estimated)
inhalation	rat	Acute LC50 4 hr	> 5 mg/l (Dust/Mist) estimated

### LOCAL EFFECTS ON SKIN AND EYE

Acute Irritation	dermal	rabbit	Not irritating
Acute Irritation	eye	rabbit	Irritating

### ALLERGIC SENSITIZATION

Sensitization	Skin	guinea pig	Not sensitizing
Sensitization	respiratory	No data	

### GENOTOXICITY

#### Assays for Gene Mutations

Ames Salmonella Assay Not mutagenic, Based on similar product

### OTHER INFORMATION

The toxicological properties of this material have not been fully determined.

Contact with skin may cause a cross-allergic reaction in persons already sensitized to acrylates.

### HAZARDOUS INGREDIENT TOXICITY DATA

The acrylic resin has an acute oral LD50 (rat) of > 2000 mg/kg. Direct contact causes moderate eye irritation (rabbits).

The acrylic resin is not irritating to the skin (rabbits) and did not show a sensitizing effect on guinea-pig. Based on toxicological studies of a similar substance the acrylic resin was not mutagenic in the Ames test.



**WARNING:** Reproductive Harm – [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

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## 12. ECOLOGICAL INFORMATION

### TOXICITY, PERSISTENCE AND DEGRADABILITY, BIOACCUMULATIVE POTENTIAL, MOBILITY IN SOIL, OTHER ADVERSE EFFECTS

**Overall Environmental Toxicity:** Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

The ecological assessment for this material is based on an evaluation of its components.

#### ALGAE TEST RESULTS

**Test:** Growth Inhibition (OECD 201)

**Duration:** 72 hr

**Species:** Green Algae (*Scenedesmus subspicatus*)

9.7 mg/l IC50

#### FISH TEST RESULTS

**Test:** Acute toxicity, freshwater (OECD 203)

**Duration:** 96 hr.

**Species:** Zebra Fish (*Brachydanio rerio*)

100 mg/l LC50

#### INVERTEBRATE TEST RESULTS

**Test:** Acute Immobilization (OECD 202)

**Duration:** 48 hr

**Species:** Water Flea (*Daphnia magna*)

> 100 mg/l NOEC

No toxicity was observed

#### BACTERIA TEST RESULTS

**Test:** Respiration Inhibition (OECD 209)

**Duration:** 3 hr

**Species:** Activated Sludge - Bacterial

>= 10000 mg/l EC50

#### DEGRADATION

**Test:** Closed Bottle (OECD 301D)

**Duration:** 28 day **Procedure:** Ready biodegradability

9 % This material is not readily biodegradable.

**RESULTS OF PBT AND vPvB ASSESSMENT**

Not determined

**HAZARDOUS INGREDIENT TOXICITY DATA**

Component / CAS No.	Toxicity to Fish
Polyurethane resin (-)	LC50 = 100 mg/l - Zebra Fish (Brachydanio rerio) (96h)

Component / CAS No.	Toxicity to Water Flea
Polyurethane resin (-)	Not available

Component / CAS No.	Toxicity to Algae
Polyurethane resin (-)	IC50 = 53.7 mg/l - Green Algae (Scenedesmus subspicatus) (72h)

Component / CAS No.	Partition coefficient
Polyurethane resin (-)	Not available

**13. DISPOSAL CONSIDERATIONS**

The information on RCRA waste classification and disposal methodology provided below applies only to the product, as supplied. If the material has been altered or contaminated, or it has exceeded its recommended shelf life, the guidance may be inapplicable. Hazardous waste classification under federal regulations (40 CFR Part 261 et seq) is dependent upon whether a material is a RCRA "listed hazardous waste" or has any of the four RCRA "hazardous waste characteristics." Refer to 40 CFR Part 261.33 to determine if a given material to be disposed of is a RCRA "listed hazardous waste"; information contained in Section 15 of this SDS is not intended to indicate if the product is a "listed hazardous waste." RCRA Hazardous Waste Characteristics: There are four characteristics defined in 40 CFR Section 261.21-61.24: Ignitability, Corrosivity, Reactivity, and Toxicity. To determine Ignitability, see Section 9 of this SDS (flash point). For Corrosivity, see Sections 9 and 14 (pH and DOT corrosivity). For Reactivity, see Section 10 (incompatible materials). For Toxicity, see Section 3 (composition). Federal regulations are subject to change. State and local requirements, which may differ from or be more stringent than the federal regulations, may also apply to the classification of the material if it is to be disposed. The Company encourages the recycle, recovery and reuse of materials, where permitted, as an alternate to disposal as a waste. The Company recommends that organic materials classified as RCRA hazardous wastes be disposed of by thermal treatment or incineration at EPA approved facilities. The Company has provided the foregoing for information only; the person generating the waste is responsible for determining the waste classification and disposal method.

**14. TRANSPORT INFORMATION**

This section provides basic shipping classification information. Refer to appropriate transportation regulations for specific requirements.

**US DOT**

Dangerous Goods? Not applicable/Not regulated

**TRANSPORT CANADA**

Dangerous Goods? Not applicable/Not regulated



**ICAO / IATA**

Dangerous Goods? Not applicable/Not regulated

**IMO**

Dangerous Goods? Not applicable/Not regulated

**SPECIAL PRECAUTIONS FOR USER**

Protect against external heat sources higher than +40°C/104°F.

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**15. REGULATORY INFORMATION****Inventory Information**

**United States (USA):** All components of this product are designated as "Active" on the TSCA Inventory or are not required to be listed.

**Canada:** All components of this product are included on the Domestic Substances List (DSL) or are not required to be listed on the DSL.

**European Economic Area (including EU):** When purchased and shipped from an Allnex legal entity based in the EEA (EU or Norway), this product is compliant with the registration of the REACH Regulation (EC) No. 1907/2006 as all its components are either excluded, exempt and/or registered.

**Australia:** One or more components of this product have NOT yet been included in the Australian Inventory of Industrial Chemicals (AIIC) or assessed by AICIS.

**New Zealand:** This product is NOT approved under the Hazardous Substances and New Organisms (HSNO) Act.

**China:** All components of this product are included on the Chinese inventory or are not required to be listed on the Chinese inventory.

**Japan:** All components of this product are included on the Japanese (ENCS and ISHL) inventories or are not required to be listed on the Japanese inventories.

**Korea:** One or more components of this product are NOT included on the Korean (ECL) inventory. The company has obtained the required notification approvals from Ministry of Environment (MOE) as per the ARECs (the Act on the Registration and Evaluation, etc. of Chemical Substances) for the component(s) not listed in the Korean Inventory (ECL). The product can be imported/manufactured in Korea ONLY under specific conditions. When purchased from Allnex Korea or Chemart distributor this product is compliant with the ARECs. All its components are either excluded, exempt, pre-notified and/or registered. When purchased from another allnex entity, please contact PSRA-KREACH@allnex.com to check the possibility to be covered by our Only Representative.

**Philippines:** One or more components of this product are NOT included on the Philippine (PICCS) inventory.

**Taiwan:** All components of this product are included in the Taiwan chemical substance inventory or are not required to be listed on the Taiwan chemical substance inventory (TCSI).

**Switzerland:** All components of this product are exempt from the new substance notification requirements for Switzerland (SR 813.11 art. 24-26).

**Turkey:** When purchased directly from Allnex by a Turkish legal entity, this product is compliant with the PRE-registration requirements of KKDIK as all its components are either pre-registered, excluded and/or exempt.

**OTHER ENVIRONMENTAL INFORMATION**

The following components of this product may be subject to reporting requirements pursuant to Section 313 of

CERCLA (40 CFR 372), Section 12(b) of TSCA, or may be subject to release reporting requirements (40 CFR 307, 40 CFR 311, etc.) See Section 13 for information on waste classification and waste disposal of this product.

This product does not contain any components regulated under these sections of the EPA

## PRODUCT HAZARD CATEGORY UNDER SECTIONS 311 AND 312 OF EPCRA

### Physical Hazards

Not applicable

### Health Hazards

Serious eye damage or eye irritation

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## 16. OTHER INFORMATION

### NFPA Hazard Rating (National Fire Protection Association)

Health: 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.

Fire: 1 - Materials that must be preheated before ignition can occur.

Instability: 1 - Materials that in themselves are normally stable, but that can become unstable at elevated temperatures and pressures.

**Reasons for Issue:** Revised Section 3

**Date Prepared:** 03/19/2021

**Date of last significant revision:** 07/06/2020

### Component - Hazard Statements

Polyurethane resin

H319 - Causes serious eye irritation.

H401 - Toxic to aquatic life.

H412 - Harmful to aquatic life with long lasting effects.

### Emergency phone numbers for other regions

#### Asia Pacific

Australia: +61 1800 022 037 (Allnex Australia)

China (PRC): +86(0)532 8388 9090 (NRCC)

India: 000 800 100 7479 (toll free) or +65 3158 1198 (Carechem 24)

Indonesia: 007 803 011 0293 (Carechem 24)

Japan: +81 345 789 341 (Carechem 24)

Korea: +82 2 3479 8401 (Carechem 24)

Malaysia: +60 3 6207 4347 (Carechem 24)

New Zealand: +64 0800 803 002 (Allnex New Zealand)

Philippines: +63 2 231 2149 (Carechem 24)

Taiwan: +886 2 8793 3212 (Carechem 24)

Vietnam: +84 8 4458 2388 (Carechem 24)

All Others: +65 3158 1074 (Carechem 24)

#### Europe

+44 (0) 1235 239 670 (Carechem 24)

#### Middle East, Africa

+44 (0) 1235 239 671 (Carechem 24)

#### Latin America

Brazil: +55-800-707-7022 (toll free) or +55-11-98149-0850 (Suatrans 24)

Chile: +56 2 2582 9336 (Carechem 24)

Mexico and all others: +52-555-004-8763 (Carechem 24)

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Prepared By: Product Stewardship & Regulatory Affairs Department, <http://www.allnex.com/contact>

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