

# SAFETY DATA SHEET



## D.E.R.® 667-20 Epoxy Resin

Version            Revision Date:            SDS Number:            Date of last issue: 01-04-2021  
5.1                10-13-2023                101196297                Date of first issue: 10-13-2023

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BLUE CUBE OPERATIONS LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

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### SECTION 1. IDENTIFICATION

Product name                                : D.E.R.® 667-20 Epoxy Resin  
Product code                                 : 000000001000001064

#### Manufacturer or supplier's details

Company name of supplier                : BLUE CUBE OPERATIONS LLC  
  
Address                                        : 190 CARONDELET PLAZA, SUITE 1530  
    : CLAYTON MO 63105-3467  
Telephone                                     : (844) 238-3445  
E-mail address                                : INFO@OLIN.COM  
24-Hour Emergency Contact                : +1 800 424 9300  
  
Local Emergency Contact                 : 1-800-424-9300  
Identified uses                                : Used in applications such as:  
    : Can coatings.  
    : Coil coatings.  
    : Powder coating.

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### SECTION 2. HAZARDS IDENTIFICATION

#### GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Combustible dust

#### GHS label elements

Signal Word                                 : Warning  
  
Hazard Statements                         : May form combustible dust concentrations in air.

#### Other hazards

None known.

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### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture                        : Substance  
  
Substance name                               : Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]  
  
CAS-No.                                        : 25036-25-3

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# SAFETY DATA SHEET



## D.E.R.® 667-20 Epoxy Resin

Version 5.1      Revision Date: 10-13-2023      SDS Number: 101196297      Date of last issue: 01-04-2021  
Date of first issue: 10-13-2023

Synonyms : Polymer

### Components

| Chemical name   | CAS-No.    | Concentration (% w/w) |
|---|------------|-----------------------|
| Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane] | 25036-25-3 | 100                   |

### SECTION 4. FIRST AID MEASURES

- If inhaled : Move person to fresh air; if effects occur, consult a physician.
- In case of skin contact : Wash off with plenty of water.
- In case of eye contact : Flush eyes with plenty of water; remove contact lenses after the first 1-2 minutes then continue flushing for several minutes. Only mechanical effects expected. If effects occur, consult a physician, preferably an ophthalmologist.
- If swallowed : If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.
- Most important symptoms and effects, both acute and delayed : Aside from the information found under Description of first aid measures(above)any additional important symptoms and effects are described in Section 11: Toxicology Information.
- Protection of first-aiders : If potential for exposure exists refer to Section 8 for specific personal protective equipment.
- Notes to physician : No specific antidote.  
Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

### SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Water fog or fine spray.  
Dry chemical fire extinguishers.  
Carbon dioxide fire extinguishers.  
Foam.
- Unsuitable extinguishing media : No information available.
- Specific hazards during fire fighting : Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, do not permit dust to accumulate.  
Dense smoke is emitted when burned without sufficient oxygen.
- Hazardous combustion products : During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating.

# SAFETY DATA SHEET



## D.E.R.® 667-20 Epoxy Resin

Version 5.1      Revision Date: 10-13-2023      SDS Number: 101196297      Date of last issue: 01-04-2021  
Date of first issue: 10-13-2023

---

Combustion products may include and are not limited to:  
Phenolic compounds.  
Carbon monoxide.  
Carbon dioxide.

Further information : Keep people away. Isolate fire and deny unnecessary entry. Soak thoroughly with water to cool and prevent re-ignition. If material is molten, do not apply direct waterstream. Use fine water spray or foam. Cool surroundings with water to localize fire zone. Hand held dry chemical or carbon dioxide extinguishers may be used for small fires. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Review the 'Accidental Release Measures' and the 'Ecological Information' sections of this (M)SDS.

Special protective equipment for fire-fighters : Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

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### SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Keep unnecessary and unprotected personnel from entering the area. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection. Spilled material may cause a slipping hazard.

Environmental precautions : Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up : Sweep up. Contain spilled material if possible. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

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### SECTION 7. HANDLING AND STORAGE

Advice on safe handling : Good housekeeping and controlling of dusts are necessary for safe handling of product. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

# SAFETY DATA SHEET



## D.E.R.® 667-20 Epoxy Resin

Version 5.1      Revision Date: 10-13-2023      SDS Number: 101196297      Date of last issue: 01-04-2021  
Date of first issue: 10-13-2023

---

- Conditions for safe storage : To ensure long-term storage flowability, it is recommended to avoid direct sunlight or prolonged periods of high temperatures. Avoid additional load by stacked pallets. Store in a cool, dry place.
- Storage period : 24 Months
- Further information on storage stability : Under certain conditions sintering of this product may occur, impacting the flowability of the solid product flakes. For more information, please refer to Olin Technical Bulletin for Sintering Sensitive Material or contact us via [info@olin.com](mailto:info@olin.com)
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### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

#### Personal protective equipment

- Respiratory protection : Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions, no respiratory protection should be needed; however, in dusty atmospheres, use an approved particulate respirator.
- Filter type : The following should be effective types of air-purifying respirators: Particulate filter.
- Hand protection
- Remarks : Chemical protective gloves should not be needed when handling this material. Consistent with general hygienic practice for any material, skin contact should be minimized.
- Eye protection : Use safety glasses (with side shields). If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles.
- Skin and body protection : No precautions other than clean body-covering clothing should be needed.
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### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : Flakes
- Color : yellow, brown
- Odor : Mild
-

# SAFETY DATA SHEET



## D.E.R.® 667-20 Epoxy Resin

Version 5.1      Revision Date: 10-13-2023      SDS Number: 101196297      Date of last issue: 01-04-2021  
Date of first issue: 10-13-2023

---

Odor Threshold : No test data available

pH : Not applicable

Melting point/range : Not determined

Freezing point : Not applicable

Softening point : 257.0 - 280.4 °F / 125.0 - 138.0 °C  
Method: ASTM D3104

Boiling point/boiling range : Not applicable

Flash point : Method: closed cup  
Not applicable (decomposes prior to flashing)

Evaporation rate : No test data available

Flammability (solid, gas) : May form combustible dust concentrations in air.

Upper explosion limit / Upper flammability limit : Not applicable

Lower explosion limit / Lower flammability limit : Not applicable

Vapor pressure : Not applicable

Relative vapor density : Not applicable

Relative density : 1.18  
Method: Literature

Solubility(ies)  
Water solubility : Insoluble

Partition coefficient: n-octanol/water : No data available.

Autoignition temperature : Not applicable

Decomposition temperature : No test data available

Viscosity  
Viscosity, dynamic : Not applicable  
Viscosity, kinematic : No data available

Explosive properties : No data available

Oxidizing properties : No data available

# SAFETY DATA SHEET



## D.E.R.® 667-20 Epoxy Resin

Version 5.1      Revision Date: 10-13-2023      SDS Number: 101196297      Date of last issue: 01-04-2021  
Date of first issue: 10-13-2023

---

Note: These are the Reference Points for these Physical Properties listed above, unless otherwise noted in their respective Physical Property value information: Boiling Point at 760 mmHg; Evaporation Rate Butyl Acetate = 1; Relative Vapor Density Air = 1; and Relative Density Water = 1.  
NOTE: The physical data presented above are typical values and should not be construed as a specification.

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### SECTION 10. STABILITY AND REACTIVITY

- Reactivity : No specific data available.
- Chemical stability : Stable under recommended storage conditions. See Storage, Section 7.
- Possibility of hazardous reactions : Will not occur by itself.  
Masses of more than one pound (0.5 kg) of product plus an aliphatic amine will cause irreversible polymerization with considerable heat build-up.
- Conditions to avoid : Exposure to elevated temperatures can cause product to decompose.
- Incompatible materials : Avoid contact with:  
Acids.  
Bases.  
Avoid unintended contact with amines.
- Hazardous decomposition products : Decomposition products depend upon temperature, air supply and the presence of other materials.  
Uncontrolled exothermic reaction of epoxy resins release phenolics, carbon monoxide, and water.
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### SECTION 11. TOXICOLOGICAL INFORMATION

#### Acute toxicity

#### Components:

#### **Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]:**

- Acute oral toxicity : LD50 (Rat): > 2,000 mg/kg  
Assessment: The substance or mixture has no acute oral toxicity
- Acute inhalation toxicity : Remarks: The LC50 has not been determined.
- Acute dermal toxicity : LD50 (Rabbit): > 2,000 mg/kg  
Assessment: The substance or mixture has no acute dermal toxicity

## D.E.R.® 667-20 Epoxy Resin

|         |                |             |                                 |
|---------|----------------|-------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 01-04-2021  |
| 5.1     | 10-13-2023     | 101196297   | Date of first issue: 10-13-2023 |

---

**Skin corrosion/irritation****Components:**

**Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]:**

Result : No skin irritation  
 Remarks : Essentially nonirritating to skin.

**Serious eye damage/eye irritation****Components:**

**Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]:**

Result : No eye irritation  
 Remarks : May cause slight temporary eye irritation.  
 Corneal injury is unlikely.  
 Solid or dust may cause irritation or corneal injury due to mechanical action.

**Respiratory or skin sensitization****Components:**

**Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]:**

Remarks : For skin sensitization:  
 No relevant data found.

Remarks : For respiratory sensitization:  
 No relevant data found.

**Germ cell mutagenicity****Components:**

**Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]:**

Genotoxicity in vitro : Remarks: Some similar resins have shown genetic toxicity in in vitro tests, while others have not.

**Carcinogenicity****Components:**

**Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]:**

Remarks : Similar epoxy resin did not cause cancer in long-term animal studies.

**IARC** No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

# SAFETY DATA SHEET



## D.E.R.® 667-20 Epoxy Resin

Version 5.1      Revision Date: 10-13-2023      SDS Number: 101196297      Date of last issue: 01-04-2021  
Date of first issue: 10-13-2023

---

**OSHA**      No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**NTP**      No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

### Reproductive toxicity

#### Product:

Effects on fertility      :      Remarks: No relevant data found.

#### Components:

**Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]:**

Effects on fertility      :      Remarks: No relevant data found.

Effects on fetal development      :      Remarks: No relevant data found.

### STOT-single exposure

#### Components:

**Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]:**

Assessment      :      Evaluation of available data suggests that this material is not an STOT-SE toxicant.

### Repeated dose toxicity

#### Components:

**Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]:**

Remarks      :      Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

### Aspiration toxicity

#### Components:

**Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]:**

Based on physical properties, not likely to be an aspiration hazard.

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## SECTION 12. ECOLOGICAL INFORMATION

### Ecotoxicity

#### Product:

### Ecotoxicology Assessment



**D.E.R.® 667-20 Epoxy Resin**

Version 5.1      Revision Date: 10-13-2023      SDS Number: 101196297      Date of last issue: 01-04-2021  
Date of first issue: 10-13-2023

---

Acute aquatic toxicity : This product has no known ecotoxicological effects.

Chronic aquatic toxicity : This product has no known ecotoxicological effects.

**Components:****Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]:**

Toxicity to fish : Remarks: Not expected to be acutely toxic, but may cause adverse effects by physical/mechanical means.

**Persistence and degradability****Components:****Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]:**

Biodegradability : Remarks: Surface photodegradation is expected with exposure to sunlight.  
No appreciable biodegradation is expected.

**Bioaccumulative potential****Components:****Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]:**

Partition coefficient: n-octanol/water : Remarks: In the terrestrial environment, material is expected to remain in the soil.

**Mobility in soil****Components:****Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]:**

Distribution among environmental compartments : Remarks: In the aquatic environment, material will sink and remain in the sediment.

**Other adverse effects****Components:****Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]:**

Results of PBT and vPvB assessment : This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

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**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

Waste from residues : AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE

**D.E.R.® 667-20 Epoxy Resin**

|         |                |             |                                 |
|---------|----------------|-------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 01-04-2021  |
| 5.1     | 10-13-2023     | 101196297   | Date of first issue: 10-13-2023 |

---

MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL.  
THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information.  
All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator.  
**DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER.**  
FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device.

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**SECTION 14. TRANSPORT INFORMATION****International Regulations****UNRTDG**

Not regulated as a dangerous good

**IATA-DGR**

Not regulated as a dangerous good

**IMDG-Code**

Not regulated as a dangerous good

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**Domestic regulation****49 CFR**

Not regulated as a dangerous good

**Special precautions for user**

Not applicable

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**SECTION 15. REGULATORY INFORMATION****SARA 302 Extremely Hazardous Substances Threshold Planning Quantity**

This material does not contain any components with a section 302 EHS TPQ.

**SARA 311/312 Hazards** : Combustible dust**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

# SAFETY DATA SHEET



## D.E.R.® 667-20 Epoxy Resin

|         |                |             |                                 |
|---------|----------------|-------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 01-04-2021  |
| 5.1     | 10-13-2023     | 101196297   | Date of first issue: 10-13-2023 |

---

### US State Regulations

#### Pennsylvania Right To Know

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

#### California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

### International Regulations

|  |   |                |
|--|---|----------------|
| Montreal Protocol                                    | : | Not applicable |
| Rotterdam Convention (Prior Informed Consent)        | : | Not applicable |
| Stockholm Convention (Persistent Organic Pollutants) | : | Not applicable |

### The ingredients of this product are reported in the following inventories:

|        |   |  |
|--------|---|--|
| TCSI   | : | All intentional components are listed on the inventory, are exempt, or are supplier certified.                                       |
| TSCA   | : | All substances listed as active on the TSCA Inventory or are not required to be listed.  |
| AIIC   | : | All intentional components are listed on the inventory, are exempt, or are supplier certified.                                       |
| DSL    | : | All substances contained in this product are listed on the Canadian Domestic Substances List (DSL) or are not required to be listed. |
| ENCS   | : | All intentional components are listed on the inventory, are exempt, or are supplier certified.                                       |
| ISHL   | : | All intentional components are listed on the inventory, are exempt, or are supplier certified.                                       |
| KECI   | : | All intentional components are listed on the inventory, are exempt, or are supplier certified.                                       |
| PICCS  | : | All intentional components are listed on the inventory, are exempt, or are supplier certified.                                       |
| IECSC  | : | All intentional components are listed on the inventory, are exempt, or are supplier certified.                                       |
| NZIoC  | : | not determined   |
| CH INV | : | All intentional components are listed on the inventory, are exempt, or are supplier certified.                                       |
| TECI   | : | All intentional components are listed on the inventory, are exempt, or are supplier certified.                                       |

# SAFETY DATA SHEET



## D.E.R.® 667-20 Epoxy Resin

Version 5.1      Revision Date: 10-13-2023      SDS Number: 101196297      Date of last issue: 01-04-2021  
Date of first issue: 10-13-2023

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### TSCA list

No substances are subject to a Significant New Use Rule.

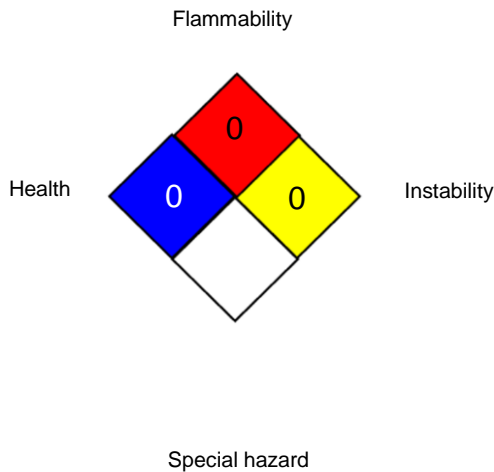
No substances are subject to TSCA 12(b) export notification requirements.

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## SECTION 16. OTHER INFORMATION

### Further information

#### NFPA 704:



### Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of

# SAFETY DATA SHEET



## D.E.R.® 667-20 Epoxy Resin

|         |                |             |                                 |
|---------|----------------|-------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 01-04-2021  |
| 5.1     | 10-13-2023     | 101196297   | Date of first issue: 10-13-2023 |

---

Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECL - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Revision Date : 10-13-2023

BLUE CUBE OPERATIONS LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

US / Z8