

# SUKOREZ®

KOLON INDUSTRIES

**SU**per performance **KO**lon's **REZ(s)**in Water white Resins

## Technical data sheet : NX-710

### 1.Description

**SUKOREZ® NX-710** is waterwhite thermoplastic resin obtained from polymerization and hydrogenation of cyclic ingredients. The major usages are tackifier for hot melt adhesive(HMA), hot melt pressure sensitive adhesive(HMPSA) and solvent based pressure sensitive adhesive(SBPSA), because of its good heat resistance and good compatibility with base polymers such as metallocene catalyzed polyolefin(me-PO), ethylene vinyl acetate(EVA), styrene block copolymer(SBC) and amorphous polyalphaolefin(APAO).

### 2.Product specifications

• Softening Point (Ring & Ball, °C)	107-115	ASTM E 28
• Color (50% Toluene Solution, HAZEN)	Max.50	ASTM D 1209

### 3.Typical properties

• Specific Gravity (20/20°C)	1.06	ASTM D 71
• Softening Point (Ring & Ball, °C)	110	ASTM E 28
• Color (50% Toluene Solution, HAZEN)	30	ASTM D 1209
• Heat Stability (@200°C, 5hrs, Ga.#)	<1	ASTM D 1544
• Acid Value (KOH mg/g)	<0.1	ASTM D 974
• Melt Viscosity BRF, @160°C, cps	2,340	ASTM D 3236
BRF, @180°C, cps	550	
• Molecular Weight (GPC, Mw)	1,000	G.P.C

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## 4. Packaging & Storage

### • Packaging

Available both in big bags of 500kgs, 600kgs or 1,000kgs net weight and in multi-ply paper bags of 25kgs net weight.

### • Storage

Pelletized forms of resins may block or lump. It is recommended,

- to store inside and keep cool condition  
(30°C max / resin with softening point below 100°C - 25°C max)
- not stacking pallets
- to avoid sunlight

Especially, low softening point resins (below 100°C) has a higher possibility of blocking due to the nature of product. Therefore, we strongly recommend that keep storing in more strict conditions.

## 5. Shelf life

The shelf life can be affected by storage and handling conditions. When products are stored in the original unopened container in an enclosed area and protected from contamination, moisture and extreme temperatures, the shelf life of SUKOREZ<sup>®</sup> is two years from the date of manufacture.

Shelf life is a guide not an absolute value, and KOLON doesn't control end uses and storage conditions at customers. Therefore, the product should be reanalyzed for properties at the end of its shelf life to see if it meets specification for use.

## 6. Regulatory status

SUKOREZ<sup>®</sup> NX-710 is in compliance with the requirements of the U.S FDA for following sections.

<u>175.105</u>	<u>Adhesives</u>
<u>175.125</u>	<u>Pressure sensitive adhesives</u>
<u>175.300</u>	<u>Resinous and polymeric coatings</u>
<u>175.320</u>	<u>Resinous and polymeric coatings for poly olefin films</u>
<u>176.170</u>	<u>Components of paper and paperboard in contact with aqueous and fatty foods.</u>
<u>176.180</u>	<u>Components of paper and paperboard in contact with dry food</u>
<u>177.1210</u>	<u>Closures with sealing gaskets for food containers</u>
<u>177.1520</u>	<u>Olefin polymers</u>
<u>177.2600</u>	<u>Rubber articles intended for repeated use</u>

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