



SAFETY DATA SHEET

ROHM & HAAS CHEMICALS LLC

Product name: RHOPLEX™ E-32NP Emulsion

Issue Date: 08/18/2020

Print Date: 05/23/2023

ROHM & HAAS CHEMICALS LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: RHOPLEX™ E-32NP Emulsion

Recommended use of the chemical and restrictions on use

Identified uses: Coatings product

COMPANY IDENTIFICATION

ROHM & HAAS CHEMICALS LLC
Agent for Rohm and Haas Chemicals LLC
400 ARCOLA ROAD
COLLEGEVILLE PA 19426-2914
UNITED STATES

Customer Information Number:

800-258-2436
SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 1 800 424 9300

Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification

GHS classification in accordance with 29 CFR 1910.1200

Not a hazardous substance or mixture.

Other hazards

No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

Component	CASRN	Concentration
Acrylic polymer(s)	Not hazardous	>= 45.0 - <= 47.0 %

Residual monomers	Not required	< 500.0 PPM
Formaldehyde	50-00-0	600.0 PPM
Water	7732-18-5	>= 53.0 - 55.0 %

4. FIRST AID MEASURES

Description of first aid measures

Inhalation: Move to fresh air.

Skin contact: Wash with water and soap as a precaution. If skin irritation persists, call a physician.

Eye contact: Rinse with plenty of water. If eye irritation persists, consult a specialist.

Ingestion: Drink 1 or 2 glasses of water. Consult a physician if necessary. Never give anything by mouth to an unconscious person.

Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Extinguishing media

Suitable extinguishing media: Use extinguishing media appropriate for surrounding fire..

Unsuitable extinguishing media: No data available

Special hazards arising from the substance or mixture

Hazardous combustion products: No data available

Unusual Fire and Explosion Hazards: Material can splatter above 100C/212F.. Dried product can burn..

Advice for firefighters

Fire Fighting Procedures: No data available

Special protective equipment for firefighters: Wear self-contained breathing apparatus and protective suit..

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Use personal protective equipment. Keep people away from and upwind of spill/leak. Material can create slippery conditions.

Environmental precautions: CAUTION: Keep spills and cleaning runoff out of municipal sewers and open bodies of water.

Methods and materials for containment and cleaning up: Contain spills immediately with inert materials (e.g., sand, earth). Transfer liquids and solid diking material to separate suitable containers for recovery or disposal.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Keep container tightly closed. Do not breathe vapors, mist or gas.

Conditions for safe storage: Keep from freezing - product stability may be affected. STIR WELL BEFORE USE.

Storage stability

Storage temperature: 1 - 49 °C (34 - 120 °F)

Other data: Monomer vapors can be evolved when material is heated during processing operations. See SECTION 8, for types of ventilation required. This material contains trace levels of formaldehyde in the aqueous phase. The product will generate additional formaldehyde upon cure. Lack of adequate ventilation may result in airborne levels of formaldehyde above established exposure limits in the workplace. Monitoring the workplace to determine actual formaldehyde levels is recommended. See OSHA Formaldehyde Standard 29 CFR 1910.1048 for further information.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
Formaldehyde	OSHA CARC	PEL	0.75 ppm
	Further information: OSHA specifically regulated carcinogen		
	OSHA CARC	STEL	2 ppm
	Further information: OSHA specifically regulated carcinogen		
	OSHA P0		See Further information
	Further information: See 1910.1048		
	ACGIH	TWA	0.1 ppm
	Further information: DSEN: Dermal Sensitization; RSEN: Respiratory sensitization; A1: Confirmed human carcinogen		
	ACGIH	STEL	0.3 ppm
	Further information: DSEN: Dermal Sensitization; RSEN: Respiratory sensitization; A1: Confirmed human carcinogen		

Exposure controls

Engineering controls: Use local exhaust ventilation with a minimum capture velocity of 100 ft/min. (0.5 m/sec.) at the point of vapor evolution. Refer to the current edition of Industrial Ventilation: A

Manual of Recommended Practice published by the American Conference of Governmental Industrial Hygienists for information on the design, installation, use, and maintenance of exhaust systems.

Protective measures: Facilities storing or utilizing this material should be equipped with an eyewash facility.

Individual protection measures

Eye/face protection: Safety glasses with side-shields Eye protection worn must be compatible with respiratory protection system employed.

Skin protection

Hand protection: The glove(s) listed below may provide protection against permeation. (Gloves of other chemically resistant materials may not provide adequate protection): Neoprene gloves

Respiratory protection: A respiratory protection program meeting OSHA 1910.134 and ANSI Z88.2 requirements or equivalent must be followed whenever workplace conditions warrant a respirator's use. None required if airborne concentrations are maintained below the exposure limit listed in Exposure Limit Information. Up to 10 times the exposure limit: Wear a properly fitted NIOSH approved (or equivalent) half-mask, air-purifying respirator. Up to 50 times the exposure limit: Wear a properly fitted NIOSH approved (or equivalent) full-facepiece, air-purifying respirator, OR full-facepiece, airline respirator in the pressure demand mode. Above 50 times the exposure limit or Unknown: Wear a properly fitted NIOSH approved (or equivalent) self-contained breathing apparatus in the pressure demand mode, OR full-facepiece, airline respirator in the pressure demand mode with emergency escape provision. Air-purifying respirators should be equipped with NIOSH approved formaldehyde cartridges and N95 filters. If oil mist is present, use R95 or P95 filters.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	liquid Milky
Color	white
Odor	acrylic-like
Odor Threshold	No data available
pH	2.1 - 3.1
Melting point/range	0 °C (32 °F) Water
Freezing point	No data available
Boiling point (760 mmHg)	100.00 °C (212.00 °F) Water
Flash point	Noncombustible
Evaporation Rate (Butyl Acetate = 1)	<1.00 Water
Flammability (solid, gas)	Not Applicable
Lower explosion limit	Not applicable
Upper explosion limit	Not applicable
Vapor Pressure	17 mmHg at 20.00 °C (68.00 °F) Water
Relative Vapor Density (air = 1)	<1.0000
Relative Density (water = 1)	1.0000 - 1.2000
Water solubility	partly miscible

Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	Not applicable
Decomposition temperature	No data available
Dynamic Viscosity	<100.000 mPa.s
Kinematic Viscosity	No data available
Explosive properties	No data available
Oxidizing properties	No data available
Molecular weight	No data available
Percent volatility	53.500 - 54.500 % Water

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: No data available

Chemical stability: Stable

Possibility of hazardous reactions: None known.
Product will not undergo polymerization.

Conditions to avoid: No data available

Incompatible materials: There are no known materials which are incompatible with this product.

Hazardous decomposition products: Thermal decomposition may yield acrylic monomers..

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Information on likely routes of exposure

Inhalation, Eye contact, Skin contact.

Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)

Acute oral toxicity

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

Based on testing for product(s) in this family of materials:

LD50, Rat, > 5,000 mg/kg

Information for components:

Acrylic polymer(s)

For similar material(s): LD50, Rat, > 5,000 mg/kg

Residual monomers

Single dose oral LD50 has not been determined.

Formaldehyde

LD50, Rat, 100 mg/kg

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

Based on testing for product(s) in this family of materials:

LD50, Rabbit, > 5,000 mg/kg

Information for components:

Acrylic polymer(s)

For similar material(s): LD50, Rabbit, > 5,000 mg/kg

Residual monomers

The dermal LD50 has not been determined.

Formaldehyde

LD50, Rabbit, 270 mg/kg

Acute inhalation toxicity

Product test data not available.

Information for components:

Acrylic polymer(s)

Dust may cause irritation of the upper respiratory tract (nose and throat) and lungs.

For similar material(s): LC50, Rat, dust/mist, > 3.4 mg/l

Residual monomers

The LC50 has not been determined.

Formaldehyde

LC50, Rat, 4 Hour, vapour, 0.578 mg/l

Skin corrosion/irritation

Based on testing for product(s) in this family of materials:

Brief contact may cause slight skin irritation with local redness.

Information for components:

Acrylic polymer(s)

Brief contact may cause slight skin irritation with local redness.

Formaldehyde

Brief contact may cause skin burns. Symptoms may include pain, severe local redness and tissue damage.

Serious eye damage/eye irritation

Based on testing for product(s) in this family of materials:
Essentially nonirritating to eyes.

Information for components:

Acrylic polymer(s)

May cause slight eye irritation.

Formaldehyde

May cause severe irritation with corneal injury which may result in permanent impairment of vision, even blindness. Chemical burns may occur.

Vapor may cause eye irritation experienced as mild discomfort and redness.

Vapor may cause lacrimation (tears).

Effects may be delayed.

Sensitization

Product test data not available.

Information for components:

Acrylic polymer(s)

For skin sensitization:

No relevant data found.

For respiratory sensitization:

No relevant data found.

Formaldehyde

Has caused allergic skin reactions in humans.

Has caused allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Product test data not available.

Information for components:

Acrylic polymer(s)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Formaldehyde

Material is corrosive. Material is not classified as a respiratory irritant; however, upper respiratory tract irritation or corrosivity may be expected.

Aspiration Hazard

Product test data not available.

Information for components:

Acrylic polymer(s)

Based on physical properties, not likely to be an aspiration hazard.

Formaldehyde

Aspiration into the lungs may occur during ingestion or vomiting, causing tissue damage or lung injury.

Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Product test data not available.

Information for components:

Acrylic polymer(s)

No relevant data found.

Formaldehyde

In animals, effects have been reported on the following organs:

Kidney.

Liver.

Respiratory tract.

Skin.

Carcinogenicity

Product test data not available.

Information for components:

Acrylic polymer(s)

No relevant data found.

Formaldehyde

Has caused cancer in humans. Has caused cancer in laboratory animals.

Carcinogenicity

Component

Formaldehyde

List

IARC

US NTP

OSHA CARC

ACGIH

Classification

Group 1: Carcinogenic to humans

Known to be human carcinogen

OSHA specifically regulated carcinogen

A1: Confirmed Human Carcinogen

Teratogenicity

Product test data not available.

Information for components:

Acrylic polymer(s)

No relevant data found.

Formaldehyde

Has been toxic to the fetus in laboratory animals at doses toxic to the mother. Did not cause birth defects in laboratory animals.

Reproductive toxicity

Product test data not available.

Information for components:**Acrylic polymer(s)**

No relevant data found.

Formaldehyde

No data available.

Mutagenicity

Product test data not available.

Information for components:**Acrylic polymer(s)**

No relevant data found.

Formaldehyde

In vitro genetic toxicity studies were negative in some cases and positive in other cases.

Animal genetic toxicity studies were negative in some cases and positive in other cases.

Additional information

No data are available for this material. The information shown is based on profiles of compositionally similar materials.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

General Information

There is no data available for this product.

Toxicity**Acrylic polymer(s)****Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

For similar material(s):

LC50, Oncorhynchus mykiss (rainbow trout), 96 Hour, > 100 mg/l, OECD Test Guideline 203

For similar material(s):

NOEC, Oncorhynchus mykiss (rainbow trout), 96 Hour, 100 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates

For similar material(s):

EC50, Daphnia magna (Water flea), 48 Hour, > 100 mg/l, OECD Test Guideline 202

For similar material(s):

NOEC, Daphnia magna (Water flea), 48 Hour, 100 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants

For similar material(s):

EC50, Selenastrum capricornutum (green algae), 72 Hour, Growth rate, > 999 mg/l, OECD Test Guideline 201

For similar material(s):

NOEC, Selenastrum capricornutum (green algae), 72 Hour, Growth rate, 92 mg/l, OECD Test Guideline 201

Toxicity to bacteria

For similar material(s):

EC50, activated sludge, 3 Hour, Respiration rates., > 100 mg/l, OECD Test Guideline 209

Residual monomers

Acute toxicity to fish

No relevant data found.

Formaldehyde

Acute toxicity to fish

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).

LC50, Bluegill sunfish (*Lepomis macrochirus*), flow-through test, 96 Hour, 50 mg/l

LC50, striped bass (*Morone saxatilis*), static test, 96 Hour, 6.7 mg/l

LC50, *Oncorhynchus mykiss* (rainbow trout), static test, 96 Hour, 44 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, *Daphnia pulex* (Water flea), static test, 48 Hour, 5.8 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

EC50, *Desmodesmus subspicatus* (green algae), Static, 72 Hour, Growth rate, 4.89 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

EC50, activated sludge, 3 Hour, 19.6 mg/l, OECD 209 Test

Chronic toxicity to fish

NOEC, *Oryzias latipes* (Orange-red killifish), flow-through, 28 d, mortality, >= 48 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, *Daphnia magna* (Water flea), 21 d, >= 6.4 mg/l

Persistence and degradability

Acrylic polymer(s)

Biodegradability: For similar material(s): Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

Residual monomers

Biodegradability: No relevant data found.

Formaldehyde

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: 90 %

Exposure time: 28 d
Method: OECD Test Guideline 301D or Equivalent

Theoretical Oxygen Demand: 1.07 mg/mg

Biological oxygen demand (BOD)

Incubation Time	BOD
5 d	> 100 %
10 d	> 100 %
20 d	> 100 %

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals

Atmospheric half-life: 15.8 Hour

Method: Estimated.

Bioaccumulative potential

Acrylic polymer(s)

Bioaccumulation: No relevant data found.

Residual monomers

Bioaccumulation: No relevant data found.

Formaldehyde

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 0.35 Measured

Bioconcentration factor (BCF): 3 Fish Estimated.

Mobility in soil

Acrylic polymer(s)

No relevant data found.

Residual monomers

No relevant data found.

Formaldehyde

Potential for mobility in soil is very high (Koc between 0 and 50).

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Partition coefficient (Koc): 1 Estimated.

13. DISPOSAL CONSIDERATIONS

Disposal methods: Coagulate the emulsion by the stepwise addition of ferric chloride and lime. Remove the clear supernatant and flush to a chemical sewer. For disposal, incinerate or landfill at a permitted facility in accordance with local, state, and federal regulations.

Contaminated packaging: Empty containers retain product residues. Follow label warnings even after container is emptied. Improper disposal or reuse of this container may be dangerous and illegal. Refer to applicable federal, state and local regulations.

14. TRANSPORT INFORMATION

DOT

Not regulated for transport

Classification for SEA transport (IMO-IMDG):

**Transport in bulk
according to Annex I or II
of MARPOL 73/78 and the
IBC or IGC Code**

Not regulated for transport
Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

No SARA Hazards

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Pennsylvania

Any material listed as "Not Hazardous" in the CAS REG NO. column of SECTION 2, Composition/Information On Ingredients, of this MSDS is a trade secret under the provisions of the Pennsylvania Worker and Community Right-to-Know Act.

California Prop. 65

WARNING: This product can expose you to chemicals including Acrylonitrile, which is/are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Hazard Rating System

HMIS

Health	Flammability	Physical Hazard
1	0	0

Revision

Identification Number: 10077870 / 1001 / Issue Date: 08/18/2020 / Version: 6.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
OSHA CARC	OSHA Specifically Regulated Chemicals/Carcinogens
OSHA P0	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
PEL	Permissible exposure limit (PEL)
STEL	Short-term exposure limit
TWA	8-hour, time-weighted average

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population

(Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

ROHM & HAAS CHEMICALS LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

US