



Printing date 03/15/2017 Reviewed on 05/11/2016

1 Identification

Product identifier

· Trade name: STAYBELITE® ESTER 3 · Product Description synthetic resin

· Article number: 105416

· Application of the substance / the mixture

Plasticizing tackifier in hot melt and pressure sensitive adhesives requiring high degrees of tack without

significantly decreasing bond strength.

Adds tack to adhesives formulated with high softening point resins.

Component in cosmetics, depilatory waxes, and other personal care products

Laminating adhesives for industrial textiles Plasticizer for wide range of film-formers

· Details of the supplier of the safety data sheet

Manufacturer/Supplier:

Pinova, Inc.

2801 Cook Street

Brunswick, Georgia, USA 31520 MSDS@pinovasolutions.com

· Information department:

Pinova, Inc. - Regulatory Affairs Department

msds@pinovasolutions.com

Emergency telephone number:

Within USA and Canada: 1-800-CHEMTREC (424-9300)

Outside the USA and Canada: 1-703-527-3887

2 Hazard(s) identification

· Classification of the substance or mixture

The substance is not classified according to the Globally Harmonized System (GHS).

- · Label elements
- · GHS label elements Void
- Hazard pictograms Void
- Signal word Void
- · Hazard statements Void
- · Precautionary statements

P202 Do not handle until all safety precautions have been read and understood. P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

P234 Keep only in original container.

P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray
P262 Do not get in eyes, on skin, or on clothing.

P264 Wash thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P280 Wear protective gloves / eye protection.

P284 In case of inadequate ventilation wear respiratory protection.

P301+P312 IF SWALLOWED: Call a doctor if you feel unwell. P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting. P302+P352 IF ON SKIN: Wash with plenty of soap and water.

(Contd. on page 2)

(Contd. of page 1)

Safety Data Sheet acc. to OSHA HCS

Printing date 03/15/2017 Reviewed on 05/11/2016

Trade name: STAYBELITE® ESTER 3

P304+P312 IF INHALED: Call a doctor if you feel unwell.

P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for

breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P314 Get medical advice/attention if you feel unwell.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P363 Wash contaminated clothing before reuse.
P402+P404 Store in a dry place. Store in a closed container.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

· Information pertaining to particular dangers for man and environment:

CAUTION!

POTENTIAL HEALTH EFFECTS - Prolonged or repeated contact may cause skin irritation and may cause skin sensitization (allerigc reaction) in susceptible individuals. Prolonged exposure to smoke or fumes generated by heating this product may cause respiratory irritation with throat discomfort, coughing, or breathing difficulty. Repeated exposure may lead to respiratory sensitization (asthma) in susceptible individuals.

GENERAL HYGENIC PRACTICES - Avoid contact with eyes, skin, and clothing. Avoid breathing vapor, fumes or mist. Handle in areas with adequate ventilation.

Refer to SDS Section 8, Exposure Controls/Personal Protection, for further information. Refer to Section 5 for Hazardous Combustion Products and Section 10 for Hazardous Decomposition/Hazardous Polymerization Products.

- Classification system:
- · NFPA ratings (scale 0 4)



Health = 0 Fire = 1 Reactivity = 0

· HMIS-ratings (scale 0 - 4)



Health = 0 Fire = 1

Reactivity = 0

- · Other hazards
- · Results of PBT and vPvB assessment
- · **PBT:** Not applicable.
- · vPvB: Not applicable.

3 Composition/information on ingredients

· Chemical characterization: Substances

· CAS No.: 68648-53-3 · CAS No. Description

Resin acids and Rosin acids, hydrogenated, esters with triethylene glycol

• EC number: 271-996-4 • Index number: 002-719-96-4 • Additional information:

This product is not classified as hazardous under OSHA regulations, however, this SDS contains valuable information important to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users/handlers of this product.

(Contd. on page 3)

Printing date 03/15/2017 Reviewed on 05/11/2016

Trade name: STAYBELITE® ESTER 3

(Contd. of page 2)

If this product is heated or used at temperatures sufficient to produce smoke or fumes, refer to SDS Section 8, Exposure Controls/Personal Protection

As Pinova, Inc. interprets the Workplace Hazardous Materials Information System (WHMIS), this product should not be considered a controlled product; however, this SDS contains valuable information important to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users/handlers of this product.

4 First-aid measures

- Description of first aid measures
- After inhalation:

Remove to fresh air. Get medical attention if nasal, throat or lung irritation develops. See Note to Physician.

· After skin contact:

LIQUID product at ambient temperature: Wash thoroughly with soap and water. Remove contaminated clothing. Thoroughly wash clothing before reuse. Get medical attention if irritation develops or persists. HOT MOLTEN or HOT LIQUID product: Immediately cool skin burns with water and cold packs for at least 15 minutes. Do NOT put ice directly on the skin. Do NOT attempt to remove solidifed resin from the skin as severe tissue damage may result. Get immediate medical attention. See Note to Physician.

· After eve contact:

LIQUID product at ambient temperature. Remove contact lenses. Hold eyelids apart. Immediately flush eyes with plenty of low-pressure water for at least 15 minutes. Get medical attention if irritation

HOT LIQUID product: Cool burns with plenty of low-pressure water. Get immediate medical attention.

· After swallowing:

No adverse health effects are expected from accidental ingestion of small amounts of this product. For ingestion of large amounts: Do NOT induce vomiting. Get immediate medical attention.

Information for doctor:

This product contains rosin or a rosin derivative. Rosin and some of its derivatives have been reported to cause an allergic skin reaction (sensitization) in susceptible individuals after repeated or prolonged skin contact. Smoke or fumes generated by heating product may lead to respiratory sensitization (asthma) in susceptible individuals.

For HOT MOLTEN or HOT LIQUID product: Material should not be forcibly removed from the skin. Mineral oil may be used to loosen and soften the material.

Most important symptoms and effects, both acute and delayed

No further relevant information available.

· Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Fire-fighting measures

- Extinguishing media
- Suitable extinguishing agents:

Water spray, dry chemical, foam, carbon dioxide or clean extinguishing agents may be used on fires involving this product.

Special hazards arising from the substance or mixture

In case of fire, the following can be released:

Carbon monoxide (CO)

Carbon Dioxide (CO₂)

Aldehydes

Carboxylic acids

Smoke

(Contd. on page 4)

Printing date 03/15/2017 Reviewed on 05/11/2016

Trade name: STAYBELITE® ESTER 3

(Contd. of page 3)

- · Advice for firefighters
- · Protective equipment:

Wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH approved (or equivalent) and full protective gear when fighting fires involving this product.

• Additional information Cool endangered receptacles with water spray.

6 Accidental release measures

- · Personal precautions, protective equipment and emergency procedures Not required.
- · Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- Methods and material for containment and cleaning up:

For small spills: Add absorbent, sweep up, and dispose properly.

For large spills: Dike to contain and pump into drums for use or disposal.

In case of accidental spill or release, refer to Section 8, Personal Protective Equipment and General Hygiene Practices.

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

- · Handling:
- · Precautions for safe handling

For HOT MOLTEN or HOT LIQUID product: Use personal protective equipment as indicated in Section 8: Exposure Controls/Personal Protection.

- Information about protection against explosions and fires: No special measures required.
- · Conditions for safe storage, including any incompatibilities
- Storage:
- · Requirements to be met by storerooms and receptacles:

Store in cool, dry area.

Keep container closed when not in use.

- · Information about storage in one common storage facility: Not required.
- · Further information about storage conditions: None.
- · Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

· Additional information about design of technical systems:

Eyewash fountains and safety showers should be easily acessible.

If user operations generates vapor, fumes or mist: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Discharge from the ventilation system should comply with applicable air pollution control regulations.

Completely isolate and thoroughly clean all equipment, piping, or vessels before beginning maintenance or repairs.

- · Control parameters
- · Components with limit values that require monitoring at the workplace: Not required.

(Contd. on page 5)

Printing date 03/15/2017 Reviewed on 05/11/2016

Trade name: STAYBELITE® ESTER 3

(Contd. of page 4)

Additional Occupational Exposure Limit Values for possible hazards during processing:

This product may present an inhalation health hazard if used under conditions that could generate fumes.

ROSIN PYROLYSIS FUMES: If this product is heated to temperatures sufficient to produce smoke or fumes, maintain exposure to resin acids to the lowest achieveable concentration using recommended engineering controls and personal protective equipment.

- · Exposure controls
- Personal protective equipment:
- General protective and hygienic measures:

Avoid contact with eyes, skin, and clothing.

Avoid breathing vapor or mist.

Handle in areas with adequate ventilation.

Avoid contamination of food, beverages, or smoking materials.

Wash thoroughly after handling, and before eating, drinking or smoking.

Remove contaminated clothing promptly and clean thoroughly before reuse.

Breathing equipment:

Appropriate respiratory protection is required when exposure to airborne contaminants may exceed acceptable limits. Respirators should be selected and used in accordance with OSHA, Subpart I (29 CFR 1910.134) and manufacturers recommendations.

Protection of hands:

Impervious gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Selection of the glove material should be made based on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- Eye protection: Safety glasses
- · Body protection:

Appropriate protective clothing

Personnel exposed to HOT MOLTEN or HOT LIQUID material should wear protective clothing that provides protection against thermal burns. Required Protective Equipment: a) Longsleeved protective shirt, long pants and work shoes; b) Hard hat and face shield; c) Long-cuff gloves (Gauntlet type-extending beyond wrist); d) Lined rain suit with protective hood or shoulder shroud or e) Full aluminized or thermal suit with hood.

9 Physical and chemical properties

- · Information on basic physical and chemical properties
- · General Information
- · Appearance:

Form: Viscous Liquid
Color: Pale amber

Odor: typical rosin

Specific Gravity 1.08 @ 20 ℃

Vapor Density heavier than air

Freezing Point 20 $^{\circ}$ C

(Contd. on page 6)

Printing date 03/15/2017 Reviewed on 05/11/2016

Trade name: STAYBELITE® ESTER 3

Change in condition
Melting point/Melting range: Liquid at ambient temperature

Flash point:

190 ℃ (374 ℉) (Cleveland Open Cup)

Danger of explosion:

Product does not present an explosion hazard.

Density:

Bulk density:

Not determined

Solubility in / Miscibility with
Water at 20 ℃ (68 ℉):
negligibl g/l
Other information

No further relevant information available.

10 Stability and reactivity

- · Reactivity No further relevant information available.
- Chemical stability
- · Thermal decomposition / conditions to be avoided:

Stable under recommended handling and storage conditions.

· Possibility of hazardous reactions

None known. If this product is used at elevated temperatures, it may generate combustion products. Refer to SDS Section 5, Hazardous Combustion Products.

- · Conditions to avoid No further relevant information available.
- · Incompatible materials: None known.
- · Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:
- LD/LC50 values that are relevant for classification:

PRODUCT/SIMILAR PRODUCT - Not toxic by OSHA/ANSI criteria based on acute animal peroral testing of this or a similar product (LD50 >5000 mg/kg). Feeding studies of this or similar products indicate no evidence of risk at anticipated workplace exposure levels. A single exposure to vapors of the material heated to $180\,^{\circ}\!\!\mathrm{C}$ for six hours, or $176\,^{\circ}\!\!\mathrm{C}$ for four hours (nominal concentration 1.8-2.0 mg/L), caused minimal treatment related effects. Repeated exposure for four hours/day for 10 exposures at $176\,^{\circ}\!\!\mathrm{C}$ (nominal concentration 2.0 mg/L) caused initial weight loss, chromorrhinorrhea and death to 2/10 rats after the last exposure.

- · Primary irritant effect:
- · on the skin: No irritant effect.
- · on the eye: No irritating effect.
- · Sensitization:

Smoke or fumes generated by heating may lead to respiratory sensitization (asthma) in susceptible individuals.

This product contains rosin or a rosin derivative. Rosin and some rosin derivatives have been reported to cause allergic skin reaction (sensitization) in susceptible individuals after repeated or prolonged contact.

Other information (about experimental toxicology):

MUTAGENICITY/GENOTOXICITY INFORMATION: Not mutagenic based on bacterial tests of this or a similar product. Not mutagenic based on mammalian cell tests of this or similar product.

(Contd. on page 7)

Printing date 03/15/2017 Reviewed on 05/11/2016

Trade name: STAYBELITE® ESTER 3

· Additional toxicological information:

(Contd. of page 6)

- · Carcinogenic categories
- · IARC (International Agency for Research on Cancer) Substance is not listed.
- · NTP (National Toxicology Program) Substance is not listed.
- · OSHA-Ca (Occupational Safety & Health Administration) Substance is not listed.

12 Ecological information

- · Toxicity
- · Aquatic toxicity:

PRODUCT/SIMILAR PRODUCT - Acute aguatic 48-hour LC50 value falls within moderately toxic range of 1 - 10 mg/L, according to the U.S. Fish and Wildlife criteria. Test species was carp. Product was tested as a suspension.

· Persistence and degradability

PRODUCT/SIMILAR PRODUCT - Not readily biodegradable when tested by the Modified Sturm test protocol.

- Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

- · Results of PBT and vPvB assessment
- · **PBT:** Not applicable.
- · vPvB: Not applicable.
- Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- Recommendation:

Incineration in accordance with applicable regulations is the recommended disposal method. Landfilling in a permitted solid or hazardous waste facility is a suitable alternative after solidification to remove free

Waste water may be sent to a sanitary sewer treatment facility in accordance with any local agreement. a permitted waste treatment facility, or discharged under a permit.

Disposal should be in accordance with applicable Federal, State and local regulations.

- Uncleaned packagings:
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information		
· UN-Number · DOT, ADR, ADN, IMDG, IATA	Void	
· UN proper shipping name		
DOT, ADN, IMDG, IATA	Void	
· ADR	Void	
		(Contd. on page 8)

Printing date 03/15/2017 Reviewed on 05/11/2016

Trade name: STAYBELITE® ESTER 3

	(Contd. of page	
· Transport hazard class(es)		
· DOT, ADR, ADN, IMDG, IATA · Class	Void	
· Packing group · DOT, ADR, IMDG, IATA	Void	
Environmental hazards: Marine pollutant:	No	
· Special precautions for user	Not applicable.	
Transport in bulk according to Annex MARPOL73/78 and the IBC Code	II of Not applicable.	
Transport/Additional information:		
· DOT · Remarks:	This product is not subject to DOT regulations.	
	For specific information regarding transportation of thi product, please call the Pinova representative at (888 807-2958	
UN "Model Regulation":	Void	

15 Regulatory information

- · Safety, health and environmental regulations/legislation specific for the substance or mixture
- · Sara
- · Section 355 (extremely hazardous substances): Substance is not listed.
- · Section 313 (Specific toxic chemical listings):

This product does not contain any chemicals subject to reporting under Section 313 of Title III of the Superfund Amendments and Reauthorization Act and 40CFR372.

Substance is not listed.

· SECTIONS 302/304

This product is not an Extremely Hazardous Substance subject to reporting under 40CFR355.

SECTION 311 AND 312

NHH: Not a health hazard

NPH: Not a physical hazard

· CERCLA

This product does not contain any chemicals subject to reporting as a CERCLA Hazardous Substance under 40CFR302.4.

· RCRA

This product is not a hazardous waste as listed in 40CFR261.33. It does not exhibit any of the hazardous characteristics listed in 40CFR261, Subpart C.

- · TSCA (Toxic Substances Control Act): Substance is listed.
- · Proposition 65
- · Chemicals known to cause cancer: Substance is not listed.
- · Chemicals known to cause reproductive toxicity for females: Substance is not listed.
- · Chemicals known to cause reproductive toxicity for males: Substance is not listed.
- · Chemicals known to cause developmental toxicity: Substance is not listed.
- · Carcinogenic categories
- · EPA (Environmental Protection Agency) Substance is not listed.

(Contd. on page 9)

Printing date 03/15/2017 Reviewed on 05/11/2016

Trade name: STAYBELITE® ESTER 3

(Contd. of page 8)

- · TLV (Threshold Limit Value established by ACGIH) Substance is not listed.
- NIOSH-Ca (National Institute for Occupational Safety and Health) Substance is not listed.
- · Canadian substance listings:
- · Canadian Domestic Substances List (DSL) Substance is listed.
- GHS label elements Void
- · Hazard pictograms Void
- Signal word Void
- · Hazard statements Void
- Precautionary statements

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Observe the general safety regulations when handling chemicals.

P202 Do not handle until all safety precautions have been read and understood. P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

P234 Keep only in original container.

P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray
P262 Do not get in eyes, on skin, or on clothing.

P264 Wash thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P280 Wear protective gloves / eye protection.

P284 In case of inadequate ventilation wear respiratory protection.

P301+P312 IF SWALLOWED: Call a doctor if you feel unwell. P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting. P302+P352 IF ON SKIN: Wash with plenty of soap and water. P304+P312 IF INHALED: Call a doctor if you feel unwell.

P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for

breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P314 Get medical advice/attention if you feel unwell.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P363 Wash contaminated clothing before reuse.
P402+P404 Store in a dry place. Store in a closed container.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

DISCLAIMER: The information and recommendations contained in this Safety Data Sheet have been compiled from sources believed to be reliable and to represent the most reasonable current opinion on the subject when the SDS was prepared. No warranty, guaranty or representation is made as to the correctness or sufficiency of the information. The user of this product must decide what safety measures are necessary to safely use this product, either alone or in combination with other products, and determine its environmental regulatory compliance obligations under any applicable federal or state laws.

- · Department issuing SDS: Regulatory Affairs Department
- · Contact: MSDS@pinovasolutions.com
- · Date of preparation / last revision 03/15/2017 / 25
- · Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

(Contd. on page 10)

(Contd. of page 9)

Safety Data Sheet acc. to OSHA HCS

Printing date 03/15/2017 Reviewed on 05/11/2016

Trade name: STAYBELITE® ESTER 3

ICAO: International Civil Aviation Organisation

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the

International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists EINECS: European Inventory of Existing Commercial Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA)

LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value PEL: Permissible Exposure Limit REL: Recommended Exposure Limit