



## SECTION 1 - Identification

### 1.1 Product Identifier

Product Name • NIONIC™ 25R2 Surfactant  
Synonyms • Polyalkylene Glycol

### 1.2 Recommended Use of the Chemical and Restrictions on Use

Recommended Use • Nonionic surfactant  
Restrictions on Use • Industrial use only

### 1.3 Details of the Supplier of the Safety Data Sheet

Manufacturer • Carpenter Co.  
5016 Monument Ave.  
Richmond, Virginia 23230  
(804) 233-0606  
sdsrequest@carpenter.com

### 1.4 Emergency Telephone

Chemtrec – USA and Canada • +1 800-424-9300 (24-hr number)  
Chemtrec – International • +1 703-741-5970 (24-hr number)

## SECTION 2 - Hazards Identification

### 2.1 Classification of the Substance or Mixture

This material is not classified as hazardous under the OSHA Hazard Communication Standard (29 CFR 1910.1200).

### 2.2 GHS Label Elements

This material is not classified as hazardous under the OSHA Hazard Communication Standard (29 CFR 1910.1200).

### 2.3 Hazards Not Otherwise Classified

None identified

## SECTION 3 - Composition/Information on Ingredients

### 3.1 Substance

Material does not meet the criteria of a substance according to United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

### 3.2 Mixtures

Name	Identifier	% (weight)	CLP
Polyalkylene Glycol	CAS# 9003-11-6	100	Not Classified as Hazardous

## SECTION 4 - First Aid Measures

### 4.1 Description of First Aid Measures

By route of inhalation	• Remove victim to fresh air.
By route of dermal contact	• Wash thoroughly with soap and water.
By route of eye contact	• Flush with plenty of water.
By route of ingestion	• If victim is conscious, give 1 to 2 glasses of water. Do not induce vomiting unless directed to do so by medical personnel.

### 4.2 Most Important Symptoms and Effects, Acute and Chronic

Refer to Section 11 Toxicological Information.

### 4.3 Indication of Immediate Medical Attention and Special Treatment If Needed

Treat symptomatically and supportively.

## SECTION 5 - Firefighting Measures

### 5.1 Extinguishing Media

Suitable Extinguishing Media	• Dry chemical, foam, carbon dioxide, water fog or fine spray.
Unsuitable Extinguishing Media	• Do not use direct water spray. May spread fire.

### 5.2 Special Hazards Arising From the Substance or Mixture

- May produce oxides of carbon on combustion. Smoke may be toxic and/or irritating.

### 5.3 Special Protective Actions for Firefighters

- Responding personnel must wear positive-pressure, self-contained breathing apparatus (SCBA) and protective firefighting clothing. Spray cool water on fire exposed containers to reduce risk of rupture.

## SECTION 6 - Accidental Release Measures

### 6.1 Personal Precautions, Protective Equipment, and Emergency Procedures

- Isolate the area. Keep unauthorized people away. Do not touch or walk through the spilled material. Spilled material may be slippery. Ensure adequate ventilation in enclosed area. Eliminate all ignition sources. Use protective equipment appropriate for the size of the spill.

## 6.2 Environmental Precautions

- Prevent from entering into soil, ditches, sewers, waterways and/or groundwater.

## 6.3 Methods and Materials for Containment and Clean Up

Methods	<ul style="list-style-type: none"> <li>• Stop leak, dam spill, and transfer liquid into a suitable container.</li> <li>• Collect residue with absorbent and transfer into a suitable container for proper disposal.</li> </ul>
Materials	<ul style="list-style-type: none"> <li>• Inert absorbent (sand, earth or similar).</li> </ul>

## 6.4 Reference to Other Sections

- Refer to Section 8 for exposure control and personal protective equipment information.

# SECTION 7: Handling and Storage

## 7.1 Precautions for Safe Handling

- Keep containers tightly closed when not in use.
- Do not eat, drink, or smoke in working area.
- Avoid contact with eyes and minimize contact with skin
- Use good safety and industrial hygiene practices.
- Wash thoroughly after handling.

## 7.2 Conditions for Safe Storage, Including any Incompatibilities

Storage	<ul style="list-style-type: none"> <li>• Store materials in a cool, dry place. Do not transport with oxidizers.</li> </ul>
Incompatibilities	<ul style="list-style-type: none"> <li>•Oxidizing materials, strong alkalis and acids, Isocyanates.</li> </ul>

# SECTION 8: Exposure Controls/ Personal Protection

## 8.1 Control Parameters

Exposure Limits/Guidelines	<ul style="list-style-type: none"> <li>• None established.</li> </ul>
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## 8.2 Exposure Controls

Engineering Controls	<ul style="list-style-type: none"> <li>• Adequate ventilation systems as needed to control concentrations of airborne contaminants below applicable exposure limits.</li> </ul>
Eye/Face Protection	<ul style="list-style-type: none"> <li>• Safety glasses with side shields. Chemical goggles if there is a significant risk of splashing.</li> </ul>
Respiratory Protection	<ul style="list-style-type: none"> <li>• None required under normal use. If product is heated or sprayed, appropriate respiratory protection may be needed.</li> </ul>

Skin Protection

- Wear suitable working clothes and shoes.
- Depending on the potential for exposure, chemical resistant gloves may not be needed (e.g.incidental use). As with any chemical, skin contact should be minimized with good work practices and PPE where needed. Wear chemical resistant gloves appropriate for the intended use. Consult glove manufacturers for assistance in choosing appropriate gloves.

Ingestion

- Do not eat, drink or smoke in work area. Wash hands before eating or smoking.

Additional Protection Measures

- None

**SECTION 9: Physical and Chemical Properties**

**9.1 Information on Physical and Chemical Properties**

<b>Material Description</b>			
Physical Form	• Liquid	Odor	• Low odor
Color	• Clear	Odor Threshold	• No data available
<b>General Properties</b>			
Boiling Point	• No data available	Melting Point	• No data available
Decomposition Temperature	• No data available	pH	• 7.0
Density (at 25°C)	• 8.60 lb/gal	Water Solubility	• Slight
Solvent Solubility	• No data available	Viscosity (at 25°C)	• 600 cP
Explosive Properties	• No data available	Specific Gravity/Relative Density	• 1.02 (H <sub>2</sub> O=1)
<b>Volatility</b>			
Vapor Pressure	• No data available	Vapor Density	• No data available
Evaporation Rate	• No data available	VOC (Vol.)	• No data available
Volatiles (Vol.)	• No data available		
<b>Flammability</b>			
Flash Point	• >200°F (PMCC)	LEL	• No data available
UEL	• No data available	Flammability (solid, gas)	• No data available
Auto-ignition Temperature	• No data available		
<b>Environmental</b>			
Octanol/Water Partition Coefficient	• No data available		

**9.2. Other Information**

No additional information available

**SECTION 10: Stability and Reactivity**

**10.1 Reactivity**

No dangerous reaction known under conditions of normal use.

**10.2 Chemical Stability**

Stable under normal temperatures and pressures.

**10.3 Possibility of Hazardous Reactions**

No hazardous reactions if handled and stored as recommended.

**10.4 Conditions to Avoid**

Elevated temperatures

**10.5 Incompatible Materials**

Oxidizing materials, strong alkalis and acids, isocyanates.

**10.6 Hazardous Decomposition Products**

No data available.

**SECTION 11: Toxicological Information**

**11.1 Information on Toxicological Effects**

**Acute Toxicity**

Chemical	LD <sub>50</sub> oral rat	LD <sub>50</sub> dermal rabbit	LC <sub>50</sub> inhalation rat
Polyalkylene Glycol	>2000 mg/kg	>2000 mg/kg	No data available

**Skin Corrosion/Irritation**

- Based on available information, skin corrosion/irritation is not expected under normal conditions of use.

**Serious Eye Damage/Irritation**

- Based on available information, eye damage/irritation criteria are not met.

**Respiratory or Skin Sensitization**

- Based on available information, sensitization criteria are not met.

**Germ Cell Mutagenicity**

- Available studies have not indicated this material to be a mutagen.

**Carcinogenicity**

- This product does not contain any component that is considered a human carcinogen by IARC, ACGIH, OSHA or NTP.

**Reproductive Toxicity**

- No data available

**Specific Target Organ Toxicity (single exposure)**

- No data available

**Specific Target Organ Toxicity (repeated exposure)**

- No data available

**Aspiration Hazard**

- No data available

## 11.2 Potential Health Effects

### Inhalation

- |         |  |
|---------|--|
| Acute   | • Not expected to be a hazard due to low vapor pressure. |
| Chronic | • None known.  |

### Skin

- |         |               |
|---------|---------------|
| Acute   | • None known. |
| Chronic | • None known. |

### Eye

- |         |                              |
|---------|------------------------------|
| Acute   | • May cause mild irritation. |
| Chronic | • None known.                |

### Ingestion

- |         |  |
|---------|--|
| Acute   | • Small amounts swallowed may cause gastrointestinal discomfort. |
| Chronic | • None known.  |

## SECTION 12: Ecological Information

### 12.1 Ecotoxicity

This product is not expected to cause significant effects in the aquatic environment.

### 12.2 Persistence and Degradability

No data available

### 12.3 Bioaccumulative Potential

No data available

### 12.4 Mobility in Soil

No data available

### 12.5 Other Adverse Effects

No data available

## SECTION 13: Disposal Considerations

### 13.1 Waste Disposal Method

#### Product Waste

- Do not dump into any sewers, on the ground, or into any body of water.
- All disposal methods must be in compliance with Federal, State/Provincial, and local regulations.

#### Packaging Waste

- Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

## SECTION 14: Transport Information

### U.S. DOT/IATA/IMDG

Not regulated as hazardous for shipment.

## SECTION 15: Regulatory Information

### 15.1 Regulatory Status

**CERCLA Hazardous Substances (40 CFR 302):** None reportable.

**SARA 311/312:** None reportable.

**SARA 313:** None reportable.

### 15.2 US State Regulations

**STATE RIGHT-TO-KNOW:** To the best of our knowledge, this product contains no chemical known to the State of California to cause cancer, birth defects, or other reproductive harm. (California Health and Safety Code Section 25249.6).

### 15.3 Canadian Regulations

**DSL:** All components of this product are listed on, or exempt from the DSL.

### 15.4 International Inventories\*

**United States:** All components of this product are listed on the TSCA inventory.

**Australia:** All components of this product are listed on the AICIS.

**China:** All components of this product are listed on the IECSC.

**Japan:** All components of this product listed on the ENCS.

**Korea:** All components of this product are listed on the KECL.

**Philippines (PICCS):** All components of this product are listed on the PICCS.

\*=Although a chemical may be listed on a country's inventory, it may not indicate a hazard or regulatory control for use.

## SECTION 16: Other Information

### 16.1 HMIS AND NFPA RATINGS

#### HMIS Classification

Health: 0  
Flammability: 1  
Reactivity: 0

#### NFPA Ratings

Health: 0  
Flammability: 1  
Instability: 0  
Special: None

### 16.2 EU CLP Relevant Phrase

Not classified

### 16.3 Preparation By

Product Stewardship

### 16.4 Preparation Date

October 3, 2018

### 16.5 Last Revision Date

September 28, 2023

## **16.6 Disclaimer/Statement of Liability**

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