Substance key: SXR102182	Revision Date: 05/26/2023
Version : 4 - 11 / USA	Date of printing :09/18/2023

SECTION 1. IDENTIFICATION

Identification of the company:	Clariant Corporation 500 East Morehead Street Charlotte, NC, 28202 Telephone No.: +1 704 331 7000 **Information of the substance/preparation:** Product Stewardship, +1-704-331-7710 e-mail: SDS.NORAM@clariant.com **Emergency tel. number:** +1 800-424-9300 CHEMTREC

Trade name: **EXOLIT OP 930**
Material number: 134596

CAS number: 225789-38-8

Primary product use: Flame retardants

Chemical family: organic phosphorus salt

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Combustible dust : Category 1

GHS label elements

Signal word : Warning

Hazard statements : May form combustible dust concentrations in air.

Precautionary statements :

Prevention:

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P243 Take precautionary measures against static discharge.
P233 Keep container tightly closed.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Substance name : organic phosphorus salt

CAS-No. : 225789-38-8

Components

This product does not contain any components that require disclosure according to OSHA Hazard Communication Standard 2012.

SECTION 4. FIRST AID MEASURES

General advice	:	Remove contaminated clothing and shoes.
If inhaled	:	Move the victim to fresh air. Give oxygen or artificial respiration if needed. Get immediate medical advice/ attention. Never give anything by mouth to an unconscious person.
In case of skin contact	:	Wash thoroughly with soap and water for 15 minutes. If skin irritation occurs, seek medical attention.
In case of eye contact	:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention immediately if irritation develops and persists.
If swallowed	:	In the case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).
Most important symptoms and effects, both acute and delayed	:	The possible symptoms known are those derived from the labelling (see section 2). No additional symptoms are known.
Notes to physician	:	None known.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	:	gaseous extinguishing media
Specific hazards during firefighting	:	In case of fires, hazardous combustion gases are formed: Carbon monoxide (CO) Carbon dioxide (CO2) Phosphorus oxides (eg Phosphorus pentoxide) Electrical grounding of equipment is required to prevent possible dust explosion. Emits toxic fumes under fire conditions.
Further information	:	Exercise caution when fighting any chemical fire. Use NIOSH approved self-contained breathing apparatus and full

protective clothing.

Special protective equipment for firefighters : Self-contained breathing apparatus

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Do not breathe dust.
Avoid contact with skin and eyes.
Wear personal protective equipment. Unprotected persons must be kept away.
Wearing appropriate personal protective equipment, contain spill, collect onto inert absorbent, and place in a suitable container.
Prevent from entering into soil, ditches, sewers, waterways and/or groundwater.

Environmental precautions : Do not let product enter drains.
Retain and dispose of contaminated wash water.

Methods and materials for containment and cleaning up : Pick up mechanically. Rinse away rest with water.
Avoid dust formation.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Dust may form explosive mixture in air.
Keep away sources of ignition.
Electrical equipment should be protected to the appropriate standard.
Avoid dust accumulation in enclosed space.
In areas with dust explosion hazard: maximum surface temperature of 310 °C (according DIN EN 50281-2-1).

Advice on safe handling : Avoid dust formation. Keep away from sources of ignition.
Lead off electrostatic charges.
Avoid inhalation, ingestion and contact with skin and eyes.
Wash thoroughly after handling.

Further information on storage conditions : Store in original container.
Keep container tightly closed.
Store in a cool, dry, well-ventilated area.

Materials to avoid : Observe TRGS 514Ü (storage compatibility)

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : A system of local and/or general exhaust is recommended

where employee exposures are at or above Occupational Exposure Limits (OEL).

Personal protective equipment

Respiratory protection	:	Use NIOSH/MSHA approved respirators following manufacturer's recommendations where dust or fume may be generated.
Hand protection Remarks	:	Butyl Rubber, PVC Or Neoprene.
Eye protection	:	Safety glasses with side-shields
Skin and body protection	:	Wear protective clothing, including long sleeves and gloves, to prevent skin contact.
Protective measures	:	Do not breathe dust. Avoid contact with skin. Avoid contact with eyes.
Hygiene measures	:	When using do not eat or drink. When using do not smoke. Clean skin thoroughly after work; apply skin cream.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	powder
Colour	:	white
Odour	:	odourless
Odour Threshold	:	no data available
pH	:	approx. 5 (68 °F / 20 °C) Concentration: 10 g/l Suspension in water
Decomposition temperature	:	>= 572 °F / 300 °C Method: DTA
Initial boiling point and boiling range	:	Not applicable Decomposes below the boiling point.
Flash point	:	Not applicable
Evaporation rate	:	no data available

Flammability (solid, gas)	:	not determined
Self-ignition	:	> 500 °F / > 260 °C Method: VDI 2263 (Grewer) GLP: no 878 °F / 470 °C Method: DIN EN 50281-2-1 Dust cloud ignition at a hot surface.
Upper explosion limit / upper flammability limit	:	no data available
Lower explosion limit / Lower flammability limit	:	no data available
Vapour pressure	:	Not applicable
Relative vapour density	:	no data available
Relative density	:	no data available
Density	:	1.35 g/cm3 (73 °F / 23 °C) Method: 92/69/EEC, A.3.
Bulk density	:	100 - 250 kg/m3 (68 °F / 20 °C)
Solubility(ies)		
Water solubility	:	< 2 g/l (68 °F / 20 °C)
Partition coefficient: n-octanol/water	:	Not applicable
Auto-ignition temperature	:	no data available
Decomposition temperature	:	> 572 °F / > 300 °C Heating rate: 5 K/min Decomposes before melting.
Viscosity		
Viscosity, dynamic	:	Not applicable
Viscosity, kinematic	:	Not applicable
Impact sensitivity	:	Not impact sensitive.
Molecular weight	:	no data available
Dust deflagration index (Kst)	:	106 m.b_/s Method: DIN EN 14034-2 GLP: no

Dust explosion class : St1

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : Stable

Possibility of hazardous reactions : Dust can form an explosive mixture in air.
Stable

Conditions to avoid : Temperatures exceeding thermal stability. High concentration of powders. Electrostatic charges.
Temperatures > 280 °C when incorporating into polybutylene terephthalate (PBT) and PBT-containing polymers.

Incompatible materials : none

Hazardous decomposition products : Phosphorus oxides (eg Phosphorus pentoxide)

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Eye contact
Skin contact
Inhalation

Acute toxicity

Product:

Acute oral toxicity : LD50 (Rat, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 401
Assessment: The substance or mixture has no acute oral toxicity

Acute inhalation toxicity : Remarks: no data available

Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

Skin corrosion/irritation

Product:

Species : Rabbit
Method : OECD Test Guideline 404
Result : No skin irritation

Serious eye damage/eye irritation

Product:

Species	:	Rabbit
Result	:	No eye irritation
Method	:	OECD Test Guideline 405

Respiratory or skin sensitisation

Product:

Test Type	:	Maximisation Test
Species	:	Guinea pig
Method	:	OECD Test Guideline 406
Result	:	Not a skin sensitizer.

Germ cell mutagenicity

Product:

Genotoxicity in vitro : Test Type: Ames test
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Test Type: Mammalian cell gene mutation assay
Test system: Chinese hamster fibroblasts
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster fibroblasts
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

Genotoxicity in vivo : Test Type: Micronucleus test
Species: Mouse (male and female)
Strain: NMRI
Application Route: Oral
Method: OECD Test Guideline 474

Germ cell mutagenicity - Assessment : In vitro tests did not show mutagenic effects, In vivo tests did not show mutagenic effects

Carcinogenicity

Product:

Carcinogenicity - Assessment : No information available.

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Product:

Effects on fertility	:	Test Type: One generation study Species: Rat, male and female Strain: wistar Application Route: oral (gavage) Dose: 100, 300, 1000 mg/kg bw/d General Toxicity - Parent: NOAEL: 1,000 mg/kg body weight General Toxicity F1: NOAEL: 1,000 mg/kg body weight Method: OECD Test Guideline 443
Effects on foetal development	:	Test Type: reproductive and developmental toxicity study Species: Rat Strain: wistar Application Route: oral (gavage) Dose: 100, 300, 1000 mg/kg bw General Toxicity Maternal: NOAEL: >= 1,000 mg/kg body weight Embryo-foetal toxicity: NOAEL: >= 1,000 mg/kg body weight Method: OECD Test Guideline 414
Reproductive toxicity - Assessment	:	No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

STOT - single exposure

Product:

Assessment	:	The substance or mixture is not classified as specific target organ toxicant, single exposure.

STOT - repeated exposure

Product:

Assessment	:	The substance or mixture is not classified as specific target organ toxicant, repeated exposure.

Repeated dose toxicity

Product:

Species	:	Rat, male and female
NOAEL	:	1000 mg/kg bw/day
Application Route	:	oral (gavage)
Exposure time	:	28
Dose	:	62,5, 250, 1000 mg/kg bw
Method	:	OECD Test Guideline 407

Aspiration toxicity

Product:

no data available

Experience with human exposure

Product:

General Information : The possible symptoms known are those derived from the labelling (see section 2).

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Toxicity to fish	:	LC50 (Danio rerio (zebra fish)): > 100 mg/l End point: mortality Exposure time: 96 h Test Type: static test Method: Regulation (EC) No. 440/2008, Annex, C.1
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l End point: mortality Exposure time: 48 h Test Type: static test Method: OECD Test Guideline 202
Toxicity to algae/aquatic plants	:	EC50 (Desmodesmus subspicatus (green algae)): > 180 mg/l End point: Growth rate Exposure time: 72 h Test Type: static test Method: Regulation (EC) No. 440/2008, Annex, C.3
Toxicity to fish (Chronic toxicity)	:	NOEC (Danio rerio (zebra fish)): 100 mg/l Exposure time: 28 d Test Type: semi-static test Method: OECD Test Guideline 215
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	NOEC (Daphnia magna (Water flea)): ca. 10 mg/l End point: Reproduction rate Exposure time: 21 d Test Type: semi-static test Method: OECD Test Guideline 211
Toxicity to microorganisms	:	NOEC (activated sludge): 483 mg/l Exposure time: 3 h Test Type: static test Method: OECD Test Guideline 209

Persistence and degradability

Product:

Biodegradability	:	Inoculum: activated sludge Result: Not readily biodegradable. Biodegradation: 1 % Exposure time: 28 d Method: OECD Test Guideline 301F

Bioaccumulative potential

Product:

Bioaccumulation	:	Remarks: Bioaccumulation is unlikely.

Mobility in soil

Product:

Distribution among environmental compartments	:	Adsorption/Soil Koc: ca. 0.38, log Koc: ca. -0.42 Method: OECD Test Guideline 121

Other adverse effects

Product:

Additional ecological information	:	The product should not be allowed to enter drains, water courses or the soil.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

RCRA - Resource Conservation and Recovery Authorization Act	:	This product, if discarded as sold, is not a Federal RCRA hazardous waste.
Waste Code	:	NONE
Waste from residues	:	Dispose of spilled or waste product, contaminated soil and other contaminated materials in licensed landfill or treatment facility in accordance with all local, state, and federal regulations.
Contaminated packaging	:	Packaging that cannot be cleaned should be disposed of as product waste

SECTION 14. TRANSPORT INFORMATION

DOT	not restricted
IATA	not restricted
IMDG	not restricted

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Combustible dust

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).
This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).
This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489).

Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.
This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.
This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307
This product does not contain any priority pollutants related to the U.S. Clean Water Act

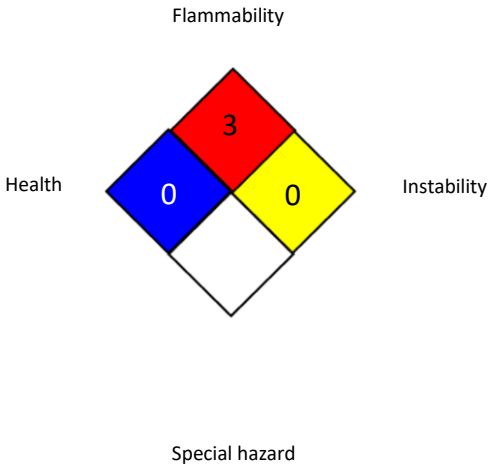
The components of this product are reported in the following inventories:

TSCA : On TSCA Inventory, All components are compliant with the TSCA Inventory Notification (Active) rule.

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United

Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Not on the Chemical Weapons Convention (CWC) Toxic Chemicals and Precursors List
Handle with care. Organic dusts have the potential to be explosive with static spark or flame initiation.

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US / EN