

**1. PRODUCT AND COMPANY IDENTIFICATION****Company**

SK Global Chemical Americas (SKGCA)  
501 Office Center Drive, Suite 188  
Fort Washington, Pennsylvania 19034

**Functional Polyolefins**

**Customer Service Telephone Number:** (267) 896-3500  
(Monday through Friday, 8:00 AM to 5:00 PM EST)

**Emergency Information**

**Transportation:** CHEMTREC: (800) 424-9300  
(24 hrs., 7 days a week)

**Medical:** Rocky Mountain Poison Center: (866) 767-5089  
(24 hrs., 7 days a week)

**Product Information**

**Product name:** OREVAC® 18341  
**Synonyms:** Not available  
**Molecular formula:** Not available  
**Chemical family:** Maleic anhydride grafted polyethylene  
**Product use:** Coextrusion tie-layer

**2. HAZARDS IDENTIFICATION****Emergency Overview**

**Color:** white  
**Physical state:** solid  
**Form:** pellets  
**Odor:** none

**\*Classification of the substance or mixture:**

Not a hazardous substance or mixture.

**GHS-Labeling****Supplemental Hazard Statements:**

Processing may release vapors and/or fumes which cause eye, skin and respiratory tract irritation.

**Supplemental information:****Potential Health Effects:**

The product, in the form supplied, is not anticipated to produce significant adverse human health effects. Contains polymer(s). Effects due to processing releases: Irritating to eyes, respiratory system and skin. Prolonged or repeated exposure may cause: headache, drowsiness, nausea, weakness.(severity of effects depends on extent of exposure) .

**Other:**

Handle in accordance with good industrial hygiene and safety practice. (pellets/granules) This product may release fume and/or vapor of variable composition depending on processing time and temperature.

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical Name	CAS-No.	Wt/Wt	GHS Classification**
Proprietary polymer	Proprietary*	<= 100 %	Not classified

\* The specific chemical identity is withheld because it is trade secret information of SKGCA.

\*\*For the full text of the H-Statements mentioned in this Section, see Section 16.

**4. FIRST AID MEASURES****4.1. Description of necessary first-aid measures:****Inhalation:**

If inhaled, remove victim to fresh air.

**Skin:**

In case of contact, immediately flush skin with plenty of water. If molten polymer gets on the skin, cool rapidly with cold water. Do not peel solidified product off the skin. Obtain medical treatment for thermal burns. Remove material from clothing. Wash clothing before reuse. Thoroughly clean shoes before reuse.

**Eyes:**

Immediately flush eye(s) with plenty of water. Obtain medical treatment for thermal burns.

**Ingestion:**

If swallowed, DO NOT induce vomiting. Get medical attention. Never give anything by mouth to an unconscious person.

**4.2. Most important symptoms/effects, acute and delayed:**

For most important symptoms and effects (acute and delayed), see Section 2 (Hazard Statements and Supplemental Information) and Section 11 (Toxicology Information) of this SDS.

**4.3. Indication of immediate medical attention and special treatment needed, if necessary:**

Unless otherwise noted in Notes to Physician, no specific treatment noted; treat symptomatically.

## 5. FIREFIGHTING MEASURES

**Extinguishing media (suitable):**

Water spray, Carbon dioxide (CO<sub>2</sub>), Foam, Dry chemical

**Protective equipment:**

Fire fighters and others who may be exposed to products of combustion should wear full fire fighting turn out gear (full Bunker Gear) and self-contained breathing apparatus (pressure demand / NIOSH approved or equivalent).

**Further firefighting advice:**

Fire fighting equipment should be thoroughly decontaminated after use.

**Fire and explosion hazards:**

When burned, the following hazardous products of combustion can occur:

Carbon oxides

Hazardous organic compounds

## 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, Emergency procedures, Methods and materials for containment/clean-up:**

Prevent further leakage or spillage if you can do so without risk. Ventilate the area. Sweep up and shovel into suitable properly labeled containers for prompt disposal. Possible fall hazard – floor may become slippery from leakage/spillage of product. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal and other requirements listed in pertinent environmental permits.

**Protective equipment:**

Appropriate personal protective equipment is set forth in Section 8.

## 7. HANDLING AND STORAGE

**Handling****General information on handling:**

Avoid breathing dust.

Avoid breathing processing fumes or vapors.

Handle in accordance with good industrial hygiene and safety practices. These practices include avoiding unnecessary exposure and removal of material from eyes, skin, and clothing.

**Storage****General information on storage conditions:**

Keep in a dry, cool place. Keep away from direct sunlight. Store in closed containers, in a secure area to prevent container damage and subsequent spillage. Store away from moisture and heat to maintain the technical properties of the product.

**Storage stability – Remarks:**

Stable under normal conditions.

**Storage incompatibility – General:**

None known.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Airborne Exposure Guidelines:

#### Particles Not Otherwise Specified / Nuisance Dust (Proprietary)

US. ACGIH Threshold Limit Values

<b>Form:</b>	Inhalable particles.
Time weighted average	10 mg/m <sup>3</sup>
<b>Form:</b>	Respirable particles.
Time weighted average	3 mg/m <sup>3</sup>

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

<b>Form:</b>	Respirable fraction.
PEL:	5 mg/m <sup>3</sup>

<b>Form:</b>	Total dust
PEL:	15 mg/m <sup>3</sup>

US. OSHA Table Z-3 (29 CFR 1910.1000)

<b>Form:</b>	Respirable fraction.
Time weighted average	15millions of particles per cubic foot of air

<b>Form:</b>	Total dust
Time weighted average	50millions of particles per cubic foot of air

<b>Form:</b>	Respirable fraction.
Time weighted average	5 mg/m <sup>3</sup>

<b>Form:</b>	Total dust
Time weighted average	15 mg/m <sup>3</sup>

Only those components with exposure limits are printed in this section. Limits with skin contact designation above have skin contact effect. Air sampling alone is insufficient to accurately quantitate exposure. Measures to prevent significant cutaneous absorption may be required. Limits with a sensitizer designation above mean that exposure to this material may cause allergic reactions.

### **Engineering controls:**

Investigate engineering techniques to reduce exposures below airborne exposure limits or to otherwise reduce exposures. Provide ventilation if necessary to minimize exposures or to control exposure levels to below

airborne exposure limits (if applicable see above). If practical, use local mechanical exhaust ventilation at sources of air contamination such as open process equipment.

**Respiratory protection:**

Avoid breathing dust. Avoid breathing processing fumes or vapors. Where airborne exposure is likely or airborne exposure limits are exceeded (if applicable, see above), use NIOSH approved respiratory protection equipment appropriate to the material and/or its components and substances released during processing. Consult respirator manufacturer to determine appropriate type equipment for a given application. Observe respirator use limitations specified by NIOSH or the manufacturer. For emergency and other conditions where there may be a potential for significant exposure or where exposure limit may be significantly exceeded, use an approved full face positive-pressure, self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. Respiratory protection programs must comply with 29 CFR § 1910.134.

**Skin protection:**

Processing of this product releases vapors or fumes which may cause skin irritation. Minimize skin contamination by following good industrial hygiene practice. Wearing protective gloves is recommended. Wash hands and contaminated skin thoroughly after contact with processing fumes or vapors. Wash thoroughly after handling.

**Eye protection:**

Use good industrial practice to avoid eye contact. Processing of this product releases vapors or fumes which may cause eye irritation. Where eye contact may be likely, wear chemical goggles and have eye flushing equipment available.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

<b>Color:</b>	white
<b>Physical state:</b>	solid
<b>Form:</b>	pellets
<b>Odor:</b>	none
<b>Odor threshold:</b>	No data available
<b>Flash point</b>	Not applicable
<b>Auto-ignition temperature:</b>	No data available
<b>Lower flammable limit (LFL):</b>	No data available
<b>Upper flammable limit (UFL):</b>	No data available
<b>pH:</b>	Not applicable
<b>Density:</b>	0.914 g/cm <sup>3</sup> (68 °F (20 °C))

<b>Bulk density:</b>	approximately 500 kg/m <sup>3</sup>
<b>Vapor pressure:</b>	Not applicable
<b>Vapor density:</b>	Not applicable
<b>Boiling point/boiling range:</b>	No data available
<b>Melting point/range:</b>	248 °F (120 °C)
<b>Freezing point:</b>	No data available
<b>Evaporation rate:</b>	No data available
<b>Solubility in water:</b>	< 1 mg/l insoluble (on the basis of its structure)
<b>Viscosity, dynamic:</b>	No data available
<b>Oil/water partition coefficient:</b>	No data available
<b>Thermal decomposition</b>	> 536 °F (> 280 °C)
<b>Flammability:</b>	See GHS Classification in Section 2

## 10. STABILITY AND REACTIVITY

**Stability:**

The product is stable under normal handling and storage conditions.

**Hazardous reactions:**

Hazardous polymerization does not occur.

**Materials to avoid:**

None known.

**Conditions / hazards to avoid:**

Avoid direct sunlight. Store away from moisture and heat to maintain the technical properties of the product. See Hazardous Decomposition Products below.

**Hazardous decomposition products:**

Temperature exceeding 280 °C:

Thermal decomposition giving flammable and toxic products :

Carbon oxides

Hazardous organic compounds

**11. TOXICOLOGICAL INFORMATION**

No data are available.

**12. ECOLOGICAL INFORMATION****Chemical Fate and Pathway**

No data are available.

**Ecotoxicology**

No data are available.

**13. DISPOSAL CONSIDERATIONS****Waste disposal:**

Where possible recycling is preferred to disposal or incineration. If recycling is not an option, incinerate or dispose of in accordance with federal, state, and local regulations. Pigmented, filled and/or solvent laden product may require special disposal practices in accordance with federal, state and local regulations. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal and other requirements listed in pertinent environmental permits. Note: Chemical additions to, processing of, or otherwise altering this material may make this waste management information incomplete, inaccurate, or otherwise inappropriate. Furthermore, state and local waste disposal requirements may be more restrictive or otherwise different from federal laws and regulations.

**14. TRANSPORT INFORMATION**

**US Department of Transportation (DOT):** not regulated

**International Maritime Dangerous Goods Code (IMDG):** not regulated

**15. REGULATORY INFORMATION****Chemical Inventory Status**

EU. EINECS	EINECS	Conforms to
United States TSCA Inventory	TSCA	The components of this product are all on the TSCA Inventory.
Canadian Domestic Substances List (DSL)	DSL	All components of this product are on the Canadian DSL
China. Inventory of Existing Chemical Substances in China (IECSC)	IECSC (CN)	Conforms to

Japan. ENCS - Existing and New Chemical Substances Inventory	ENCS (JP)	Conforms to
Japan. ISHL - Inventory of Chemical Substances	ISHL (JP)	Conforms to
Korea. Korean Existing Chemicals Inventory (KECI)	KECI (KR)	Conforms to
Philippines Inventory of Chemicals and Chemical Substances (PICCS)	PICCS (PH)	Conforms to
Australia Inventory of Chemical Substances (AICS)	AICS	Conforms to

**United States – Federal Regulations****SARA Title III – Section 302 Extremely Hazardous Chemicals:**

The components in this product are either not SARA Section 302 regulated or regulated but present in negligible concentrations.

**SARA Title III - Section 311/312 Hazard Categories:**

No SARA Hazards

**SARA Title III – Section 313 Toxic Chemicals:**

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) - Reportable Quantity (RQ):**

The components in this product are either not CERCLA regulated, regulated but present in negligible concentrations, or regulated with no assigned reportable quantity.

**United States – State Regulations****New Jersey Right to Know**

No components are subject to the New Jersey Right to Know Act.

**Pennsylvania Right to Know**

Chemical name  
Proprietary polymer

CAS-No.  
Proprietary

**California Prop. 65**

This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproductive defects.

**16. OTHER INFORMATION****Latest Revision(s):**



Revised Section(s):	Chapter 4 update
Reference number:	00000094629
Date of Revision:	05/06/2016
Date Printed:	07/23/2016

The statements, technical information and recommendations contained herein are believed to be accurate as of the date hereof. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, SKGCA expressly disclaims any and all liability as to any results obtained or arising from any use of the product reliance on such information; NO WARRANTY OF FIRNESS FOR ANY PARTICULAR PURPOSE, WARRANTY OF MERCHANTABILITY OR ANY OTHER WARRANTY, EXPRESSED OR IMPLIED IS MADE CONCERNING THE GOODS DESCRIBED OR THE INFORMATION PROVIDED HERIN. The information provided herein relates only to the specific product designated and may not be applicable when such product is used in combination with other materials or in any process. The user should thoroughly test any application before commercialization. Nothing contained herein constitutes a license to practice under any patent, it should not be construed as an inducement to infringe any patent, and the user is advised to take appropriate steps to be sure that any proposed use of the product will not result in patent infringement. See SDS for Health & Safety Considerations.