



### ELVACE® 741

<b>Description</b>	A vinyl acetate-ethylene copolymer emulsion	
<b>Application</b>	Designed as a base for general purpose or specialty adhesives requiring a low VOC content	
<b>Features</b>	<ul style="list-style-type: none"> <li>◆ Higher ethylene content for enhanced film flexibility</li> <li>◆ Tough, permanently flexible polymer film</li> <li>◆ Remoistenable, redispersible film</li> <li>◆ Easy clean machining capability</li> <li>◆ Good adhesion to packaging films and foil</li> <li>◆ Excellent wet tack</li> <li>◆ Good viscosity build with plasticizer addition</li> <li>◆ Excellent resistance to plasticizer migration</li> <li>◆ Residual vinyl acetate monomer (VAM) level less than 0.1%</li> <li>◆ Poor borax tolerance</li> </ul>	
<b>Properties</b>	Nonvolatile Content, % Minimum	54.5
	pH	4.0– 5.5
	Viscosity, cps (Brookfield, RV, #3/20rpm/25C°/77°F)	1800 - 2500
	Weight, U.S., Lbs./Gal.	8.7 – 9.0
	Glass Transition Temperature, °C by DSC	-10
<b>Storage</b>	Protect from freezing. Ideal storage temperature is 72°F. Stability at 72°F is >180 days.	
<b>Packaging Forms</b>	Available in 10,000- or 20,000-gallon railroad tank cars, 5,000-gallon tank trucks or 55- gallon non-returnable fiber drums.	
<b>Important Safety Information</b>	Before using this or any other chemical product, be sure to read and understand the information on the Material Safety Data Sheet and Product Labels. Remain aware of potential hazards and follow all precautionary measures, handling instructions, and disposal considerations outlined in the MSDS and label.	

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**For help in a Chemical Emergency, call CHEMTREC at 1-800-424-9300**

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