Platamid<sup>®</sup> HX 2544 is a standard thermoplastic copolyamide hot melt adhesive available in pellet form. This very low melt viscosity grade is particularly suitable for manufacturing webs, nets, mono- and multi-filaments, and films by extrusion.

Platamid<sup>®</sup> HX 2544 offers a good adhesion at low fusing conditions to various polar substrates (thermoplastics, thermosets, metal natural fibers, etc).

### **MAIN CHARACTERISTICS**

Property	Typical Value	Unit	Test Method
Renewable Carbon (calculation)	28	%	ASTM D6866
Melting point	95	°C	ISO 11357
Viscosity	See Overleaf	Pa.s	Internal method
Density	1.06	g/cm <sup>3</sup>	ISO 1183
Melt volume rate (160°C/2.16 kg)	104	cm <sup>3</sup> /10min	ISO 1133
Dry cleaning resistance	Good	-	Internal method
Washing resistance	Up to 60°C	-	Internal method

# **AVAILABLE GRADES**

This product is available:

- Dried with optical brightener (HX 2544 TA)
- Undried with optical brightener (HX 2544 FA).

## PACKAGING

 ${\sf Platamid}^{\circledast}$  HX 2544 TA is delivered in 25 kg sealed bags.  ${\sf Platamid}^{\circledast}$  HX 2544 FA is delivered in 25 kg sealed bags. These grades are ready to be processed.

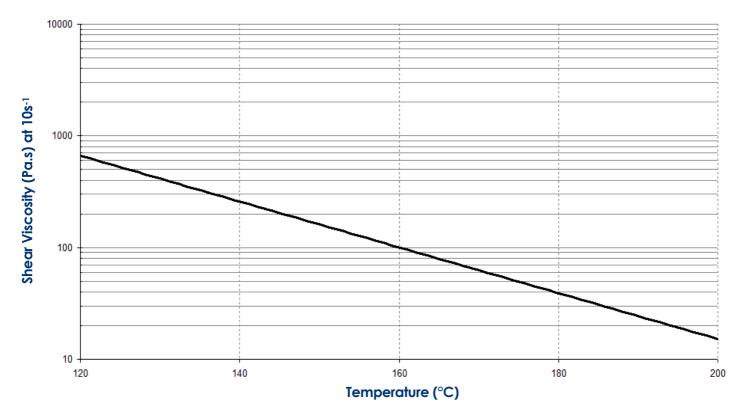
#### **SHELF LIFE**

Two years from the date of delivery. For any use above this limit, please refer to our technical services.





#### Platamid® HX 2544



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See Safety Data Sheet for Health & Safety Considerations.

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