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SAFETY DATA SHEET

Classified in accordance with 29 CFR 1910.1200

1. Identification

Product identifier: Dynasylan® 6498

Other means of identification

None.

Recommended restrictions

Recommended use: For industrial use Coupling agent Crosslinking agents

Restrictions on use: Not determined.

Manufacturer/Importer/Distributor Information

Company Name : Evonik Corporation

2 Turner Place

Piscataway, NJ 08854

USA

Telephone : +1 732 981 5000

E-mail : product-regulatory-services@evonik.com

Emergency telephone number:

24-Hour Health : +1 800 424 9300 (CHEMTREC - US & CANADA)

Emergency 800 681 9531 (CHEMTREC MEXICO)

+1 703 527 3887 (CHEMTREC WORLD)

2. Hazard(s) identification

Hazard Classification

Physical Hazards

Flammable liquids Category 4

Label Elements

Hazard Symbol: No symbol

Signal Word: Warning

Hazard Statement:

Combustible liquid.

Precautionary Statements

Prevention: Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking. Wear protective gloves/eye protection/face protection.

Response: In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for

extinction.



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Storage: Store in a well-ventilated place. Keep cool.

Disposal: Dispose of contents/ container to an approved facility in accordance with

local, regional, national and international regulations.

Hazard(s) not otherwise classified (HNOC):

None.

3. Composition/information on ingredients

Substances

Composition Comments: The components are not hazardous or are below required

disclosure limits.

4. First-aid measures

Description of necessary first-aid measures

General information: Remove contaminated or soaked clothing immediately and

dispose of safely.

Inhalation: If aerosol or mists are inhaled, take affected persons out into the

fresh air. Possible discomforts include severe irritation of mucus lining (nose, throat, eyes), cough, sneezing and flow of tears. In

case of persistent discomfort, obtain medical attention

immediately.

Skin Contact: Immediately wash skin with soap and plenty of water. Remove

contaminated clothing. Obtain medical attention immediately if

symptoms occur. Wash clothing before reuse.

Eye contact: Keeping eyelid open, immediately rinse thoroughly for at least 5

minutes using plenty of water or, if necessary, eye rinsing solution. In case of persistent discomfort: Consult an

ophthalmologist.

Ingestion: If swallowed, rinse mouth with water (only if the person is

conscious). Get medical attention immediately.

Personal Protection for First-aid

Responders:

No data available.

Most important symptoms and effects, both acute and delayed

Symptoms: None known.

Hazards: None known.

Indication of immediate medical attention and special treatment needed

Treatment: If required, therapy of irritative effect. After absorbing large

amounts of substance: administration of activated charcoal.

Acceleration of gastrointestinal passage



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5. Fire-fighting measures

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Water spray, foam, CO2, dry powder.

Unsuitable extinguishing media: High volume water jet.

Special hazards arising from the

substance or mixture:

Combustible liquid. Vapors can travel to a source of ignition

and flash back. Explosive mixtures may occur at

temperatures at or above the flashpoint. Can burn in fire forming carbon dioxide and some carbon monoxide.

Special protective equipment and precautions for firefighters

Special fire fighting procedures: Water used to extinguish fire should not enter drainage

> systems, soil or stretches of water. Ensure there are sufficient retaining facilities for water used to extinguish fire. Fire residues and contaminated fire extinguishing water

must be disposed of in accordance with local

regulations. Containers can build up pressure if exposed to

heat (fire). Cool with water spray.

Special protective equipment for fire-

fighters:

As in any fire, wear self-contained positive-pressure breathing apparatus, (MSHA/NIOSH approved or

equivalent) and full protective gear.

6. Accidental release measures

Personal precautions, protective equipment and emergency

procedures:

Use personal protective equipment. Keep away from

sources of ignition - No smoking.

Accidental release measures: Remove sources of ignition and ventilate area. Run off may

create fire or explosion hazard in sewer. Assure sufficient

ventilation.

Methods and material for

containment and cleaning up:

Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to

local / national regulations (see section 13).

Obey relevant local, state, provincial and federal laws and **Environmental Precautions:**

regulations. Do not contaminate any lakes, streams, ponds,

groundwater or soil.

7. Handling and storage

Handling

Technical measures (e.g. Local and

general ventilation):

Provide for good ventilation if vapours/aerosols are formed.

Safe handling advice: In case of thermal processing, provide for extraction of the

> vapours or adequate ventilation. For personal protection see section 8. Vapors may spread long distances and travel to areas away from the work site before igniting or flashing

back to the vapor source.

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Keep away from heat, sparks, flames and other sources of ignition. Keep container tightly closed. Use only with adequate ventilation.

Handle in accordance with good industrial hygiene and safety practice. Wear suitable protective equipment. Do not breathe in vapours or aerosols. Avoid contact with eyes, skin, and clothing. If workplace exposure limits are exceeded and/or larger amounts are released (leakage, spilling, dust) the indicated respiratory protection should be used. If there is the possibility of skin/eye contact, the indicated hand/eye/body protection should be used.

Contact avoidance measures: No data available.

Storage

Safe storage conditions:

Take precautionary measures against static discharges. Keep away from sources of ignition - No smoking. When repairs of the production system are to be made (e.g. welding work), the section to be repaired must be essentially free of product. This material may have a low electrical conductivity and therefore may accumulate dangerous levels of static electricity. An ignitable vapor-air mixture can form inside storage tanks.

The user must be sure to dissipate static charge by careful bonding and grounding of all equipment and personnel involved in fluid transfer with continuity checks to prove effectiveness. Additional precautions against fire and explosion are the use of inert gas to purge vapor space; dippipes while filling vessels, especially lined vessels; grounded tank level floats; reduced flow velocity; self-closing valves on transfer lines and flame arrestors in vent lines.

Additional guidance on fire and explosion protection may be found in various consensus standards, including NFPA 30, 69 and 77 and API 2003 as well as OSHA regulation 29CFR1910.106.

Follow all SDS/label precautions even after container is emptied because it may retain product residues. Keep containers tightly closed in a cool, well-ventilated place. Protect from moisture. Residual vapors might explode on ignition; do not apply heat, cut, drill, grind or weld on or near this container.

Safe packaging materials:No data available.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

None of the components have assigned exposure limits.

Biological Limit Values

No biological exposure limits noted for the ingredient(s).

Appropriate Engineering Controls

Provide for good ventilation if vapours/aerosols are formed.

Individual protection measures, such as personal protective equipment

Eye/face protection: Use chemical splash goggles or face shield.



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Skin Protection

Hand Protection: Material: Butyl rubber.

Break-through time: >= 480 min Material: Fluorinated rubber (Viton) Break-through time: >= 480 min

Additional Information: The above mentioned hand protection is based on knowledge of the chemistry and anticipated uses of this product but it may not be appropriate

for all workplaces. A hazard assessment should be conducted prior to use to ensure suitability of gloves for specific work environments and processes prior to use., Selection of protective gloves to meet the requirements of specific workplaces., The suitability for a specific workplace should be discussed with the producers of the protective

gloves., Use impermeable gloves.

Skin and Body Protection: Safety showers and eye showers should be easily

accessible. In order to determine further specifications applicable to the personal protection equipment, a hazard assessment according to the OSHA standards (29 CFR 1910.132) for personal protection equipment (PPE) is

recommended before the product is used.

Respiratory Protection: A respiratory protection program that meets OSHA 1910.134

and ANSI Z88.2 or applicable federal/provincial requirements must be followed whenever workplace conditions warrant respirator use. NIOSH's "Respirator Decision Logic" may be useful in determining the suitability

of various types of respirators.

Hygiene measures: Avoid contact with skin, eyes and clothing. Do not inhale

vapors or aerosols. Do not eat, drink, or smoke when using the product. Remove contaminated or saturated clothing.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance

Physical state: liquid Form: liquid

Color: colorless to yellowish

Odor: Characteristic
Odor Threshold: No data available.
Freezing point: No data available.

Boiling Point: 460.4 - 467.6 °F/238.0 - 242.0 °C (1,013 hPa) (ASTM D-

1120)

Flammability: Not applicable

Upper/lower limit on flammability or explosive limits

Explosive limit - upper:No data available. **Explosive limit - lower:**No data available.

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Flash Point: \Rightarrow 167 °F/ \Rightarrow 75 °C (DIN EN ISO 2719)

Self-ignition:

Decomposition Temperature:

PH:

No data available.

No data available.

No data available.

Viscosity

Dynamic viscosity: 3 - 7 mPa.s (68 °F/20 °C, DIN 53015)

Kinematic viscosity: No data available. Flow Time: No data available.

Solubility(ies)

Solubility in Water: not miscible partial decomposition by hydrolysis

Solubility (other): No data available.

Partition coefficient (n- No data available.

octanol/water):

Vapor pressure:No data available.Relative density:No data available.

Density: Approximate 1 g/cm3 (68 °F/20 °C) (DIN 51757)

Bulk density:Relative vapor density:
No data available.
No data available.

Other information

Explosive properties:No data available. **Peroxides:**Not applicable

10. Stability and reactivity

Reactivity: No dangerous reaction known under conditions of normal

use.

Chemical Stability: Stable under recommended storage conditions.

Possibility of hazardous reactions: Reacts with: Peroxides. Oxidizing agents.

Conditions to avoid: (ethanol) Vapours may form explosive mixtures with air.

Protect from moisture. Keep away from heat and sources

of ignition.

Incompatible Materials: Alkalies. Peroxides. Acids. Oxidizing agents.

Hazardous Decomposition Ethanol in case of hydrolysis. Alcohol formed by

Products: hydrolysis lowers the flash point of the product.

11. Toxicological information

Information on toxicological effects

Information on likely routes of exposure

Inhalation: No data available.

Skin Contact: No data available.

Eye contact: No data available.

Ingestion: No data available.

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Acute toxicity (list all possible routes of exposure)

Oral

Product: Not classified for acute toxicity based on available data.

Dermal

Product: Not classified for acute toxicity based on available data.

Inhalation

Product: Not classified for acute toxicity based on available data.

Repeated dose toxicity

Product: No data available.

Skin Corrosion/Irritation

Product: No data available.

Serious Eye Damage/Eye Irritation

Product: No data available.

Respiratory or Skin Sensitization

Product: No data available.

Carcinogenicity

Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogens present or none present in regulated quantities

ACGIH: US.ACGIH Threshold Limit Values:

No carcinogens present or none present in regulated quantities

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogens present or none present in regulated quantities

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended:

No carcinogens present or none present in regulated quantities

Germ Cell Mutagenicity

In vitro

Product: No data available.

In vivo

Product: No data available.

Reproductive toxicity

Product: No data available.

Specific Target Organ Toxicity - Single Exposure
Product:
No data available.

No data available.

Specific Target Organ Toxicity - Repeated Exposure
Product:

No data available.

Aspiration Hazard

Product: No evidence of aspiration toxicity



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Information on health hazards

Other hazards

Product: An Expert Judgment stated that no classification is necessary

based on present knowledge.;

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Toxicity to Aquatic Plants

Product: No data available.

Toxicity to microorganisms

Product: No data available.

Chronic hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Toxicity to Aquatic Plants

Product: No data available.

Toxicity to microorganisms

Product: No data available.

Persistence and Degradability

Biodegradation

Product: No data available.

BOD/COD Ratio

Product: No data available.

Bioaccumulative potential

Bioconcentration Factor (BCF)

Product: No data available.

Partition Coefficient n-octanol / water (log Kow)
Product:
No data available.

Mobility in soil:

Product No data available.

Results of PBT and vPvB assessment:



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Product No data available.

Other adverse effects:

Other hazards

Product: An Expert Judgment stated that no classification is necessary

based on present knowledge.

Additional Information: No ecotoxicological data is available for this product.

13. Disposal considerations

Disposal methods: Waste must be disposed of in accordance with federal, state, provincial

and local regulations. Since empty containers retain product residue, follow MSDS and label warnings even after container is emptied. Residual vapors might explode on ignition; do not apply heat, cut, drill,

grind or weld on or near this container.

Contaminated Packaging: Do not reuse empty containers and dispose of in accordance with the

regulations issued by the appropriate local authorities. Incorrect disposal or reuse of this container is illegal and can be dangerous.

Other countries: observe the national regulations.

14. Transport information

Domestic regulation

49 CFR

UN/ID/NA number : NA 1993

Proper shipping name : Combustible liquid, n.o.s.

(Polysiloxane, containing vinyl and ethoxy groups)

Class : CBL
Packing group : III
Labels : NONE
ERG Code : 128
Marine pollutant : no

Remarks : Not regulated in packages 450 liter or less.

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

Remarks : Not hazardous freight in air traffic (ICAO-TI / IATA-DGR).

IMDG-Code

Not regulated as a dangerous good

Remarks : Not classified as hazardous sea cargo (IMDG code).FOR USA

ONLY: In packagings exceeding 450 L, this product must be classified, placarded, marked and shipped as Combustible

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Liquid to the USA.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.



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Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities.

US. Toxic Substances Control Act (TSCA) Section 5(a)(2) Final Significant New Use Rules (SNURs) (40 CFR 721, Subpt E)

None present or none present in regulated quantities.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended

None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Flammable (gases, aerosols, liquids, or solids)

US. EPCRA (SARA Title III) Section 304 Extremely Hazardous Substances Reporting Quantities and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substances

None present or none present in regulated quantities.

US. EPCRA (SARA Title III Section 313 Toxic Chemical Release Inventory (TRI) Reporting

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities.

US State Regulations

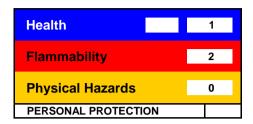
US. California Proposition 65

No ingredient requiring a warning under CA Prop 65.

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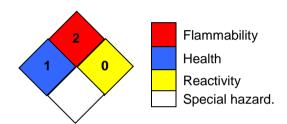
16.Other information, including date of preparation or last revision

HMIS Hazard ID



Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

NFPA Hazard ID



Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible

Issue Date: 09/02/2020

Version #: 1.2

Further Information: No data available.

Revision Information Changes since the last version are highlighted in the margin. This version

replaces all previous versions.

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