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SAFETY DATA SHEET

According to Regulation 2012 OSHA Hazard Communication Standard: 29 CFR 1910.1200

1. Identification of the substance or mixture and of the supplier

1.1 Product identifier:

Product name: BLUESIL ADD 11013 Product No.: PRCO90000850

Additional identification:

Chemical name: Siloxanes and Silicones, di-Me, 3-hydroxypropyl Me, ethoxylated propoxylated

CAS-No.: 68937-55-3

1.2 Relevant identified uses of the substance or mixture and uses advised against:

Identified uses: Additive

Uses advised against: None known.

1.3 Details of the supplier of the safety data sheet:

Supplier:

Elkem Silicones USA Corp. **Telephone:** +1 (732) 227-2060 Two Tower Blvd, Suite 1802 **Fax:** +1 (732) 249-7000

08816-1100 East Brunswick, NJ

1.4 Emergency telephone number: +1 (800) 424-9300 CHEMTREC

2. Hazards identification

2.1 Classification of the substance or mixture:

The product has been classified according to the legislation in force.

Hazard Classification:

Health Hazards:

Toxic to reproduction Category 2 H361f: Suspected of damaging fertility.

2.2 <u>Label Elements:</u>

Hazard pictograms:



Signal Word: Warning

Hazard statements: H361f: Suspected of damaging fertility.

Precautionary Statements:

Prevention: P281: Use personal protective equipment as required.

Response: P308+P313: IF exposed or concerned: Get medical

advice/attention.

2.3 Other hazards which do not result in GHS classification:



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Chemical compounds containing silicon - hydrogen bonds (SiH).

3. Composition/information on ingredients

Substances:

Chemical name: Siloxanes and Silicones, di-Me, 3-hydroxypropyl Me, ethoxylated

propoxylated

CAS-No.: 68937-55-3

Purity: -

Composition information of impurities and stabilizers:

Chemical name	Concentration*	Туре	CAS number
Octamethylcyclotetrasiloxane	0.1 - <1%	Impurities	556-67-2

^{*} All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

General information:

For further information refer to section 8 "Exposure-controls/personal protection".

4.1 Description of first aid measures:

Inhalation:

Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

Skin contact:

Wash skin thoroughly with soap and water. Get medical attention if symptoms occur after washing.

Eve contact:

In the event of contact with the eyes, rinse thoroughly with clean water for at least 15 minutes. Get medical attention if irritation persists after washing.

Ingestion:

Do not induce vomiting. Rinse mouth thoroughly.

Get medical attention if symptoms occur.

4.2 Most important symptoms and effects, both acute and delayed:

None known.

4.3 Indication of any immediate medical attention and special treatment needed:

Hazards:

No specific recommendations.

Treatment:

No specific recommendations.

5. Fire-fighting measures

General Fire Hazards:

No specific recommendations.

5.1 Extinguishing media:

Suitable extinguishing media:

Water spray, foam, dry powder or carbon dioxide.



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Unsuitable extinguishing media:

Do not use water jet as an extinguisher, as this will spread the fire. Do not use alkaline powders.

5.2 Special hazards arising from the substance or mixture:

Product will burn under fire conditions. Hazardous Decomposition Products: formaldehyde, oxides of carbon and silica.

5.3 Advice for firefighters:

Special fire fighting procedures:

Water spray should be used to cool containers.

Special protective equipment for fire-fighters:

Firefighters should wear standard protective equipment and a positive pressure self-contained breathing apparatus (SCBA).

6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures:

Wear appropriate personal protective equipment. See Section 8 of the SDS for Personal Protective Equipment. Avoid contact with alkalis and caustic products. Eliminate all sources of ignition.

6.2 Environmental Precautions:

Do not allow to enter drains, sewers or watercourses.

6.3 Methods and material for containment and cleaning up:

Avoid contact with alkalis and caustic products. Absorb with sand or other inert absorbent and place into containers.

6.4 Reference to other sections:

Caution: Contaminated surfaces may be slippery. For waste disposal, see Section 13 of the SDS.

7. Handling and storage

7.1 Precautions for safe handling:

Precautions:

Provide sufficient ventilation during operations which cause vapor formation. Do not mix with incompatible materials. For further information, refer to section 10: "Stability and Reactivity". Read and follow manufacturer's recommendations.

Hygiene measures:

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

7.2 Conditions for safe storage, including any incompatibilities:

Store in tightly closed original container. Store in a cool, dry place with adequate ventilation. Keep away from incompatible materials, open flames, and high temperatures.

7.3 Specific end use(s):

No data available.

8. Exposure controls/personal protection

8.1 Control Parameters:



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Occupational Exposure Limits:

None of the components have assigned exposure limits.

8.2 Exposure controls:

Appropriate Engineering Controls:

No special requirements under ordinary conditions of use and with adequate ventilation.

Individual protection measures, such as personal protective equipment:

Use personal protective equipment as required. Personal protective equipment should be chosen according to applicable standards, adapted to the conditions of use of the product and in discussion with the supplier of the personal protective equipment.

Eye/face protection: Safety glasses with side shields.

Hand Protection: Material: Protective gloves are recommended.

Skin and Body Protection: No skin protection is ordinarily required under normal

conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid

skin contact.

Respiratory Protection: No protection is ordinarily required under normal

conditions of use and with adequate ventilation.

Environmental Controls:

No data available.

9. Physical and chemical properties

9.1 Information on basic physical and chemical properties:

Appearance:

Physical state: Liquid Form: Viscous

Color: Colorless to pale yellow

Odor: Characteristic
Odor Threshold: No data available.
pH: Not applicable
Melting point/freezing point: No data available.
Boiling Point: No data available.

Flash Point: > 180 °C (Closed cup according to method Afnor T

60103.)

Evaporation Rate:

Flammability (solid, gas):

Flammability Limit - Upper (%):

Flammability Limit - Lower (%):

Vapor pressure:

Vapor density (air=1):

No data available.

No data available.

No data available.

No data available.

Density: Approximate 1.03 kg/dm3 (20 °C)

Solubility(ies):

Solubility in Water: Insoluble

Solubility (other): Acetone: Very slightly soluble

Ethanol: Very slightly soluble

Diethylether: Miscible (in all proportions).

Aliphatic hydrocarbons: Miscible (in all proportions).



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Aromatic hydrocarbons: Miscible (in all proportions). Chlorinated solvents: Miscible (in all proportions).

Partition coefficient (n-octanol/water):No data available.Self Ignition Temperature:No data available.Decomposition Temperature:No data available.

Kinematic viscosity: Approximate 1,800 mm2/s (25 °C)

Dynamic viscosity:No data available. **Explosive properties:**No data available.

Oxidizing properties: According to the data on the components

Not considered as oxidizing. (according to EC criteria)

9.2 Other information: No data available.

10. Stability and reactivity

10.1 Reactivity:

No other information noted.

10.2 Chemical Stability:

Material is stable under normal conditions.

10.3 Possibility of hazardous reactions:

This product may generate hydrogen gas.

10.4 Conditions to avoid:

No other information noted.

10.5 Incompatible Materials:

A fire or explosion hazard arises because highly flammable gas (hydrogen) is released when it is in contact with: Strong oxidizers, strong bases and chemical compounds with mobile hydrogen, in the presence of metal salts and complexes.

10.6 Hazardous Decomposition Products:

This product can form formaldehyde vapors when heated to temperatures above 150 degrees C in the presence of air. Thermal decomposition or combustion may liberate carbon oxides, other toxic gases or vapors and amorphous silica.

Quantity of hydrogen potentially released (I/kg of product): < 0.01

11. Toxicological information

Information on likely routes of exposure:

Inhalation:

No data available.

Ingestion:

No data available.

Skin contact:

No data available.

Eye contact:



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No data available.

11.1 Information on toxicological effects:

Acute toxicity:

Oral:

Not classified for acute toxicity based on available data.

Dermal:

Not classified for acute toxicity based on available data.

Inhalation:

Not classified for acute toxicity based on available data.

Repeated dose toxicity:

; No data available.

Skin Corrosion/Irritation:

No data available.

Serious Eye Damage/Eye Irritation:

No data available.

Respiratory or Skin Sensitization:

No data available.

Germ Cell Mutagenicity:

In vitro:

No data available.

In vivo:

No data available.

Carcinogenicity:

No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogens present or none present in regulated quantities.

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US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogens present or none present in regulated quantities.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended:

No carcinogens present or none present in regulated quantities.

Reproductive toxicity:

Fertility: Based on our knowledge of the composition information: Suspected of damaging fertility.

OCTAMETHYLCYCLOTETRASILOXANE (CAS-No. 556-67-2):

Suspected of damaging fertility.

Fertility study 2 generations: NOAEL (parent): 3.64 mg/l NOAEL (F1): 3.64 mg/l ; NOAEL (F2):

None. (Rat; Female, Male; Inhalation); Method: Similar to OECD 416; Effects on fertility

Teratogenicity: Based on our knowledge of the composition information: Suspected of damaging fertility.

OCTAMETHYLCYCLOTETRASILOXANE (CAS-No. 556-67-2):

Not classified

NOAEL (terato): >= 8.492 mg/l; NOAEL (mater): 3.64 mg/l (Rat; Inhalation - vapor); Method:

Similar to OECD 414; The product is not considered to be toxic for development.

NOAEL (terato): >= 6.066 mg/l; NOAEL (mater): 3.64 mg/l (Rabbit; Inhalation - vapor); Method:

Similar to OECD 414; The product is not considered to be toxic for development.

Specific Target Organ Toxicity - Single Exposure:

No data available.

Specific Target Organ Toxicity - Repeated Exposure:

No data available.

Aspiration Hazard:

No data available.

12. Ecological information

12.1 Toxicity:

Acute toxicity:

Fish:

No data available.

Aquatic Invertebrates:

No data available.

Aquatic plants:

No data available.

Toxicity to microorganisms:

No data available.

Chronic Toxicity:

Fish:

No data available.



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Aquatic Invertebrates:

No data available.

12.2 Persistence and Degradability:

Biodegradation:

No data available.

BOD/COD Ratio: No data available.

12.3 Bioaccumulative potential:

Bioconcentration Factor (BCF):

No data available.

Partition coefficient (n-octanol/water):

; No data available.

12.4 Mobility in soil:

No data available.

12.5 Other adverse effects:

No data available.

13. Disposal considerations

13.1 Waste treatment methods:

Disposal methods:

Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. Waste of this material should not be mixed with other waste.

Contaminated Packaging:

Contaminated packages should be as empty as possible.

14. Transport information

This material is not subject to transport regulations.

14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code: Not applicable

15. Regulatory information

US Federal Regulations:

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D):

None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

None present or none present in regulated quantities.



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Superfund Amendments and Reauthorization Act of 1986 (SARA):

Hazard categories:

Toxic to reproduction

SARA 304 Emergency Release Notification:

None present or none present in regulated quantities.

US. EPCRA (SARA Title III) Section 312 Extremely Hazardous Substances Reporting Quantities (40 CFR 355, Appendix A):

None present or none present in regulated quantities.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 313 Toxic Chemicals (40 CFR 372.65) - Supplier Notification Required:

None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3):

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities.

US State Regulations:

US. California Proposition 65:

No ingredient requiring a warning under CA Prop 65.

US. New Jersey Worker and Community Right-to-Know Act:

No ingredient regulated by NJ Right-to-Know Law present.

US. Massachusetts RTK - Substance List:

No ingredient regulated by MA Right-to-Know Law present.

US. Pennsylvania RTK - Hazardous Substances:

No ingredient regulated by PA Right-to-Know Law present.

US. Rhode Island RTK:

No ingredient regulated by RI Right-to-Know Law present.

Inventory Status:

Australia AICS: On or in compliance with the inventory. Canada DSL Inventory List: On or in compliance with the inventory. EINECS, ELINCS or NLP: On or in compliance with the inventory. China Inv. Existing Chemical Substances: On or in compliance with the inventory. Korea Existing Chemicals Inv. (KECI): On or in compliance with the inventory. Philippines PICCS: On or in compliance with the inventory. **US TSCA Inventory:** On or in compliance with the inventory. On or in compliance with the inventory. New Zealand Inventory of Chemicals: Taiwan Chemical Substance Inventory: On or in compliance with the inventory.

16. Other information, including date of preparation or last revision

SDS_US - PRCO90000850



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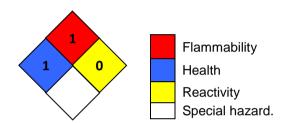
HMIS Hazard ID:

Health	*	1
Flammability		1
Physical Hazards		0
PERSONAL PROTECTION		В

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

B - Safety Glasses & Gloves

NFPA Hazard ID:



Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible

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Further Information:

No data available.

Disclaimer:

The information given is based on data available for the material, the components of the material, and similar materials. The information is believed to be correct. It is given in good faith. This information should be used to make an independent determination of the methods to safeguard workers and the environment.