



SDS: 0020103  
Date Prepared: 11/30/2022

## SAFETY DATA SHEET

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### 1. IDENTIFICATION

**Product Name:** PC-1844® DEFOAMER  
**Synonyms:** None  
**Product Description:** Polyacrylate copolymer  
**Molecular Formula:** Mixture  
**Molecular Weight:** Mixture  
**Intended/Recommended Use:** Defoamer

Allnex USA Inc., 9005 Westside Parkway, Alpharetta, Georgia 30009, USA

**For Product and all Non-Emergency Information call** your local Allnex contact point or contact us at <http://www.allnex.com/contact>

**EMERGENCY PHONE (24 hours/day) - For emergency only involving spill, leak, fire, exposure or accident call:**  
+1-866-928-0789 (toll free) or +1-215-207-0061 (Carechem 24 - Allnex29003-NCEC)  
See Section 16 for Emergency phone numbers for other regions.

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### 2. HAZARDS IDENTIFICATION

#### GHS Classification

Flammable Liquids Hazard Category 4  
Aquatic Environment Acute Hazard Category 3  
Aquatic Environment Chronic Hazard Category 3

#### LABEL ELEMENTS

#### Signal Word

WARNING

#### Hazard Statements

Combustible liquid  
Harmful to aquatic life  
Harmful to aquatic life with long lasting effects

#### Precautionary Statements

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.  
Wear protective gloves/protective clothing/eye protection/face protection.  
Avoid release to the environment.  
In case of fire: Use CO<sub>2</sub>, dry chemical, or foam to extinguish.  
Store in a well-ventilated place. Keep cool.

Dispose of contents/container in accordance with local and national regulations.

**Hazards Not Otherwise Classified (HNOC), Other Hazards**

Not applicable

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### 3. COMPOSITION/INFORMATION ON INGREDIENTS

**HAZARDOUS INGREDIENTS**

Component / CAS No.	%	GHS Classification
Poly-acrylate -	38 - 42	Aquatic Acute 3 (H402) Aquatic Chronic 3 (H412)
Aliphatic hydrocarbons (2) -	58 - 62	Flam. Liq. 4 (H227) Asp. Tox. 1 (H304) Skin Irrit. 3 (H316)

The specific chemical identity and/or exact percentage of composition for one or more ingredients has been withheld as a trade secret.

Additional GHS classification or other information may be included in this section but has not been adopted by OSHA. See Section 16 for full text of H phrases.

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### 4. FIRST AID MEASURES

**First-aid Measures****Inhalation:**

Remove to fresh air. If breathing is difficult, give oxygen. Obtain medical advice if there are persistent symptoms.

**Skin Contact:**

Wash immediately with plenty of water. (20 minutes or until the chemical is removed). Remove contaminated clothing and shoes without delay. Get medical attention if pain or irritation persists after washing or if signs and symptoms of overexposure appear. Do not reuse contaminated clothing without laundering.

**Eye Contact:**

Rinse immediately with plenty of water for at least 15 minutes.

**Ingestion:**

If swallowed, call a physician immediately. Only induce vomiting at the instruction of a physician. Never give anything by mouth to an unconscious person.

**Most Important Symptoms and Effects, Acute and Delayed**

None known.

**Immediate Medical Attention and Special Treatment**

Not applicable.

**Notes To Physician:**

No specific measures have been identified.

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### 5. FIRE-FIGHTING MEASURES

**Suitable Extinguishing Media:**

Use water spray, alcohol foam, carbon dioxide or dry chemical to extinguish fires. Water stream may be ineffective.

**Protective Equipment:**

Firefighters, and others exposed, wear self-contained breathing apparatus. Wear full firefighting protective clothing. See SDS Section 8 (Exposure Controls/Personal Protection).

**Special Hazards:**

Keep containers cool by spraying with water if exposed to fire.

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## 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions:**

Where exposure level is not known, wear approved, positive pressure, self-contained respirator. Where exposure level is known, wear approved respirator suitable for level of exposure. In addition to the protective clothing/equipment in Section 8 (Exposure Controls/Personal Protection), wear impermeable boots.

**Methods For Cleaning Up:**

Cover spills with some inert absorbent material; sweep up and place in a waste disposal container. Flush spill area with water. Remove sources of ignition.

**Environmental Precautions:**

Avoid release to the environment.

**References to other sections:**

See Sections 7, 8 and 13 for additional information.

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## 7. HANDLING AND STORAGE

**HANDLING**

**Precautions:** Keep away from heat, sparks and open flame. - No smoking. Wear protective gloves and eye/face protection. Avoid release to the environment.

**Special Handling Statements:** Provide good ventilation of working area (local exhaust ventilation if necessary). During processing and handling of the product, comply with the indicative occupational exposure limit values.

**STORAGE**

Areas containing this material should have fire safe practices and electrical equipment in accordance with applicable regulations and/or guidelines. Standards are primarily based on the material's flashpoint, but may also take into account properties such as miscibility with water or toxicity. All local and national regulations should be followed. In the Americas, National Fire Protection Association (NFPA) 30: Flammable and Combustible Liquids Code, is a widely used standard. NFPA 30 establishes storage conditions for the following classes of materials: Class I Flammable Liquids, Flashpoint <37.8 °C. Class II Combustible Liquids, 37.8 °C < Flashpoint <60 °C. Class IIIa Combustible Liquids, 60 °C < Flashpoint < 93 °C. Class IIIb Combustible Liquids, Flashpoint > 93 °C. Store in a cool, dry, well ventilated place and keep container tightly closed. Keep away from sources of ignition - refrain from smoking. Take precautionary measures against electrostatic loading - earthing necessary during loading operations. Vapours may form explosive mixtures with air. Occasional Exposure of material to higher temperatures in transport/handling or storage (as long as below 67°C) is acceptable. Storage shelf life however may be shortened. Storage Life: 40 - 90 months. 48 months, can be recertified to 72 months. Shelf life may be shortened on occasional exposure to higher temperatures above 32°C and less than 67°C.

**Storage Temperature:** Store at < 35 °C 95 °F

**Reason:** Product shelf life is reduced at higher storage temperatures.

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## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Engineering Measures:**

Where this material is not used in a closed system, good enclosure and local exhaust ventilation should be provided to control exposure.

**Respiratory Protection:**

For operations where inhalation exposure can occur use an approved respirator. Recommendations are listed below. Other protective respiratory equipment may be used based on user's own risk assessment. Recommended respirators include those certified by NIOSH.

Recommended:

Full Face Mask with organic vapor cartridge, Type A filter (BP >65°C)

**Eye Protection:**

Wear eye/face protection such as chemical splash proof goggles or face shield. Eyewash equipment and safety shower should be provided in areas of potential exposure.

**Skin Protection:**

Avoid skin contact. Wear impermeable gloves and suitable protective clothing.

**Hand Protection:**

Wear protective gloves. Recommendations are listed below. Other protective materials may be used based on user's own risk assessment. Barrier creams may help to protect the exposed areas of the skin, they should however not be applied once exposure has occurred. Replace gloves immediately when torn or any change in appearance (dimension, color, flexibility etc.) is noticed.

Gloves for repeated or prolonged exposure - non exhaustive list:

Nitrile rubber (NBR), thickness: > 0.38 mm, break through time: up to 480 min

Gloves for short term exposure/splash protection - non exhaustive list:

Nitrile rubber (NBR), thickness: > 0.38 mm, break through time: up to 480 min

The chemical resistance depends on the type of product and amount of product on the glove. Therefore gloves need to be changed when in contact with chemicals.

Not suitable gloves - non exhaustive list:

Nitrile rubber (NBR), thickness: 0.12 mm

Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing. Use PE gloves as under gloves for difficult situations like for instance: high exposure, unknown composition or unknown properties of the chemicals.

**Additional Advice:**

Food, beverages, and tobacco products should not be carried, stored, or consumed where this material is in use. Before eating, drinking, or smoking, wash face and hands thoroughly with soap and water.

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**Exposure Limit(s)**

No values have been established.

**Biological Exposure Limit(s)**

No values have been established.

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**9. PHYSICAL AND CHEMICAL PROPERTIES**

<b>Color:</b>	colorless to light yellow
<b>Appearance:</b>	liquid
<b>Odor:</b>	mild hydrocarbon
<b>Boiling Point:</b>	> 200 °C 392 °F
<b>Melting Point:</b>	Not applicable
<b>Vapor Pressure:</b>	Not available
<b>Specific Gravity/Density:</b>	0.84 - 0.86 g/cm <sup>3</sup> @ 25 °C

<b>Vapor Density:</b>	~ 6.1 (air = 1) Heavier than air
<b>Percent Volatile (% by wt.):</b>	Not available
<b>pH:</b>	Not available
<b>Saturation In Air (% By Vol.):</b>	Not available
<b>Evaporation Rate:</b>	Not available
<b>Solubility In Water:</b>	negligible
<b>Volatile Organic Content:</b>	Not available
<b>Flash Point:</b>	> 67.2 °C 153 °F Pensky-Martens Closed Cup
<b>Flammable Limits (% By Vol):</b>	Not available
<b>Autoignition Temperature:</b>	Not available
<b>Decomposition Temperature:</b>	Not available
<b>Partition coefficient (n-octanol/water):</b>	Not available
<b>Odor Threshold:</b>	Not available
<b>Viscosity (Kinematic):</b>	Not available
<b>Viscosity (Dynamic):</b>	Not available
<b>Flammability:</b>	Normal combustion
<b>Oxidizing Properties:</b>	No

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## 10. STABILITY AND REACTIVITY

<b>Reactivity:</b>	No information available
<b>Stability:</b>	Stable.
<b>Conditions To Avoid:</b>	Static spark, flames. Avoid contact with strong oxidizing agents. Avoid contact with strong acids. Excessively high temperatures and ignition sources.
<b>Polymerization:</b>	Will not occur
<b>Conditions To Avoid:</b>	None known
<b>Materials To Avoid:</b>	Strong oxidizers, strong Lewis or mineral acids.
<b>Hazardous Decomposition Products:</b>	Carbon dioxide Carbon monoxide (CO) smoke soot

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## 11. TOXICOLOGICAL INFORMATION

**Likely Routes of Exposure:** Oral, Eyes, Skin, Respiratory System.

**Acute toxicity - oral:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Acute toxicity - dermal:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Acute toxicity - inhalation:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Skin corrosion / irritation:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Serious eye damage / eye irritation:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Respiratory sensitization:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Skin sensitization:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Carcinogenicity:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Germ cell mutagenicity:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Reproductive toxicity:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Specific target organ toxicity (STOT) - single exposure:** Not Classified. - Based on available data and/or professional judgment, the classification criteria are not met.

**Specific target organ toxicity (STOT) - repeated exposure:** Not Classified. - Based on available data and/or professional judgment, the classification criteria are not met.

**Aspiration hazard:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

## PRODUCT TOXICITY INFORMATION

### ACUTE TOXICITY DATA

oral	rat	Acute LD50	> 28800 mg/kg
dermal	rabbit	Acute LD50	> 8500 mg/kg
Inhalation	rat	Acute LC50 4 hr	> 5 mg/l (Dust/Mist) estimated

### LOCAL EFFECTS ON SKIN AND EYE

Acute Irritation	dermal	mild
Acute Irritation	eye	Not irritating (estimated)

### ALLERGIC SENSITIZATION

Sensitization	Skin	No data
Sensitization	respiratory	No data

### GENOTOXICITY

#### Assays for Gene Mutations

Ames Salmonella Assay	No data
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### OTHER INFORMATION

By analogy with a product of similar composition.

### HAZARDOUS INGREDIENT TOXICITY DATA

Aliphatic hydrocarbon has an acute oral and dermal LD50 value of > 5000 mg/kg. The 4-hours-acute inhalation LC50 value is > 5mg/l. Aliphatic hydrocarbon is considered practically nontoxic. Animal testing hasn't showed evidence for skin and eye irritation, nor for skin sensitization. The vapour has a narcotic effect. This may cause dizziness, light headedness, rapid breathing, anxiety, and loss of clear thinking, loss of consciousness or death. Accidental inhalation during ingestion or vomiting may cause lung injury leading to death. No genotoxic effects were observed in both in vitro and in vivo testing. No reproductive adverse effects were seen on structural analogues. Carcinogenicity has not been tested.



**WARNING:** Cancer – [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## 12. ECOLOGICAL INFORMATION

## TOXICITY, PERSISTENCE AND DEGRADABILITY, BIOACCUMULATIVE POTENTIAL, MOBILITY IN SOIL, OTHER ADVERSE EFFECTS

**Overall Environmental Toxicity:** Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

The ecological assessment for this material is based on an evaluation of its components.

### RESULTS OF PBT AND vPvB ASSESSMENT

Not determined

### HAZARDOUS INGREDIENT TOXICITY DATA

Component / CAS No.	Toxicity to Fish
Poly-acrylate (-)	LC50 > 1000 mg/L - Rainbow Trout - 96hrs LC50 > 1000 mg/L - Bluegill Sunfish - 96hrs
Aliphatic hydrocarbons (2) (-)	Not available

Component / CAS No.	Toxicity to Water Flea
Poly-acrylate (-)	EC50 = 44 - 75 mg/L - Daphnia magna - 48hrs
Aliphatic hydrocarbons (2) (-)	Not available

Component / CAS No.	Toxicity to Algae
Poly-acrylate (-)	Not available
Aliphatic hydrocarbons (2) (-)	Not available

Component / CAS No.	Partition coefficient
Poly-acrylate (-)	Not available
Aliphatic hydrocarbons (2) (-)	Not available

## 13. DISPOSAL CONSIDERATIONS

The information on RCRA waste classification and disposal methodology provided below applies only to the product, as supplied. If the material has been altered or contaminated, or it has exceeded its recommended shelf life, the guidance may be inapplicable. Hazardous waste classification under federal regulations (40 CFR Part 261 et seq) is dependent upon whether a material is a RCRA "listed hazardous waste" or has any of the four RCRA "hazardous waste characteristics." Refer to 40 CFR Part 261.33 to determine if a given material to be disposed of is a RCRA "listed hazardous waste"; information contained in Section 15 of this SDS is not intended to indicate if the product is a "listed hazardous waste." RCRA Hazardous Waste Characteristics: There are four characteristics defined in 40 CFR Section 261.21-61.24: Ignitability, Corrosivity, Reactivity, and Toxicity. To determine Ignitability, see Section 9 of this SDS (flash point). For Corrosivity, see Sections 9 and 14 (pH and DOT corrosivity). For Reactivity, see Section 10 (incompatible materials). For Toxicity, see Section 3 (composition). Federal regulations are subject to change. State and local requirements, which may differ from or be more stringent than the federal regulations, may also apply to the classification of the material if it is to be disposed. The Company encourages the recycle, recovery and reuse of materials, where permitted, as an alternate to disposal as a waste. The Company recommends that organic materials classified as RCRA hazardous wastes be disposed of by thermal treatment or incineration at EPA approved facilities. The Company has provided the foregoing for information only; the person generating the waste is responsible for determining the waste classification and disposal method.

## 14. TRANSPORT INFORMATION

This section provides basic shipping classification information. Refer to appropriate transportation regulations for specific requirements.

**US DOT**

Dangerous Goods? X

PROPER SHIPPING NAME: COMBUSTIBLE LIQUID, N.O.S.

Hazard Class: Combustible liquid

Packing Group: III

UN/ID Number: NA1993

TECHNICAL NAME (N.O.S.): ALIPHATIC HYDROCARBON

Comments: Combustible liquids are not regulated in non-bulk packagings unless the combustible liquid is a hazardous substance, a hazardous waste, or a marine pollutant.

**TRANSPORT CANADA**

Dangerous Goods? Not applicable/Not regulated

**ICAO / IATA**

Dangerous Goods? Not applicable/Not regulated

**IMO**

Dangerous Goods? Not applicable/Not regulated

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**15. REGULATORY INFORMATION****Inventory Information**

**United States (USA):** All components of this product are designated as "Active" on the TSCA Inventory or are not required to be listed.

**Canada:** All components of this product are included on the Domestic Substances List (DSL) or are not required to be listed on the DSL.

**European Economic Area (including EU):** When purchased and shipped from an Allnex legal entity based in the EEA (EU or Norway), this product is compliant with the registration of the REACH Regulation (EC) No. 1907/2006 as all its components are either excluded, exempt and/or registered.

**Australia:** All components of this product are included in the Australian Inventory of Industrial Chemicals (AIIC) or are not required to be listed on AIIC.

**New Zealand:** This product is approved or exempt under the Hazardous Substances and New Organisms (HSNO) Act.

**China:** All components of this product are included on the Chinese inventory or are not required to be listed on the Chinese inventory.

**Japan:** All components of this product are included on the Japanese (ENCS and ISHL) inventories or are not required to be listed on the Japanese inventories.

**Korea:** All components of this product are included on the Korean (ECL) inventory or are not required to be listed on the Korean inventory. When purchased from Allnex Korea or Chemart distributor this product is compliant with the ARECs (the Act on the Registration and Evaluation, etc. of Chemical Substances). All its components are either excluded, exempt, pre-notified and/or registered. When purchased from another allnex entity, please contact PSRA-KREACH@allnex.com to check the possibility to be covered by our Only Representative.



**Philippines:** All components of this product are included on the Philippine (PICCS) inventory or are not required to be listed on the Philippine inventory.

**Taiwan:** All components of this product are included in the Taiwan chemical substance inventory or are not required to be listed on the Taiwan chemical substance inventory (TCSI).

**Switzerland:** All components of this product are exempt from the new substance notification requirements for Switzerland (SR 813.11 art. 24-26).

**Turkey:** When purchased directly from Allnex by a Turkish legal entity, this product is compliant with the PRE-registration requirements of KKDIK as all its components are either pre-registered, excluded and/or exempt.

#### **OTHER ENVIRONMENTAL INFORMATION**

The following components of this product may be subject to reporting requirements pursuant to Section 313 of CERCLA (40 CFR 372), Section 12(b) of TSCA, or may be subject to release reporting requirements (40 CFR 307, 40 CFR 311, etc.) See Section 13 for information on waste classification and waste disposal of this product.

This product does not contain any components regulated under these sections of the EPA

#### **PRODUCT HAZARD CATEGORY UNDER SECTIONS 311 AND 312 OF EPCRA**

##### **Physical Hazards**

Flammable (gases, aerosols, liquids, or solids)

##### **Health Hazards**

Not applicable

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## **16. OTHER INFORMATION**

#### **NFPA Hazard Rating (National Fire Protection Association)**

Health: 1 - Materials that, under emergency conditions, can cause significant irritation.

Fire: 2 - Materials that must be moderately heated or exposed to relatively high ambient temperatures before ignition can occur.

Instability: 0 - Materials that in themselves are normally stable, even under fire exposure conditions.

**Reasons for Issue:** Revised Section 11

**Date Prepared:** 11/30/2022

**Date of last significant revision:** 03/06/2022

#### **Component - Hazard Statements**

Poly-acrylate

H402 - Harmful to aquatic life.

H412 - Harmful to aquatic life with long lasting effects.

Aliphatic hydrocarbons (2)

H227 - Combustible liquid.

H304 - May be fatal if swallowed and enters airways.

H316 - Causes mild skin irritation.

#### **Emergency phone numbers for other regions**

##### **Asia Pacific**

Australia: +61 1800 022 037 (Allnex Australia)

China (PRC): +86(0)532 8388 9090 (NRCC)

India: 000 800 100 7479 (toll free) or +65 3158 1198 (Carechem 24)

Indonesia: 007 803 011 0293 (Carechem 24)

Japan: 0120 015 230 (toll free) (Carechem 24)

Korea: +82 2 3479 8401 (Carechem 24)

Malaysia: +60 3 6207 4347 (Carechem 24)  
New Zealand: +64 0800 803 002 (Allnex New Zealand)  
Philippines: +63 2 231 2149 (Carechem 24)  
Taiwan: +886 2 8793 3212 (Carechem 24)  
Vietnam: +84 8 4458 2388 (Carechem 24)  
All Others: +65 3158 1074 (Carechem 24)

**Europe**

+44 (0) 1235 239 670 (Carechem 24)

**Middle East, Africa**

+44 (0) 1235 239 671 (Carechem 24)

**Latin America**

Brazil: +55-800-707-7022 (toll free) or +55-11-98149-0850 (Suatrans 24)

Chile: +56 2 2582 9336 (Carechem 24)

Mexico and all others: +52-555-004-8763 (Carechem 24)

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