

HORDAPHOS MDB Page 1

Substance key: SXR025646 Revision Date: 06/12/2019
Version: 2 - 3 / USA Date of printing: 09/29/2020

SECTION 1. IDENTIFICATION

Identification of the

company:

Clariant Corporation 4000 Monroe Road

Charlotte, NC, 28205

Telephone No.: +1 704 331 7000

Information of the substance/preparation:

Product Stewardship, +1-704-331-7710

Emergency tel. number: +1 800-424-9300 CHEMTREC

Trade name: HORDAPHOS MDB

Material number: 107048

Primary product use: Additive for acidic cleaning agents.

Additive For Use In Paints, Lacquers And Printing Inks

Raw material for cleaning agents Auxiliary for metal working

Chemical family: Phosphoric acid, butyl ester

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Skin corrosion : Category 1B

Serious eye damage : Category 1

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.

H318 Causes serious eye damage.

Precautionary statements : Prevention:

P264 Wash skin thoroughly after handling.

P280 Wear protective gloves/ protective clothing/ eye protection/

face protection.

Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT

induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately



HORDAPHOS MDB Page 2

Substance key: SXR025646 Revision Date: 06/12/2019
Version: 2 - 3 / USA Date of printing: 09/29/2020

all contaminated clothing. Rinse skin with water/shower. P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.

P363 Wash contaminated clothing before reuse.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste

disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Substance name : Phosphoric acid, butyl ester

CAS-No. : Not Assigned

Components

Chemical name	CAS-No.	Concentration (% w/w)
Butyl dihydrogen phosphate	1623-15-0	> 35 - < 55
Di-n-butylhydrogene phosphate	107-66-4	> 35 - < 55
Butanol	71-36-3	1 - 10

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

SECTION 4. FIRST AID MEASURES

General advice : Remove/Take off immediately all contaminated clothing.

If inhaled : Remove to fresh air immediately. Get medical attention

immediately.

If not breathing, give artificial respiration. If breathing is difficult, give oxygen.

In case of skin contact : Wash off immediately with plenty of water for at least 15

minutes.

Use a mild soap if available.

Remove contaminated clothing and shoes.

If skin irritation occurs: Get medical advice/ attention.



HORDAPHOS MDB Page 3

Substance key: SXR025646 Revision Date: 06/12/2019
Version: 2 - 3 / USA Date of printing: 09/29/2020

In case of eye contact : Hold eyelids apart and flush eyes with plenty of water for at

least 15 minutes. Get medical attention.

If swallowed : If conscious, give the victim plenty of water to drink.

Never give anything by mouth to an unconscious person.

Consult a physician.

Do NOT induce vomiting.

Most important symptoms and effects, both acute and

delayed

None known.

Notes to physician : Treat symptomatically.

Seek ophthalmologist treatment if spilled in eyes.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : water

Foam

Dry powder

Carbon dioxide (CO2)

Unsuitable extinguishing

media

Not applicable

Specific hazards during

firefighting

In case of fires, hazardous combustion gases are formed:

Carbon monoxide (CO)
Carbon dioxide (CO2)

Phosphorus oxides (eg Phosphorus pentoxide)

Special protective equipment:

for firefighters

Self-contained breathing apparatus

In case of fire, use acid-resistant equipment / personal

protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures Avoid contact with skin and eyes.

Wear personal protective equipment. Unprotected persons

must be kept away.

Wearing appropriate personal protective equipment, contain spill, ventilate area of spill or leak, remove all sparking devices or ignition sources, collect onto inert absorbent, and place in a

suitable container.

Environmental precautions : The product should not be allowed to enter drains, water

courses or the soil.

Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Methods and materials for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).



HORDAPHOS MDB Page 4

Substance key: SXR025646 Revision Date: 06/12/2019 Version: 2-3/USA Date of printing :09/29/2020

Dispose of contaminated material as prescribed

SECTION 7. HANDLING AND STORAGE

fire and explosion

Advice on protection against : No special measures necessary.

Advice on safe handling

Keep away from heat, sparks and open flames. - Avoid breathing vapors or contact with skin, eyes, and clothing.- Use only with adequate ventilation and proper protective eyewear, face shield, gloves and clothing. Wash thoroughly after

handling. Keep container closed.

Further information on

storage conditions

Store in a cool, dry, well-ventilated area. Keep container

sealed when not in use.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Di-n-butylhydrogene phosphate	107-66-4	TWA (Inhalable fraction and vapor)	5 mg/m3	ACGIH
		TWA	1 ppm 5 mg/m3	NIOSH REL
		ST	2 ppm 10 mg/m3	NIOSH REL
		TWA	1 ppm 5 mg/m3	OSHA Z-1
		TWA	1 ppm 5 mg/m3	OSHA P0
		STEL	2 ppm 10 mg/m3	OSHA P0
Butan-1-ol	71-36-3	TWA	20 ppm	ACGIH
		С	50 ppm 150 mg/m3	NIOSH REL
		TWA	100 ppm 300 mg/m3	OSHA Z-1
		С	50 ppm 150 mg/m3	OSHA P0



HORDAPHOS MDB Page 5

Substance key: SXR025646 Revision Date: 06/12/2019
Version: 2 - 3 / USA Date of printing: 09/29/2020

Personal protective equipment

Respiratory protection : NIOSH approved full face respirator with organic vapor/ acid

gas cartridges recommended for exposures exceeding the

TLV.

Hand protection

Remarks : Butyl Rubber, PVC Or Neoprene.

Eye protection : Tightly fitting safety goggles

Skin and body protection : Acid resistant coats and overalls are appropriate for work

conditions. Full acid suit and NIOSH approved self-contained breathing apparatus should be available to handle major

spills.

Protective measures : Avoid contact with skin and eyes.

Hygiene measures : Remove/Take off immediately all contaminated clothing.

Clean skin thoroughly after work; apply skin cream.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Liquid

Colour : light yellow

Odour : ester-like

Odour Threshold : Not tested

pH : 1.9 (68 °F / 20 °C)

Concentration: 10 g/l Isopropanol/Water 3:1

Melting point : $< -58 \, ^{\circ}\text{F} / -50 \, ^{\circ}\text{C}$

Method: DSC GLP: no

Boiling range : 460 - 466 °F / 238 - 241 °C

Method: OECD Test Guideline 103

GLP: no

Flash point : 225 °F / 107 °C

(1,013 hPa)

Method: DIN EN ISO 3679 (closed cup)

Self-ignition : 617 °F / 325 °C

Method: Directive 84/449/EEC, A.15

Burning number : Not applicable

Upper explosion limit / upper : Not applicable



HORDAPHOS MDB Page 6

Substance key: SXR025646 Revision Date: 06/12/2019
Version: 2 - 3 / USA Date of printing: 09/29/2020

flammability limit

Lower explosion limit / Lower

flammability limit

Not applicable

Vapour pressure : 0.000015 Pa (68 °F / 20 °C)

Method: OECD Test Guideline 104

Density : 1.14 g/cm3 (68 °F / 20 °C)

Method: DIN 51757

Bulk density : Not applicable

Solubility(ies)

Water solubility : 61 g/l (68 °F / 20 °C)

Method: OECD Test Guideline 105

Partition coefficient: n-

octanol/water

log Pow: -0.3

Method: OECD Test Guideline 107

Decomposition temperature : $> 392 \, ^{\circ}\text{F} \, / > 200 \, ^{\circ}\text{C}$

Heating rate: 5 K/min

Method: DTA

302 °F / 150 °C Method: DSC

The data relate to the SADT (Self Accelerating Decomposition

Temperature)

The substance or mixture is not classified self-reactive.

Decomposition energy (mass): 500 kJ/kg

Method: DSC

Viscosity

Viscosity, dynamic : 205 mPa.s (77 °F / 25 °C)

Method: DIN 51398

Explosive properties : Not explosive

Not explosive

Method: Expert judgement

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Method: Regulation (EC) No. 440/2008, Annex, A.21

not oxidizing

Impact sensitivity : Not impact sensitive.

Surface tension : 50.8 N/m, 68 °F / 20 °C, OECD Test Guideline 115

Particle size : Not applicable



HORDAPHOS MDB Page 7

Substance key: SXR025646 Revision Date: 06/12/2019
Version: 2 - 3 / USA Date of printing: 09/29/2020

SECTION 10. STABILITY AND REACTIVITY

Reactivity : See section 10.3. "Possibility of hazardous reactions"

Chemical stability : Stable

Possibility of hazardous

reactions

Reactions with alkalies. Exothermic reaction

The substance or mixture does not emit flammable gases in

contact with water.

Conditions to avoid : Keep away from strong bases.

Incompatible materials : See under section "Conditions to avoid"

Hazardous decomposition

products

No decomposition if used as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Eye contact Skin contact Inhalation Ingestion

Skin Absorption

Acute toxicity

Product:

Acute oral toxicity : LD50 (Rat, male and female): 5,300 mg/kg

Method: OECD Test Guideline 401

Acute inhalation toxicity : Remarks: Study not performed as the substance is corrosive.

Acute dermal toxicity : Remarks: Study not performed as the substance is corrosive.

Skin corrosion/irritation

Product:

Species: Rabbit

Method: OECD Test Guideline 404

Result: Causes burns.

Serious eye damage/eye irritation

Product:

Remarks: Study not performed as the substance is corrosive.



HORDAPHOS MDB Page 8

Substance key: SXR025646 Revision Date: 06/12/2019
Version: 2 - 3 / USA Date of printing: 09/29/2020

Respiratory or skin sensitisation

Product:

Remarks: Study not performed as the substance is corrosive.

Assessment: Causes severe skin burns and eye damage.

Germ cell mutagenicity

Product:

Genotoxicity in vitro : Test Type: Mammalian cell gene mutation assay

Test system: Chinese hamster fibroblasts

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

Remarks: By analogy with a product of similar composition

Test Type: Chromosome aberration test in vitro

Test system: Chinese hamster cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative

Genotoxicity in vivo : Test Type: Micronucleus test

Species: Mouse (male and female)

Strain: NMRI

Dose: 100, 300, 1000 mg/kg bw Method: OECD Test Guideline 474

Result: negative

Germ cell mutagenicity -

Assessment

In vitro tests did not show mutagenic effects, In vivo tests did

not show mutagenic effects

Carcinogenicity

Product:

Carcinogenicity -

Assessment

No information available.

IARC Not listed

OSHA Not listed

NTP Not listed

Reproductive toxicity

Product:

Effects on fertility : Test Type: Fertility

Species: Rat, male and female

Strain: wistar

Application Route: oral (gavage) Dose: 50, 120, 450 mg/kg bw/d



HORDAPHOS MDB Page 9

Substance key: SXR025646 Revision Date: 06/12/2019
Version: 2 - 3 / USA Date of printing: 09/29/2020

General Toxicity - Parent: NOAEL: 120 mg/kg body weight General Toxicity F1: NOAEL: 120 mg/kg body weight

Method: OECD Test Guideline 422

Remarks: By analogy with a product of similar composition

Effects on foetal development

Test Type: reproductive and developmental toxicity study

Species: Rat Strain: wistar

Dose: 50, 200, 400 milligram per kilogram

General Toxicity Maternal: NOAEL: 400 mg/kg body weight Embryo-foetal toxicity: NOAEL: 400 mg/kg body weight

Method: OECD Test Guideline 414

Result: No adverse effects

GLP: yes

Reproductive toxicity -

Assessment

No evidence of adverse effects on sexual function and fertility,

or on development, based on animal experiments.

STOT - single exposure

Product:

Remarks: no data available

STOT - repeated exposure

Product:

Remarks: no data available

Repeated dose toxicity

Product:

Species: Rat, male and female

NOAEL: 120 (females); 450 (males) mg/kg bw/day

Application Route: oral (gavage) Dose: 50, 120, 450 mg/kg bw/d Method: OECD Test Guideline 422

Remarks: By analogy with a product of similar composition

Species: Rat, male and female NOAEL: 400 mg/kg bw/day Application Route: oral (gavage)

Exposure time: 90 d

Dose: 50, 200, 400 mg/kg bw/d Method: OECD Test Guideline 408

GLP: yes

Repeated dose toxicity -

: Causes severe skin burns and eye damage.

Assessment



HORDAPHOS MDB Page 10

Substance key: SXR025646 Revision Date: 06/12/2019
Version: 2 - 3 / USA Date of printing: 09/29/2020

Aspiration toxicity

Product:

no data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Toxicity to fish : EC50 (Danio rerio (zebra fish)): > 100 mg/l

Exposure time: 96 h Test Type: static test

Method: OECD Test Guideline 203

Remarks: By analogy with a product of similar composition

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): > 100 mg/l

Exposure time: 48 h Test Type: static test

Method: OECD Test Guideline 202

Remarks: By analogy with a product of similar composition

Toxicity to algae/aquatic

plants

EC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l

End point: Growth rate Exposure time: 72 h Test Type: static test

Method: OECD Test Guideline 201

Toxicity to fish (Chronic

toxicity)

Remarks: no data available

Toxicity to daphnia and other :

aquatic invertebrates (Chronic toxicity)

Remarks: no data available

Toxicity to microorganisms : NOEC (activated sludge, domestic): 1,000 mg/l

Exposure time: 3 h Test Type: static test

Method: OECD Test Guideline 209

Remarks: By analogy with a product of similar composition

Persistence and degradability

Product:

Biodegradability : Inoculum: activated sludge, non-adapted

Result: Readily biodegradable.

Biodegradation: 98 % (Carbon dioxide (CO2))

Exposure time: 28 d

Method: OECD Test Guideline 301B

Remarks: By analogy with a product of similar composition

Photodegradation : Remarks: no data available



HORDAPHOS MDB Page 11

Substance key: SXR025646 Revision Date: 06/12/2019
Version: 2 - 3 / USA Date of printing: 09/29/2020

Bioaccumulative potential

Product:

Bioaccumulation : Remarks: Due to the distribution coefficient n-octanol/water,

accumulation in organisms is not expected.

Mobility in soil

Product:

Distribution among : Remarks: no data available

environmental compartments

Other adverse effects

no data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

RCRA - Resource : Yes -- If it becomes a waste as sold.

Conservation and Recovery

Authorization Act

Waste Code : D002

Waste from residues : Can be landfilled or incinerated, when in compliance with local

regulations.

Contaminated packaging : Uncontaminated packaging may be taken for recycling

SECTION 14. TRANSPORT INFORMATION

DOT Regulation:

Proper shipping name: Corrosive liquid, acidic, organic, n.o.s.

Hazard class: 8 Packing group: II

UN/NA-number: UN 3265

Primary hazard class: 8

Technical Name: Phosphoric acid, butyl ester

IATA

Proper shipping name: Corrosive liquid, acidic, organic, n.o.s.

Class: 8
Packing group: II

UN/ID number: UN 3265

Primary risk: 8

Remarks: Shipment permitted

Hazard inducer(s): Phosphoric acid, butyl ester

IMDG

Proper shipping name: Corrosive liquid, acidic, organic, n.o.s.

Class: 8 Packing group: II



HORDAPHOS MDB Page 12

Substance key: SXR025646 Revision Date: 06/12/2019
Version: 2 - 3 / USA Date of printing: 09/29/2020

UN no.: UN 3265

Primary risk: 8

Hazard inducer(s): Phosphoric acid, butyl ester

EmS: F-A S-B

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ	Calculated product RQ
·		(lbs)	(lbs)
Butan-1-ol	71-36-3	5000	*
Butan-1-ol	71-36-3	100	(F003)*

^{*:} Calculated RQ exceeds reasonably attainable upper limit.

A characteristic waste RQ of 100 lbs applies to this product in a waste form: D002

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Skin corrosion or irritation

Serious eye damage or eye irritation

Butan-1-ol 71-36-3 1 - 10 %

Clean Water Act

Contains phosphoric acid at concentrations > 0.1%, a CWA Section 311 hazardous chemical.

The components of this product are reported in the following inventories:

TSCA : On TSCA Inventory, All components are compliant with the

TSCA Inventory Notification (Active) rule.



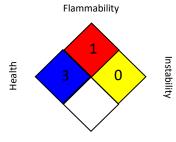
HORDAPHOS MDB Page 13

Substance key: SXR025646	Revision Date: 06/12/2019
Version: 2-3/USA	Date of printing :09/29/2020

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



Special hazard

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL : USA. NIOSH Recommended Exposure Limits

OSHA PO : USA. OSHA - TABLE Z-1 Limits for Air Contaminants -

1910.1000

OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1

Limits for Air Contaminants

ACGIH / TWA : 8-hour, time-weighted average

NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour

workday during a 40-hour workweek

NIOSH REL / ST : STEL - 15-minute TWA exposure that should not be exceeded

at any time during a workday

NIOSH REL / C : Ceiling value not be exceeded at any time.

OSHA P0 / TWA : 8-hour time weighted average OSHA P0 / STEL : Short-term exposure limit

OSHA P0 / C : Ceiling limit

OSHA Z-1 / TWA : 8-hour time weighted average

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO -



HORDAPHOS MDB Page 14

Substance key: SXR025646 Revision Date: 06/12/2019
Version: 2 - 3 / USA Date of printing: 09/29/2020

International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose): MARPOL - International Convention for the Prevention of Pollution from Ships: MSHA - Mine Safety and Health Administration: n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

A Chemical Safety Assessment has been carried out for this substance. Do not breathe fumes, vapour.

Avoid contact with skin and eyes.

Wear suitable protective equipment.

Keep container closed when not in use.

Observe all necessary precautions for handling corrosive liquids.

Revision Date : 06/12/2019

This information corresponds to the present state of our knowledge and is intended as a general description of our products and their possible applications. Clariant makes no warranties, express or implied, as to the information's accuracy, adequacy, sufficiency or freedom from defect and assumes no liability in connection with any use of this information. Any user of this product is responsible for determining the suitability of Clariant's products for its particular application. NO EXPRESS OR IMPLIED WARRANTY IS MADE OF THE MERCHANTABILITY, SUITABILITY, FITNESS FOR A PARTICULAR PURPOSE OR OTHERWISE OF ANY PRODUCT OR SERVICE. Nothing included in this information waives any of Clariant's General Terms and Conditions of Sale, which control unless it agrees otherwise in writing. Any existing intellectual/industrial property rights must be observed. Due to possible changes in our products and applicable national and international regulations and laws, the status of our products could change. Material Safety Data Sheets providing safety precautions, that should be observed when handling or storing Clariant products, are available upon request and are provided in compliance with applicable law. You should obtain and review the applicable Material Safety Data Sheet information before handling any of these products. For additional information, please contact Clariant.

US / EN