



**OLIN CORPORATION  
SALES SPECIFICATION**

**Date Printed:** 2017-08-25

**Effective Date:** 2016-08-24

**Supersedes Date:**

**Name:** D.E.H.™ 611 EPOXY CURING AGENT

**Specification Number:** 000001080547

**Final Testing Requirements**

<b>Test and Test Condition</b>	<b>Limit</b>	<b>Unit</b>	<b>Method</b>	<b>Note</b>
Viscosity, @ 25degC	1500 — 4000	cP	ASTM D445	
Amine Value, per KOH	615 — 675	mg/g	ISO 9702	
Color, Gardner	7 Max		ASTM D1544	
Appearance	Pass		DOWM 101303	

READ PRECAUTIONARY INFORMATION AND MATERIAL SAFETY SHEETS. THIS PRODUCT IS SHIPPED IN COMPLIANCE WITH APPLICABLE LAWS AND REGULATIONS REGARDING CLASSIFICATION, PACKAGING, SHIPPING AND LABELING.