

SAFETY DATA SHEET

1. IDENTIFICATION

Product Name: EBECRYL® 3702 radiation curing resins
Synonyms: None
Product Description: Fatty acid
Molecular Formula: Mixture
Molecular Weight: Mixture
Intended/Recommended Use: Radiation curable coating ingredient, Coatings & Inks

Allnex USA Inc., 9005 Westside Parkway, Alpharetta, Georgia 30009, USA

For Product and all Non-Emergency Information call your local Allnex contact point or contact us at <http://www.allnex.com/contact>

EMERGENCY PHONE (24 hours/day) - For emergency only involving spill, leak, fire, exposure or accident call:

+1-866-928-0789 (toll free) or +1-215-207-0061 (Carechem 24 - Allnex29003-NCEC)

See Section 16 for Emergency phone numbers for other regions.

Trademarks indicated with the ® or ™ are registered, unregistered or pending trademarks of Allnex IP S.à.r.l. or its directly or indirectly affiliated Allnex Group companies.

2. HAZARDS IDENTIFICATION

GHS Classification

Skin Sensitizer Hazard Category 1B

LABEL ELEMENTS



Signal Word

WARNING

Hazard Statements

May cause an allergic skin reaction

Precautionary Statements

Avoid breathing dust/fume/gas/mist/vapours/spray.

Contaminated work clothing should not be allowed out of the workplace.

Wear protective gloves/protective clothing/eye protection/face protection.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Specific treatment (see supplemental first aid instructions on this label).

Wash contaminated clothing before reuse.

Dispose of contents/container in accordance with local and national regulations.

Hazards Not Otherwise Classified (HNOC), Other Hazards

Polymerization may occur from excessive heat, contamination or exposure to direct sunlight.

3. COMPOSITION/INFORMATION ON INGREDIENTS

HAZARDOUS INGREDIENTS

Component / CAS No.	%	GHS Classification	Carcinogen
Acrylate Oligomer	>= 99	Skin Sens. 1B (H317)	-
-			

Additional GHS classification or other information may be included in this section but has not been adopted by OSHA. See Section 16 for full text of H phrases.

4. FIRST AID MEASURES

First-aid Measures**Inhalation:**

Material is not expected to be harmful if inhaled. Remove to fresh air.

Skin Contact:

Wash immediately with plenty of water and soap. Remove contaminated clothing and shoes without delay. Obtain medical attention. Do not reuse contaminated clothing without laundering. Destroy or thoroughly clean shoes before reuse.

Eye Contact:

Rinse immediately with plenty of water for at least 15 minutes.

Ingestion:

Material is not expected to be harmful by ingestion. No specific first aid measures are required.

Most Important Symptoms and Effects, Acute and Delayed

None known.

Immediate Medical Attention and Special Treatment

In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.

Notes To Physician:

No specific measures have been identified.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media:

Use water spray or fog, carbon dioxide or dry chemical.

Unsuitable Extinguishing Media:

full water jet.

Protective Equipment:

Firefighters, and others exposed, wear self-contained breathing apparatus. Wear full firefighting protective clothing. See SDS Section 8 (Exposure Controls/Personal Protection).

Special Hazards:

Keep containers cool by spraying with water if exposed to fire.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions:

Where exposure level is not known, wear approved, positive pressure, self-contained respirator. Where exposure level is known, wear approved respirator suitable for level of exposure. In addition to the protective clothing/equipment in Section 8 (Exposure Controls/Personal Protection), wear impermeable boots.

Methods For Cleaning Up:

Cover spills with some inert absorbent material; sweep up and place in a waste disposal container. Flush spill area with water.

Environmental Precautions:

Use appropriate containment to avoid environmental contamination.

References to other sections:

See Sections 7, 8 and 13 for additional information.

7. HANDLING AND STORAGE

HANDLING

Precautions: Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves.

Special Handling Statements: Provide good ventilation of working area (local exhaust ventilation if necessary). During processing and handling of the product, comply with the indicative occupational exposure limit values. Avoid excessive heat, contamination or exposure to direct sunlight to prevent polymerization.

STORAGE

Observe label precautions. Prevent unauthorised access. Keep away from sources of ignition. Keep away from oxidizing agents, from alkaline and acid materials. Containers which are opened must be carefully resealed and kept upright to prevent leakage. This material should not be stored for more than the period mentioned on the Technical Data Sheet (TDS). Store between 4°C and 40°C. Protect from direct sunlight. This might cause uncontrollable polymerization of the product with generation of heat. Storage in stainless steel, amber glass, amber polyethylene or baked phenolic lined container.

Storage Temperature: Store at 4 - 40 °C

Reason: Quality.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Measures:

Where this material is not used in a closed system, good enclosure and local exhaust ventilation should be provided to control exposure when spraying or curing at elevated temperatures.

Respiratory Protection:

For operations where inhalation exposure can occur use an approved respirator. Recommendations are listed below. Other protective respiratory equipment may be used based on user's own risk assessment. Recommended respirators include those certified by NIOSH.

Recommended:

Full Face Mask with organic vapor cartridge, Type A filter (BP >65°C)

Eye Protection:

Wear eye/face protection such as chemical splash proof goggles or face shield. Eyewash equipment and safety shower should be provided in areas of potential exposure.

Skin Protection:

Avoid skin contact. Wear impermeable gloves and suitable protective clothing. Barrier creams may be used in conjunction with the gloves to provide additional skin protection.

Hand Protection:

Wear protective gloves. Recommendations are listed below. Other protective materials may be used based on user's own risk assessment. Barrier creams may help to protect the exposed areas of the skin, they should however not be applied once exposure has occurred. Replace gloves immediately when torn or any change in appearance (dimension, color, flexibility etc.) is noticed.

Gloves for repeated or prolonged exposure - non exhaustive list:

Nitrile rubber (NBR), thickness: > 0.56 mm, break through time: up to 480 min

Gloves for short term exposure/splash protection - non exhaustive list:

Nitrile rubber (NBR), thickness: 0.1 mm, break through time: up to 30 min

The chemical resistance depends on the type of product and amount of product on the glove. Therefore gloves need to be changed when in contact with chemicals.

Not suitable gloves - non exhaustive list:

Latex gloves

Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing. Use PE gloves as under gloves for difficult situations like for instance: high exposure, unknown composition or unknown properties of the chemicals.

Additional Advice:

Food, beverages, and tobacco products should not be carried, stored, or consumed where this material is in use. Before eating, drinking, or smoking, wash face and hands thoroughly with soap and water.

Exposure Limit(s)

No values have been established.

Biological Exposure Limit(s)

No values have been established.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	green
Appearance:	liquid
Odor:	ester-like
Boiling Point:	> 225 °C
Melting Point:	-9 °C Glass transition point
Vapor Pressure:	< 1.3*10 ⁻⁸ Pa @ 20 °C
Specific Gravity/Density:	1.14 g/cm ³
Vapor Density:	Not available
Percent Volatile (% by wt.):	< 0.5 %
pH:	Not available
Saturation In Air (% By Vol.):	Not available
Evaporation Rate:	Not available

Solubility In Water:	10.2 - 29 ppm @ 20 °C Insoluble
Volatile Organic Content:	Not available
Flash Point:	Non Flammable (polymerized at 248 °C) Cleveland Open Cup
Flammable Limits (% By Vol):	Non Flammable
Autoignition Temperature:	465 °C
Decomposition Temperature:	Not available
Partition coefficient (n-octanol/water):	3.0 OECD 117
Odor Threshold:	Not available
Viscosity (Kinematic):	Not available
Viscosity (Dynamic):	1600 - 2800 mPa.s @ 65.5 °C Very highly viscous liquid
Explosive Properties:	None.
Oxidizing Properties:	Not available

10. STABILITY AND REACTIVITY

Reactivity: No information available

Stability: Stable.

Conditions To Avoid: Avoid direct exposure to sunlight. Avoid temperatures higher than 60°C. Avoid friction with temperature increase as result. Avoid exposure to strong UV sources. Loss of dissolved air. Loss of polymerization inhibitor. Avoid direct contact with heat sources.

Polymerization: May occur

Conditions To Avoid: Avoid exposure to strong UV sources. Uncontrolled polymerization may cause rapid evolution of heat and increase in pressure that could result in violent rupture of sealed storage vessels or containers. Hazardous polymerization can occur when exposed to direct sunlight. Hazardous exothermic polymerization can occur when heated. Excessive heating of a confined mass may result in an uncontrolled exotherm with the generation of smoke and toxic gases. Material should not be heated above 100°C due to polymerization.

Materials To Avoid: Avoid contact with peroxides.
Avoid free radical producing initiators.
Avoid contact with reactive metals.
Contact with alkalis.
They give an exothermic reaction with the product.
Unintentional contact with them should be avoided.

Hazardous Decomposition Products: oxides of carbon
smoke
soot

11. TOXICOLOGICAL INFORMATION

Likely Routes of Exposure: Skin, Eyes, Oral.

Acute toxicity - oral: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Acute toxicity - dermal: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Acute toxicity - inhalation: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Skin corrosion / irritation: Not Classified - Based on available data and/or professional judgment, the

classification criteria are not met.

Serious eye damage / eye irritation: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Respiratory sensitization: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Skin sensitization: May cause an allergic skin reaction

Carcinogenicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Germ cell mutagenicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Reproductive toxicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Specific target organ toxicity (STOT) - single exposure: Not Classified. - Based on available data and/or professional judgment, the classification criteria are not met.

Specific target organ toxicity (STOT) - repeated exposure: Not Classified. - Based on available data and/or professional judgment, the classification criteria are not met.

Aspiration hazard: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

PRODUCT TOXICITY INFORMATION

ACUTE TOXICITY DATA

oral	rat	Acute LD50	> 2000 mg/kg Actual
dermal	rat	Acute LD50	> 2000 mg/kg Actual
inhalation	rat	Acute LC50 4 hr	No data

LOCAL EFFECTS ON SKIN AND EYE

Acute Irritation	dermal	rabbit	Not irritating
Acute Irritation	eye	rabbit	Not irritating

ALLERGIC SENSITIZATION

Local Lymph Node Assay Sensitization	Skin respiratory	mouse	Sensitizing
		No data	

SUBACUTE/SUBCHRONIC TOXICITY

oral (gavage)	rat	28-day repeated dose toxicity test	28 day 300 mg/kg NOAEL
---------------	-----	------------------------------------	------------------------

GENOTOXICITY

Assays for Gene Mutations

Ames Salmonella Assay	Salmonella Typhimurium Escherichia coli	Not mutagenic
-----------------------	-----------------------------------------	---------------

Assays for Chromosomal Aberrations

In Vitro Chromosomal Aberrations	Human Lymphocyte	Not clastogenic
----------------------------------	------------------	-----------------

OTHER INFORMATION

The toxicity data above are the results from Allnex sponsored studies or from the available public literature.

11. TOXICOLOGICAL INFORMATION

HAZARDOUS INGREDIENT TOXICITY DATA

The acute oral (rat) LD50 and dermal (rat) LD50 values are both >2000 mg/kg. Direct contact with this material may cause mild eye and skin irritation. This material was a weak dermal sensitizer in a LLNA study in mice. This material was not mutagenic in the Ames Salmonella Assay. This material was not clastogenic in the in vitro chromosomal aberrations assay.



WARNING: Reproductive Harm – www.P65Warnings.ca.gov

12. ECOLOGICAL INFORMATION

TOXICITY, PERSISTENCE AND DEGRADABILITY, BIOACCUMULATIVE POTENTIAL, MOBILITY IN SOIL, OTHER ADVERSE EFFECTS

This material is not readily biodegradable.
No effects were found in any of the aquatic toxicity studies up to the solubility limit.

ALGAE TEST RESULTS

Test: Growth Inhibition (OECD 201)

Duration: 72 hr

Species: Pseudokirchneriella subcapitata
> 6.8 mg/l EC50

Maximum obtainable test concentrations due to limited water solubility.

FISH TEST RESULTS

Test: Acute toxicity, freshwater (OECD 203)

Duration: 96 hr.

Species: Carp (Cyprinus carpio)
>0.11 mg/l LC50

Maximum obtainable test concentrations due to limited water solubility No toxicity was observed

INVERTEBRATE TEST RESULTS

Test: Acute Immobilization (OECD 202)

Duration: 48 hr

> 0.16 mg/l EC50

Maximum obtainable test concentrations due to limited water solubility As Water Accommodating Fraction

DEGRADATION

Test: CO2 Evolution: Modified Sturm (OECD 301B)

Duration: 28 day **Procedure:** Ready biodegradability
0 % 10 Day Window %: 0

RESULTS OF PBT AND vPvB ASSESSMENT

This product does not meet the criteria for PBT (Persistent, Bioaccumulative and Toxic substance) or for vPvB (Very Persistent and Very Bioaccumulative).

HAZARDOUS INGREDIENT TOXICITY DATA

Component / CAS No.	Toxicity to Fish
Acrylate Oligomer (-)	Not available

Component / CAS No.	Toxicity to Water Flea
Acrylate Oligomer (-)	Not available

Component / CAS No.	Toxicity to Algae
Acrylate Oligomer (-)	Not available

Component / CAS No.	Partition coefficient
Acrylate Oligomer (-)	Not available

13. DISPOSAL CONSIDERATIONS

The information on RCRA waste classification and disposal methodology provided below applies only to the product, as supplied. If the material has been altered or contaminated, or it has exceeded its recommended shelf life, the guidance may be inapplicable. Hazardous waste classification under federal regulations (40 CFR Part 261 et seq) is dependent upon whether a material is a RCRA "listed hazardous waste" or has any of the four RCRA "hazardous waste characteristics." Refer to 40 CFR Part 261.33 to determine if a given material to be disposed of is a RCRA "listed hazardous waste"; information contained in Section 15 of this SDS is not intended to indicate if the product is a "listed hazardous waste." RCRA Hazardous Waste Characteristics: There are four characteristics defined in 40 CFR Section 261.21-61.24: Ignitability, Corrosivity, Reactivity, and Toxicity. To determine Ignitability, see Section 9 of this SDS (flash point). For Corrosivity, see Sections 9 and 14 (pH and DOT corrosivity). For Reactivity, see Section 10 (incompatible materials). For Toxicity, see Section 3 (composition). Federal regulations are subject to change. State and local requirements, which may differ from or be more stringent than the federal regulations, may also apply to the classification of the material if it is to be disposed. The Company encourages the recycle, recovery and reuse of materials, where permitted, as an alternate to disposal as a waste. The Company recommends that organic materials classified as RCRA hazardous wastes be disposed of by thermal treatment or incineration at EPA approved facilities. The Company has provided the foregoing for information only; the person generating the waste is responsible for determining the waste classification and disposal method.

14. TRANSPORT INFORMATION

This section provides basic shipping classification information. Refer to appropriate transportation regulations for specific requirements.

US DOT

Dangerous Goods? Not applicable/Not regulated

TRANSPORT CANADA

Dangerous Goods? Not applicable/Not regulated

ICAO / IATA

Dangerous Goods? Not applicable/Not regulated

IMO

Dangerous Goods? Not applicable/Not regulated

15. REGULATORY INFORMATION**Inventory Information**

United States (USA): All components of this product are included on the TSCA Chemical Inventory or are not required to be listed on the TSCA Chemical Inventory.

Canada: One or more components of this product are NOT included on the Canadian Domestic Substances List (DSL). These components are included on the Canadian Non-Domestic Substances List (NDSL).

European Economic Area (including EU): When purchased from an Allnex legal entity based in the EEA (EU or Norway), this product is compliant with the registration of the REACH Regulation (EC) No. 1907/2006 as all its components are either excluded, exempt and/or registered.

Australia: One or more components of this product have been assessed by NICNAS. This product can ONLY be imported into Australia by Allnex or other specific entities.

New Zealand: This product is approved or exempt under the Hazardous Substances and New Organisms (HSNO) Act.

China: One or more components of this product are NOT included on the Chinese (IECSC) inventory. The company has obtained the required notification approvals from the Ministry of Environmental Protection (MEP) as per the "Environmental Administrative Measures for New Chemical Substance" for the component(s) not listed in the Chinese Inventory (IECSC). The product can be imported/manufactured in China ONLY under specific conditions.

Japan: All components of this product are included on the Japanese (ENCS) inventory or are not required to be listed on the Japanese inventory.

Korea: One or more components of this product are NOT included on the Korean (ECL) inventory.

Philippines: One or more polymeric components of this product are NOT included on the Philippine (PICCS) inventory. The unlisted polymer(s) can meet the criteria of polymer exemption. Allnex is willing to support importers in Philippines who need to obtain an official polymer exemption from Environmental Management Bureau (EMB) before importation.

Taiwan: All components of this product are included in the Taiwan chemical substance inventory or are not required to be listed on the Taiwan chemical substance inventory (TCSI).

OTHER ENVIRONMENTAL INFORMATION

The following components of this product may be subject to reporting requirements pursuant to Section 313 of CERCLA (40 CFR 372), Section 12(b) of TSCA, or may be subject to release reporting requirements (40 CFR 307, 40 CFR 311, etc.) See Section 13 for information on waste classification and waste disposal of this product.

This product does not contain any components regulated under these sections of the EPA

PRODUCT HAZARD CATEGORY UNDER SECTIONS 311 AND 312 OF EPCRA

Physical Hazards

Not applicable

Health Hazards

Respiratory or Skin Sensitization

16. OTHER INFORMATION**NFPA Hazard Rating (National Fire Protection Association)**

Health: 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.

Fire: 1 - Materials that must be preheated before ignition can occur.

Instability: 1 - Materials that in themselves are normally stable, but that can become unstable at elevated temperatures and pressures.

Reasons For Issue: Revised Section 11**Date Prepared:** 08/25/2018**Date of last significant revision:** 01/20/2016**Component - Hazard Statements**

Acrylate Oligomer

H317 - May cause an allergic skin reaction.

Emergency phone numbers for other regions**Asia Pacific**

Australia: +61 1800 022 037 (Allnex Australia)

China (PRC): +86(0)25 8547 7110 (Jiangsu registration center) / +86(0)532 8388 9090 (NRCC)

India: 000 800 100 7479 (toll free) or +65 3158 1198 (Carechem 24)

Indonesia: 007 803 011 0293 (Carechem 24)

Japan: +81 345 789 341 (Carechem 24)

Korea: +82 2 3479 8401 (Carechem 24)

Malaysia: +60 3 6207 4347 (Carechem 24)

New Zealand: +64 0800 803 002 (Allnex New Zealand)

Philippines: +63 2 231 2149 (Carechem 24)

Taiwan: +886 2 8793 3212 (Carechem 24)

Vietnam: +84 8 4458 2388 (Carechem 24)

All Others: +65 3158 1074 (Carechem 24)

Europe

+44 (0) 1235 239 670 (Carechem 24)

Middle East, Africa

+44 (0) 1235 239 671 (Carechem 24)

Latin America

Brazil: +55-800-707-7022 (toll free) or +55-11-98149-0850 (Suatrans 24)

Chile: +56 2 2582 9336 (Carechem 24)

Mexico and all others: +52-555-004-8763 (Carechem 24)

Prepared By: Product Stewardship & Regulatory Affairs Department, <http://www.allnex.com/contact>

This information is given without any warranty or representation. We do not assume any legal responsibility for same, nor do we give permission, inducement, or recommendation to practice any patented invention without a license. It is offered solely for your consideration, investigation, and verification. Before using any product, read its label.
