

# XIBOND® 250

XIBOND® 250 is a reactive additive to improve the blend morphology of polymer blends; this additive is a random copolymer of styrene and maleic anhydride.

## Application areas

XIBOND® 250 is designed to act as blend optimizing additive for different functionalities such as compatibilizer, coupling agent, surface modifier and viscosity modifier.

## Product properties

XIBOND® 250 can be processed in all types of regular polymer processing equipment. For good dispersion in styrenic polymer like ABS, twin screw extruders with a mild screw configuration and vacuum degassing facility are recommended. To avoid product degradation, temperatures above 290 °C and high shear stresses should be avoided.

## Product use

It is recommended to use XIBOND® 250 in dosage levels of 0.1-5%.

## Storage and handling

Store at well ventilated and dry places, protected from heat and direct sunlight. Avoid excessive moisture. The granules ensure easy, dust free handling and can be added to the compounding extruder through regular feeder systems.

## Health and safety

All health related risks are mentioned in the Safety Data Sheet (SDS), which are available on [www.xibond.com](http://www.xibond.com). Please contact: [productstewardship@polyscope.eu](mailto:productstewardship@polyscope.eu) for more information.

General properties	Value
Physical appearance	Granules
Color	Clear

Specific properties	Unit	Value	Test method
Glass transition temperature	°C	130	ISO 3146
Molecular weight ( $M_w$ )	g/mole	10,000	GPC
Acid value	mg KOH/g	285	ASTM D3644
Kinematic Viscosity	cSt	0.70	ASTM D1243
Thermal stability	10 °C/min, N <sub>2</sub>	240	Thermographic Analysis 1% loss
Thermal stability	10 °C/min, N <sub>2</sub>	260	Thermographic Analysis 2% loss

Compounding properties	Unit	Value
Pre drying temperature	°C	90
Pre drying time	hrs	2-3
Maximum processing temperature	°C	290

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