

### **SAFETY DATA SHEET**

# WANNATE™ HB-200

### WANHUA CHEMICAL GROUP Co., LTD.

Version No: 1.1

Safety Data Sheet Safety Data Sheet - Authored according to GB/T16483(2008) and GB/T17519(2013)

### Chemwatch Hazard Alert Code: 2

Issue Date : 29/03/2023 Print Date : 29/03/2023 L.GHS.CHN.EN

### SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

#### Product Identifier

	1 Todas identifici					
	Product name	WANNATE™ HB-200				
Synonyms 1, 6-Hexamethylene Diisocyanate Based Biuret Polyisocyanate  Other means of identification Not Available		1, 6-Hexamethylene Diisocyanate Based Biuret Polyisocyanate				
		Not Available				

### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Binding agents, intermediates; other; isocvanate component for polyurethanes.

The highly reactive disocyanates are important materials used in production of PUR products. Their reaction with various polyols and auxiliary materials is utilized to obtain miscellaneous material structures like foams, coatings or adhesives.

### Details of the supplier of the safety data sheet

Registered company name	WANHUA CHEMICAL GROUP Co., LTD.	
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### Emergency telephone number

Association / Organisation	Emergency Center of China
Emergency telephone numbers	+86 532-83889090
Other emergency telephone numbers	+86 535-8203123

# **SECTION 2 HAZARDS IDENTIFICATION**

# Classification of the substance or mixture

# SUMMARY OF HAZARD IN AN EMERGENCY SITUATION

Liquid.

Does not mix with water.

Sinks in water.

Harmful by inhalation.

May cause SENSITISATION by inhalation.

May cause SENSITISATION by skin contact.

Classification [1]

Acute Toxicity (Inhalation) Category 4, Respiratory Sensitizer Category 1A, Acute Toxicity (Oral) Category 5, Acute Toxicity (Dermal) Category 5, Eye Irritation Category 2B, Skin Sensitizer Category 1, Skin Corrosion/Irritation Category 3

Legend:

1. Classified by Chemwatch; 2. Classification drawn from Catalog of Hazardous Chemical; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

### Label elements

Hazard pictogram(s)





SIGNAL WORD

DANGER

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H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H303	May be harmful if swallowed.
H313	May be harmful in contact with skin.
H320	Causes eye irritation.
H317	May cause an allergic skin reaction.
H316	Causes mild skin irritation.

### Precautionary statement(s) Prevention

P271	Use only outdoors or in a well-ventilated area.	
P280	Wear protective gloves/protective clothing/eye protection/face protection.	
P284	[In case of inadequate ventilation] wear respiratory protection.	
P261	Avoid breathing mist/vapours/spray.	
P264	Wash all exposed external body areas thoroughly after handling.	
P272	P272 Contaminated work clothing should not be allowed out of the workplace.	

# Precautionary statement(s) Response

P321	Specific treatment (see advice on this label).			
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER/doctor/physician/first aider.			
P302+P352	ON SKIN: Wash with plenty of water and soap.			
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.			
P312	P312 Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.			
P332+P313	P332+P313 If skin irritation occurs: Get medical advice/attention.			
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.			
P337+P313	2313 If eye irritation persists: Get medical advice/attention.			
P362+P364	Take off contaminated clothing and wash it before reuse.			
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.			

# Precautionary statement(s) Storage

Not Applicable

# Precautionary statement(s) Disposal

P501

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

# **Physical and Chemical Hazard**

Liquid.
Does not mix with water.
Sinks in water.

# **Health Hazards**

Inhaled	Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful.  The material is not thought to produce respiratory irritation (as classified by EC Directives using animal models). Nevertheless inhalation of vapours, fumes or aerosols, especially for prolonged periods, may produce respiratory discomfort and occasionally, distress.
Ingestion	Accidental ingestion of the material may be damaging to the health of the individual.
Skin Contact	Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.  Limited evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.  Open cuts, abraded or irritated skin should not be exposed to this material  Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects.  Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Еуе	Limited evidence exists, or practical experience suggests, that the material may cause eye irritation in a substantial number of individuals and/or is expected to produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.
Chronic	Practical evidence shows that inhalation of the material is capable of inducing a sensitisation reaction in a substantial number of individuals at a greater frequency than would be expected from the response of a normal population.  Pulmonary sensitisation, resulting in hyperactive airway dysfunction and pulmonary allergy may be accompanied by fatigue, malaise and aching. Significant symptoms of exposure may persist for extended periods, even after exposure ceases. Symptoms can be activated by a variety of nonspecific environmental stimuli such as automobile exhaust, perfumes and passive smoking.  Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals.

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**Environmental Hazards** 

See Section 12

### Other hazards

May produce discomfort of the eyes\*.

# **SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**

### Substances

See section below for composition of Mixtures

### Mixtures

CAS No	%[weight]	Name
28182-81-2	≥99.5	hexamethylene diisocyanate polymer
822-06-0	≤0.5	hexamethylene diisocyanate

### **SECTION 4 FIRST AID MEASURES**

### Description of first aid measures

F					
Eye Contact	If this product comes in contact with the eyes:  Wash out immediately with fresh running water.  Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.  Seek medical attention without delay; if pain persists or recurs seek medical attention.  Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.				
Skin Contact	If skin contact occurs:  Immediately remove all contaminated clothing, including footwear.  Flush skin and hair with running water (and soap if available).  Seek medical attention in event of irritation.				
Inhalation	<ul> <li>If fumes or combustion products are inhaled remove from contaminated area.</li> <li>Lay patient down. Keep warm and rested.</li> <li>Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>Transport to hospital, or doctor.</li> </ul>				
Ingestion	<ul> <li>If swallowed do NOT induce vomiting.</li> <li>If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>Observe the patient carefully.</li> <li>Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>Seek medical advice.</li> </ul>				

### Advise for rescue team (PPE requirement for rescue personnel)

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

# **SECTION 5 FIREFIGHTING MEASURES**

### Extinguishing media

- ► Foam.
- ► Dry chemical powder.
- ► BCF (where regulations permit).
- Carbon dioxide.
- ▶ Water spray or fog Large fires only.

### Special hazards arising from the substrate or mixture

Fire Incompatibility None known.

### Advice for firefighters

▶ Alert Fire Brigade and tell them location and nature of hazard.

Wear full body protective clothing with breathing apparatus.

- ▶ Prevent, by any means available, spillage from entering drains or water course.
- Use water delivered as a fine spray to control fire and cool adjacent area.
   Avoid spraying water onto liquid pools.
- Fire Fighting
  - ► DO NOT approach containers suspected to be hot.
  - $\label{lem:cool} \blacktriangleright \ \ \mbox{Cool fire exposed containers with water spray from a protected location}.$
  - ▶ If safe to do so, remove containers from path of fire.

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# Fire/Explosion Hazard

- ▶ Combustible
- Slight fire hazard when exposed to heat or flame.
- ▶ Heating may cause expansion or decomposition leading to violent rupture of containers.
- ▶ On combustion, may emit irritating/ toxic fumes.
- ► May emit acrid smoke
- ▶ Mists containing combustible materials may be explosive.

May emit poisonous fumes.

May emit corrosive fumes.

### **SECTION 6 ACCIDENTAL RELEASE MEASURES**

### Personal precautions, protective equipment and emergency procedures

See section 8

### **Measures for Preventing Secondary Contamination**

Refer to section above

### **Environmental precautions**

See section 12

Methods and material for containment and cleaning up					
Minor Spills	<ul> <li>Remove all ignition sources.</li> <li>Clean up all spills immediately.</li> <li>Avoid breathing vapours and contact with skin and eyes.</li> <li>Control personal contact with the substance, by using protective equipment.</li> <li>Contain and absorb spill with sand, earth, inert material or vermiculite.</li> <li>Wipe up.</li> <li>Place in a suitable, labelled container for waste disposal.</li> </ul>				
Major Spills	Moderate hazard.  Clear area of personnel and move upwind.  Alert Fire Brigade and tell them location and nature of hazard.  Wear breathing apparatus plus protective gloves.  Prevent, by any means available, spillage from entering drains or water course.  No smoking, naked lights or ignition sources.  Increase ventilation.  Stop leak if safe to do so.  Contain spill with sand, earth or vermiculite.  Collect recoverable product into labelled containers for recycling.  Absorb remaining product with sand, earth or vermiculite.  Collect solid residues and seal in labelled drums for disposal.  Wash area and prevent runoff into drains.  If contamination of drains or waterways occurs, advise emergency services.				

Personal Protective Equipment advice is contained in Section 8 of the SDS.

# **SECTION 7 HANDLING AND STORAGE**

### Precautions for safe handling Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. DO NOT enter confined spaces until atmosphere has been checked. ► Avoid smoking, naked lights or ignition sources. Avoid contact with incompatible materials. ▶ When handling, **DO NOT** eat, drink or smoke. Safe handling Keep containers securely sealed when not in use. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

# Consider storage under inert gas.

# ► Store in original containers.

# ▶ Keep containers securely sealed.

- No smoking, naked lights or ignition sources.
- ► Store in a cool, dry, well-ventilated area.
- ▶ Store away from incompatible materials and foodstuff containers.

► DO NOT allow clothing wet with material to stay in contact with skin

- ▶ Protect containers against physical damage and check regularly for leaks.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

# Conditions for safe storage, including any incompatibilities

Suitable container

Other information

► Metal can or drum

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Packaging as recommended by manufacturer.
Check all containers are clearly labelled and free from leaks.

Storage incompatibility
None known

### **SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION**

### **Control parameters**

### OCCUPATIONAL EXPOSURE LIMITS (OEL)

### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
China Occupational Exposure Limits for Hazardous Agents in the Workplace	hexamethylene diisocyanate	1,6-Diisocyantohexane (1,6-Hexamethylene diisocyanate)	0.03 mg/m3	Not Available	Not Available	

### **EMERGENCY LIMITS**

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
hexamethylene diisocyanate polymer	Hexamethylene diisocyanate polymer	7.8 mg/m3	86 mg/m3	510 mg/m3
hexamethylene diisocyanate	Hexamethylene diisocyanate; (1,6-Diisocyanatohexane)	0.018 ppm	0.2 ppm	3 ppm

Ingredient	Original IDLH	Revised IDLH
hexamethylene diisocyanate polymer	Not Available	Not Available
hexamethylene diisocyanate	Not Available	Not Available

### OCCUPATIONAL EXPOSURE BANDING

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
hexamethylene diisocyanate polymer	Е	≤ 0.1 ppm
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.	

### MATERIAL DATA

Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

- ▶ cause inflammation
- ▶ cause increased susceptibility to other irritants and infectious agents
- ▶ lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

### Exposure controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

# Appropriate engineering controls

Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. An approved self contained breathing apparatus (SCBA) may be required in some situations.

Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

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Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

### Personal protection









# Eye and face protection

Safety glasses with side shields.

Chemical goggles

 Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

#### Skin protection

See Hand protection below

- Wear chemical protective gloves, e.g. PVC.
- ▶ Wear safety footwear or safety gumboots, e.g. Rubber

### NOTE:

- ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- ► Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

- Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: frequency and duration of contact,
  - chemical resistance of glove material,
  - glove thickness and
  - dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

- Excellent when breakthrough time > 480 min
- Good when breakthrough time > 20 min
- Fair when breakthrough time < 20 min
- Poor when glove material degrades

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed

# moisturiser is recommended.

### **Body protection**

Hands/feet protection

See Other protection below

# Other protection

- Overalls. ▶ P.V.C. apron.
- Barrier cream.
- Skin cleansing cream.
- Eve wash unit.

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Recommended material(s)

### GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection: WANNATE™ HB-200

Material	СРІ
SARANEX-23	Α

<sup>\*</sup> CPI - Chemwatch Performance Index

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

### **SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES**

### Information on basic physical and chemical properties

Appearance	Colorless to light yellow liquid			
Physical state	Liquid	Relative density (Water = 1)	1.12	
Odour	Not Available	Partition coefficient n-octanol / water	Not Available	
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available	
pH (as supplied)	Not Available	Decomposition temperature	Not Available	
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	1200-3500mPa·s(25°C)	
Initial boiling point and boiling range (°C)	136	Molecular weight (g/mol)	Not Available	
Flash point (°C)	170	Taste	Not Available	
Evaporation rate	Not Available	Explosive properties	Not Available	
Flammability	Not Applicable	Oxidising properties	Not Available	
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available	
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available	
Vapour pressure (kPa)	Not Available	Gas group	Not Available	
Solubility in water	Immiscible	pH as a solution (1%)	Not Available	
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available	

### **SECTION 10 STABILITY AND REACTIVITY**

Reactivity	See section 7
Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul>
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

# **SECTION 11 TOXICOLOGICAL INFORMATION**

WANNATE™ HB-200	TOXICITY  Not Available	IRRITATION  Not Available	
hexamethylene diisocyanate polymer	TOXICITY  Dermal (rabbit) LD50: >5000 mg/kg*[2]  Inhalation (rat) LC50: 18500 mg/m3/1h[2]  Inhalation (rat) LC50: 390000 mg/m3/4h **[2]		IRRITATION Skin (rabbit): 500 mg - moderate

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

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Oral (rat) LD50: >10000 mg/kg\*[2]

# hexamethylene diisocvanate

TOXICITY	IRRITATION
Dermal (rabbit) LD50: 593 mg/kg <sup>[2]</sup>	Eye: adverse effect observed (irritating) <sup>[1]</sup>
Inhalation (mouse) LC50: 30 mg/m3 <sup>[2]</sup>	Skin: adverse effect observed (corrosive) <sup>[1]</sup>
Inhalation (rat) LC50: 60 mg/m3/4h <sup>[2]</sup>	Skin: adverse effect observed (irritating) <sup>[1]</sup>
Intravenous (Mouse) LD50: 5.6 mg/kg <sup>[2]</sup>	
Oral (mouse) LD50: 350 mg/kg <sup>[2]</sup>	
Oral (rat) LD50: 738 mg/kg <sup>[2]</sup>	

### Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.\* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

### hexamethylene diisocyanate polymer

\* Baver SDS \*\* Ardex SDS

The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis

The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, or spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production

for 1,6-hexamethylene diisocyanate:

Exposures to HDI are often associated with exposures to its prepolymers, especially to a trimeric biuretic prepolymer of HDI (HDI-BT), which is widely used as a hardener in automobile and airplane paints, and which typically contains 0.5-1% unreacted HDI. There is evidence that diisocyanate prepolymers may induce asthma at the same or greater frequency as the monomers; therefore, there is a need to assess the potential for human exposure to prepolymeric HDI as well as monomeric HDI.

- 1,6-Hexamethylene diisocyanate is corrosive to the skin and the eye.
- 1,6-Hexamethylene diisocyanate was found to induce dermal and respiratory sensitization in animals and humans. There is no threshold known for this effect.

Inhalation studies with repeated exposures to 1,6-hexamethylene diisocyanate vapor show that the respiratory tract is the target with

- 1,6-hexamethylene diisocyanate showing primarily upper respiratory tract lesions (nasal cavity). 1,6-Hexamethylene diisocyanate did not show a neurotoxic effect in a combined reproduction/developmental/neurotoxicity study. Life-time inhalation exposure to rats revealed a progression of non-neoplastic respiratory tract lesions, primarily to the nasal cavity, and represented the sequelae of non-specific irritation. Based on the presence of only reversible tissue responses to irritation at the low concentration of 0.005 ppm, this concentration was a NOAEL. No carcinogenic potential in rats was observed after life-time inhalation.
- 1,6-Hexamethylene diisocyanate showed no mutagenic activity in vitro in bacterial and in mammalian cell test systems.
- 1,6-Hexamethylene diisocyanate showed no clastogenic activity in vivo.
- 1,6-Hexamethylene diisocyanate has no effect on fertility and post-natal viability through post-natal day 4 in the rat after inhalation up to 0.299 ppm. The overall NOEL was 0.005 ppm.

Inhalation of 1,6-hexamethylene diisocyanate during the pregnancy of rats produced maternal effects (nasal turbinate histopathology) at concentrations 3 0.052 ppm. No developmental toxicity was observed up to 0.308 ppm. for diisocyanates:

# hexamethylene diisocyanate

In general, there appears to be little or no difference between aromatic and aliphatic diisocyanates as toxicants. In addition, there are insufficient data available to make any major distinctions between polymeric (<1000 MW) and monomeric diisocyanates. Based on repeated dose studies in animals by the inhalation route, both aromatic and aliphatic diisocyanates appear to be of high concern for pulmonary toxicity at low exposure levels. Based upon a very limited data set, it appears that diisocyanate prepolymers exhibit the same respiratory tract effects as the monomers in repeated dose studies. There is also evidence that both aromatic and aliphatic diisocyanates are acutely toxic via the inhalation route. Most members of the diisocyanate category have not been tested for carcinogenic potential. Though the aromatic diisocyanates tested positive and the one aliphatic diisocvanate tested negative in one species, it is premature to make any generalizations about the carcinogenic potential of aromatic versus aliphatic diisocyanates. In the absence of more human data, it would be prudent at this time to assume that both aromatic and aliphatic diisocyanates are respiratory sensitisers. Diisocyanates are moderate to strong dermal sensitisers in animal studies. Skin irritation studies performed on rabbits and guinea pigs indicate no difference in the effects of aromatic versus aliphatic diisocvanates.

For monomers, effects on the respiratory tract (lungs and pasal cavities) were observed in animal studies at exposure concentrations of less than 0.005 mg/L. The experimental animal data available on prepolymeric diisocyanates show similar adverse effects at levels that range from 0.002 mg/L to 0.026 mg/L.

There is also evidence that both aromatic and aliphatic diisocyanates are acutely toxic via the inhalation route

Oncogenicity: Most members of the diisocyanate category have not been tested for carcinogenic potential. Commercially available Poly-MDI was tested in a 2-year inhalation study in rats. The tested material contained 47% aromatic 4,4'-methylenediphenyl diisocyanate (MDI) and 53% higher molecular weight oligomers. Interim sacrifices at one year showed that males and females in the highest dose group (6 mg/m3) had treatment related histological changes in the nasal cavity, lungs and mediastinal lymph nodes. The incidence and severity of degeneration and basal cell hyperplasia of the olfactory epithelium and Bowman's gland hyperplasia were increased in males at the mid and high doses and in females at the high dose following the two year exposure period. Pulmonary adenomas were found in 6 males and 2 females, and pulmonary adenocarcinoma in one male in the high dose group. However, aliphatic hexamethylene diisocyanate (HDI) was found not to be carcinogenic in a two year repeated dose study in rats by the inhalation route. HDI has not been tested in mice by the inhalation route.

Though the oral route is not an expected route of exposure to humans, it should be noted that in two year repeated dose studies by the oral route, aromatic toluene diisocyanate (TDI) and 3,3'-dimethoxy-benzidine-4,4'-diisocyanate (dianisidine diisocyanate, DADI) were found to be carcinogenic in rodents. TDI induced a statistically significant increase in the incidence of liver tumors in rats and mice as well as dose-related hemangiosarcomas of the circulatory system and has been classified by the Agency as a B2 carcinogen. DADI was found to be carcinogenic in rats, but not in mice, with a statistically increase in the incidence of pancreatic tumors observed.

Respiratory and Dermal Sensitization: Based on the available toxicity data in animals and epidemiologic studies of humans, aromatic diisocyanates such as TDI and MDI are strong respiratory sensitisers. Aliphatic diisocyanates are generally not active in animal models for

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### WANNATE™ HB-100K

respiratory sensitization. However, HDI and possibly isophorone diisocyanate (IPDI), are reported to be associated with respiratory sensitization in humans. Symptoms resulting from occupational exposure to HDI include shortness of breath, increased bronchoconstriction reaction to histamine challenges, asthmatic reactions, wheezing and coughing. Two case reports of human exposure to IPDI by inhalation suggest IPDI is a respiratory sensitiser in humans. In view of the information from case reports in humans, it would be prudent at this time to assume that both aromatic and aliphatic diisocyanates are respiratory sensitisers. Studies in both human and mice using TDI, HDI, MDI and dicyclohexylmethane-4,4'-diisocyanate (HMDI) suggest cross-reactivity with the other diisocyanates, irrespective of whether the challenge compound was an aliphatic or aromatic diisocyanate. Diisocyanates are moderate to strong dermal sensitisers in animal studies. There seems to be little or no difference in the level of reactivity between aromatic and aliphatic diisocyanates.

Dermal Irritation: Skin irritation studies performed on rabbits and guinea pigs indicate no difference in the effects of aromatic versus aliphatic diisocyanates. The level of irritation ranged from slightly to severely irritating to the skin. One chemical, hydrogenated MDI (1,1-methylenebis-4-isocyanatocyclohexane), was found to be corrosive to the skin in guinea pigs.

### WANNATE™ HB-200 & hexamethylene diisocyanate polymer & hexamethylene diisocyanate

Allergic reactions which develop in the respiratory passages as bronchial asthma or rhinoconjunctivitis, are mostly the result of reactions of the allergen with specific antibodies of the IgE class and belong in their reaction rates to the manifestation of the immediate type. In addition to the allergen-specific potential for causing respiratory sensitisation, the amount of the allergen, the exposure period and the genetically determined disposition of the exposed person are likely to be decisive. Factors which increase the sensitivity of the mucosa may play a role in predisposing a person to allergy. They may be genetically determined or acquired, for example, during infections or exposure to irritant substances. Immunologically the low molecular weight substances become complete allergens in the organism either by binding to peptides or proteins (haptens) or after metabolism (prohaptens).

Particular attention is drawn to so-called atopic diathesis which is characterised by an increased susceptibility to allergic rhinitis, allergic bronchial asthma and atopic eczema (neurodermatitis) which is associated with increased IgE synthesis.

Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure

The following information refers to contact allergens as a group and may not be specific to this product.

Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.

### hexamethylene diisocyanate polymer & hexamethylene diisocyanate

No significant acute toxicological data identified in literature search.

Isocyanate vapours/mists are irritating to the upper respiratory tract and lungs; the response may be severe enough to produce bronchitis with wheezing, gasping and severe distress, even sudden loss of consciousness, and pulmonary oedema. Possible neurological symptoms arising from isocyanate exposure include headache, insomnia, euphoria, ataxia, anxiety neurosis, depression and paranoia. Gastrointestinal disturbances are characterised by nausea and vomiting. Pulmonary sensitisation may produce asthmatic reactions ranging from minor breathing difficulties to severe allergic attacks; this may occur following a single acute exposure or may develop without warning after a period of tolerance. A respiratory response may occur following minor skin contact. Skin sensitisation is possible and may result in allergic dermatitis responses including rash, itching, hives and swelling of extremities.

Isocyanate-containing vapours/ mists may cause inflammation of eyes and nasal passages.

Onset of symptoms may be immediate or delayed for several hours after exposure. Sensitised people can react to very low levels of airborne isocyanates. Unprotected or sensitised persons should not be allowed to work in situations allowing exposure to this material.

Acute Toxicity	✓	Carcinogenicity	×
Skin Irritation/Corrosion	✓	Reproductivity	×
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	×
Respiratory or Skin sensitisation	<b>✓</b>	STOT - Repeated Exposure	x
Mutagenicity	×	Aspiration Hazard	×

Leaend:

★ - Data either not available or does not fill the criteria for classification.

Data available to make classification

### **SECTION 12 ECOLOGICAL INFORMATION**

### Toxicity

	ENDPOINT	TEST DURATION (HR)		SPECIES	VALUE		SOURCE	
WANNATE™ HB-200	Not Available	Not Available		Not Available	Not Available		Not Available	
	ENDPOINT	TEST DURATION (HR)	SPEC	IES		VALUE	SOURCE	
	LC50	96	Fish		8.9mg/L		2	
hexamethylene diisocyanate polymer	EC50	48 Crustacea		acea		127mg/L	2	
	EC50	72 Algae or other aquatic plants			>1-mg/L	2		
	EC0	24 Crustacea			>=1-mg/L	2		
	ENDPOINT	TEST DURATION (HR)	SPEC	ES		VALUE	SOURCE	
hexamethylene diisocyanate	LC50	96	Fish	Fish		22mg/L		
	EC50	72	Algae	or other aquatic plants		>77.4mg/L	2	
	NOEC	72	Algae or other aquatic plants			4.9mg/L	2	

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

DO NOT discharge into sewer or waterways

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Ingredient	Persistence: Water/Soil	Persistence: Air
hexamethylene diisocyanate polymer	нівн	HIGH
hexamethylene diisocyanate	LOW	LOW

### Bioaccumulative potential

Ingredient	Bioaccumulation	
hexamethylene diisocyanate polymer	LOW (LogKOW = 7.5795)	
hexamethylene diisocyanate	LOW (LogKOW = 3.1956)	

### Mobility in soil

Ingredient	Mobility	
hexamethylene diisocyanate polymer	LOW (KOC = 18560000)	
hexamethylene diisocyanate	LOW (KOC = 5864)	

#### Other adverse effects

No data available

### **SECTION 13 DISPOSAL CONSIDERATIONS**

### Waste treatment methods

- ► Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

#### Otherwise:

- ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ▶ Reduction
- ► Reuse
- ▶ Recycling

Disposal (if all else fails)

Waste chemicals:

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be

appropriate.

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.
- ▶ Recycle wherever possible or consult manufacturer for recycling options.
- ► Consult State Land Waste Management Authority for disposal.
- Bury residue in an authorised landfill.
- ▶ Recycle containers if possible, or dispose of in an authorised landfill.

Contaminated packi	ng
materia	ls:

Refer to section above

**Precautions for Transport:** 

Refer to section above

# **SECTION 14 TRANSPORT INFORMATION**

### **Labels Required**

Marine Pollutant

Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

**Precautions for Transport** 

### **Suitable Containers**

See section 7

### **SECTION 15 REGULATORY INFORMATION**

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### Safety, health and environmental regulations / legislation specific for the substance or mixture

### HEXAMETHYLENE DIISOCYANATE POLYMER IS FOUND ON THE FOLLOWING REGULATORY LISTS

China Inventory of Existing Chemical Substances

### HEXAMETHYLENE DIISOCYANATE IS FOUND ON THE FOLLOWING REGULATORY LISTS

China Air Transport Dangerous Goods List	
China Inventory of Existing Chemical Substances	
China Inventory of Hazardous Chemicals (Chinese)	
China List of Dangerous Goods (GB 12268-2012) (Chinese)	
China Occupational Exposure Limits for Hazardous Agents in the Workplace	
GESAMP/EHS Composite List - GESAMP Hazard Profiles	

IMO IBC Code Chapter 17: Summary of minimum requirements
IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk
International Air Transport Association (IATA) Dangerous Goods Regulations
International Maritime Dangerous Goods Requirements (IMDG Code)
United Nations Recommendations on the Transport of Dangerous Goods Model
Regulations

### National/Territory Inventory Status

National/Territory Inventory	Status	
Australia - AICS	Yes	
Canada - DSL	Yes	
Canada - NDSL	No (hexamethylene diisocyanate polymer; hexamethylene diisocyanate)	
China - IECSC	Yes	
Europe - EINEC / ELINCS / NLP	Yes	
Japan - ENCS	Yes	
Korea - KECI	Yes	
New Zealand - NZIoC	Yes	
Philippines - PICCS	Yes	
USA - TSCA	Yes	
China Taiwan - TCSI	Yes	
Mexico - INSQ	No (hexamethylene diisocyanate polymer)	
Vietnam - NCI	Yes	
Russia - ARIPS	Yes	
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)	

### **SECTION 16 OTHER INFORMATION**

·	
Revision Date	29/03/202
Initial Date	29/03/2022

### **SDS Version Summary**

Version	Issue Date	Sections Updated
1.1	29/03/2022	No

### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

### **Definitions and abbreviations**

PC-TWA: Permissible Concentration-Time Weighted Average

PC—STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors BEI: Biological Exposure Index

# Disclaimer

The information in the SDS applies only for the specified product and does not include mixtures of this product with other substances and mixtures. The SDS provides product safety information for personnel trainned to use this product only.

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