

Technical Data Sheet Date Prepared: March 2020

LOTRYL[®] 20MA08

LOTRYL[®] 20MA08 is a random ethylene-methyl acrylate copolymer.

- Due to the methyl acrylate content, LOTRYL[®] 20MA08 can be used for applications where softness, flexibility and polarity are required.
- Typical applications are extrusion coating, co-extrusion and compounds.

	Test Method	Unit	Typical Value	
Methyl Acrylate Content	FTIR (internal method)	%wt.	20	
Melt Index (190°C/2.16kg)	ISO 1133 / ASTM D1238	g/10min.	8	
Melting Point	ISO 11357-3	°C	76	
Density	ISO 1193 / ASTM D150	g/cm ³	0.94	
Vicat Softening Temperature (10N) ¹	ISO 306 / ASTM D1525	°C	46	
Flexural Modulus ¹	ISO 178 / ASTM D790	MPa	20	
Elongation at Break ¹	ISO 527-2 / ASTM D638	%	800	
Tensile Strength at break ¹	ISO 527-2 / ASTM D638	MPa	9	
Hardness Shore A ¹	ISO 868 / ASTM D2240		83	

Typical Properties

¹: On compression molded samples.

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Processing

LOTRYL[®] 20MA08 can be processed with standard polyolefin extrusion equipment up to 300°C and it is recommended to purge the equipment after a run is completed.

If LOTRYL[®] 20MA08 is used pure for instance with blown or cast film technology, standard temperature settings could be:

Zone 1	Zone 2	Zone 3	Zone 4	Fittings-Channels	Die
150 - 170°C	170°C	170°C	170°C	170°C	170°C

Final profile and settings depend on the line and multilayer structure being run.

Storage, Handling & Safety

LOTRYL[®] 20MA08 should be stored in standard conditions and protected from UV-light. Improper storage conditions may cause degradation and could have consequences on physical properties of the product.

Safety data sheet as well as information on handling and storage of the LOTRYL[®] 20MA08 are available upon request to your SK Functional Polymer representative.

Shelf Life

Three years from the date of delivery, in unopened packaging. For any use above this limit, please refer to our technical services.

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