



SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 (REACH) and Regulation (EU) No. 2015/830

Revision date: 27/2/2018
Version: 13
Language: en-GB,IE
Date of print: 23/4/2018

ELIX ABS Powder

Material number ELIX003

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: ELIX ABS Powder

1.2 Relevant identified uses of the substance or mixture and uses advised against

General use: Intermediate for the production of plastic
Reserved for industrial and professional use.

1.3 Details of the supplier of the safety data sheet

Company name: ELIX Polymers, S.L.
Street/POB-No.: Polígono Industrial
Ctra. de Vilaseca - La Pineda
Postal Code, city: 43006 Tarragona, Spain
Spain
WWW: www.elix-polymers.com
E-mail: info@elix-polymers.com
Telephone: +34-977-835400
Dept. responsible for information:
Telephone: +34-977-835476, E-mail infomsds@elix-polymers.com
Additional information: This safety data sheet pertains to all the products listed in chapter 16.

1.4 Emergency telephone number

3E Poison & Exposure Program,
Telephone: +44 (0) 20 3514 748 Access Code 334373

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to EC regulation 1272/2008 (CLP)
This mixture is classified as not hazardous.

2.2 Label elements

Labelling (CLP)

Hazard statements: not applicable

Precautionary statements: not applicable



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2.3 Other hazards

May form explosible dust-air mixture if dispersed..

Dust contact with the eyes can lead to mechanical irritation.

Inhalation of dust may cause irritation of the respiratory system.

Under the recommended processing conditions small amounts of emitted substance (e.g. residual monomers, residual solvents, decomposition products) may be discharged. In succession of overheating during the melting process potentially substances are released, which are considered as harmful and carcinogen. The maximum workplace exposure limits are, where necessary, listed in section 8.

The melted product can cause severe burns.

Results of PBT and vPvB assessment:

No data available

SECTION 3: Composition / information on ingredients

3.1 Substances: not applicable

3.2 Mixtures

Chemical characterisation: Acrylonitrile-butadiene-styrene copolymer

SECTION 4: First aid measures

4.1 Description of first aid measures

In case of inhalation: Move victim to fresh air, put at rest and loosen restrictive clothing. In case of breathing difficulties administer oxygen. If breathing has stopped, give artificial respiration immediately. Seek medical attention.

Following skin contact: After contact with molten product, cool skin area rapidly with cold water. Do not use force or solvents to remove product incrustations from affected skin areas. Cover with sterile dressing material to protect against infection. Take off immediately all contaminated clothing and wash it before reuse. Seek medical attention.

After eye contact: With eyelids open, wash out eyes for several minutes under flowing water. Remove contact lenses, if present and easy to do. Continue rinsing. In case of troubles or persistent symptoms, consult an ophthalmologist.

After swallowing: Rinse mouth with water. Drink one or two glasses of water. Never give an unconscious person anything through the mouth. seek medical attention

4.2 Most important symptoms and effects, both acute and delayed

Dust: Skin irritation, eye irritations and redness

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media:

Water spray jet, foam, dry extinguishing powder, carbon dioxide.



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5.2 Special hazards arising from the substance or mixture

May form explosible dust-air mixture if dispersed..
In case of fire may be liberated: Nitrogen oxides (NO_x), carbon monoxide and carbon dioxide.

5.3 Advice for firefighters

Special protective equipment for firefighters:

Wear self-contained breathing apparatus. Suitable protective clothing.

Additional information:

Hazchem-Code: -

Seal off endangered area. Remove persons to safety.

Do not allow water used to extinguish fire to enter drains, ground or waterways.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Keep the molten mass away from the eyes and the skin.

Where there is a risk of exothermal decomposition as a result of overheating (rise in temperature, formation of fumes or smoke) cool the melt in a water bath. Do not breathe vapours. Provide adequate ventilation. Provide a conveniently located respiratory protective device.

Avoid dust formation. Do not breathe dust. Wear appropriate protective equipment. Take off immediately all contaminated clothing and wash it before reuse.

6.2 Environmental precautions

Avoid release to the environment.

6.3 Methods and material for containment and cleaning up

Take up mechanically. Avoid generation of dust.

6.4 Reference to other sections

Refer additionally to section 8 and 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advices on safe handling: Make sure there is sufficient air exchange and / or that working rooms are air suctioned.

Do not breathe dust. Vent dust from the work area. Take off immediately all contaminated clothing and wash it before reuse.

In case of melting: To avoid thermal decomposition, do not overheat.

Avoid exceeding WEL threshold levels. Do not breathe vapours.

After work, wash hands and face.

Precautions against fire and explosion:

May form explosible dust-air mixture if dispersed.. Keep away from sources of ignition - No smoking.

Take precautionary measures against static discharges. Use grounding equipment.

Dust explosion risk:

Class2
strong dust explosive (Geigy)



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7.2 Conditions for safe storage, including any incompatibilities

Requirements for storerooms and containers:

Keep container dry. Store only in original container.

Protect against heat /sun rays.

7.3 Specific end use(s)

No information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limit values:

CAS No.	Designation	Type	Limit value
	ELIX ABS Powder	Great Britain: WEL-TWA	10 mg/m ³ (Dust limit value, inhalable fraction)
		Great Britain: WEL-TWA	4 mg/m ³ (Dust limit value, respirable fraction)
		Ireland: 8 hours	10 mg/m ³ Dust limit value inhalable fraction
		Ireland: 8 hours	4 mg/m ³ Dust limit value respirable fraction
100-41-4	Ethylbenzene	Europe: IOELV: STEL	884 mg/m ³ ; 200 ppm (may be absorbed through the skin)
		Europe: IOELV: TWA	442 mg/m ³ ; 100 ppm (may be absorbed through the skin)
		Great Britain: WEL-STEL	552 mg/m ³ ; 125 ppm (may be absorbed through the skin)
		Great Britain: WEL-TWA	441 mg/m ³ ; 100 ppm (may be absorbed through the skin)
		Ireland: 15 minutes	884 mg/m ³ ; 200 ppm (may be absorbed through the skin)
		Ireland: 8 hours	442 mg/m ³ ; 100 ppm (may be absorbed through the skin)
100-42-5	Styrene	Great Britain: WEL-STEL	1080 mg/m ³ ; 250 ppm
		Great Britain: WEL-TWA	430 mg/m ³ ; 100 ppm
		Ireland: 15 minutes	170 mg/m ³ ; 40 ppm
		Ireland: 8 hours	85 mg/m ³ ; 20 ppm
107-13-1	Acrylonitrile	Great Britain: WEL-TWA	4.4 mg/m ³ ; 2 ppm
		Ireland: 8 hours	4.5 mg/m ³ ; 2 ppm (may be absorbed through the skin)
106-99-0	1,3-Butadiene	Europe: BOELV: TWA	2.2 mg/m ³ ; 1 ppm
		Great Britain: WEL-TWA	22 mg/m ³ ; 10 ppm (Carc)
		Ireland: 8 hours	2.2 mg/m ³ ; 1 ppm C1, Mut2
100-40-3	4-Vinylcyclohexene	Ireland: 8 hours	0.4 mg/m ³ ; 0.1 ppm



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Additional information: Information about acrylonitrile and butadiene: carcinogenic effect.
Additional protective measures:
- Measurements for the early detection of increased exposure as a result of an unforeseen incident;
- The danger areas must be delimited and identified using relevant warning and safety signs. Smoking is forbidden.
- The exhaust air must only be let back to the working area after sufficient cleaning using approved equipment.

8.2 Exposure controls

In case of melting:
Provide for good ventilation or exhaust system or work with completely self-contained equipment.

Personal protection equipment

Occupational exposure controls

Respiratory protection: In case of dust formation: Particulates filter P1 according to EN 143.
Respiratory protection must be worn whenever the WEL levels have been exceeded.
Use filter type A (= against vapours of organic substances) according to EN 14387.

Hand protection: Protective gloves according to EN 374.
Glove material: Nitrile rubber - Layer thickness. 0.11 mm.
Breakthrough time: >480 min.
Observe glove manufacturer's instructions concerning penetrability and breakthrough time.
In case of melting: Impervious heat protective gloves according to EN 407.
Glove material: Leather
Observe glove manufacturer's instructions concerning penetrability and breakthrough time.

Eye protection: Tightly sealed goggles according to EN 166.

Body protection: Wear suitable protective clothing.
In case of dust formation: Overall.

General protection and hygiene measures:
Take off immediately all contaminated clothing and wash it before reuse.
Wash contaminated clothing prior to re-use.
When using do not eat, drink or smoke.
Wash hands before breaks and after work.
Safety shower and eye wash station should be easily accessible to the work area.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance: Physical state at 20 °C and 101.3 kPa: solid
Form: powder
Colour: colourless up to light yellow



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Odour:	characteristic
Odour threshold:	No data available
pH value:	not applicable
Melting point/freezing point:	(Softening temperature: 95 - 105 °C)
Initial boiling point and boiling range:	No data available
Flash point/flash point range:	Not applicable
Evaporation rate:	No data available
Flammability:	No data available
Explosion limits:	No data available
Vapour pressure:	No data available
Vapour density:	No data available
Density:	No data available
Water solubility:	insoluble (-)
Partition coefficient: n-octanol/water:	No data available
Auto-ignition temperature:	No data available
Decomposition temperature:	165 °C
Viscosity, kinematic:	No data available
Explosive properties:	strong dust explosive (Class 2)
Oxidizing characteristics:	No data available

9.2 Other information

Ignition temperature:	> 300 °C
Bulk density:	230 - 390 kg/m ³ (-)

SECTION 10: Stability and reactivity

10.1 Reactivity

exothermic reactions

10.2 Chemical stability

Product is stable under normal storage conditions.

10.3 Possibility of hazardous reactions

In case of dust formation (Fine dust): May form explosible dust-air mixture if dispersed..

10.4 Conditions to avoid

heating (Decomposition).

10.5 Incompatible materials

none

10.6 Hazardous decomposition products

In case of fire may be liberated: Nitrogen oxides (NO_x), carbon monoxide and carbon dioxide.

Thermal decomposition: 165 °C



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SECTION 11: Toxicological information

11.1 Information on toxicological effects

Toxicological effects: The statements are derived from the properties of the single components. No toxicological data is available for the product as such.
Acute toxicity (oral): Lack of data.
Acute toxicity (dermal): Lack of data.
Acute toxicity (inhalative): Lack of data. Inhalation of dust may cause irritation of the respiratory system.
Skin corrosion/irritation: Lack of data.
Serious eye damage/irritation: Lack of data. Inhalation of dust may cause irritation of the respiratory system.
Sensitisation to the respiratory tract: Lack of data.
Skin sensitisation: Lack of data.
Germ cell mutagenicity/Genotoxicity: Lack of data.
Carcinogenicity: Lack of data.
Reproductive toxicity: Lack of data.
Effects on or via lactation: Lack of data.
Specific target organ toxicity (single exposure): Lack of data.
Specific target organ toxicity (repeated exposure): Lack of data.
Aspiration hazard: Lack of data.

Other information: There are no known health risks.
Under the recommended processing conditions small amounts of emitted substance (e.g. residual monomers, residual solvents, decomposition products) may be discharged. In succession of overheating during the melting process potentially substances are released, which are considered as harmful and carcinogen.

Symptoms

Dust: Can cause skin, eye and respiratory tract irritation.
The melted product can cause severe burns.
Thermal treatment, Processing: Can cause skin, eye and respiratory tract irritation.

SECTION 12: Ecological information

12.1 Toxicity

Further details: No data available

12.2 Persistence and degradability

Further details: Product is not readily biodegradable.
Due to the consistency along with the low water solubility of the product a bioavailability is unlikely.

12.3 Bioaccumulative potential

Partition coefficient: n-octanol/water:
No data available



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12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

No data available

12.6 Other adverse effects

General information: Discharge into the environment must be avoided.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Waste key number: 07 02 13 = Waste plastic

Recommendation: Recycling or special waste incineration.

After appropriate treatment the product can be remelted and reprocessed into new moulded articles. Mechanical recycling is only possible if the material has been selectively retrieved and carefully segregated according to type.

Contaminated packaging

Recommendation: Non-contaminated packages may be recycled. If recycling is not practicable, dispose of in compliance with local regulations.

SECTION 14: Transport information

14.1 UN number

ADR/RID, IMDG, IATA-DGR:

not applicable

14.2 UN proper shipping name

ADR/RID, IMDG, IATA-DGR:

Not restricted

14.3 Transport hazard class(es)

ADR/RID, IMDG, IATA-DGR:

not applicable

14.4 Packing group

ADR/RID, IMDG, IATA-DGR:

not applicable

14.5 Environmental hazards

Marine pollutant: no

14.6 Special precautions for user

No dangerous good in sense of these transport regulations.



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14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

No data available

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations - Great Britain

Hazchem-Code: -

No data available

15.2 Chemical Safety Assessment

For this substance a chemical safety assessment is not required.

SECTION 16: Other information

Further information

This safety data sheet pertains to the following products:

BMGV
ELIX 150IP
ELIX 152I
ELIX 158I
ELIX 160I
ELIX 175I

Reason of change: Changes in section 15: Regulatory information
General revision

Date of first version: 30/12/2009

Department issuing data sheet

Contact person: see section 1: Dept. responsible for information

For abbreviations and acronyms, see: ECHA Guidance on information requirements and chemical safety assessment, chapter R.20 (Table of terms and abbreviations).

The information in this data sheet has been established to our best knowledge and was up-to-date at time of revision. It does not represent a guarantee for the properties of the product described in terms of the legal warranty regulations.