

Version 0.1 Revision Date 05/08/2015

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Pace® 381
Product code : 100000000856

Manufacturer or supplier's details

Company : H.B. Fuller Company

Address : 1200 Willow Lake Boulevard

Vadnais Heights, MN 55110

Telephone : 1-888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Water based adhesive

Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

Appearance	liquid	
Color	white	
Odor	sweet	

GHS Classification

Not a hazardous substance or mixture.

GHS Label element

Not a hazardous substance or mixture.

Potential Health Effects

Carcinogenicity:

IARC No ingredient of this product present at levels greater than or

equal to 0.1% is identified as probable, possible or confirmed

human carcinogen by IARC.

OSHA No ingredient of this product present at levels greater than or

equal to 0.1% is identified as a carcinogen or potential

carcinogen by OSHA.

NTP No ingredient of this product present at levels greater than or

equal to 0.1% is identified as a known or anticipated carcinogen

by NTP.



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SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

No hazardous ingredients

SECTION 4. FIRST AID MEASURES

General advice : Show this material safety data sheet to the doctor in

attendance.

If inhaled : Move to fresh air.

If symptoms persist, call a physician.

In case of skin contact : Wash off with soap and water.

In case of eye contact : Flush eyes with water at least 15 minutes. Get medical

attention if eye irritation develops or persists.

If swallowed : Do not induce vomiting. Seek medical attention if symptoms

develop. Provide medical care provider with this MSDS.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Not combustible.

Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

Unsuitable extinguishing

media

: none

Specific hazards during fire

fighting

: Cool closed containers exposed to fire with water spray.

Specific extinguishing

methods

Further information : This product is an aqueous mixture that will not burn. Dried

product film will burn in a fire.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures Environmental precautions : Refer to protective measures listed in sections 7 and 8.

: No special environmental precautions required.

Prevent product from entering drains.



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Methods and materials for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

SECTION 7. HANDLING AND STORAGE

Advice on safe handling : No special precautions are needed in handling this material.

Conditions for safe storage : Keep container closed when not in use.

Keep in a dry, cool place.

Materials to avoid : Do not freeze.

No special restrictions on storage with other products.

Storage temperature : >= 40 °F

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

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Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally

required.

In case of insufficient ventilation, wear suitable respiratory

equipment.

Hand protection

Material : Nitrile rubber

Remarks : For prolonged or repeated contact use protective gloves.

Eye protection : Safety glasses

Protective measures : No special protective equipment required.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid
Color : white
Odor : sweet

Odor Threshold : No data available

pH : 4.0 - 5.5 Melting point/freezing point : 32 °F Boiling point/boiling range : 212 °F



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Flash point : Not applicable Evaporation rate : not determined

Flammability (solid, gas) : Not classified as a flammability hazard

Upper explosion limit : upper flammability limit

not determined

Lower explosion limit : lower flammability limit

not determined

Vapor pressure : not determined
Relative vapor density : not determined
Density : 8.8 - 9.2 lb/gal

Solubility(ies)

Water solubility : dispersible

Partition coefficient: n-

octanol/water

: No data available

Autoignition temperature : not determined

Viscosity

Viscosity, dynamic : 1,700 - 2,000 cP

Solid Content, % by weight: : 54 - 56

SECTION 10. STABILITY AND REACTIVITY

Chemical stability : The product is chemically stable.

Possibility of hazardous

reactions

Hazardous decomposition

products

: Hazardous polymerization does not occur.

: Stable under normal conditions.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Product:

Acute oral toxicity : Acute toxicity estimate : > 5,000 mg/kg

Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate : > 5,000 mg/kg

Method: Calculation method

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available



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Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration toxicity

No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : To the best of our knowledge, this product does not meet the

definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Solidify and dispose of in an approved landfill. Consult state, local or provincial authorities

for more restrictive requirements.

The hazard and precautionary statements displayed on the

label also apply to any residues left in the container.



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SECTION 14. TRANSPORT INFORMATION

Special precautions for user

Remarks : Not dangerous goods

Domestic regulation

International Regulation

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards : No SARA Hazards

SARA 302 : SARA 302: No chemicals in this material are subject to the reporting

requirements of SARA Title III, Section 302.

SARA 313 : SARA 313: This material does not contain any chemical components

with known CAS numbers that exceed the threshold (De Minimis)

report

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).

US State Regulations

California Prop 65 This product does not contain any chemicals known to the State of

California to cause cancer, birth, or any other reproductive defects.

The ingredients of this product are reported in the following inventories:

TSCA On TSCA Inventory

DSL All components of this product are on the Canadian DSL.

REACH

Not in compliance with the inventory

PICCS

Not in compliance with the inventory

Not in compliance with the inventory



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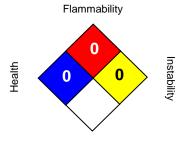
IECSC On the inventory, or in compliance with the inventory
TWINV Not in compliance with the inventory
Inventories LegendTSCA (USA), DSL (Canada), REACH(Europe), AICS (Australia), NZIoC
(New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV
(Taiwan)

SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Department - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

Further information

NFPA:



Special hazard.

HMIS III:

HEALTH	0
FLAMMABILITY	0
PHYSICAL HAZARD	0

- 0 = not significant, 1 = Slight,
- 2 = Moderate, 3 = High
- 4 = Extreme, * = Chronic

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