



ACRYLTAC® SP-409

Description	A high solids, multi-functional acrylic emulsion polymer.	
Application	Designed as a base for general purpose pressure sensitive adhesive applications requiring higher solids, aggressive tack and outstanding adhesion to difficult substrates.	
Features	<ul style="list-style-type: none"> ◆ Higher solids ◆ Aggressive dry tack ◆ Low static shear adhesion ◆ Good adhesion to a variety of difficult to bond substrates such as polyethylene, polypropylene, PET and PVC ◆ Exhibits good quick stick properties ◆ Excellent clarity and color stability ◆ Can be blended with other SP products to tailor performance ◆ Excellent formulating stability ◆ Complies with 21 CFR 175.105 (adhesives with incidental food contact) 	
Properties	Nonvolatile Content, %	61.0 – 64.0
	pH	6.5 – 7.5
	Viscosity, cps (Brookfield, RV, #3/20rpm/25C°/77°F)	1500 max
	Weight, U.S., Lbs./Gal.	8.5 – 8.8
	Glass Transition Temperature, °C by DSC	
	Onset	-45
	Inflection	-40
Storage	Protect from freezing. Ideal storage temperature is 72°F. Stability at 72°F is >180 days.	
Packaging Forms	Available in 10,000- or 20,000-gallon railroad tank cars, 5,000-gallon tank trucks, totes or 55- gallon non-returnable fiber drums.	
Important Safety Information	Before using this or any other chemical product, be sure to read and understand the information on the Material Safety Data Sheet and Product Labels. Remain aware of potential hazards and follow all precautionary measures, handling instructions, and disposal considerations outlined in the MSDS and label.	

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For help in a Chemical Emergency, call CHEMTREC at 1-800-424-9300

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