

SAFETY DATA SHEET**Elvace® 604**

Version 1.2

Revision Date 04/24/2019

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Elvace® 604
Product code : 100000000947

Manufacturer or supplier's details

Company : H.B. Fuller Company
Address : 1200 Willow Lake Boulevard
Vadnais Heights, MN 55110
Telephone : 1-888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Water based adhesive
Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION**Emergency Overview**

Appearance	liquid
Color	white
Odor	sweet

GHS Classification

Not a hazardous substance or mixture.

GHS label elements

Not a hazardous substance or mixture.

Potential Health Effects**Carcinogenicity:****IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

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SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

No hazardous ingredients

SECTION 4. FIRST AID MEASURES

- General advice : Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
If symptoms persist, call a physician.
- In case of skin contact : Wash off with soap and water.
- In case of eye contact : Flush eyes with water at least 15 minutes. Get medical attention if eye irritation develops or persists.
- If swallowed : Do not induce vomiting. Seek medical attention if symptoms develop. Provide medical care provider with this SDS.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Not combustible.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Unsuitable extinguishing media : none
- Specific hazards during fire fighting : Cool closed containers exposed to fire with water spray.
- Specific extinguishing methods :
- Further information : This product is an aqueous mixture that will not burn. Dried product film will burn in a fire.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : No special environmental precautions required.
Prevent product from entering drains.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

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SECTION 7. HANDLING AND STORAGE

- Advice on safe handling : No special precautions are needed in handling this material.
- Conditions for safe storage : Keep container closed when not in use.
Keep in a dry, cool place.
- Materials to avoid : Do not freeze.
No special restrictions on storage with other products.
- Storage temperature : ≥ 40 °F

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Ingredients with workplace control parameters**

Contains no substances with occupational exposure limit values.

Personal protective equipment

- Respiratory protection : No personal respiratory protective equipment normally required.
In case of insufficient ventilation, wear suitable respiratory equipment.
- Hand protection
Material : Nitrile rubber
Remarks : For prolonged or repeated contact use protective gloves.
- Eye protection : Safety glasses
- Protective measures : No special protective equipment required.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : liquid
Color : white
Odor : sweet
Odor Threshold : No data available
pH : 4.0 - 5.5
Melting point/freezing point : 32 °F
Boiling point/boiling range : 212 °F
Evaporation rate : not determined
Flammability (solid, gas) : Not classified as a flammability hazard

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Upper explosion limit	:	Upper flammability limit not determined
Lower explosion limit	:	Lower flammability limit not determined
Relative vapor density	:	not determined
Density	:	8.80 - 9.10 lb/gal
Solubility(ies)	:	
Water solubility	:	dispersible
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	not determined
Viscosity	:	
Viscosity, dynamic	:	1,200 - 3,500 cP
Solid Content, % by weight:	:	62 - 66
VOC, % by weight	:	0.1

SECTION 10. STABILITY AND REACTIVITY

Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Hazardous polymerization does not occur.
Hazardous decomposition products	:	Stable under normal conditions.

SECTION 11. TOXICOLOGICAL INFORMATION**Acute toxicity**

No data available

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

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STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration toxicity

No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity**

No data available

Persistence and degradability

No data available

Bioaccumulative potential**Mobility in soil**

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues

: To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Solidify and dispose of in an approved landfill. Consult state, local or provincial authorities for more restrictive requirements.

The hazard and precautionary statements displayed on the label also apply to any residues left in the container.

SECTION 14. TRANSPORT INFORMATION**Special precautions for user**

Remarks

: Not dangerous goods

Domestic regulation**49 CFR**

Not regulated as a dangerous good

International Regulations

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UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION**SARA 311/312 Hazards** : No SARA Hazards**SARA 302** : This material does not contain any components with a section 302 EHS TPQ.**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.**Clean Air Act**

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

US State Regulations**California Prop 65** Please contact Supplier for more information.**The ingredients of this product are reported in the following inventories:****TSCA** On TSCA Inventory
DSL All components of this product are on the Canadian DSL
Inventories Legend TSCA (USA), DSL (Canada), REACH(Europe), AICS (Australia), NZIoC (New Zealand), ENCS (Japan), KECl (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)**SECTION 16. OTHER INFORMATION**

Prepared by: Global Regulatory Department - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

SAFETY DATA SHEET

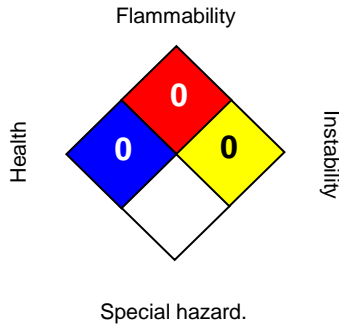
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Further information

NFPA:



HMIS III:

HEALTH	0
FLAMMABILITY	0
PHYSICAL HAZARD	0

0 = not significant, 1 =Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

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