

SAFETY DATA SHEET



COLORTHERM GREEN GN-M

Version 1.0 Revision Date: 09/18/2020 SDS Number: 203000012391 Date of last issue: -
Country / Language: US / EN

SECTION 1. IDENTIFICATION

Product name : COLORTHERM GREEN GN-M
Product code : 00000000000521748

Manufacturer or supplier's details

Company : LANXESS Corporation
Product Safety & Regulatory Affairs
111 RIDC Park West Drive
15275-1112 Pittsburgh, United States of America

Responsible Department : +1800LANXESS

Emergency telephone number : Chemtrec (800) 424-9300
International (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Colorants (pigments and dyestuffs), inorganic

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Not a hazardous substance or mixture.

GHS label elements

Not a hazardous substance or mixture.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Chemical nature : Cr₂O₃

Components

No hazardous ingredients

SECTION 4. FIRST AID MEASURES

If inhaled : Move to fresh air.

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- Get medical attention if symptoms occur.
- In case of skin contact : Wash off with plenty of water.
Continue to rinse for at least 10 minutes.
Wash contaminated clothing before re-use.
- In case of eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids.
If easy to do, remove contact lens, if worn.
Continue to rinse for at least 10 minutes.
Get medical attention if symptoms appear.
- If swallowed : Get medical attention if symptoms occur.

Most important symptoms and effects, both acute and delayed

- Symptoms : See Section 11 for more detailed information on health effects and symptoms.
- Effects : May cause irritation with symptoms of reddening and itching.
Eye: May cause irritation with symptoms of reddening, tearing and stinging.
- Effects : See Section 11 for more detailed information on health effects and symptoms.
- Effects : May cause mechanical irritation (abrasion).
- Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training.
- Notes to physician : See Section 11 for more detailed information on health effects and symptoms.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : In case of fire, use water spray (fog), foam, dry chemical or CO₂.
- Unsuitable extinguishing media : None known.
- Specific hazards during fire-fighting : No information available.
- Hazardous combustion products : The product itself does not burn.
- Further information : Standard procedure for chemical fires.
Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.
Use extinguishing measures that are appropriate to local cir-

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cumstances and the surrounding environment.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for firefighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : No action shall be taken involving any personal risk or without suitable training.
Keep unnecessary and unprotected personnel from entering.
Avoid breathing dust.
Use personal protective equipment.
Avoid dust formation.

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Methods and materials for containment and cleaning up : Move containers from spill area.
Vacuum or sweep up material and place in a designated, labeled waste container.
Dispose of wastes in an approved waste disposal facility.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Provide appropriate exhaust ventilation at places where dust is formed.

Advice on safe handling : For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.

Workers should wash hands and face before eating, drinking and smoking.

Conditions for safe storage : Store in accordance with local regulations.
Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink.
Keep containers tightly closed in a dry, cool and well-ventilated place.
Electrical installations / working materials must comply with the technological safety standards.

Materials to avoid : No materials to be especially mentioned.

Further information on storage stability : Keep in a dry place.

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SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
chromium (III) oxide	1308-38-9	TWA	0.5 mg/m ³ (chromium)	OSHA Z-1

Engineering measures : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Personal protective equipment

Respiratory protection : Effective dust mask
Dust-protection mask if there is a risk of dust formation.

Hand protection
Material : Gloves

Eye protection : Safety glasses with side-shields

Skin and body protection : Wear suitable protective clothing.

Hygiene measures : General industrial hygiene practice.
When using do not eat, drink or smoke.
Wash face, hands and any exposed skin thoroughly after handling.
Wash contaminated clothing before reusing.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : powder

Colour : green

Odour : odourless

Odour Threshold : No data available

pH : 5 - 7
Concentration: 5 %

Melting point/range : 4,415 °F / 2,435 °C

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Boiling point/boiling range : 7,232 °F / 4,000 °C
(1,013 hPa)

Flash point : No data available

Evaporation rate : No data available

Self-ignition : No data available

Burning number : No data available

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapour pressure : No data available

Relative density : No data available

Density : 5.2 g/cm³ (68 °F / 20 °C)

Solubility(ies)
Water solubility : insoluble

Solubility in other solvents : No data available

Partition coefficient: n-octanol/water : No data available

Decomposition temperature : No data available

Viscosity
Viscosity, dynamic : No data available

Viscosity, kinematic : No data available

Explosive properties : No data available

Oxidizing properties : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is chemically stable.

Possibility of hazardous reac- : No dangerous reaction known under conditions of normal use.

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tions

Conditions to avoid : No data available

Incompatible materials : No specific data.

Hazardous decomposition products : No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

The most important known symptoms and effects are described in Section 2 and/or Section 4.

Information on likely routes of exposure

Inhalation
Eye contact
Skin contact

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : LD50 (Rat, male and female): > 5,000 mg/kg
Method: OECD Test Guideline 401
GLP: yes

Acute inhalation toxicity : LC50 (Rat, male and female): > 5.41 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
GLP: yes
Assessment: The substance or mixture has no acute inhalation toxicity
Remarks: Dosage caused no mortality

Skin corrosion/irritation

Not classified based on available information.

Product:

Species : Rabbit
Method : OECD Test Guideline 404
Result : No skin irritation
GLP : yes

Serious eye damage/eye irritation

Not classified based on available information.

Product:

Species : Rabbit
Result : No eye irritation

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Method : OECD Test Guideline 405
GLP : yes

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Product:

Test Type : Buehler Test
Exposure routes : Skin contact
Species : Guinea pig
Method : OECD Test Guideline 406
Result : Did not cause sensitisation on laboratory animals.
GLP : yes

Germ cell mutagenicity

Not classified based on available information.

Product:

Genotoxicity in vitro : Test Type: Ames test
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative
GLP: yes
Remarks: Test results on an analogous product

Genotoxicity in vivo : Test Type: Micronucleus test
Species: Mouse (male and female)
Cell type: Bone marrow
Application Route: Intraperitoneal
Method: OECD Test Guideline 474
Result: negative
GLP: yes

Carcinogenicity

Not classified based on available information.

Product:

Species : Rat, male and female
Application Route : Oral
Exposure time : 2 Years
Dose : 0 - 2000 - 10000 parts per million
Method : OECD Test Guideline 451
Result : negative
GLP : yes

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Remarks : Test results on an analogous product

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Repeated dose toxicity

Product:

Species : Rat, male and female
NOAEL : >= 50000 ppm
Application Route : Oral
Exposure time : 2 yr
Dose : 2000 - 10000 - 50000 ppm
GLP : yes
Remarks : Chronic toxicity
Test results on an analogous product

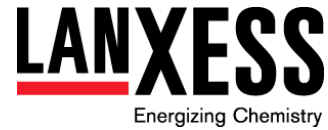
Species : Rat, male and female
NOAEL : 15 mg/m³
LOAEL : 44 mg/m³
Application Route : inhalation (dust/mist/fume)
Exposure time : 90 d
Number of exposures : 5 days/week
Dose : 4,4 - 15 - 44 mg/m³
Method : OECD Test Guideline 413
GLP : yes
Remarks : Subchronic toxicity

Aspiration toxicity

Not classified based on available information.

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SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Toxicity to fish : LC50 (Danio rerio (zebra fish)): > 10,000 mg/l
Exposure time: 96 h
Analytical monitoring: yes
Method: ISO 7346/1
GLP: yes
Remarks: nominal concentration

Toxicity to microorganisms : EC50 (activated sludge): > 10,000 mg/l
Exposure time: 3 h
Analytical monitoring: no
Method: ISO 8192
GLP: yes
Remarks: nominal concentration

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : Ecotoxicological data are not available.
No known significant effects or critical hazards.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

RCRA - Resource Conservation and Recovery Authorization Act : If discarded in its purchased form, this product would not be a hazardous waste either by listing or by characteristic. However, under RCRA, it is the responsibility of the product user to determine at the time of disposal, whether a material containing the product or derived from the product should be classified as a hazardous waste. (40 CFR 261.20-24)

Waste from residues : Examine possibilities for re-utilisation.
Product residues and uncleaned empty containers should be packaged, sealed, labelled, and disposed of or recycled according to relevant national and local regulations.
When uncleaned empty containers are passed on, the recipi-

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ent must be warned of any possible hazard that may be caused by residues.

The generation of waste should be avoided or minimized wherever possible.
This material and its container must be disposed of in a safe way.
Empty containers retain product residue; observe all precautions for product.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
Waste disposal should be in accordance with existing federal, state, provincial and/or local environmental controls.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

49 CFR

Not regulated as a dangerous good

Remarks : Not dangerous cargo, Keep dry., Keep separated from food-stuffs

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
arsenic (Inorganic)	7440-38-2	1	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : No SARA Hazards

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

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chromium (III) oxide 1308-38-9 >= 90 - <= 100 %

US State Regulations

Massachusetts Right To Know

chromium (III) oxide 1308-38-9
arsenic (Inorganic) 7440-38-2

Pennsylvania Right To Know

chromium (III) oxide 1308-38-9

California Prop. 65

WARNING: This product can expose you to chemicals including Chromium (VI) (Fume), arsenic (Inorganic), which is/are known to the State of California to cause cancer, and Chromium (VI) (Fume), which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

TSCA inventory

TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

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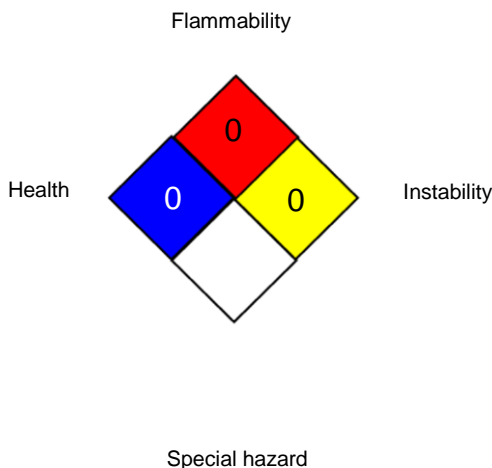
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NFPA 704:



HMIS® IV:

HEALTH	/	0
FLAMMABILITY		0
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

- OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-1 / TWA : 8-hour time weighted average

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council

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concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

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The data contained in this Safety Data Sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered to be a guidance for processing and does not contain any warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is the responsibility of the recipient of the product to ensure that any proprietary rights and existing laws and legislation are observed.