



SDS: 0020102
Date Prepared: 06/18/2024

SAFETY DATA SHEET

1. IDENTIFICATION

Product Name: PC-1644® DEFOAMER
Synonyms: None
Product Description: Acrylic copolymer
Molecular Formula: Mixture
Molecular Weight: Mixture
Intended/Recommended Use: Additive

Allnex USA Inc., 9005 Westside Parkway, Alpharetta, Georgia 30009, USA

For Product and all Non-Emergency Information call your local Allnex contact point or contact us at <http://www.allnex.com/contact>

EMERGENCY PHONE (24 hours/day) - For emergency only involving spill, leak, fire, exposure or accident call:
+1-866-928-0789 (toll free) or +1-215-207-0061 (Carechem 24 - Allnex29003-NCEC)
See Section 16 for Emergency phone numbers for other regions.

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2. HAZARDS IDENTIFICATION

GHS Classification

Flammable Liquids Hazard Category 4
Aquatic Environment Acute Hazard Category 3
Aquatic Environment Chronic Hazard Category 3

LABEL ELEMENTS

Signal Word

WARNING

Hazard Statements

Combustible liquid
Harmful to aquatic life
Harmful to aquatic life with long lasting effects

Precautionary Statements

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Wear protective gloves/protective clothing/eye protection/face protection.
Avoid release to the environment.
In case of fire: Use CO2, dry chemical, or foam to extinguish.

Store in a well-ventilated place. Keep cool.
Dispose of contents/container in accordance with local and national regulations.

Hazards Not Otherwise Classified (HNOC), Other Hazards

Not applicable

3. COMPOSITION/INFORMATION ON INGREDIENTS

HAZARDOUS INGREDIENTS

Component / CAS No.	%	GHS Classification
Poly-acrylate -	36 - 40	Aquatic Acute 3 (H402) Aquatic Chronic 3 (H412)
Naphtha (petroleum), hydrotreated heavy 64742-48-9	60 - 64	Flam. Liq. 4 (H227) Asp. Tox. 1 (H304)

The specific chemical identity and/or exact percentage of composition for one or more ingredients has been withheld as a trade secret.

Additional GHS classification or other information may be included in this section but has not been adopted by OSHA. See Section 16 for full text of H phrases.

4. FIRST AID MEASURES

First-aid Measures**Inhalation:**

Remove to fresh air. If breathing is difficult, give oxygen. Obtain medical advice if there are persistent symptoms.

Skin Contact:

Wash immediately with plenty of water and soap.

Eye Contact:

Rinse immediately with plenty of water for at least 15 minutes.

Ingestion:

If swallowed, call a physician immediately. Only induce vomiting at the instruction of a physician. Never give anything by mouth to an unconscious person.

Most Important Symptoms and Effects, Acute and Delayed

None known.

Immediate Medical Attention and Special Treatment

Not applicable.

Notes To Physician:

No specific measures have been identified.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media:

Use water spray, alcohol-resistant foam, carbon dioxide or dry chemical to extinguish fires. Water stream may be ineffective.

Unsuitable Extinguishing Media:

full water jet.

Protective Equipment:

Firefighters, and others exposed, wear self-contained breathing apparatus.

Special Hazards:

Keep containers cool by spraying with water if exposed to fire.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions:

Where exposure level is not known, wear approved, positive pressure, self-contained respirator. Where exposure level is known, wear approved respirator suitable for level of exposure. In addition to the protective clothing/equipment in Section 8 (Exposure Controls/Personal Protection), wear impermeable boots.

Methods For Cleaning Up:

Cover spills with some inert absorbent material; sweep up and place in a waste disposal container. Flush spill area with water. Remove sources of ignition.

Environmental Precautions:

Avoid release to the environment.

References to other sections:

See Sections 7, 8 and 13 for additional information.

7. HANDLING AND STORAGE

HANDLING

Precautions: Keep away from heat, sparks and open flame. - No smoking. Wear protective gloves and eye/face protection. Avoid release to the environment.

Special Handling Statements: Provide good ventilation of working area (local exhaust ventilation if necessary). During processing and handling of the product, comply with the indicative occupational exposure limit values.

STORAGE

Store in a cool, dry, well ventilated place and keep container tightly closed. Areas containing this material should have fire safe practices and electrical equipment in accordance with applicable regulations and/or guidelines. Standards are primarily based on the material's flashpoint, but may also take into account properties such as miscibility with water or toxicity. All local and national regulations should be followed.

In the Americas, National Fire Protection Association (NFPA) 30: Flammable and Combustible Liquids Code, is a widely used standard. NFPA 30 establishes storage conditions for the following classes of materials: Class I Flammable Liquids, Flashpoint <37.8 °C. Class II Combustible Liquids, 37.8 °C < Flashpoint <60 °C. Class IIIa Combustible Liquids, 60 °C < Flashpoint < 93 °C. Class IIIb Combustible Liquids, Flashpoint > 93 °C. Keep away from sources of ignition - refrain from smoking. Avoid flammable gas mixtures. Take precautionary measures against electrostatic loading - earthing necessary during loading operations. Vapours may form explosive mixtures with air.

Storage Temperature: Store at < 35 °C 95 °F

Reason: Quality.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Measures:

Engineering controls are not usually necessary if good hygiene practices are followed.

Respiratory Protection:

For operations where inhalation exposure can occur use an approved respirator. Recommendations are listed below. Other protective respiratory equipment may be used based on user's own risk assessment. Recommended respirators include those certified by NIOSH.

Recommended:

Full Face Mask with organic vapor cartridge, Type A filter (BP >65°C)

Eye Protection:

Wear eye/face protection such as chemical splash proof goggles or face shield.

Skin Protection:

Avoid skin contact. Wear impermeable gloves and suitable protective clothing. Since this product is absorbed through the skin, care must be taken to prevent skin contact and contamination of clothing.

Hand Protection:

Wear protective gloves. Recommendations are listed below. Other protective materials may be used based on user's own risk assessment. Barrier creams may help to protect the exposed areas of the skin, they should however not be applied once exposure has occurred. Replace gloves immediately when torn or any change in appearance (dimension, color, flexibility etc.) is noticed.

Gloves for repeated or prolonged exposure - non exhaustive list:

Nitrile rubber (NBR), thickness: > 0.38 mm, break through time: up to 480 min

Gloves for short term exposure/splash protection - non exhaustive list:

Nitrile rubber (NBR), thickness: 0.12 mm, break through time: up to 240 min

The chemical resistance depends on the type of product and amount of product on the glove. Therefore gloves need to be changed when in contact with chemicals.

Not suitable gloves - non exhaustive list:

Natural rubber (NRL), thickness: 0.12 mm

Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing. Use PE gloves as under gloves for difficult situations like for instance: high exposure, unknown composition or unknown properties of the chemicals.

Additional Advice:

Before eating, drinking, or smoking, wash face and hands thoroughly with soap and water.

Exposure Limit(s)**64742-48-9 Naphtha (petroleum), hydrotreated heavy**

OSHA (PEL):	1200 mg/m ³ (Supplier)
ACGIH (TLV):	Not established
Other Value:	1200 mg/m ³ (Supplier)

Biological Exposure Limit(s)

No values have been established.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color: colorless to light yellow

Appearance:	liquid
Odor:	characteristic
Boiling Point:	100 - 200 °C 212 - 392 °F
Melting Point:	Not available
Vapor Pressure:	< 1 hPa @ 20 °C (value for solvent)
Specific Gravity/Density:	0.84 - 0.86 g/cm ³ @ 20 °C
Vapor Density:	Not available
Percent Volatile (% by wt.):	~ 64 (solvent)
pH:	Not applicable
Saturation In Air (% By Vol.):	Not available
Evaporation Rate:	Not available
Solubility In Water:	virtually insoluble
Volatile Organic Content:	Not available
Flash Point:	62 °C 144 °F Pensky-Martens Closed Cup
Flammable Limits (% By Vol):	Lower: 0.6 Upper: 6.5 (value for solvent)
Autoignition Temperature:	> 230 °C 446 °F (value for solvent)
Decomposition Temperature:	Not available
Partition coefficient n-octanol/water (log value):	Not available
Odor Threshold:	Not available
Viscosity (Kinematic):	> 35 mm ² /s @ 40 °C
Viscosity (Dynamic):	
Flammability:	Not available
Oxidizing Properties:	No

Other safety characteristics

Not applicable

10. STABILITY AND REACTIVITY

Reactivity:	No information available
Stability:	Stable.
Conditions To Avoid:	Excessively high temperatures and ignition sources.
Polymerization:	Will not occur
Conditions To Avoid:	None known
Materials To Avoid:	None known
Hazardous Decomposition Products:	Carbon monoxide and carbon dioxide

11. TOXICOLOGICAL INFORMATION

Likely Routes of Exposure: Oral, Skin, Eyes.**Acute toxicity - oral:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.**Acute toxicity - dermal:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.**Acute toxicity - inhalation:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Skin corrosion / irritation: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Serious eye damage / eye irritation: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Respiratory sensitization: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Skin sensitization: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Carcinogenicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Germ cell mutagenicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Reproductive toxicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Specific target organ toxicity (STOT) - single exposure: Not Classified. - Based on available data and/or professional judgment, the classification criteria are not met.

Specific target organ toxicity (STOT) - repeated exposure: Not Classified. - Based on available data and/or professional judgment, the classification criteria are not met.

Aspiration hazard: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

PRODUCT TOXICITY INFORMATION

ACUTE TOXICITY DATA

oral	rat	Acute LD50	> 2000 mg/kg
dermal	rabbit	Acute LD50	> 2000 mg/kg
Inhalation	rat	Acute LC50 4 hr	> 20 mg/l (Vapors)

LOCAL EFFECTS ON SKIN AND EYE

Acute Irritation	dermal	Not irritating
Acute Irritation	eye	Not irritating

ALLERGIC SENSITIZATION

Sensitization	Skin	No data
Sensitization	respiratory	No data

SUBACUTE/SUBCHRONIC TOXICITY

oral (gavage)	rat	No data
dermal	rat	No data

GENOTOXICITY

Assays for Gene Mutations

Ames Salmonella Assay	No data
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OTHER INFORMATION

The product toxicity information above has been estimated.

HAZARDOUS INGREDIENT TOXICITY DATA

Petroleum distillate has an acute oral (rat) and dermal (rabbit) LD50 values of > 5000 mg/kg and > 2000 mg/kg, respectively. The inhalation LC50 value (8h) is > 5000mg/m³. Acute overexposure to petroleum distillate vapor may

cause eye and throat irritation. Certain petroleum distillate fractions may produce moderate to severe skin irritation with direct contact. Prolonged repeated exposure to petroleum distillate vapor may cause central nervous system damage as well as heart and blood disorders. Aspiration of petroleum distillate may cause chemical pneumonitis. Overexposure to vapor may cause dizziness, drowsiness, headache and nausea. Mixed results are reported for in vitro and in vivo genotoxicity testing, but petroleum distillate is not expected to induce tumour formation. Developmental and reproductive toxicity studies showed no evidence of adverse effects.



WARNING: Cancer – www.P65Warnings.ca.gov

12. ECOLOGICAL INFORMATION

TOXICITY, PERSISTENCE AND DEGRADABILITY, BIOACCUMULATIVE POTENTIAL, MOBILITY IN SOIL, OTHER ADVERSE EFFECTS

Overall Environmental Toxicity: Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

The ecological assessment for this material is based on an evaluation of its components.

ECOTOXICITY

RESULTS OF PBT AND vPvB ASSESSMENT

Not determined

HAZARDOUS INGREDIENT TOXICITY DATA

Component / CAS No.	Toxicity to Fish
Poly-acrylate (-)	LC50 > 1000 mg/L - Rainbow Trout - 96hrs LC50 > 1000 mg/L - Bluegill Sunfish - 96hrs
Naphtha (petroleum), hydrotreated heavy (64742-48-9)	LC50 = 2200 mg/L - Pimephales promelas (96h)

Component / CAS No.	Toxicity to Water Flea
Poly-acrylate (-)	EC50 = 44 - 75 mg/L - Daphnia magna - 48hrs
Naphtha (petroleum), hydrotreated heavy (64742-48-9)	Not available

Component / CAS No.	Toxicity to Algae
Poly-acrylate (-)	Not available
Naphtha (petroleum), hydrotreated heavy (64742-48-9)	Not available

Component / CAS No.	Partition coefficient
Poly-acrylate (-)	Not available
Naphtha (petroleum), hydrotreated heavy (64742-48-9)	Not available

13. DISPOSAL CONSIDERATIONS

The information on RCRA waste classification and disposal methodology provided below applies only to the product, as supplied. If the material has been altered or contaminated, or it has exceeded its recommended shelf life, the

guidance may be inapplicable. Hazardous waste classification under federal regulations (40 CFR Part 261 et seq) is dependent upon whether a material is a RCRA "listed hazardous waste" or has any of the four RCRA "hazardous waste characteristics." Refer to 40 CFR Part 261.33 to determine if a given material to be disposed of is a RCRA "listed hazardous waste"; information contained in Section 15 of this SDS is not intended to indicate if the product is a "listed hazardous waste." RCRA Hazardous Waste Characteristics: There are four characteristics defined in 40 CFR Section 261.21-61.24: Ignitability, Corrosivity, Reactivity, and Toxicity. To determine Ignitability, see Section 9 of this SDS (flash point). For Corrosivity, see Sections 9 and 14 (pH and DOT corrosivity). For Reactivity, see Section 10 (incompatible materials). For Toxicity, see Section 3 (composition). Federal regulations are subject to change. State and local requirements, which may differ from or be more stringent than the federal regulations, may also apply to the classification of the material if it is to be disposed. The Company encourages the recycle, recovery and reuse of materials, where permitted, as an alternate to disposal as a waste. The Company recommends that organic materials classified as RCRA hazardous wastes be disposed of by thermal treatment or incineration at EPA approved facilities. The Company has provided the foregoing for information only; the person generating the waste is responsible for determining the waste classification and disposal method.

14. TRANSPORT INFORMATION

This section provides basic shipping classification information. Refer to appropriate transportation regulations for specific requirements.

US DOT

Dangerous Goods? X

PROPER SHIPPING NAME: COMBUSTIBLE LIQUID, N.O.S.

Hazard Class: Combustible liquid

Packing Group: III

UN/ID Number: NA1993

TECHNICAL NAME (N.O.S.): SOLVENT NAPHTHA

Comments: Combustible liquids are not regulated in non-bulk packagings unless the combustible liquid is a hazardous substance, a hazardous waste, or a marine pollutant.

TRANSPORT CANADA

Dangerous Goods? Not applicable/Not regulated

ICAO / IATA

Dangerous Goods? Not applicable/Not regulated

IMO

Dangerous Goods? Not applicable/Not regulated

SPECIAL PRECAUTIONS FOR USER

Storage and transports below +35°C./95°F.

15. REGULATORY INFORMATION

Inventory Information

United States (USA): All components of this product are designated as "Active" on the TSCA Inventory or are not required to be listed.

Canada: All components of this product are included on the Domestic Substances List (DSL) or are not required to be listed on the DSL.

European Economic Area (including EU): When purchased and shipped from an Allnex legal entity based in the EEA (EU or Norway), this product is compliant with the registration of the REACH Regulation (EC) No. 1907/2006 as all its components are either excluded, exempt and/or registered.

Australia: All components of this product are included in the Australian Inventory of Industrial Chemicals (AIIC) or are not required to be listed on AIIC.

New Zealand: This product is approved or exempt under the Hazardous Substances and New Organisms (HSNO) Act.

China: All components of this product are included on the Chinese inventory or are not required to be listed on the Chinese inventory.

Japan: All components of this product are included on the Japanese (ENCS and ISHL) inventories or are not required to be listed on the Japanese inventories.

Korea: All components of this product are included on the Korean (ECL) inventory or are not required to be listed on the Korean inventory. When purchased from Allnex Korea or Chemart distributor this product is compliant with the ARECs (the Act on the Registration and Evaluation, etc. of Chemical Substances). All its components are either excluded, exempt, pre-notified and/or registered. When purchased from another allnex entity, please contact PSRA-KREACH@allnex.com to check the possibility to be covered by our Only Representative.

Philippines: All components of this product are included on the Philippine (PICCS) inventory or are not required to be listed on the Philippine inventory.

Taiwan: All components of this product are included in the Taiwan chemical substance inventory or are not required to be listed on the Taiwan chemical substance inventory (TCSI).

Switzerland: All components of this product are exempt from the new substance notification requirements for Switzerland (SR 813.11 art. 24-26).

Turkey: When purchased directly from Allnex by a Turkish legal entity, this product is compliant with the PRE-registration requirements of KKDIK as all its components are either pre-registered, excluded and/or exempt.

OTHER ENVIRONMENTAL INFORMATION

The following components of this product may be subject to reporting requirements pursuant to Section 313 of CERCLA (40 CFR 372), Section 12(b) of TSCA, or may be subject to release reporting requirements (40 CFR 307, 40 CFR 311, etc.) See Section 13 for information on waste classification and waste disposal of this product.

This product does not contain any components regulated under these sections of the EPA

PRODUCT HAZARD CATEGORY UNDER SECTIONS 311 AND 312 OF EPCRA

Physical Hazards

Flammable (gases, aerosols, liquids, or solids)

Health Hazards

Not applicable

16. OTHER INFORMATION

NFPA Hazard Rating (National Fire Protection Association)

Health: 1 - Materials that, under emergency conditions, can cause significant irritation.

Fire: 2 - Materials that must be moderately heated or exposed to relatively high ambient temperatures before ignition can occur.

Instability: 0 - Materials that in themselves are normally stable, even under fire exposure conditions.

Reasons for Issue: Revised Section 9

Date Prepared: 06/18/2024

Date of last significant revision: 03/06/2022

Component - Hazard Statements

Poly-acrylate

H402 - Harmful to aquatic life.

H412 - Harmful to aquatic life with long lasting effects.

Naphtha (petroleum), hydrotreated heavy

H227 - Combustible liquid.

H304 - May be fatal if swallowed and enters airways.

Emergency phone numbers for other regions

Asia Pacific

Australia: +61 1800 022 037 (Allnex Australia)

China (PRC): +86 532 8388 9090 (NRCC)

India: 000 800 100 7479 (toll free) or +65 3158 1198 (Carechem 24)

Indonesia: 007 803 011 0293 (Carechem 24)

Japan: 0120 015 230 (toll free) (Carechem 24)

Korea: +82 2 3479 8401 (Carechem 24)

Malaysia: +60 3 6207 4347 (Carechem 24)

New Zealand: +64 0800 803 002 (Allnex New Zealand)

Philippines: +63 2 231 2149 (Carechem 24)

Taiwan: +886 2 8793 3212 (Carechem 24)

Vietnam: +84 8 4458 2388 (Carechem 24)

All Others: +65 3158 1074 (Carechem 24)

Northern Asia

+44 (0) 1235 239 670 (Carechem 24)

Europe

+44 (0) 1235 239 671 (Carechem 24)

Latin America

Brazil: +55-800-707-7022 (toll free) or +55-11-98149-0850 (Suatrans 24)

Chile: +56 2 2582 9336 (Carechem 24)

Mexico and all others: +52-555-004-8763 (Carechem 24)

Prepared By: Product Sustainability & Regulatory Affairs Department, <http://www.allnex.com/contact>

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