

SAFETY DATA SHEET

K-FLEX 500



Version Revision Date: SDS Number: Date of last issue: 09/28/2023
2.3 09/28/2023 203000020593 Country / Language: US / EN

SECTION 1. IDENTIFICATION

Product name : K-FLEX 500
Product code : 000000000062609783

Manufacturer or supplier's details

Company : LANXESS Corporation
 Product Safety & Regulatory Affairs
 111 RIDC Park West Drive
 Pittsburgh, Pennsylvania 15275-1112

Responsible Department : (800) LANXESS
 (412) 809-1000
 lanxesshes@lanxess.com

Emergency telephone : CHEMTREC (800) 424-9300 or
 (703) 527-3887 (Outside U.S.A) and mention CCN12916.
 Lanxess Emergency Phone (800) 410-3063.

Recommended use of the chemical and restrictions on use

Recommended use : Plasticiser

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Not a hazardous substance or mixture.

GHS label elements

No hazard pictogram, no signal word, no hazard statement(s), no precautionary statement(s) required

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

No hazardous ingredients

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SECTION 4. FIRST AID MEASURES

- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : Wash off with soap and water.
Get medical attention if symptoms occur.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Get medical attention if symptoms appear.
- If swallowed : Rinse mouth with water.
Do not induce vomiting unless directed to do by medical personnel.
Get medical attention if symptoms occur.

Most important symptoms and effects, both acute and delayed

- Symptoms : No symptoms known or expected.
- Protection of first-aiders : If potential for exposure exists refer to Section 8 for specific personal protective equipment.
- Notes to physician : Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
- Unsuitable extinguishing media : None known.
- Specific hazards during fire fighting : Product is not considered a fire hazard, but will burn if ignited.
In a fire or if heated, a pressure increase will occur and the container may burst.
Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : Carbon dioxide (CO₂)
Carbon monoxide
Hydrocarbons
- Further information : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.
No action shall be taken involving any personal risk or without suitable training.

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Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : No action shall be taken involving any personal risk or without suitable training.
Put on appropriate personal protection equipment.
Do not touch or walk through spilled material.
Evacuate personnel to safe areas.
Keep unnecessary and unprotected personnel from entering.

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Stop leak if safe to do so.
Move containers from spill area.
Wash spillages into an effluent treatment plant or proceed as follows.
Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).
Dispose of wastes in an approved waste disposal facility.
Do not allow into the sewerage system, surface waters or groundwater or into the soil.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling : Remove contaminated clothing and protective equipment before entering eating areas.
Workers should wash hands and face before eating, drinking and smoking.
Put on appropriate personal protection equipment.
Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed.

Conditions for safe storage : Store in accordance with local regulations.
Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink.
Keep container closed when not in use.
Containers that have been opened must be carefully resealed and kept upright to prevent leakage.
Do not store in unlabeled containers.

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Use appropriate container to avoid environmental contamination.

Further information on storage stability : No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required.

Hand protection

Remarks : Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Eye protection : Safety glasses with side-shields

Skin and body protection : Wear suitable protective clothing. Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state : liquid

Color : Colorless to light yellow

Odor : slightly aromatic

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Odor Threshold : No data available

pH : No data available

Melting point/freezing point : 43 °F / 6 °C
(1,013.25 hPa)

Boiling point/boiling range : > 662 °F / > 350 °C
(1,013.25 hPa)

Flash point : 410 °F / 210 °C

Method: ASTM D 92

Evaporation rate : No data available

Flammability (liquids) : The product is not flammable.

Self-ignition : No data available

Upper explosion limit / Upper
flammability limit : No data available

Lower explosion limit / Lower
flammability limit : No data available

Vapor pressure : 0.0000344 hPa (77 °F / 25 °C)
extrapolated

Relative vapor density : 11.3
(Air = 1.0)

Relative density : 1.14

Density : 1.14 g/cm³ (68 °F / 20 °C)

Solubility(ies)
Water solubility : negligible

 Solubility in other solvents : No data available

Partition coefficient: n-
octanol/water : log Pow: > 3 - < 4

Ignition temperature : No data available

Decomposition temperature : No data available

Viscosity
Viscosity, dynamic : No data available

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Viscosity, kinematic : 70 mm²/s (77 °F / 25 °C)

Explosive properties : Not explosive

Oxidizing properties : The product has been shown not to be oxidizing in a test following Directive 67/548/EEC (Method A17, oxidizing properties).

Surface tension : 44.4 mN/m, 77 °F / 25 °C

Particle size : Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : Strong acids
Strong bases
Strong oxidizing agents
phenols

Hazardous decomposition products : No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Acute toxicity estimate: 4,697 mg/kg
Method: Calculation method

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

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Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

No data available

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SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

RCRA - Resource Conservation and Recovery Authorization Act : If discarded in its purchased form, this product would not be a hazardous waste either by listing or by characteristic. However, under RCRA, it is the responsibility of the product user to determine at the time of disposal, whether a material containing the product or derived from the product should be classified as a hazardous waste. (40 CFR 261.20-24)

Waste from residues : The generation of waste should be avoided or minimized wherever possible.
This material and its container must be disposed of in a safe way.
Empty containers retain product residue; observe all precautions for product.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
Waste disposal should be in accordance with existing federal, state, provincial and/or local environmental controls.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

Not regulated as a dangerous good

Hazard and Handling Notes.

Not dangerous cargo

Keep away from acids and oxidizing agents

Keep away from foodstuffs, acids and alkalis

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SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : No SARA Hazards

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Massachusetts Right To Know

benzene	71-43-2	< 0.001
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Pennsylvania Right To Know

Ethanol, 2,2'-oxybis-, 1,1'-dibenzoate	120-55-8	> 1
Propanol, oxybis-, dibenzoate	27138-31-4	> 1
Propanol, 1(or 2)-(2-hydroxymethylethoxy)-, monobenzoate	32686-95-6	> 1
2-(2-hydroxyethoxy)ethyl benzoate	20587-61-5	> 1
benzoic acid	65-85-0	< 1

California Prop. 65

WARNING: This product can expose you to chemicals including benzene, which is/are known to the State of California to cause cancer, and toluene, benzene, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Any chemical(s) listed above which do not appear elsewhere on this SDS are contained in this product at concentrations below 0.001.

TSCA inventory

TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

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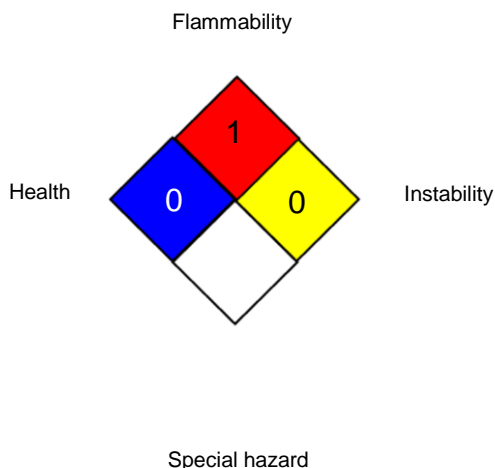
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SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:

HEALTH	/	1
FLAMMABILITY		1
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumu-

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lative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECl - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

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The data contained in this Safety Data Sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered to be a guidance for processing and does not contain any warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is the responsibility of the recipient of the product to ensure that any proprietary rights and existing laws and legislation are observed.

Relevant changes from the previous version are marked on the left side of the Safety Data Sheet with a black double bar in appropriate places.