

SAFETY DATA SHEET

1. IDENTIFICATION

Product Name:	EBECRYL® 180 radiation curing resins
Synonyms:	None
Product Description:	Acrylated monomers
Molecular Formula:	Mixture
Molecular Weight:	Mixture
Intended/Recommended Use:	Coatings and Inks
Uses advised against:	Not available

Allnex USA Inc., 9005 Westside Parkway, Alpharetta, Georgia 30009, USA

For Product and all Non-Emergency Information call your local Allnex contact point or contact us at <http://www.allnex.com/contact>

EMERGENCY PHONE (24 hours/day) - For emergency only involving spill, leak, fire, exposure or accident call:

+1-866-928-0789 (toll free) or +1-215-207-0061 (Carechem 24 - Allnex29003-NCEC)

See Section 16 for Emergency phone numbers for other regions.

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2. HAZARDS IDENTIFICATION

GHS Classification

Acute Toxicity (Oral) Hazard Category 4
Skin Corrosion / Irritation Hazard Category 2
Serious Eye Damage / Eye Irritation Hazard Category 1
Skin Sensitizer Hazard Category 1B
Aquatic Environment Acute Hazard Category 2
Aquatic Environment Chronic Hazard Category 2

LABEL ELEMENTS



Signal Word

DANGER

Hazard Statements

Harmful if swallowed
Causes skin irritation
Causes serious eye damage

May cause an allergic skin reaction
 Toxic to aquatic life
 Toxic to aquatic life with long lasting effects

Precautionary Statements

Wash face, hands and any exposed skin thoroughly after handling.
 Do not eat, drink or smoke when using this product.
 Wear protective gloves/protective clothing/eye protection/face protection.
 Avoid breathing dust/fume/gas/mist/vapours/spray.
 Contaminated work clothing should not be allowed out of the workplace.
 Avoid release to the environment.
 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
 Rinse mouth.
 IF ON SKIN: Wash with plenty of soap and water.
 Specific treatment (see supplemental first aid instructions on this label).
 Take off contaminated clothing and wash it before reuse.
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
 Continue rinsing.
 Immediately call a POISON CENTER or doctor/physician.
 Dispose of contents/container in accordance with local and national regulations.

Hazards Not Otherwise Classified (HNOC), Other Hazards

Polymerization may occur from excessive heat, contamination or exposure to direct sunlight.
 Contact with skin may cause a cross-allergic reaction in persons already sensitized to acrylates.

3. COMPOSITION/INFORMATION ON INGREDIENTS

HAZARDOUS INGREDIENTS

Component / CAS No.	%	GHS Classification	Carcinogen
Complex reaction product consisting primarily of pentaerythritol triacrylate (CASRN 3524-68-3) and pentaerythritol tetraacrylate (CASRN 4986-89-4)	~ 100	Acute Tox. 4 (H302) Skin Irrit. 2 (H315) Eye Dam. 1 (H318) Skin Sens. 1B (H317) Aquatic Acute 2 (H401) Aquatic Chronic 2 (H411)	-

The specific chemical identity and/or exact percentage of composition for one or more ingredients has been withheld as a trade secret.

Additional GHS classification or other information may be included in this section but has not been adopted by OSHA. See Section 16 for full text of H phrases.

4. FIRST AID MEASURES

First-aid Measures

Inhalation:

Remove to fresh air. If breathing is difficult, give oxygen. Obtain medical advice if there are persistent symptoms.

Skin Contact:

Remove contaminated clothing and shoes without delay. Wash immediately with plenty of water. Do not reuse contaminated clothing without laundering. Get medical attention if pain or irritation persists after washing or if signs and symptoms of overexposure appear.

Eye Contact:

Rinse immediately with plenty of water for at least 15 minutes. Obtain medical attention immediately.

Ingestion:

If swallowed, call a physician immediately. Only induce vomiting at the instruction of a physician. Never give anything by mouth to an unconscious person.

Most Important Symptoms and Effects, Acute and Delayed

None known.

Immediate Medical Attention and Special Treatment

In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.

Notes To Physician:

No specific measures have been identified.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media:

Use water spray, alcohol foam, carbon dioxide or dry chemical to extinguish fires. Water stream may be ineffective.

Unsuitable Extinguishing Media:

full water jet.

Protective Equipment:

Firefighters, and others exposed, wear self-contained breathing apparatus. Wear full firefighting protective clothing. See SDS Section 8 (Exposure Controls/Personal Protection).

Special Hazards:

Keep containers cool by spraying with water if exposed to fire.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions:

Where exposure level is not known, wear approved, positive pressure, self-contained respirator. Where exposure level is known, wear approved respirator suitable for level of exposure. In addition to the protective clothing/equipment in Section 8 (Exposure Controls/Personal Protection), wear impermeable boots.

Methods For Cleaning Up:

Remove sources of ignition. Cover spills with some inert absorbent material; sweep up and place in a waste disposal container. Flush spill area with water.

Environmental Precautions:

Avoid release to the environment.

References to other sections:

See Sections 7, 8 and 13 for additional information.

7. HANDLING AND STORAGE

HANDLING

Precautions: Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing vapors or spray mist. Wear protective gloves and eye/face protection.

Special Handling Statements: Avoid excessive heat, contamination or exposure to direct sunlight to prevent polymerization.

STORAGE

Containers which are opened must be carefully resealed and kept upright to prevent leakage. Prevent unauthorised access. Storage in stainless steel, amber glass, amber polyethylene or baked phenolic lined container. Keep containers tightly closed. Keep away from heat.

Storage Temperature: Store at 4 - 60 °C 39.2 - 140 °F

Reason: Safety.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Engineering Measures:**

Utilize a closed system process where feasible. Where this material is not used in a closed system, good enclosure and local exhaust ventilation should be provided to control exposure.

Respiratory Protection:

For operations where inhalation exposure can occur use an approved respirator. Recommendations are listed below. Other protective respiratory equipment may be used based on user's own risk assessment. Recommended respirators include those certified by NIOSH.

Recommended:

Full Face Mask with organic vapor cartridge, Type A filter (BP >65°C)

Eye Protection:

Prevent eye and skin contact. Provide eye wash fountain and safety shower in close proximity to points of potential exposure. Wear eye/face protection such as chemical splash proof goggles or face shield.

Skin Protection:

Prevent contamination of skin or clothing when removing protective equipment. Wear impermeable gloves and suitable protective clothing.

Hand Protection:

Wear protective gloves. Recommendations are listed below. Other protective materials may be used based on user's own risk assessment. Barrier creams may help to protect the exposed areas of the skin, they should however not be applied once exposure has occurred. Replace gloves immediately when torn or any change in appearance (dimension, color, flexibility etc.) is noticed.

Gloves for repeated or prolonged exposure - non exhaustive list:

Nitrile rubber (NBR), thickness: > 0.56 mm, break through time: up to 480 min

Gloves for short term exposure/splash protection - non exhaustive list:

Nitrile rubber (NBR), thickness: 0.1 mm, break through time: up to 30 min

The chemical resistance depends on the type of product and amount of product on the glove. Therefore gloves need to be changed when in contact with chemicals.

Not suitable gloves - non exhaustive list:

Latex gloves

Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing.

Additional Advice:

Food, beverages, and tobacco products should not be carried, stored, or consumed where this material is in use. Before eating, drinking, or smoking, wash face and hands thoroughly with soap and water.

Exposure Limit(s)

No values have been established.

Biological Exposure Limit(s)

No values have been established.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	clear pale yellow
Appearance:	liquid resin
Odor:	acrylate
Boiling Point:	Not available
Melting Point:	25 - 40 °C 77 - 104 °F
Vapor Pressure:	Not available
Specific Gravity/Density:	~ 1.2 g/cm ³
Vapor Density:	Not applicable
Percent Volatile (% by wt.):	0 - 0.1
pH:	Not available
Saturation In Air (% By Vol.):	Not available
Evaporation Rate:	Not available
Solubility In Water:	negligible
Volatile Organic Content:	Not available
Flash Point:	> 100 °C 212 °F
Flammable Limits (% By Vol):	Not available
Autoignition Temperature:	Not available
Decomposition Temperature:	Not available
Partition coefficient (n-octanol/water):	Not available
Odor Threshold:	Not available
Viscosity (Kinematic):	Not available
Viscosity (Dynamic):	400 - 1000 mPa.s
Explosive Properties:	Not applicable
Oxidizing Properties:	No

10. STABILITY AND REACTIVITY

Reactivity:	No information available
Stability:	Stable.
Conditions To Avoid:	Avoid contamination with metallic impurities and peroxides. Avoid direct exposure to sunlight. All sources of ignition. Elevated temperatures. Loss of dissolved air. Loss of polymerization inhibitor. Storage > 100 °F.
Polymerization:	May occur
Conditions To Avoid:	Avoid contact with vinyl polymerization initiators. Excessive heat. Avoid contact with isocyanates and oxidizing agents. Avoid contamination with rust, oxidizing and reducing agents, vinyl polymerization initiators, acids, bases, and materials that chelate or precipitate copper. Avoid contact with free radical initiators. Avoid contact with acids, free radical initiations, sunlight or ultraviolet light.
Materials To Avoid:	Peroxides, metallic compounds, strong oxidizing agents. Strong oxidizing agents and strong bases. Bases Avoid prolonged contact with light.

Copper, copper alloys, carbon steel, iron and rust.

Hazardous Decomposition Products: oxides of carbon
hydrocarbons

11. TOXICOLOGICAL INFORMATION

Likely Routes of Exposure: Skin, Eyes, Oral.

Acute toxicity - oral: Harmful if swallowed

Acute toxicity - dermal: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Acute toxicity - inhalation: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Skin corrosion / irritation: Causes skin irritation

Serious eye damage / eye irritation: Causes serious eye damage

Respiratory sensitization: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Skin sensitization: May cause an allergic skin reaction

Carcinogenicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Germ cell mutagenicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Reproductive toxicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Specific target organ toxicity (STOT) - single exposure: Not Classified. - Based on available data and/or professional judgment, the classification criteria are not met.

Specific target organ toxicity (STOT) - repeated exposure: Not Classified. - Based on available data and/or professional judgment, the classification criteria are not met.

Aspiration hazard: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

PRODUCT TOXICITY INFORMATION

ACUTE TOXICITY DATA

oral	rat	Acute LD50	540 - 1350 mg/kg
dermal	rabbit	Acute LD50	> 2000 mg/kg
inhalation	rat	Acute LC50 4 hr	Not an expected route of exposure

LOCAL EFFECTS ON SKIN AND EYE

Acute Irritation	dermal	rabbit	Irritating
Acute Irritation	eye	rabbit	Causes serious damage

ALLERGIC SENSITIZATION

Sensitization	dermal	Sensitizing
Sensitization	respiratory	No data

GENOTOXICITY

Assays for Gene Mutations

Ames Salmonella Assay	Salmonella Typhimurium	Negative
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Assays for Chromosomal Aberrations

Mouse Micronucleus Assay	mouse	Negative
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OTHER INFORMATION

The toxicity data above are the results from Allnex sponsored studies or from the available public literature.

Contact with skin may cause a cross-allergic reaction in persons already sensitized to acrylates.

Prolonged or repeated contact with skin or mucous membrane may result in irritation symptoms such as redness, blistering, dermatitis, etc.

The inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.

11. TOXICOLOGICAL INFORMATION**HAZARDOUS INGREDIENT TOXICITY DATA**

The complex reaction product consisting primarily of pentaerythritol triacrylate and pentaerythrytol tetraacrylate has acute oral (rat) and dermal (rabbit) LD50 values of 540-1350 mg/kg and 4600 mg/kg, respectively. This material may cause moderate skin irritation and severe eye irritation. Mixture of pentaerythritol triacrylate and pentaerythrytol tetraacrylate may cause skin sensitization. This material was not mutagenic in the Ames Salmonella Assay and not mutagenic in the mammalian forward gene mutation test (HPRT). The outcome for chromosomal damage in the mouse Micronucleus Assay was also negative. A prenatal study in rabbits has not shown any adverse effects with regard to developmental toxicity. Carcinogenicity has not been investigated.



WARNING: Reproductive Harm – www.P65Warnings.ca.gov

12. ECOLOGICAL INFORMATION**TOXICITY, PERSISTENCE AND DEGRADABILITY, BIOACCUMULATIVE POTENTIAL, MOBILITY IN SOIL, OTHER ADVERSE EFFECTS**

Overall Environmental Toxicity: Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

ALGAE TEST RESULTS

Test: Growth Inhibition (OECD 201)

Duration: 24-96 hr

Species: Pseudokirchneriella subcapitata

33 mg/l

ErL50

As Water Accommodating Fraction.

12 mg/l

ErC50

As Water Accommodating Fraction

FISH TEST RESULTS

Test: Acute toxicity, freshwater (OECD 203)

Duration: 96 hr.

Species: Carp (Cyprinus carpio)

3.2 mg/l

LC50

As Water Accommodating Fraction

2.2 mg/l

NOEC

As Water Accommodating Fraction

INVERTEBRATE TEST RESULTS

Test: Acute Immobilization (OECD 202)

Duration: 48 hr

Species: Water Flea (*Daphnia magna*)

13 mg/l

EC50

As Water Accommodating Fraction

10.3 mg/l

NOEC

As Water Accommodating Fraction

DEGRADATION

Test: CO2 Evolution: Modified Sturm (OECD 301B)

Duration: 28 day **Procedure:** Ready biodegradability

6 - 14 %

This material is not readily biodegradable.

RESULTS OF PBT AND vPvB ASSESSMENT

This product does not meet the criteria for PBT (Persistent, Bioaccumulative and Toxic substance) or for vPvB (Very Persistent and Very Bioaccumulative).

HAZARDOUS INGREDIENT TOXICITY DATA

Component / CAS No.	Toxicity to Fish
Complex reaction product consisting primarily of pentaerythritol triacrylate (CASRN 3524-68-3) and pentaerythritol tetraacrylate (CASRN 4986-89-4) (-)	LC50 3.2 mg/l - Carp - 96 hr NOEC 2.2 mg/l - Carp - 96 hr

Component / CAS No.	Toxicity to Water Flea
Complex reaction product consisting primarily of pentaerythritol triacrylate (CASRN 3524-68-3) and pentaerythritol tetraacrylate (CASRN 4986-89-4) (-)	EC50 13 mg/l - water flea - 48 hr NOEC 10.3 mg/l - water flea - 48 hr

Component / CAS No.	Toxicity to Algae
Complex reaction product consisting primarily of pentaerythritol triacrylate (CASRN 3524-68-3) and pentaerythritol tetraacrylate (CASRN 4986-89-4) (-)	ErL50 33 mg/l - <i>Pseudokirchneriella subcapitata</i> - 24-96 hr ErC50 12 mg/l - <i>Pseudokirchneriella subcapitata</i> - 24-96 hr

Component / CAS No.	Partition coefficient
Complex reaction product consisting primarily of pentaerythritol triacrylate (CASRN 3524-68-3) and pentaerythritol tetraacrylate (CASRN 4986-89-4) (-)	Not available

13. DISPOSAL CONSIDERATIONS

The information on RCRA waste classification and disposal methodology provided below applies only to the product,

as supplied. If the material has been altered or contaminated, or it has exceeded its recommended shelf life, the guidance may be inapplicable. Hazardous waste classification under federal regulations (40 CFR Part 261 et seq) is dependent upon whether a material is a RCRA "listed hazardous waste" or has any of the four RCRA "hazardous waste characteristics." Refer to 40 CFR Part 261.33 to determine if a given material to be disposed of is a RCRA "listed hazardous waste"; information contained in Section 15 of this SDS is not intended to indicate if the product is a "listed hazardous waste." RCRA Hazardous Waste Characteristics: There are four characteristics defined in 40 CFR Section 261.21-61.24: Ignitability, Corrosivity, Reactivity, and Toxicity. To determine Ignitability, see Section 9 of this SDS (flash point). For Corrosivity, see Sections 9 and 14 (pH and DOT corrosivity). For Reactivity, see Section 10 (incompatible materials). For Toxicity, see Section 3 (composition). Federal regulations are subject to change. State and local requirements, which may differ from or be more stringent than the federal regulations, may also apply to the classification of the material if it is to be disposed. The Company encourages the recycle, recovery and reuse of materials, where permitted, as an alternate to disposal as a waste. The Company recommends that organic materials classified as RCRA hazardous wastes be disposed of by thermal treatment or incineration at EPA approved facilities. The Company has provided the foregoing for information only; the person generating the waste is responsible for determining the waste classification and disposal method.

14. TRANSPORT INFORMATION

This section provides basic shipping classification information. Refer to appropriate transportation regulations for specific requirements.

US DOT

Dangerous Goods? X

PROPER SHIPPING NAME: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Hazard Class: 9

Packing Group: III

UN/ID Number: UN3082

Transport Label Required: Miscellaneous
 Marine Pollutant

Marine Pollutant

TECHNICAL NAME (N.O.S.): MIXTURE PENTAERYTHRITOL TRI/TETRAACRYLATE

Comments: Marine Pollutants - DOT requirements specific to Marine Pollutants do not apply to non-bulk packagings transported by motor vehicles, rail cars or aircraft.

TRANSPORT CANADA

Dangerous Goods? X

PROPER SHIPPING NAME: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Hazard Class: 9

Packing Group: III

UN Number: UN3082

Transport Label Required: Miscellaneous
 Marine Pollutant

Marine Pollutant

TECHNICAL NAME (N.O.S.): MIXTURE PENTAERYTHRITOL TRI/TETRAACRYLATE

ICAO / IATA

Dangerous Goods? Forbidden

Comments: Since this product can produce noxious fumes in an uncontrolled exothermic decomposition, air shipment is not recommended.

IMO

Dangerous Goods? X

UN PROPER SHIPPING NAME: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Transport Hazard Class: 9

UN Number: UN3082

Packing Group: III

Transport Label Required: Miscellaneous
 Marine Pollutant

Marine Pollutant

TECHNICAL NAME (N.O.S.): MIXTURE PENTAERYTHRITOL TRI/TETRAACRYLATE

15. REGULATORY INFORMATION

Inventory Information

United States (USA): All components of this product are included on the TSCA Chemical Inventory or are not required to be listed on the TSCA Chemical Inventory.

Canada: All components of this product are included on the Domestic Substances List (DSL) or are not required to be listed on the DSL.

European Economic Area (including EU): When purchased from an Allnex legal entity based in the EEA (EU or Norway), this product is compliant with the registration of the REACH Regulation (EC) No. 1907/2006 as all its components are either excluded, exempt and/or registered.

Australia: All components of this product are included in the Australian Inventory of Chemical Substances (AICS) or are not required to be listed on AICS.

China: All components of this product are included on the Chinese inventory or are not required to be listed on the Chinese inventory.

Japan: All components of this product are included on the Japanese (ENCS and ISHL) inventories or are not required to be listed on the Japanese inventories.

Korea: All components of this product are included on the Korean (ECL) inventory or are not required to be listed on the Korean inventory.

Philippines: All components of this product are included on the Philippine (PICCS) inventory or are not required to be listed on the Philippine inventory.

Taiwan: All components of this product are included in the Taiwan chemical substance inventory or are not required to be listed on the Taiwan chemical substance inventory (TCSI).

OTHER ENVIRONMENTAL INFORMATION

The following components of this product may be subject to reporting requirements pursuant to Section 313 of CERCLA (40 CFR 372), Section 12(b) of TSCA, or may be subject to release reporting requirements (40 CFR 307, 40 CFR 311, etc.) See Section 13 for information on waste classification and waste disposal of this product.

This product does not contain any components regulated under these sections of the EPA

PRODUCT HAZARD CATEGORY UNDER SECTIONS 311 AND 312 OF EPCRA

Physical Hazards

Not applicable

Health Hazards

Acute toxicity (any route of exposure)
Skin Corrosion or Irritation
Respiratory or Skin Sensitization
Serious eye damage or eye irritation

16. OTHER INFORMATION**NFPA Hazard Rating (National Fire Protection Association)**

Health: 3 - Materials that, under emergency conditions, can cause serious or permanent injury.

Fire: 1 - Materials that must be preheated before ignition can occur.

Instability: 1 - Materials that in themselves are normally stable, but that can become unstable at elevated temperatures and pressures.

Reasons For Issue: Revised Section 11

Date Prepared: 08/25/2018

Date of last significant revision: 07/18/2016

Component - Hazard Statements

Complex reaction product consisting primarily of pentaerythritol triacrylate (CASRN 3524-68-3) and pentaerythritol tetraacrylate (CASRN 4986-89-4)

H302 - Harmful if swallowed.

H315 - Causes skin irritation.

H317 - May cause an allergic skin reaction.

H318 - Causes serious eye damage.

H401 - Toxic to aquatic life.

H411 - Toxic to aquatic life with long lasting effects.

Emergency phone numbers for other regions**Asia Pacific**

Australia: +61 1800 022 037 (Allnex Australia)

China (PRC): +86(0)25 8547 7110 (Jiangsu registration center) / +86(0)532 8388 9090 (NRCC)

India: 000 800 100 7479 (toll free) or +65 3158 1198 (Carechem 24)

Indonesia: 007 803 011 0293 (Carechem 24)

Japan: +81 345 789 341 (Carechem 24)

Korea: +82 2 3479 8401 (Carechem 24)

Malaysia: +60 3 6207 4347 (Carechem 24)

New Zealand: +64 0800 803 002 (Allnex New Zealand)

Philippines: +63 2 231 2149 (Carechem 24)

Taiwan: +886 2 8793 3212 (Carechem 24)

Vietnam: +84 8 4458 2388 (Carechem 24)

All Others: +65 3158 1074 (Carechem 24)

Europe

+44 (0) 1235 239 670 (Carechem 24)

Middle East, Africa

+44 (0) 1235 239 671 (Carechem 24)

Latin America

Brazil: +55-800-707-7022 (toll free) or +55-11-98149-0850 (Suatrans 24)

Chile: +56 2 2582 9336 (Carechem 24)

Mexico and all others: +52-555-004-8763 (Carechem 24)

Prepared By: Product Stewardship & Regulatory Affairs Department, <http://www.allnex.com/contact>

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