

Finished Product Specification

PURIS® Textured Pea Protein™ 80% FB (TPP™)			
Product Name	PURIS® Textured Pea Protein 80% FB	Version	0.2
Product Code	TPP80FB		
Brand Name	Puris™	_	

Description

PURIS® Textured Pea Protein 80% FB (TPP80FB) is a low hydration textured pea protein, specifically designed for products that require a firm bite and need the product to survive excessive shear during processing. TPP80FB helps to retain moisture while providing excellent bite due to its fibrous structure. Once hydrated TPP80FB mimics the texture and chewing properties of meat making it a great replacement in a variety of food products.

Ingredients:	Pea Proteir
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Sensory Characteristics:

Parameter	Specification	
Appearance	Crumble or nugget, light tan	
Taste	Typical pea flavor	
Aroma	Clean, no off-odor	

Chemical/Physical Characteristics:

Parameter	Specification	Method
Moisture	8% maximum	AOAC (Loss on Drying)
Protein (dry basis)	78% minimum	AOAC (Dumas)
Bulk Density	160-250 g/L (10-16 lbs/ft ³)	Gravimetric
Hydration Ratio* (g water/g TPP)	1.5-2.5	Internal Method
Hydration Time*	15-20 min	Internal Method
Particle Size over USS 1/4"		
mesh (6.4 mm)	6% maximum	Internal Method
Particle Size over USS #6 mesh		
(3.4 mm)	50% minimum	Internal Method
Particle Size under USS #18		
mesh (1.0 mm)	10% maximum	Internal Method

^{*}using chilled water

Approval: Jessica Belz, FSQA Director

Microbiological Characteristics:

Parameter	Specification	Method
Aerobic Plate Count	<50,000 cfu/g	AOAC/BAM
Yeast	<100 cfu/g	AOAC
Mold	<100 cfu/g	AOAC
Coliform	<10 cfu/g	AOAC/BAM
E. coli	<10 cfu/g	AOAC/BAM
Salmonella	Negative/375 g	AOAC/BAM
Listeria monocytogenes	Negative/25 g	AOAC

Certifications	Kosher, Non GMO
Lot Coding	Date & Place of Manufacture. Example: 230511Cl7 where 23= Year, 05= Month, 11= Date, Cl=Site, 7= Packaging Line
Label Declaration	Pea Protein
Packaging	Typically packaged in 450 lb. polylined, triple wall corrugated bulk bins
Storage Conditions	Product should be stored in a cool, dry location, and in the original sealed package away from odorous material.
Shelf Life	The shelf life under recommended storage conditions is 24 months. Product beyond the shelf life should be evaluated periodically for fitness of use.

Current Review Date: 4/27/2023 811 Glenwood A Previous Review Date: 10/1/2021



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Standard COA Reporting Parameters

Aerobic Plate Count, Coliform, E. Coli, Yeast, Mold, Salmonella, Listeria monocytogenes, Moisture, Protein (dry basis), Density, Hydration Ratio, Particle Size

Typical Nutritional Profile** (per 100g of product):

Nutrient	Typical Value/100g	Reference Method
Moisture (g)	4.0	AOAC 930.15/ AOAC 925.09
Protein (as-is) (g)	79.7	AOAC 992.23
Total Fat (g)	9.0	AOAC 996.06
Monounsaturated Fat (g)	3.2	AOAC 996.06
Polyunsaturated fat (g)	4.2	AOAC 996.06
Saturated Fat (g)	1.6	AOAC 996.06
Trans Fat (g)	0	AOAC 996.06
Cholesterol (g)	0	AOAC 994.10
Carbohydrates (g)	2.0	Calculated
Sugars (g)	0	AOAC 982.14
Added Sugars (g)	0	Calculated
Total Dietary Fiber (g)	2.0	AOAC 991.43
Soluble Fiber (g)	0.0	AOAC 991.43
Insoluble Fiber (g)	2.0	AOAC 991.43
Ash (g)	5.3	AOAC 942.05
Sodium (mg)	750	ICP-MS
Phosphorus (mg)	1300	ICP-MS
Potassium (mg)	250	ICP-MS
Calcium (mg)	600	ICP-MS
Iron (mg)	16	ICP-MS
Vitamin D (IU)	0	LC-MS/MS
Calories (kcal)	408	Atwater Factors

^{**}Typical values shown are based on average historical data and provided for informational purposes. These should not be considered contractual.

Allergen Information:

		On Shared	-
Allergen/Sensitizer	In Product?	Equipment?	In Same Facility?
Egg or Egg Product	NO	NO	NO
Fish	NO	NO	NO
Milk & Milk by-product	NO	NO	NO
Wheat or Wheat Products	NO	YES	YES
Cereal grains containing gluten	NO	YES	YES
Peanuts or peanut products	NO	NO	NO
Tree Nuts	NO	NO	NO
Sesame Seeds	NO	YES	YES
Shellfish, including Crustaceans			
and Mollusks	NO	NO	NO
Soybean Oil (excluding refined			
soy oil)	NO	NO	NO
Soybean (not including oil)	NO	YES	YES
Sulphites (enter max ppm)	NO	YES	YES
Celery	NO	NO	NO
Mustard	NO	NO	NO
Lupin	NO	NO	NO
Gluten ¹	NO	YES	YES
Yellow 5 (tartrazine)	NO	YES	YES
Monosodium Glutamate (MSG)	NO	NO	NO

¹ Levels no greater than 20 ppm

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