



PACE® 383

Description	A vinyl acetate homopolymer made in a polyvinyl alcohol colloidal system	
Application	Designed as a base for adhesives, coatings, and construction products requiring a low VOC content	
Features	<ul style="list-style-type: none"> ◆ High initial viscosity ◆ Good wet tack ◆ Ease of formulation ◆ Shear stable viscosity ◆ Good mechanical stability ◆ Poor borax tolerance ◆ Rewettable films for ease in clean up ◆ Residual vinyl acetate monomer (VAM) level less than 0.1% 	
Properties	Nonvolatile Content, %	54.0 – 55.0
	pH	4.0– 5.5
	Viscosity, cps (Brookfield, RV, #3/20rpm/25C°/77°F)	3000 - 3600
	Weight, U.S., Lbs./Gal.	8.8 – 9.2
	Glass Transition Temperature, °C by DSC	+38
Storage	Protect from freezing. Ideal storage temperature is 72°F. Stability at 72°F is >180 days.	
Packaging Forms	Available in 10,000- or 20,000-gallon railroad tank cars, 5,000-gallon tank trucks or 55- gallon non-returnable fiber drums.	
Important Safety Information	Before using this or any other chemical product, be sure to read and understand the information on the Material Safety Data Sheet and Product Labels. Remain aware of potential hazards and follow all precautionary measures, handling instructions, and disposal considerations outlined in the MSDS and label.	
	Rev 6/12	

For help in a Chemical Emergency, call CHEMTREC at 1-800-424-9300

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