



## RHOPLEX™ HG-98B

### Acrylic Polymer for High and Semi-Gloss Enamels

#### Description

RHOPLEX™ HG-98B is an acrylic emulsion polymer designed specifically for low solvent content, aqueous gloss enamels with excellent appearance and resistance properties. RHOPLEX™ HG-98B uses ambient temperature crosslinking technology to offer improved performance versus conventional polymers. It has excellent hardness development and durability for high traffic interior applications.

#### Key Attributes

- High gloss potential
- Excellent alkyd adhesion, wet and dry
- Excellent block resistance
- Very good resistance to household chemicals
- Low coalescent and co-solvent demand
- Fast early block development
- Acrylic exterior durability

(These properties are typical but do not constitute a specification)

#### Typical Properties

Properties	Typical value
Appearance	Milky white liquid
Solids content (by weight) %	45
pH	8.5 – 9.5
Brookfield Viscosity (cP)	500
Minimum Film Formation Temperature	24°C
Specific gravity (dry polymer)	1.14 g/cm <sup>3</sup>
Specific gravity (wet polymer)	1.06 g/cm <sup>3</sup>



## Handling Precautions

Before using this product, consult the Material Safety Data Sheet (MSDS)/Safety Data Sheet (SDS) for details on product hazards, recommended handling precautions and product storage.

**CAUTION!** Keep combustible and/or flammable products and their vapors away from heat, sparks, flames and other sources of ignition including static discharge. Processing or operating at temperatures near or above product flashpoint may pose a fire hazard. Use appropriate grounding and bonding techniques to manage static discharge hazards.

**CAUTION!** Failure to maintain proper volume level when using immersion heaters can expose tank and solution to excessive heat resulting in a possible combustion hazard, particularly when plastic tanks are used.

## Storage

Store products in tightly closed original containers at temperatures recommended on the product label. Keep from freezing – product stability may be affected. Storage temperature: 1-49° C (34-120° F). STIR WELL BEFORE USE.

## Disposal Considerations

Dispose in accordance with all local, state (provincial) and federal regulations. Empty containers may contain hazardous residues. This material and its container must be disposed in a safe and legal manner.

It is the user's responsibility to verify that treatment and disposal procedures comply with local, state (provincial) and federal regulations. Contact your Dow Technical Representative for more information.

## Product Stewardship

Dow has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with Dow products - from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

## Customer Notice

Dow strongly encourages its customers to review both their manufacturing processes and their applications of Dow products from the standpoint of human health and environmental quality to ensure that Dow products are not used in ways for which they are not intended or tested. Dow personnel are available to answer your questions and to provide reasonable technical support. Dow product literature, including safety data sheets, should be consulted prior to use of Dow products. Current safety data sheets are available from Dow.

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