| PRODUCT | PL-220 | M S D S | CREATION DATE | 2009. 01. 05 |
|------------|------------|------------------------------|----------------------|--------------|
| SERIAL NO. | KPM-08-005 | (MATERIAL SAFETY DATA SHEET) | REVISION | 4th |
| PROCESS | Hirenol | * According to 1907/2006 EC | REVISION DATE | 2013. 06. 21 |

1. Product and company identification

- a) Product Name : HiRENOL PL-220
- b) Chemical Name : Phenol, methylstyrenated (Oligomerisation and alkylation reaction products of 2-phenylpropene and phenol)

c) Registry Number : CAS Number 68512-30-1

- d) REACH Registration : This product have been registered for REACH compliance via OR.
 - \bigcirc Tonnage band (MT/year) : 100 ~ 1,000
 - \bigcirc OR Name : KOLON EU GmbH
 - 🔿 OR Address : Lyoner Str. 44-48, 60528, Frankfurt am Main, Germany

e) Recommended use of the chemical and restrictions on use

- \bigcirc Recommended use : Epoxy plasticizer for paint and flooring
- \bigcirc Restrictions on use : Industries can be used only / Strictly prohibited firearms
- f) Manufacturer/Supplier/Distributor Information
 - \bigcirc Name : Kolon Industries, Inc.
 - Address : (H/Office) 15th Fl. Kolon Tower, 1-23 Byeoryang-dong, Gwacheon-si, Gyeonggi-do, Korea (Plant) 1348 Daegwang-dong, Gimcheon-si, Gyeongsangbuk-do, Korea (R&D Center) 294 Gajwa-dong, Seo-gu, Incheon-si, Korea
 - Emergency or Information Contact, Responsible department :

(H/Office) Hirenol Business Team. 02-3677-6100

(Plant) Hirenol Production Team. 054-420-0141 / Technical Team. 054-420-0183

(R&D Center) Hirenol Research Center. 032-580-0937

2. Hazard identification

X Classification according to Regulation(EC) No 1272/2008

- a) Hazard-Risk Classification
 - \bigcirc Skin Corrosion/Irritation : Category 2
 - \bigcirc Skin Sensitization : Category 1
 - \bigcirc Chronic hazards to the aquatic environment : Category 3
- b) Label elements including precautionary statements
 - ⊖ Symbol



○ Signal Word : Warning

○ Hazard-Risk Statement

H315 Causes skin irritation

H317 May cause an allergic skin reaction

H412 Harmful to aquatic life with long lasting effects

○ Precautionary Statement

* Prevention

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P273 Avoid release to the environment.

P281 Use personal protective equipment as required.

* Response

P301+P330+P331 If Swallowed : rinse mouth. Do not induce vomiting. P305+P351+P338 If in eyes : Rinse cautiously with water for several minutes.

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Remove contact lenses, if present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P370+P378 In case of fire: Use for extinction: CO2, powder or water spray.

* Storage

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

* Disposal

P501 (According to the regulations set forth in the relevant information)Dispose of contents/container. c) Other Hazard-Risk which are not included in the classification criteria

| Chemical Name | NFPA Level (0~4 Step) | | | |
|--|-----------------------|------|----------|--|
| | Health | Fire | Reactive | |
| Phenol, methylstyrenated | | | | |
| (Oligomerisation and alkylation reaction | 1 | 1 | 0 | |
| products of 2-phenylpropene and phenol) | | | | |

3. Composition/Information on ingredients

| Chemical Name | Other Name | CAS No. | Content(%) |
|--|------------|------------|------------|
| Phenol, methylstyrenated | | | |
| (Oligomerisation and alkylation reaction | - | 68512-30-1 | 100 |
| products of 2-phenylpropene and phenol) | | | |

4. First aid measures

- a) Eye contact : Rinse for a prolonged period with plenty of water. Take care of doctors immediately.
- b) Skin contact : Remove contaminated clothing and shoes, Rinse for a prolonged period with plenty of water.
- c) Inhalation : Go to uncontaminated areas and inhale fresh air. Difficulty breathing, to supply oxygen.

d) Ingestion : Get to a doctor immediately or call the Emergency Center.

e) Acute and delayed symptoms/effects : Not available.

f) Indication of immediate medical attention and notes for physician : Treat depend on condition of patient.

5. Fire-Fighting measures

a) Suitable(and unsuitable) extinguishing media

- Suitable : Powder fire extinguishers, Carbon dioxide, Water, Foam.
- \bigcirc Unsuitable : Not available.
- b) Specific hazards arising from the chemical
 - \bigcirc Thermal decomposition products : Carbon oxide, Hydrocarbon gas.
 - \bigcirc Fires and an explosive risk : Slightly fire risk.
- c) Special protective equipment and precautions for fire-fighters
 - \bigcirc If you can do it without the risk of fire, To move a container from the fire area round.
 - \bigcirc After hours of the fire off, cooling water poured round container.
 - Do not inhale the substance itself or the burning artifact, Standing Against the wind will work.

6. Accidental release measures

a) Personal precautions, protective equipment and emergency procedures

- \bigcirc Heat, flame, a spark or other ignition source was to avoid contact with products.
- \bigcirc To avoid a eye contact, skin contact.
- b) Environmental precautions and protective procedures
 - \bigcirc Atmosphere : Spread water for reduce the occurrence of steam

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 \bigcirc Land : To save the acceptance region and make an embankment for further processing

 \bigcirc Underwater : Covered with pad, Remove by using suction hose

c) Methods and materials for containment and cleaning up

- \bigcirc Small leak : Absorb with sand or uncombustible materials. Cover the surface of contaminated.
- \bigcirc Massive leak : Remove all sources of ignition and isolate the risk area, Limited an entry
 - Use the appropriate tool, Put it in a container

7. Handling and Storage

a) Precautions for safe handling

- \bigcirc To avoid a skin contact, eye contact.
- \bigcirc All container to be grounded.
- b) Conditions for safe storage
 - \bigcirc To avoid direct sunlight and will be kept in cool, dry place
 - \bigcirc To avoid strong oxidizing agent, acid and other damage materials
 - \bigcirc Avoid strong oxidizing agent, acid and other damage materials

8. Exposure controls & personal protection

a) Control parameters (e.g. occupational exposure limit values, biological limit values)

| Chemical Name | CAS No. | TWA | | STEL | |
|--|------------|-----|-------|------|-------|
| Chemical Name | CAS NO. | ppm | mg/m³ | ppm | mg/m² |
| Phenol, methylstyrenated | | | | | |
| (Oligomerisation and alkylation reaction | 68512-30-1 | - | - | - | - |
| products of 2-phenylpropene and phenol) | | | | | |

b) Appropriate engineering controls

 \bigcirc To install Local exhaust, process sealed ventilation system.

 \bigcirc To determine whether it was appropriate for the exposure standards

• To prevent damage and corrosion of the container and prevent the leak from the lid was sealed

c) Personal protective equipment

- \bigcirc Respiratory protection : Mask for organic chemical material, Air respiratory organ
- \bigcirc Eye protection : Chemical Goggle
- Hands protection : Protective gloves(chemical resistance)
- \bigcirc Body protection : Safety shoes and clothes(chemical resistance)

9. Physical and chemical properties

- a) Appearance : light yellowish, viscous liquid
- b) Odour : Not available
- c) Odour threshold : Not available
- d) pH : Not available
- e) Melting point/Freezing point : < 0°C (Melting point)
- f) Initial boiling point and boiling range : > 300°C
- g) Flashing point : 158°C (KTR)
- h) Evaporation rate : Not available
- i) Flammability(solid, gas) : Not applicable
- j) Upper/lower flammability or explosive limits : Not available
- k) Vapor pressure : < 1 mbar (@20°C)
- I) Solubility : Insoluble(water), Soluble(alcohol,ketone,toluene,xylene)

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- m) Vapor density : Not available
- n) Relative density : 1.00 \sim 1.10
- o) Partition coefficient(n-octanol/water) : Not available
- p) Auto-ignition temperature : > 450°C
- q) Decomposition temperature : > 250°C
- r) Viscosity : 200 ~ 280cps (@25°C)
- s) Formula mass : 300 ~ 600

10. Stability and reactivity

- a) Chemical stability : Stable in room temperature and atmospheric pressure
- b) Possibility of hazardous reactions : Not available
- c) Conditions to avoid (e.g. static discharge, shock or vibration, etc)
 - Heat, flame, spark or other ignition source was to avoid contact with products.
- d) Incompatible materials : Strong acid, strong oxidizing agent, halogen, flammable materials
- e) Hazardous decomposition products : Carbon oxide, hydrocarbon gas

<u>11. Toxicological information</u>

- a) Information on the likely routes of exposure : Not available
- b) Delayed and immediate effects as well as chronic effects from short and long term exposure
 - \bigcirc Acute toxicity(Oral) : Not available
 - \bigcirc Acute toxicity(Dermal) : Not available
 - \bigcirc Acute toxicity(Inhalation:Gas) : Not applicable
 - Acute toxicity(Inhalation:Vapor) : Not available
 - Acute toxicity(Inhalation:Dust,Mist) : Not available
 - Skin Corrosion/Irritation : (Category 2) Xi; R38 Irritating to skin
 - Serious Eye Damage/Irritation : Not available
 - Respiratory sensitizer : Not available
 - Skin Sensitization : (Category 1) R43 May cause sensitisation by skin contact.
 - Carcinogenicity : Not available
 - Mutagenicity : Not available
 - \bigcirc Reproductive toxicity : Not available
 - Specific target organ toxicity(single exposure) : Not available
 - Specific target organ toxicity(repeated exposure) : Not available
 - Aspiration Hazard : Not available
 - \bigcirc Acute hazards to the aquatic environment : Not available
 - Chronic hazards to the aquatic environment : (Category 3) R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
- c) Numerical measures of toxicity : Not available

12. Ecological information

- a) Aquatic and terrestrial ecotoxicity
 - \bigcirc Fish : Not available
 - \bigcirc Shellfish : Not available
 - \bigcirc Bird : Not available
- b) Persistence and degradability
 - \bigcirc Persistence : Not available

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- Degradability : Not available
- c) Bioaccumulative potential
 - \bigcirc Biodegradable : Not available
 - O Enrichment : Not available
- d) Mobility in soil : Not available
- e) Other adverse effects : Not available

13. Disposal considerations

- a) Disposal method : In the process itself was a legitimate facility or waste disposal companies
- b) Disposal precaution : Review federal, provincial and local government requirements perior to disposal.

14. Transport information

- a) UN number : Not assigned
- b) UN proper shipping name : Not assigned
- c) Transport hazard class : Not assigned
- d) Packing group : Not assigned
- e) Marin pollution : Not available
- f) Special precaution which a user to be aware of or needs to comply with in connection with transport or conveyance either within or outside their premises
 - Emergency measures(Fire) : Not assigned
 - Emergency measures(Leak) : Not assigned

15. Regulatory information

- a) Industrial safety and health act : Not applicable
- b) Toxic chemical control act : Not applicable
- c) Dangerous material safety control act : "Article 4 of petroleum-rate 3", "Specify the quantity 2,000 Liter"
- d) Wastes management act : "Specify waste(Category number : 01-01-07)"
- e) Other requirements in domestic and other countries
 - \bigcirc The item list of countries : (TSCA) Listed
 - (Others) Not applicable

16. Other information

a) Informationmsource and references

- Hazardous Substnaces Data Bank(HSDB) : http://www.toxnet.nlm.nih.gov/cgi-bin/sis/htmlgen
- ECB(European Chemicals Bureau) : http://ecb.jrc.ec.europa.eu/
- OECD SIDS Initial Assessment Report : http://www.chem.unep.ch/irptc/sids/
- NITE : http://www.safe.nite.go.jp/ghs/list.html
- United States National Library of Medicine : http://chem.sis.nlm.nih.gov/chemidplus
- ECOTOX Database, EPA : http://cfpub.epa.gov/ecotox
- KOSHA : http://www.kosha.or.kr
- b) Issuing date : January 05, 2009
- c) Revision number and date : June 21, 2013 (4th)
- d) Others : To ban the use for lawsuit, legal requirements and other purposes