

## VERSAL RED 3RL


  
 TiO<sub>2</sub> 1:1


  
 TiO<sub>2</sub> 1:10

### Characteristic

C. I.	Pigment Red 48:3
C. I. No.	15865:3
CAS No.	15782-05-5
Chemical Class	BONA, Sr

### Properties

Oil Absorption [ml/100 g]	63
Density [g/cm <sup>3</sup> ]	1.8
Bulking Volume [l/kg]	4.8

### Fastness

Linseed Oil	5
White Spirite	5
DEHT	5
Xylene	5
Acetone	5
Butylacetate	5
Ethanol	4-5
Water	4-5
HCl 2.5%	4
NaOH 2.5%	4
Light - Full Shade	6
Light - 1/1	5
Light - 1/3	4
Weather - Full Shade	3-4D
Weather - 1/1	2-3
Weather - 1/3	1-2
Overspray	4-5
Heat Resistance [°C]	P 240
Migration	4-5

P - in Plastics, D - Duller

### Application Possibilities

Paints - Decorative	●
Paints - Industrial	○
Paints - Powder Coatings	○
Plastics - Polyolefines	●
Plastics - PVC	●
● main application	○ side application

### Other Informations

Shelf Life	48 months
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### Testing methods

#### Density

- determined by ČSN EN ISO 787-10: 1997 (67 0520) in v g/cm<sup>3</sup>

#### Bulking Volume

- denotes the volume of 1 kg of loosely poured pigment, expressed in litres

#### Oil Absorbtion

- determined by ČSN EN ISO 787-5: 1997 (67 0520) in ml/100 g pigment

#### Fastness to Solvents

- colouring of solvent after 24 h at 20 °C according to ISO grey scale is determined; degree 1 denotes the lowest fastness, degree 5 the highest one

#### Fastness to Reagents

- colouring of reagents after 24 h at 20 °C according to ISO grey scale is determined; degree 1 denotes the lowest fastness, degree 5 the highest one

#### Light Fastness - Xenotest

- determined by ČSN EN ISO 105-B02: 2000 (80 0147) and evaluated in 1/3 and 1/1 of standard depth and in full shade; determined according to blue scale, by it degree 1 denotes the lowest fastness, degree 8 the highest one

#### Weathering Fastness - Xenotest

- determined by ČSN EN ISO 105-B04: 1998 (80 0171) and evaluated in 1/3 and 1/1 of standard depth and in full shade; determined according to grey scale, by it degree 1 denotes the lowest fastness, degree 5 the highest one

#### Overspray Fastness

- assessment of bleeding into a white nitrocellulose combination lacquer for 60 min. at 70 °C against ISO grey scale; by it degree 1 denotes the lowest fastness, degree 5 the highest one

#### Heat Resistance

- the values quoted indicate up to what temperature the pigments do not significantly alter; these are guide values which can be influenced by the binder used and the period of exposure to high temperature

#### Migration Fastness

- assessment of bleeding into a white polyvinylchloride sheet for 24 h at 70 °C against ISO grey scale; by it degree 1 denotes the lowest fastness, degree 5 the highest one; no data means that the pigment is not recommended for dyeing of PVC

#### Fastness to plasticizers

- colouring of plasticizer (diethylhexylterephthalate) after 24 h at 20 °C according to ISO grey scale is determined; degree 1 denotes the lowest fastness, degree 5 the highest one