

## SAFETY DATA SHEET

## WANNATE<sup>™</sup>IT-170BS

## WANHUA CHEMICAL GROUP Co., LTD.

Version No: 2.3 Safety Data Sheet Safety Data Sheet - Authored according to GB/T16483(2008) and GB/T17519(2013) Issue Date:15/04/2023 Print Date: 15/04/2023 L.GHS.CHN.EN

#### SECTION 1 Identification of the substance / mixture and of the company / undertaking

#### **Product Identifier**

Product name	WANNATE <sup>TM</sup> IT-170BS	
Synonyms	Solution of Isophorone Diisocyanate Based Polyisocyanate	
Proper shipping name	RESIN SOLUTION, flammable	
Other means of identification	Not Available	

#### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Urethane coating

#### Details of the manufacturer or supplier of the safety data sheet

Registered company name	WANHUA CHEMICAL GROUP Co., LTD.		
Address	No. 59 Chongqing Street, YEDA, Yantai, Shandong Province, China		
Telephone	)535-3031150		
Fax	0535-338222-1150		
Website	http://www.whchem.com		
Email	whsds@whchem.com		

## **Emergency telephone number**

Association / Organisation	Emergency Center of China	
Emergency telephone numbers	+86 532-83889090	
Other emergency telephone numbers	+86 535-8203123	

## **SECTION 2 Hazards identification**

#### Classification of the substance or mixture

#### Summary of Hazard in an Emergency Situation

Liquid.Flammable.

May cause SENSITISATION by skin contact. Vapours may cause drowsiness and dizziness.

May cause CANCER.

May cause heritable genetic damage.

Classification <sup>[1]</sup>	Flammable Liquids Category 3, Sensitisation (Respiratory) Category 1, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Germ Cell Mutagenicity Category 1B, Carcinogenicity Category 1B, Sensitisation (Skin) Category 1
Legend:	1. Classified by Chemwatch; 2. China Classification Information Sheet of Hazardous Chemicals (Draft); 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

## Label elements



Signal word Danger

## Hazard statement(s)

H226	Flammable liquid and vapour.	
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.	
H336	lay cause drowsiness or dizziness.	
H340	May cause genetic defects.	
H350	May cause cancer.	
H317	May cause an allergic skin reaction.	

## Precautionary statement(s) Prevention

P201	Obtain special instructions before use.			
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.			
P233	Keep container tightly closed.			
P261	Avoid breathing mist/vapours/spray.			
P271	Jse only outdoors or in a well-ventilated area.			
P280	/ear protective gloves and protective clothing.			
P284	[In case of inadequate ventilation] wear respiratory protection.			
P240	Ground/bond container and receiving equipment.			
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.			
P242	Use only non-sparking tools.			
P243	Take precautionary measures against static discharge.			
P202	Do not handle until all safety precautions have been read and understood.			
P272	Contaminated work clothing should not be allowed out of the workplace.			

## Precautionary statement(s) Response

P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.			
P308+P313	IF exposed or concerned: Get medical advice/ attention.			
P321	Specific treatment (see advice on this label).			
P342+P311	f experiencing respiratory symptoms: Call a POISON CENTER/doctor/physician/first aider.			
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.			
P302+P352	IF ON SKIN: Wash with plenty of water and soap.			
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.			
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.			
P362+P364	Take off contaminated clothing and wash it before reuse.			
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.			

## Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.	
P405	Store locked up.	
P403+P233	Store in a well-ventilated place. Keep container tightly closed.	

## Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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## **Physical and Chemical Hazard**

Liquid.Flammable. Flammable. Toxic smoke/fumes in a fire.

## Health Hazards

Inhaled	<ul> <li>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable commeasures be used in an occupational setting.</li> <li>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.</li> <li>The main effects of simple aliphatic esters are narcosis and irritation and anaesthesia at higher concentrations. These effects become greater as the molecular weights and boiling points increase. Central nervous system depression , headache, drowsiness, dizziness, coma and neurobehavioral changes may also be symptomatic of overexposure. Respiratory tract involvement may produce mucous membrane irritation, dyspnea, and tachypnea, pharyngitis, bronchitis, pneumonitis and, in massive exposures, pulmonary oedema (which may be delayed). Gastrointestinal effects include nausea, vomiting, diarrhoea and abdominal cramps. Liver and kidney damage may result from massive exposures.</li> </ul>			
Ingestion	The material has <b>NOT</b> been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.			
Skin Contact	The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.			
Eye	Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.			
Chronic	On the basis of epidemiological data, it has been concluded that prolonged inhalation of the material, in an occupational setti may produce cancer in humans. Practical evidence shows that inhalation of the material is capable of inducing a sensitisation reaction in a substantial numbe individuals at a greater frequency than would be expected from the response of a normal population. Pulmonary sensitisation, resulting in hyperactive airway dysfunction and pulmonary allergy may be accompanied by fatigue, maliase and aching. Significant symptoms of exposure may persist for extended periods, even after exposure ceases. Sympt can be activated by a variety of nonspecific environmental stimuli such as automobile exhaust, perfumes and passive smokin Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals. Substances that can cause occupational asthma (also known as asthmagens and respiratory sensitisers) can induce a state specific airway hyper-responsiveness via an immunological, irritant or other mechanism. Once the airways have become hype responsive, further exposure to the substance, sometimes even to tiny quantities, may cause respiratory symptoms. These symptoms can range in severity from a runny nose to asthma. Not all workers who are exposed to a sensitiser will become hyper-responsive and it is impossible to identify in advance who are likely to become hyper-responsive. Substances than can cuase occupational asthma should be distinguished from substances which may trigger the symptoms asthma in people with pre-existing air-way hyper-responsiveness. The latter substances are not classified as asthmagens or respiratory sensitisers Wherever it is reasonably practicable, exposure to substances that can cuase occupational asthma should be prevented. Wh this is not possible the primary aim is to apply adequate standards of control to prevent workers fr			

Polyisocyanates still contain small amounts of monomeric isocyanate (typically <0.5 parts per weight) and both – the polyisocyanate and the monomer - have toxicological importance. In addition, solvents also contribute to the overall toxicity of these products.
Due to the higher molecular weight and the much lower vapor pressure the polyisocyanates exhibit a significantly reduced health hazard as compared to the corresponding monomers. Nevertheless they should only be handled under controlled conditions. They are not or only slightly irritating to the skin and eyes, but might be irritating to the respiratory tract (nose, throat, lung). Polyisocyanates might act as skin sensitisers On that basis there is clear evidence from sensitive animal models that aliphatic polyisocyanates and prepolymers (HDI-based as well as IPDI-based, for example) may cause skin sensitisation. it is decided to classify all HDI-based and IPDI-based polyisocyanates and prepolymers as skin sensitisers. From animal models, however, there is no evidence that polyisocyanates are sensitising to the respiratory tract. Results from animal tests with repeated aerosol exposures indicate that under these conditions the respiratory tract is the primary target of aliphatic polyisocyanates other
organs are not significantly affected
Available information does not provide evidence that polyisocyanates might either be mutagenic, carcinogenic or toxic to reproduction.
Polymers based on isocyanate monomers (polyurethanes) are generally of low concern. However, in the majority of cases it is not possible to conclude from the chemical name of the polymer whether an individual polyurethane is, or is not, of low concern. Finished polyurethane polymers used in the majority of household applications contain no unreacted isocyanate groups. The production of these polymers involves the use of an excess of the hydroxyl group-containing monomer or monomers leading to complete reaction of all of the isocyanate groups.
For certain applications, however, similar polymer chemistry can be used with the isocyanate group-containing monomer in excess. This results in the formation of a polyurethane 'pre-polymer', which is intended to be further reacted in its end use. Where the polymer is identified as being "blocked" it indicates that there are no increases.
The polymer contained in this product has a reactive group generally considered to be of high concern (US EPA). There are health concerns for isocyanates on the basis of their skin and respiratory sensitisation properties and other lung effects e.g TDI and MDI). Aromatic isocyanates may be potentially carcinogenic (e.g. TDI and DADI). Frequently new chemical isocyanates are manufactured with a significant excess of isocyanate monomer. Whilst it is generally accepted that polymers with a molecular weight exceeding 1000 are unlikely to pass through biological membranes, oligomers with lower molecular weight and
specifically, those with a molecular weight below 500, may. Estimations based on a 'highly' dispersed polymer population suggest that a polymer of approximate molecular weight 5000 could contain no more than one reactive group of high concern for it to be regulated as a polymer of low concern (a so-called PLC) Polymers with a molecular weight above 10000 are generally considered to be PLCs because these are not expected to be absorbed by biological systems. The choice of 10000 as a cut-off value is thought to provide a safety factor of 100, regarded as reasonable in light of limited data, duration of studies, dose levels
at which effects are seen, and extrapolation from animals to humans.

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See Section 12

#### Other hazards

## **SECTION 3 Composition / information on ingredients**

#### Substances

See section below for composition of Mixtures

## Mixtures

CAS No	%[weight]	Name
53880-05-0	70	isophorone diisocyanate homopolymer
64742-95-6	20	Solvent naphtha 100
123-86-4	10	n-butyl acetate
4098-71-9	<0.5	isophorone diisocyanate
Legend:	<ol> <li>Classified by Chemwatch; 2. China Classification Information Sheet of Hazardous Chemicals (Draft); 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&amp;L * EU IOELVs available</li> </ol>	

## **SECTION 4 First aid measures**

## Description of first aid measures

Eye Contact	<ul> <li>If this product comes in contact with the eyes:</li> <li>Wash out immediately with fresh running water.</li> <li>Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
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Skin Contact	<ul> <li>If skin contact occurs:</li> <li>Immediately remove all contaminated clothing, including footwear.</li> <li>Flush skin and hair with running water (and soap if available).</li> <li>Seek medical attention in event of irritation.</li> </ul>
Inhalation	<ul> <li>If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>Other measures are usually unnecessary.</li> </ul>
Ingestion	<ul> <li>Immediately give a glass of water.</li> <li>First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li> <li>If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible</li> </ul>

#### Advise for rescue team (PPE requirement for rescue personnel)

#### Indication of any immediate medical attention and special treatment needed

aspiration of vomitus.

#### Treat symptomatically.

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours. for simple esters:

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## BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema.
- Monitor and treat, where necessary, for shock.
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

#### ADVANCED TREATMENT

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- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- + Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

#### EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

## **SECTION 5 Firefighting measures**

#### Extinguishing media

- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

## Special hazards arising from the substrate or mixture

Fire Incompatibility

Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Fire Fighting	
Fire/Explosion Hazard	<ul> <li>Liquid and vapour are flammable.</li> <li>Moderate fire hazard when exposed to heat or flame.</li> <li>Vapour forms an explosive mixture with air.</li> <li>Moderate explosion hazard when exposed to heat or flame.</li> <li>Vapour may travel a considerable distance to source of ignition.</li> <li>Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>On combustion, may emit toxic fumes of carbon monoxide (CO).</li> <li>Combustion products include:</li> <li>carbon monoxide (CO)</li> <li>carbon dioxide (CO2)</li> <li>other pyrolysis products typical of burning organic material.</li> </ul>

## **SECTION 6 Accidental release measures**

## Personal precautions, protective equipment and emergency procedures

See section 8

## Measures for Preventing Secondary Contamination

Refer to section above

## **Environmental precautions**

See section 12

## Methods and material for containment and cleaning up

Minor Spills	<ul> <li>Remove a</li> <li>Clean up</li> <li>Avoid bre</li> <li>Control p</li> <li>Contain a</li> <li>Wipe up.</li> <li>Collect re</li> </ul>	all ignition sources. all spills immediately. athing vapours and co ersonal contact with the ind absorb small quar sidues in a flammable	onta ne s titie wa	act with sl ubstance s with ve uste conta	kin and eye e, by using rmiculite o ainer.	es. protective equipn r other absorbent	ient. material.
Major Spills	<ul> <li>Clear are</li> <li>Alert Fire</li> <li>Wear full</li> <li>Prevent, I</li> <li>Consider</li> <li>No smoki</li> <li>Increase</li> <li>Stop leak</li> <li>Water spither</li> <li>Collect re</li> <li>Collect re</li> <li>Collect so</li> <li>Wash are</li> <li>After clease</li> <li>If contam</li> <li>Chemical Cla</li> <li>For release of</li> <li>SORBENT</li> <li>TYPE</li> <li>LAND SPILL</li> </ul>	a of personnel and mo Brigade and tell them body protective clothi by all means available evacuation (or protec ng, naked lights or igr ventilation. if safe to do so. ray or fog may be use or absorb spill with sar coverable product into blid residues and seal a and prevent runoff i n up operations, decc ination of drains or wa iss: ester and ethers into land: recommend RANK APPLICATIO - SMALL	by e loc ng v , sp t in hitio d to ad, e b lat in la nto anta iterv ed s	upwind. ation and with breat illage fro place). n source: disperse earth or v belled co abelled d drains. minate an ways occ sorbents	d nature of thing appar m entering s. / absorb v ermiculite. ntainers fo rums for di nd launder urs, advise listed in ord	hazard. ratus. g drains or water of rapour. r recycling. sposal. all protective clot e emergency servi der of priority.	ourses. hing and equipment before storing and re-using. ces.
	cross-linked	polymer - particulate	1	shovel	shovel	R, W, SS	
	cross-linked	polymer - pillow	1	throw	pitchfork	R, DGC, RT	
	sorbent clay - particulate		2	shovel	shovel	R,I, P	
	wood fiber - particulate		3	shovel	shovel	R, W, P, DGC	
	wood fiber - pillow		3	throw	pitchfork	R, P, DGC, RT	
	treated woo	d fiber - pillow	3	throw	pitchfork	DGC, RT	
	LAND SPILL	- MEDIUM					
	cross-linked	polymer - particulate	1	blower	skiploade	er R,W, SS	

cross-linked polymer - pillow	2	throw	skiploader	R, DGC, RT
sorbent clay - particulate	3	blower	skiploader	R, I, P
polypropylene - particulate	3	blower	skiploader	W, SS, DGC
expanded mineral - particulate	4	blower	skiploader	R, I, W, P, DGC
wood fiber - particulate	4	blower	skiploader	R, W, P, DGC
R; Not reusable I: Not incinerable R: Effectivenese reduced when rei				
P: Effectiveness reduced when rail	ny			
RT Not offoctivo whore terrain is ru	11110	d		
RT:Not effective where terrain is ru	gge allv	d sensitive	sites	
RT:Not effective where terrain is ru SS: Not for use within environment W: Effectiveness reduced when wi	gge tally ndv	d sensitive	sites	
RT:Not effective where terrain is ru SS: Not for use within environment W: Effectiveness reduced when wi Reference: Sorbents for Liquid Ha:	gge tally ndy zard	d sensitive ous Subs	sites	up and Control:

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## **SECTION 7 Handling and storage**

## Precautions for safe handling

Safe handling	<ul> <li>Containers, even those that have been emptied, may contain explosive vapours.</li> <li>Do NOT cut, drill, grind, weld or perform similar operations on or near containers.</li> <li>Avoid all personal contact, including inhalation.</li> <li>Wear protective clothing when risk of overexposure occurs.</li> <li>Use in a well-ventilated area.</li> <li>Prevent concentration in hollows and sumps.</li> <li>DO NOT enter confined spaces until atmosphere has been checked.</li> <li>Avoid generation of static electricity.</li> <li>DO NOT use plastic buckets.</li> <li>Earth all lines and equipment.</li> <li>Use spark-free tools when handling.</li> <li>Avoid contact with incompatible materials.</li> <li>When handling, DO NOT eat, drink or smoke.</li> <li>Keep containers securely sealed when not in use.</li> <li>Avoid physical damage to containers.</li> <li>Always wash hands with soap and water after handling.</li> <li>Work clothes should be laundered separately.</li> <li>Use good occupational work practice.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>Do NOT allow clothing wet with material to stay in contact with skin</li> </ul>
Other information	<ul> <li>Consider storage under inert gas.</li> <li>Store in original containers in approved flammable liquid storage area.</li> <li>Store away from incompatible materials in a cool, dry, well-ventilated area.</li> <li>DO NOT store in pits, depressions, basements or areas where vapours may be trapped.</li> <li>No smoking, naked lights, heat or ignition sources.</li> <li>Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel - adequate security must be provided so that unauthorised personnel do not have access.</li> <li>Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances.</li> <li>Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems.</li> <li>Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers - dry chemical, foam or carbon dioxide) and flammable gas detectors.</li> <li>Keep adsorbents for leaks and spills readily available.</li> <li>Protect containers against physical damage and check regularly for leaks.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>In addition, for tank storages (where appropriate):</li> <li>Store in grounded, properly designed and approved vessels and away from incompatible materials.</li> <li>For bulk storages, consider use of floating roof or nitrogen blanketed vessels; where venting to atmosphere is possible, equip storage tank vents with flame arrestors; inspect tank vents during winter conditions for vapour/ ice build-up.</li> <li>Storage tanks should be above ground and diked to hold entire contents.</li> </ul>

Suitable container	<ul> <li>Packing as supplied by manufacturer.</li> <li>Plastic containers may only be used if approved for flammable liquid.</li> <li>Check that containers are clearly labelled and free from leaks.</li> <li>For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> <li>For materials with a viscosity of at least 2680 cSt. (23 deg. C)</li> <li>For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)</li> <li>Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.</li> <li>Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages</li> <li>In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</li> </ul>
Storage incompatibility	<ul> <li>n-Butyl acetate:</li> <li>reacts with water on standing to form acetic acid and n-butyl alcohol</li> <li>reacts violently with strong oxidisers and potassium tert-butoxide</li> <li>is incompatible with caustics, strong acids and nitrates</li> <li>dissolves rubber, many plastics, resins and some coatings</li> <li>Esters react with acids to liberate heat along with alcohols and acids.</li> <li>Strong oxidising acids may cause a vigorous reaction with esters that is sufficiently exothermic to ignite the reaction products.</li> <li>Heat is also generated by the interaction of esters with caustic solutions.</li> <li>Flammable hydrogen is generated by mixing esters with alkali metals and hydrides.</li> <li>Esters may be incompatible with aliphatic amines and nitrates.</li> </ul>

## **SECTION 8 Exposure controls / personal protection**

## **Control parameters**

## Occupational Exposure Limits (OEL)

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
China Occupational Exposure Limits for Hazardous Agents in the Workplace	n-butyl acetate	Butyl acetate	200 mg/m3	300 mg/m3	Not Available	Not Available
China Occupational Exposure Limits for Hazardous Agents in the Workplace	isophorone diisocyanate	Isophorone diisocyanate (IPDI)	0.05 mg/m3	0.1 mg/m3	Not Available	Sensitiser

Emergency Limits

Ingredient	TEEL-1	TEEL-2		TEEL-3
Solvent naphtha 100	1,200 mg/m3 6,700 mg/m3			40,000 mg/m3
n-butyl acetate	Not Available	Not Available		Not Available
isophorone diisocyanate	0.02 ppm	0.14 ppm		0.6 ppm
Ingredient	Original IDLH		Revised IDLH	
isophorone diisocyanate homopolymer	Not Available		Not Available	
Solvent naphtha 100	Not Available		Not Available	
n-butyl acetate	1,700 ppm		Not Available	
isophorone diisocyanate	Not Available		Not Available	

## Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit	
isophorone diisocyanate homopolymer	E	≤ 0.1 ppm	
Solvent naphtha 100	E	≤ 0.1 ppm	
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.		

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#### MATERIAL DATA

For n-butyl acetate

Odour Threshold Value: 0.0063 ppm (detection), 0.038-12 ppm (recognition)

Exposure at or below the recommended TLV-TWA is thought to prevent significant irritation of the eyes and respiratory passages as well as narcotic effects. In light of the lack of substantive evidence regarding teratogenicity and a review of acute oral data a STEL is considered inappropriate. Odour Safety Factor(OSF)

OSF=3.8E2 (n-BUTYL ACETATE)

NOTE P: The classification as a carcinogen need not apply if it can be shown that the substance contains less than 0.01% w/w benzene (EINECS No 200-753-7). Note E shall also apply when the substance is classified as a carcinogen. This note applies only to certain complex oil-derived substances in Annex VI. European Union (EU) List of harmonised classification and labelling hazardous substances, Table 3.1, Annex VI, Regulation (EC) No 1272/2008 (CLP) - up to the latest ATP

#### **Exposure controls**

Appropriate engineering controls	<ul> <li>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</li> <li>The basic types of engineering controls are:</li> <li>Process controls which involve changing the way a job activity or process is done to reduce the risk.</li> <li>Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically' adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</li> <li>Employers may need to use multiple types of controls to prevent employee overexposure.</li> <li>* Employees exposed to confirmed human carcinogens should be authorized to do so by the employer, and work in a regulated area.</li> <li>* Work should be undertaken in an isolated system such as a 'glove-box'. Employees should wash their hands and arms upon completion of the assigned task and before engaging in other activities not associated with the isolated system.</li> <li>* Within regulated areas, the carcinogen should be stored in sealed containers, or enclosed in a closed system, including piping systems, with any sample ports or openings closed while the carcinogens are contained within.</li> <li>• Open-vessle systems are prohibited.</li> <li>• Each operation should be provided with continuous local exhaust ventilation so that air movement is always from ordinary work areas to the operation.</li> <li>• Exhaust air should be discharged to regulated areas, non-regulated areas or the external environment unless decontaminated. Clean make-up air should be introduced in sufficient volume to maintain correct operation of the local exhaust system.</li> <li>• Eor outdoor systems, regu</li></ul>
Individual protection measures, such as personal protective equipment	
Eye and face protection	<ul> <li>Safety glasses with side shields.</li> <li>Chemical goggles.</li> <li>Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>
Skin protection	See Hand protection below
Hands/feet protection	<ul> <li>Wear chemical protective gloves, e.g. PVC.</li> <li>Wear safety footwear or safety gumboots, e.g. Rubber</li> <li>NOTE:</li> <li>The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.</li> <li>For esters:</li> <li>Do NOT use natural rubber, butyl rubber, EPDM or polystyrene-containing materials.</li> </ul>

	The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:
	Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.
Body protection	See Other protection below
Other protection	<ul> <li>Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. (AS/NZS ISO 6529:2006 or national equivalent]</li> <li>Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. [AS/NZS 1715 or national equivalent]</li> <li>Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same level with locations where direct exposure is likely.</li> <li>Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood.</li> <li>Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.</li> <li>PVC Apron.</li> <li>PVC Apron.</li> <li>PVC Apron.</li> <li>PVC protective suit may be required if exposure severe.</li> <li>Eyewash unit.</li> <li>Ensure there is ready access to a safety shower.</li> <li>Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.</li> <li>For large scale or c</li></ul>

#### Recommended material(s)

#### GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

'Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

#### WANNATE™IT-170BS

Material	CPI
PVA	A
BUTYL	С
BUTYL/NEOPRENE	С
HYPALON	С
NATURAL RUBBER	С
NEOPRENE	С
NEOPRENE/NATURAL	С
NITRILE	С
NITRILE+PVC	С
PE	С
PE/EVAL/PE	С
PVC	С
TEFLON	С
VITON	С
VITON/BUTYL	С

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove,

a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

#### **SECTION 9** Physical and chemical properties

# Information on basic physical and chemical properties Appearance Clear viscous liquid

#### Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS	-	A-PAPR-AUS / Class 1
up to 50 x ES	-	A-AUS / Class 1	-
up to 100 x ES	-	A-2	A-PAPR-2 ^

#### ^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Physical state	Liquid	Relative density (Water = 1)	1.04
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	160	Molecular weight (g/mol)	Not Available
Flash point (°C)	46	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Flammable.	Oxidising properties	Not Available

Upper Explosive Limit (%)	7.5	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	1	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Insoluble in water	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

## **SECTION 10 Stability and reactivity**

Reactivity	See section 7
Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul>
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

## **SECTION 11 Toxicological information**

	ΤΟΧΙΟΙΤΥ		IRRITATION
sophorone diisocyanate	Inhalation(Rat) LC50: 3.538 mg/L4h <sup>[1]</sup>		Not Available
nonopolymer	Oral (Rat) LD50: 5000 mg/kg <sup>[1]</sup>		
	ΤΟΧΙΟΙΤΥ	IRRITATION	
	Dermal (rabbit) LD50: >1900 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed	(not irritating) <sup>[1]</sup>
Solvent naphtha 100	Inhalation(Rat) LC50: >4.42 mg/L4h <sup>[1]</sup>	Skin: adverse effect observed (irri	itating) <sup>[1]</sup>
	Oral (Rat) LD50: >4500 mg/kg <sup>[1]</sup>		
	ΤΟΧΙCΙΤΥ	IRRITATION	
	Dermal (rabbit) LD50: 3200 mg/kg <sup>[2]</sup>	Eye ( human): 300 mg * [PPG]	
	Inhalation(Rat) LC50: 0.74 mg/l4h <sup>[2]</sup>	Eye (rabbit): 20 mg (open)-SEVERI	E
n-butyl acetate	Oral (Rabbit) LD50; 3200 mg/kg <sup>[2]</sup>	Eye (rabbit): 20 mg/24h - moderate	
		Eye: no adverse effect observed (not irritating) <sup>[1]</sup>	
		Skin (rabbit): 500 mg/24h-moderate	
		Skin: no adverse effect observed (n	not irritating) <sup>[1]</sup>
	TOVIOITV		
			(
isophorone diisocvanate	Innalation(Rat) LC50: 123 mg/m3/4n <sup>i2</sup>	Eye: no adverse effect observed (not irritating)[ <sup>1</sup> ]	
sophorone diisocyanate	Out (Dat)   DEO 5400		· · · · · · · · [1]
sophorone diisocyanate	Oral (Rat) LD50: 5490 mg/kg* <sup>[2]</sup>	Skin: adverse effect observed (irr	itating) <sup>[1]</sup>

isophorone diisocyanate homopolymer

No significant acute toxicological data identified in literature search.

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#### WANNATE™IT-170BS

N-BUTYL ACETATE	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.
isophorone diisocyanate	Ashma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-alteryic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to the intrinat. Other criteria for diagnosis of RADS include the absence of pervious airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the intrinat. Other criteria for diagnosis of RADS include a reversible airfuely autification ingluciton tests, moderate to severe bronchial hyperreactivity on methacheline challenge testing, and the lack of minimal lymphocytic inflammation, without essense to the intritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result or exposure due to high concentrations of initiating substance (other particles) and is completely reversible after exposure cases. The disorder is characterized by difficulty breathing, cough and mucus production. for discorganates:
WANNATE <sup>TM</sup> IT-170BS & isophorone diisocyanate	Allergic reactions which develop in the respiratory passages as bronchial asthma or rhinoconjunctivitis, are mostly the result of reactions of the allergen with specific antibodies of the IgE class and belong in their reaction rates to the manifestation of the immediate type. In addition to the allergen-specific potential for causing respiratory sensitisation, the amount of the allergen, the exposure period and the genetically determined disposition of the exposed person are likely to be decisive. Factors which increase the sensitivity of the mucosa may play a role in predisposing a person to allergy. They may be genetically determined or acquired, for example, during infections or exposure to irritant substances. Immunologically the low molecular weight substances become complete allergens in the organism either by binding to peptides or proteins (haptens) or after metabolism (prohaptens). Particular attention is drawn to so-called atopic diathesis which is characterised by an increased susceptibility to allergic rhinitis, allergic bronchial asthma and atopic eczema (neurodermatitis) which is associated with increased IgE synthesis.

Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated

	reactions (T lymphocytes) may be involved. Such	h allergy is of the delayed type w	ith onset up to four hours following exposure.	
WANNATE <sup>TM</sup> IT-170BS & isophorone diisocyanate homopolymer & isophorone diisocyanate	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.			
WANNATE <sup>TM</sup> IT-170BS & N-BUTYL ACETATE	Generally,linear and branched-chain alkyl esters tract, blood and most tissues throughout the bod metabolized Oral acute toxicity studies have been reported fo saturated carboxylic acids. The very low oral acu than 1850 mg/kg bw Genotoxicity studies have been performed in vitr linear saturated carboxylic acids: methyl acetate, demonstrates that these substances are not gen The JEFCA Committee concluded that the subst intake the esters of aliphatic acyclic primary alco flavouring substances up to average maximum le categories such as chewing gum and hard candy to 30 mg/kg foods and in special food categories Internationl Program on Chemical Safety: the Esters of Aliphatic acyclic primary alcohols v	are hydrolysed to their compone y. Following hydrolysis the compo- r 51 of the 67 esters of aliphatic a tte toxicity of this group of esters to using the following esters of ali , butyl acetate, butyl stearate and otoxic. ances in this group would not pre- hols and aliphatic linear saturate evels of 200 mg/kg. Higher levels y. In Europe the upper use levels i like candy and alcoholic beverage <b>Joint FAO/WHO Expert Comm</b> <b>vith aliphatic linear saturated c</b>	ent alcohols and carboxylic acids in the intestinal onent alcohols and carboxylic acids are acyclic primary alcohols and aliphatic linear is demonstrated by oral LD50 values greater iphatic acyclic primary alcohols and aliphatic d the structurally related isoamyl formate and esent safety concerns at the current levels of d carboxylic acids are generally used as s of use (up to 3000 mg/kg) are permitted in food for these flavouring substances are generally 1 ges up to 300 mg/kg foods <b>hittee on Food Additives (JECFA)</b> <b>arboxylic acids.; 1998</b>	
WANNATE <sup>TM</sup> IT-170BS & isophorone diisocyanate homopolymer & isophorone diisocyanate	Isocyanate vapours/mists are irritating to the upp bronchitis with wheezing, gasping and severe dis neurological symptoms arising from isocyanate edu depression and paranoia. Gastrointestinal disturf produce asthmatic reactions ranging from minor acute exposure or may develop without warning skin contact. Skin sensitisation is possible and m swelling of extremities. Isocyanate-containing vapours/ mists may cause Onset of symptoms may be immediate or delaye of airborne isocyanates. Unprotected or sensitised material.	ber respiratory tract and lungs; the stress, even sudden loss of consi exposure include headache, inso bances are characterised by nau- breathing difficulties to severe all after a period of tolerance. A res hay result in allergic dermatitis res e inflammation of eyes and nasal ind for several hours after exposure ed persons should not be allowed	e response may be severe enough to produce ciousness, and pulmonary oedema. Possible mnia, euphoria, ataxia, anxiety neurosis, sea and vomiting. Pulmonary sensitisation may lergic attacks; this may occur following a single piratory response may occur following minor sponses including rash, itching, hives and passages. re. Sensitised people can react to very low levels d to work in situations allowing exposure to this	
Acute Toxicity	×	Carcinogenicity	✓	
Skin Irritation/Corrosion	×	Reproductivity	×	
Serious Eye Damage/Irritation	×	STOT - Single Exposure	~	
Respiratory or Skin		OTOT Developer		

Legend: X − Data either not available or does not fill the criteria for classification ✓ − Data available to make classification

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×

STOT - Repeated Exposure

Aspiration Hazard

## **SECTION 12 Ecological information**

sensitisation

Mutagenicity

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	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	816h	Fish	>=0.033mg/l	2
sophorone diisocyanate	EC50	72h	Algae or other aquatic plants	>3.1mg/l	2
nonopolymor	LC50	96h	Fish	>1.51mg/l	2
	EC50	48h	Crustacea	>3.36mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	72h	Algae or other aquatic plants	1mg/l	1
Solvent naphtha 100	EC50	72h	Algae or other aquatic plants	19mg/l	1
	EC50	96h	Algae or other aquatic plants	64mg/l	2
	5050	401	0	0.4.4	

Continued...

	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96h	Fish	17-19mg/l	4
n-butyl acetate	EC50	72h	Algae or other aquatic plants	246mg/l	2
	EC50	48h	Crustacea	32mg/l	1
	EC50(ECx)	96h	Fish	18mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
			•		
	ErC50	72h	Algae or other aquatic plants	>70mg/l	2
·	ErC50 NOEC(ECx)	72h 96h	Algae or other aquatic plants Crustacea	>70mg/l 0.56mg/l	2
isophorone diisocyanate	ErC50 NOEC(ECx) LC50	72h 96h 96h	Algae or other aquatic plants Crustacea Fish	>70mg/l 0.56mg/l >72mg/l	2 1 2
isophorone diisocyanate	ErC50 NOEC(ECx) LC50 EC50	72h 96h 96h 72h	Algae or other aquatic plants         Crustacea         Fish         Algae or other aquatic plants	>70mg/l 0.56mg/l >72mg/l >70mg/l	2 1 2 2 2

For high molecular weight synthetic polymers: (according to the Sustainable Futures (SF) program (U.S. EPA 2005b; U.S. EPA 2012c) polymer assessment guidance.)

High MW polymers are expected:

 $\cdot$  to have low vapour pressure and are not expected to undergo volatilization .

· to adsorb strongly to soil and sediment

• to be non-biodegradable (not anticipated to be assimilated by microorganisms.- therefore, biodegradation is not expected to be an important removal process. However many exceptions exist

High MW polymers are not expected to undergo removal by other degradative processes under environmental conditions

For n-Butyl Acetate: Koc: ~200; log Kow: 1.78; Half-life (hr) air: 144; Half-life (hr) H2O surface water: 178 - 27156; Henry's atm: m3 /mol: 3.20E-04 BOD 5 if unstated: 0.15-1.02,7%; COD: 78%; ThOD: 2.207; BCF : 4-14.

Environmental Fate: Terrestrial Fate - Butyl acetate is expected to have moderate mobility in soil. Volatilization of n-butyl acetate is expected from moist and dry soil surfaces. n-Butyl acetate may biodegrade in soil. Aquatic Fate: n-Butyl acetate is not expected to adsorb to suspended solids and sediment in water. Butyl acetate is expected to volatilize from water surfaces. Estimated half-lives for a model river and model lake are 7 and 127 hours respectively. Hydrolysis may be an important environmental fate for this compound. Atmospheric Fate: n-Butyl acetate is expected to exist solely as a vapour in the ambient atmosphere. Vapour-phase n-butyl acetate is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 4 days.

Ecotoxicity: It is expected that bioconcentration in aquatic organisms is low. n-Butyl acetate is not acutely toxic to fish specifically, island silverside, bluegill sunfish, fathead minnow, and water fleas and has low toxicity to algae.

DO NOT discharge into sewer or waterways.

#### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
isophorone diisocyanate homopolymer	HIGH	HIGH
n-butyl acetate	LOW	LOW
isophorone diisocyanate	HIGH	HIGH

#### **Bioaccumulative potential**

Ingredient	Bioaccumulation
isophorone diisocyanate homopolymer	MEDIUM (LogKOW = 4.2608)
n-butyl acetate	LOW (BCF = 14)
isophorone diisocyanate	HIGH (LogKOW = 4.7519)

#### Mobility in soil

Ingredient

Ingredient	Mobility
isophorone diisocyanate homopolymer	LOW (KOC = 19770)
n-butyl acetate	LOW (KOC = 20.86)
isophorone diisocyanate	LOW (KOC = 36450)

## Other adverse effects

No evidence of ozone depleting properties were found in the current literature.

## **SECTION 13 Disposal considerations**

#### Waste treatment methods

	Containers may still present a chemical hazard/ danger when empty.
	Return to supplier for reuse/ recycling if possible.
	Otherwise:
	If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
	Where possible retain label warnings and SDS and observe all notices pertaining to the product.
	Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws
	operating in their area. In some areas, certain wastes must be tracked.
	A Hierarchy of Controls seems to be common - the user should investigate:
	▶ Reduction
	▶ Reuse
	▶ Recycling
	Disposal (if all else fails)
Waste chemicals:	This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it
	has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life
	considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and
	recycling or reuse may not always be appropriate.
	DO NOT allow wash water from cleaning or process equipment to enter drains.
	It may be necessary to collect all wash water for treatment before disposal.
	In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
	Where in doubt contact the responsible authority.
	▶ Recycle wherever possible.
	<ul> <li>Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li> </ul>
	<ul> <li>Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).</li> </ul>
	Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.
Contaminated packing materials:	Refer to section above
Precautions for Transport:	Refer to section above

## **SECTION 14 Transport information**

## Labels Required

Marine Pollutant	NO

### Land transport (UN)

UN number or ID number	1866			
UN proper shipping name	RESIN SOLUTION	RESIN SOLUTION, flammable		
Transport hazard class(es)	Class	3		
	Subsidiary risk	Not Applicable		

Packing group	ш	
Environmental hazard	Not Applicable	
Special precautions for user	Special provisions Limited quantity	223 5 L

## Air transport (ICAO-IATA / DGR)

UN number	1866			
UN proper shipping name	Resin solution flammable			
Transport hazard class(es)	ICAO/IATA Class ICAO / IATA Subrisk ERG Code	3 Not Applicable 3L		
Packing group	Ш			
Environmental hazard	Not Applicable			
Special precautions for user	Special provisions         Cargo Only Packing Instructions         Cargo Only Maximum Qty / Pack         Passenger and Cargo Packing Instructions         Passenger and Cargo Maximum Qty / Pack         Passenger and Cargo Limited Quantity Packing Instructions         Passenger and Cargo Limited Maximum Qty / Pack		A3 366 220 L 355 60 L Y344 10 L	

## Sea transport (IMDG-Code / GGVSee)

UN number	1866		
UN proper shipping name	RESIN SOLUTION flammable		
Transport hazard class(es)	IMDG Class 3 IMDG Subrisk N	Not Applicable	
Packing group	III		
Environmental hazard	Not Applicable		
Special precautions for user	EMS Number Special provisions Limited Quantities	F-E, S-E 223 955 5 L	

## Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

## Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
isophorone diisocyanate homopolymer	Not Available
Solvent naphtha 100	Not Available
n-butyl acetate	Not Available
isophorone diisocyanate	Not Available

## Transport in bulk in accordance with the IGC Code

Product name	Ship Type
isophorone diisocyanate homopolymer	Not Available
Solvent naphtha 100	Not Available
n-butyl acetate	Not Available

Product name	Ship Type
isophorone diisocyanate	Not Available

#### **Precautions for Transport**

Transportation precautions:

- Documentation covering all dangerous goods carried on the vehicle
- The transport unit must be placarded and marked in accordance with relevant transporting requirements.

• Personal protective equipment must be in sufficient quantities and suitable for use by the driver of the vehicle and where required for escape purposes, any other persons travelling in the vehicle.

• Vehicles transporting dangerous goods need to be equipped with sufficient and adequate fire protection systems and emergency equipment to handle spillages.

• Use flameproof or intrinsically safe electrical equipment

• Ensure all ignition sources are identified and eliminated or reduced where there is any likelihood of an incident due to a spill or release of fire risk dangerous acods.

• Likely to be incompatible however refer to SDS for further details:

- Class 2.1. 2.2, 2.2 (with subrisk 5.1), 2.3, 4.1, 4.2, 4.3, 5.1, 5.2, 6.1
- If applicable, use appropriate types of segregation devices to isolate incompatible dangerous goods:
- Incompatible for transport with foodstuffs (including stock feed).
- Routes for road vehicles should avoid heavily populated or environmentally sensitive areas, congested crossings or a concentration of people
- Vehicle exhaust or hot engine components must be shielded to ensure cargo temperatures cannot be raised.

#### **Suitable Containers**

See section 7

#### **SECTION 15 Regulatory information**

#### Safety, health and environmental regulations / legislation specific for the substance or mixture

China Inventory of Existing Chemical Substance

## Solvent naphtha 100 is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List

China Inventory of Existing Chemical Substance

#### n-butyl acetate is found on the following regulatory lists

China Inventory of Existing Chemical Substance China Inventory of Hazardous Chemicals (Chinese)

#### isophorone diisocyanate is found on the following regulatory lists

China Inventory of Existing Chemical Substance

China Inventory of Hazardous Chemicals (Chinese)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

China Occupational Exposure Limits for Hazardous Agents in the Workplace

China Occupational Exposure Limits for Hazardous Agents in the Workplace

#### National/Territory Inventory Status

Status
Yes
Yes
No (isophorone diisocyanate homopolymer; Solvent naphtha 100; n-butyl acetate; isophorone diisocyanate)
Yes
Yes
No (isophorone diisocyanate homopolymer)
Yes
No (isophorone diisocyanate homopolymer)
Yes
No (isophorone diisocyanate homopolymer)

National Inventory	Status
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

## **SECTION 16 Other information**

Revision Date	15/04/2023
Initial Date	15/04/2023

#### **SDS Version Summary**

Version	Date of Update	Sections Updated
2.3	15/04/2023	Toxicological information - Acute Health (inhaled), Toxicological information - Acute Health (skin), Toxicological information - Acute Health (swallowed), Hazards identification - Classification, First Aid measures - First Aid (inhaled)

#### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

#### **Definitions and abbreviations**

PC-TWA: Permissible Concentration-Time Weighted Average PC-STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit。 IDLH: Immediately Dangerous to Life or Health Concentrations ES: Exposure Standard OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value **BCF: BioConcentration Factors BEI: Biological Exposure Index** AIIC: Australian Inventory of Industrial Chemicals **DSL:** Domestic Substances List NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances NLP: No-Longer Polymers ENCS: Existing and New Chemical Substances Inventory KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

#### Disclaimer

The information in the SDS applies only for the specified product and does not include mixtures of this product with other substances and mixtures. The SDS provides product safety information for personnel trainned to use this product only.

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