



## Product Information

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### BAEROLUB L-ED

**Description** Polyol Ester

Properties	Test	Specification
	Drop Point (°C)	60-70
	Acid Value (mg KOH/g)	<6.0
	Iodine Value	<1.0
	Saponification Value	175-185

**Features** BAEROLUB L-ED is a highly effective internally balanced lubricant for the processing of rigid PVC. It is particular suited for the production of extruded articles but is also used in calendaring and injection molding processes.

**Performance** BAEROLUB L-ED has low volatility at high processing temperatures, good weatherability and is used in both indoor and outdoor applications.

Dosages recommendations per applications

Calendered film and sheet	0.25-0.50 PHR
Blown molded hollows	0.5-1.5 PHR
Extruded profiles	0.4-1.20 PHR
Injection molding	1.0-2.0 PHR

BAEROLUB L-ED is used in balance with other internal and external lubricants in a typical PVC formulation, such as calcium stearate and a functional oxidized polyethylene wax

**Quality Control** A modern, state-of-the-art plant process with strict control ensures consistent quality in chemical and mechanical properties.

**Regulatory** BAEROLUB L-ED meets the following requirements for Indirect Food Contact under FDA Regulations 21 CFR Parts 175.105, 175.300, 175.320, 177.2420, 177.2600 and 178.3690

**Packaging** Standard semi-bulk packaging in supersacks and 40 x 50 lb. multiwall bags on stretch wrapped pallet is available.

**Storage** Storage in dry areas at normal ambient temperatures is recommended. Open containers of unused product should be firmly closed for storage.

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