SAFETY DATA SHEET

Revision Date 17-Dec-2019 **Revision Number** 1

1. IDENTIFICATION

Product identifier

Product Name ALKEST TW 327

Other means of identification Not available

Recommended use of the chemical and restrictions on use

Recommended Use Industrial use

Uses advised against No information available

Details of the supplier of the safety data sheet

Supplier Address
OXITENO USA, LLC
3200 Southwest Freeway
Suite 1200
Houston, TX 77027

Emergency telephone number

Company Phone Number (346) 718-6200

Emergency Telephone Chemtrec 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Label elements

None needed according to classification criteria.	
Appearance viscous	**Physical state** Liquid

Other hazards which do not result in classification
Causes mild skin irritation

Hazards not otherwise classified (HNOC)
Not applicable

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Not applicable.

Mixture

Chemical name	CAS No	Weight-%	Trade secret
Polyoxyethylene sorbitan monolaurate	9005-64-5	60 - 100	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

Inhalation Remove to fresh air. If breathing is difficult, administer oxygen. If not breathing, give artificial respiration.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician. Remove contact lenses, if present and easy to do. Continue rinsing.

Skin contact Wash with plenty of water. Remove and isolate contaminated clothing and shoes.

Ingestion Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. If vomiting occurs spontaneously, keep head below hips to prevent aspiration.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media Dry chemical, CO2, alcohol-resistant foam or water spray.

Unsuitable extinguishing media CAUTION: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical Not flammable.

Hazardous combustion products Carbon oxides.

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions Protect from sunlight. Store in a well-ventilated place. Keep away from open flames, hot surfaces and sources of ignition. Keep container closed when not in use.

Packaging materials carbon steel. high density polyethylene. polypropylene. stainless steel.

Incompatible materials Oxidizing agent.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Hand protection Wear suitable gloves. PVC (polyvinyl chloride). Rubber gloves.

Skin and body protection PVC apron. Protective shoes or boots.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid @25 °C
Appearance	viscous
Color	amber
Odor	No information available
Odor threshold	No information available

Property	**Values**	**Remarks • Method**
pH	7.0	As is @25 °C
Melting point / freezing point	5 °C / 41 °F	
Boiling point or initial boiling point and boiling range	> 100 °C / 212 °F	
Flash point	> 100 °C / 212 °F	Cleveland Open Cup
Evaporation rate	No data available	
Flammability	No data available	
Flammability Limit in Air		
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	23	mmHg @25 °C
Relative vapor density	No data available	
Density and/or relative density	1.000 - 1.200 g/cm³ @25 °C	
Water solubility	Soluble in water	
Solubility in other solvents	No data available	
Partition Coefficient (n-octanol/water)	No data available	
Autoignition temperature	No data available	
Decomposition temperature	No data available	
Kinematic viscosity	830 cSt @25 °C	
Dynamic viscosity	No data available	
Particle characteristics	No information available	

Other Information

Molecular weight	No information available
VOC Content (%)	No information available
Bulk density	No information available

10. STABILITY AND REACTIVITY

Reactivity No information available.

Chemical stability Stable under normal conditions.

Possibility of hazardous reactions None under normal processing.

Hazardous polymerization Hazardous polymerization does not occur.

Conditions to avoid Extremes of temperature and direct sunlight. Keep away from open flames, hot surfaces and sources of ignition. Exposure to air or moisture over prolonged periods.

Incompatible materials Oxidizing agent.

Hazardous decomposition products Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Causes mild skin irritation.

Ingestion Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Acute toxicity

Unknown acute toxicity No information available

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Polyoxyethylene sorbitan monolaurate 9005-64-5	= 36700 µL/kg (Rat)	= > 3000 mg/kg (Guinea pig)	= > 5.1 mg/L (Rat)

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Based on available data, the classification criteria are not met.
Mild irritation (patch test, rabbit).

Serious eye damage/eye irritation No eye irritation.
Draize eye irritation score was an 5.3 out of a possible 110.

Respiratory or skin sensitization Not skin sensitizing to humans.

Germ cell mutagenicity No classification is proposed, based on conclusive negative data.
Negative to: In vitro: Ames test, mammalian chromosomal aberration test (human peripheral blood lymphocytes), mammalian gene mutation assay (mouse lymphoma cells).

Carcinogenicity Based on available data, the classification criteria are not met.
Oral studies showed no evidence for carcinogenicity by this route.

Reproductive toxicity Based on available data, the classification criteria are not met.
The maternal LOAEL in rats was 5000 mg/kg/day (based upon a 14% decrease in weight gain) and the maternal NOAEL was 500 mg/kg/day.
The developmental NOAEL was greater than 5000 mg/kg/day.

STOT - single exposure No information available.

STOT - repeated exposure Based on available data, the classification criteria are not met.
LOAEL, rat: 25000 mg/kg/day (based on systemics effects).

Aspiration hazard No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity Not considered to be harmful to aquatic life.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Polyoxyethylene sorbitan monolaurate 9005-64-5	NOEL, 72h, Pseudokirchnerella subcapitata: 3.16 mg/L.	LC50, 96h, Oncorhynchus mykiss: 383 mg/L.	-	NOEL, 21 days, Daphnia magna: 10 mg/L.

Persistence and degradability Readily biodegradable.
60% after 28 days.

Bioaccumulative potential It is not expected to bioacumulate in the environment.

Chemical name	Partition coefficient
Polyoxyethylene sorbitan monolaurate 9005-64-5	BCF = 7.07

Mobility in soil It is expected to have high mobility in soil.
Log Koc = 1.73.

Other adverse effects No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

14. TRANSPORT INFORMATION

DOT Not regulated

IATA Not regulated

IMDG Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
DSL Complies
NDSL Does not comply
EINECS/ELINCS Complies

ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies
NZIoC	Complies

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65
This product contains the following Proposition 65 chemicals.

Chemical name	California Proposition 65
1,4-Dioxane - 123-91-1	Carcinogen
Ethylene oxide - 75-21-8	Carcinogen Developmental Female Reproductive Male Reproductive

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Hydrogen peroxide	X	X	X

7722-84-1			
1,4-Dioxane 123-91-1	X	X	X
Ethylene oxide 75-21-8	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	**Health hazards** 0	**Flammability** 1	**Instability** 0	**Physical and chemical properties** -
HMIS	**Health hazards** 0	**Flammability** 1	**Physical hazards** 0	**Personal protection** X

Revision Date 17-Dec-2019

205078

Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet