Forbo
ADHESIVES

SYNTHETIC
POLYMERS

PACE® 385

DESCRIPTION
A high solids vinyl acetate homopolymer made in a polyvinyl alcohol colloidal system

APPLICATION
Designed as a base for specialty adhesives requiring a low VOC content

FEATURES
- High solids
- Excellent wet tack
- Ease of formulation
- Low – medium initial viscosity
- Relatively shear stable viscosity
- Poor borax tolerance
- Rewettable films for ease in cleanup
- Good mechanical stability
- Residual monomer levels at less than 0.1%

PROPERTIES

Nonvolatiles, %	60.0 – 63.0
pH	4.0 - 5.5
Viscosity, Brookfield, RV, #3	
@ 20 Rpm, 25°C/77°F, Cps	1400 - 2200
Weight, U.S., Lbs./Gal.	9.0 - 9.4
Glass Transition Temp., °C by DSC	
Onset	34
Inflection	36

STORAGE
Protect from freezing. Ideal storage temperature is 72°F. Stability at 72°F is >180 days.

SHIPPING FORM
Available in 10,000- or 20,000-gallon railroad tank cars, 5,000-gallon tank trucks or 55-gallon non-returnable plastic or fiber drums

READ THE PACE® 385 MATERIAL SAFETY DATA SHEET BEFORE HANDLING, STORING, OR USING THIS PRODUCT.

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Forbo Adhesives, LLC • Synthetic Polymers • P.O. Box 110447 •Durham, NC 27709 800 711-2417

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