



# SAFETY DATA SHEET

THE DOW CHEMICAL COMPANY

Product name: RHOPLEX™ 2500 Emulsion

Issue Date: 11/09/2015  
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THE DOW CHEMICAL COMPANY encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

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## 1. IDENTIFICATION

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Product name: RHOPLEX™ 2500 Emulsion

### Recommended use of the chemical and restrictions on use

**Identified uses:** This product is used in coatings, textiles, binders and adhesives.

### COMPANY IDENTIFICATION

THE DOW CHEMICAL COMPANY  
2030 DOW CENTER  
MIDLAND MI 48674-0000  
UNITED STATES

Customer Information Number:

800-258-2436  
SDSQuestion@dow.com

### EMERGENCY TELEPHONE NUMBER

**24-Hour Emergency Contact:** CHEMTREC +1 800-424-9300

**Local Emergency Contact:** 800-424-9300

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## 2. HAZARDS IDENTIFICATION

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### Hazard classification

This material is not hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

### Other hazards

No data available

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## 3. COMPOSITION/INFORMATION ON INGREDIENTS

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**Chemical nature:** Acrylic Latex

This product is a mixture.

Component	CASRN	Concentration
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Acrylic polymer(s)	Not hazardous	>= 49.0 - 51.0 %
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Residual monomers	Not required	< 0.05 %
Aqua ammonia	1336-21-6	<= 0.2 %
Water	7732-18-5	>= 49.0 - 51.0 %

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## 4. FIRST AID MEASURES

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### Description of first aid measures

**Inhalation:** Move to fresh air.

**Skin contact:** Wash with water and soap as a precaution. If skin irritation persists, call a physician.

**Eye contact:** Rinse with plenty of water. If eye irritation persists, consult a specialist.

**Ingestion:** Drink 1 or 2 glasses of water. Consult a physician if necessary. Never give anything by mouth to an unconscious person.

**Most important symptoms and effects, both acute and delayed:** Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

### Indication of any immediate medical attention and special treatment needed

**Notes to physician:** Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

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## 5. FIREFIGHTING MEASURES

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**Suitable extinguishing media:** Use extinguishing media appropriate for surrounding fire.

**Unsuitable extinguishing media:** No data available

### Special hazards arising from the substance or mixture

**Hazardous combustion products:** No data available

**Unusual Fire and Explosion Hazards:** Material can splatter above 100C/212F. Dried product can burn.

### Advice for firefighters

**Fire Fighting Procedures:** No data available

**Special protective equipment for firefighters:** Wear self-contained breathing apparatus and protective suit.

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## 6. ACCIDENTAL RELEASE MEASURES

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**Personal precautions, protective equipment and emergency procedures:** Use personal protective equipment. Keep people away from and upwind of spill/leak. Material can create slippery conditions.

**Environmental precautions:** CAUTION: Keep spills and cleaning runoff out of municipal sewers and open bodies of water.

**Methods and materials for containment and cleaning up:** Contain spills immediately with inert materials (e.g., sand, earth). Transfer liquids and solid diking material to separate suitable containers for recovery or disposal.

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## 7. HANDLING AND STORAGE

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**Precautions for safe handling:** Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Keep container tightly closed. Do not breathe vapors, mist or gas.

**Conditions for safe storage:** Keep from freezing - product stability may be affected. STIR WELL BEFORE USE.

### Storage stability

**Storage temperature:** 1 - 49 °C (34 - 120 °F)

Other data: Monomer vapors can be evolved when material is heated during processing operations. See SECTION 8, for types of ventilation required. NOTE: Formaldehyde will be generated under acidic conditions. Maintain adequate ventilation under these conditions to prevent exposure to formaldehyde above the Rohm and Haas Co. recommended ceiling of 0.3 ppm.

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## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

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### Control parameters

Exposure limits are listed below, if they exist.

Component	Regulation	Type of listing	Value/Notation
Aqua ammonia	Dow IHG	TWA	10 ppm, As Ammonia
	OSHA Z-1	TWA	35 mg/m <sup>3</sup> 50 ppm
	ACGIH	TWA	25 ppm, Ammonia
	ACGIH	STEL	35 ppm, Ammonia

### Exposure controls

**Engineering controls:** Use local exhaust ventilation with a minimum capture velocity of 100 ft/min. (0.5 m/sec.) at the point of vapor evolution. Refer to the current edition of Industrial Ventilation: A Manual of Recommended Practice published by the American Conference of Governmental Industrial Hygienists for information on the design, installation, use, and maintenance of exhaust systems.

**Protective measures:** Facilities storing or utilizing this material should be equipped with an eyewash facility.

### Individual protection measures

**Eye/face protection:** Safety glasses with side-shields. Eye protection worn must be compatible with respiratory protection system employed.

#### Skin protection

**Hand protection:** The glove(s) listed below may provide protection against permeation. (Gloves of other chemically resistant materials may not provide adequate protection): Neoprene gloves

**Respiratory protection:** A respiratory protection program meeting OSHA 1910.134 and ANSI Z88.2 requirements or equivalent must be followed whenever workplace conditions warrant a

respirator's use. None required if airborne concentrations are maintained below the exposure limit listed in Exposure Limit Information. For airborne concentrations up to 10 times the exposure limit, wear a properly fitted NIOSH approved (or equivalent) half-mask, air-purifying respirator. Air-purifying respirators should be equipped with NIOSH approved (or equivalent) ammonia/methylamine cartridges and N95 filters. If oil mist is present, use R95 or P95 filters.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

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### Appearance

<b>Physical state</b>	liquid Milky
<b>Color</b>	white
<b>Odor</b>	Ammonia
<b>Odor Threshold</b>	No data available
<b>pH</b>	9 - 9.8
<b>Melting point/range</b>	0 °C ( 32 °F) Water
<b>Freezing point</b>	No data available
<b>Boiling point (760 mmHg)</b>	100.00 °C ( 212.00 °F) Water
<b>Flash point</b>	Noncombustible
<b>Evaporation Rate (Butyl Acetate = 1)</b>	<1.00 Water
<b>Flammability (solid, gas)</b>	Not Applicable
<b>Lower explosion limit</b>	Not applicable
<b>Upper explosion limit</b>	Not applicable
<b>Vapor Pressure</b>	17 mmHg at 20.00 °C (68.00 °F) Water
<b>Relative Vapor Density (air = 1)</b>	<1.0000 Water
<b>Relative Density (water = 1)</b>	1.0000 - 1.2000
<b>Water solubility</b>	Dilutable
<b>Partition coefficient: n-octanol/water</b>	No data available
<b>Auto-ignition temperature</b>	Not applicable
<b>Decomposition temperature</b>	No data available
<b>Dynamic Viscosity</b>	10 - 210 mPa.s
<b>Kinematic Viscosity</b>	No data available
<b>Explosive properties</b>	No data available
<b>Oxidizing properties</b>	No data available
<b>Molecular weight</b>	No data available
<b>Percent volatility</b>	49.000 - 51.000 % Water

NOTE: The physical data presented above are typical values and should not be construed as a specification.

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## 10. STABILITY AND REACTIVITY

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**Reactivity:** No data available

**Chemical stability:** Stable

**Possibility of hazardous reactions:** None known.  
Product will not undergo polymerization.

**Conditions to avoid:** No data available

**Incompatible materials:** There are no known materials which are incompatible with this product.

**Hazardous decomposition products:** Thermal decomposition may yield acrylic monomers.

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## 11. TOXICOLOGICAL INFORMATION

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*Toxicological information appears in this section when such data is available.*

### Acute toxicity

#### Acute oral toxicity

LD50, Rat, > 5,000 mg/kg

#### Acute dermal toxicity

LD50, Rabbit, > 5,000 mg/kg

#### Acute inhalation toxicity

Product test data not available. Refer to component data.

### Skin corrosion/irritation

May cause transient irritation.

### Serious eye damage/eye irritation

No eye irritation

### Sensitization

Product test data not available. Refer to component data.

### Specific Target Organ Systemic Toxicity (Single Exposure)

Product test data not available. Refer to component data.

### Specific Target Organ Systemic Toxicity (Repeated Exposure)

Product test data not available. Refer to component data.

### Carcinogenicity

Product test data not available. Refer to component data.

### Teratogenicity

Product test data not available. Refer to component data.

### Reproductive toxicity

Product test data not available. Refer to component data.

### Mutagenicity

Product test data not available. Refer to component data.

**Aspiration Hazard**

Product test data not available. Refer to component data.

**Additional information**

No data are available for this material. The information shown is based on profiles of compositionally similar materials.

**COMPONENTS INFLUENCING TOXICOLOGY:**

**Acrylic polymer(s)**

**Acute inhalation toxicity**

The LC50 has not been determined.

**Residual monomers**

**Acute inhalation toxicity**

The LC50 has not been determined.

**Aqua ammonia**

**Acute inhalation toxicity**

LC50, Rat, male, 1 Hour, dust/mist, 9.850 mg/l

**Sensitization**

For skin sensitization:

No relevant data found.

For respiratory sensitization:

No relevant data found.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

**Carcinogenicity**

Did not cause cancer in laboratory animals.

**Teratogenicity**

Available data are inadequate for evaluation of potential to cause fetotoxicity.

**Reproductive toxicity**

Available data are inadequate to determine effects on reproduction.

**Mutagenicity**

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

**Aspiration Hazard**

Based on physical properties, not likely to be an aspiration hazard.

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## **12. ECOLOGICAL INFORMATION**

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*Ecotoxicological information appears in this section when such data is available.*

**General Information**

There is no data available for this product.

**Toxicity**

**Acrylic polymer(s)**

**Acute toxicity to fish**

No relevant data found.

**Residual monomers**

**Acute toxicity to fish**

No relevant data found.

**Aqua ammonia**

**Acute toxicity to fish**

Material is highly toxic to aquatic organisms on an acute basis (LC50/EC50 between 0.1 and 1 mg/L in the most sensitive species tested).

LC50, Fish, 96 Hour, 0.89 mg/l

**Acute toxicity to aquatic invertebrates**

LC50, Daphnia magna (Water flea), static test, 48 Hour, 101 mg/l

**Persistence and degradability**

**Acrylic polymer(s)**

**Biodegradability:** No relevant data found.

**Residual monomers**

**Biodegradability:** No relevant data found.

**Aqua ammonia**

**Biodegradability:** Material is expected to be readily biodegradable. Biodegradation may occur under aerobic conditions (in the presence of oxygen).

**Theoretical Oxygen Demand:** 3.76 mg/mg Estimated.

**Bioaccumulative potential**

**Acrylic polymer(s)**

**Bioaccumulation:** No relevant data found.

**Residual monomers**

**Bioaccumulation:** No relevant data found.

**Aqua ammonia**

**Bioaccumulation:** Partitioning from water to n-octanol is not applicable.

**Mobility in soil**

**Acrylic polymer(s)**

No relevant data found.

**Residual monomers**

No relevant data found.

**Aqua ammonia**

No specific, relevant data available for assessment.

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**13. DISPOSAL CONSIDERATIONS**

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**Disposal methods:** Coagulate the emulsion by the stepwise addition of ferric chloride and lime. Remove the clear supernatant and flush to a chemical sewer. For disposal, incinerate or landfill at a permitted facility in accordance with local, state, and federal regulations.

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**14. TRANSPORT INFORMATION**

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**DOT**

Not regulated for transport

**Classification for SEA transport (IMO-IMDG):**

	Not regulated for transport
<b>Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code</b>	Consult IMO regulations before transporting ocean bulk

**Classification for AIR transport (IATA/ICAO):**

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

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**15. REGULATORY INFORMATION**

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**OSHA Hazard Communication Standard**

This product is considered non-hazardous under the OSHA Hazard Communication Standard (29CFR1910.1200).

**Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312**

This product is not a hazardous chemical under 29CFR 1910.1200, and therefore is not covered by Title III of SARA.



**Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313**

This product does not contain a chemical which is listed in Section 313 at or above de minimis concentrations.

**Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) Section 103**

Calculated RQ exceeds reasonably attainable upper limit.

Components	CASRN	RQ
Aqua ammonia	1336-21-6	100 lbs RQ

**Pennsylvania**

Any material listed as "Not Hazardous" in the CAS REG NO. column of SECTION 2, Composition/Information On Ingredients, of this MSDS is a trade secret under the provisions of the Pennsylvania Worker and Community Right-to-Know Act.

**United States TSCA Inventory (TSCA)**

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

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**16. OTHER INFORMATION**


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**Hazard Rating System****HMIS**

Health	Flammability	Physical Hazard
1	0	0

**Revision**

Identification Number: 101103020 / A001 / Issue Date: 11/09/2015 / Version: 5.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

**Legend**

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
Dow IHG	Dow Industrial Hygiene Guideline
OSHA Z-1	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
STEL	Short-term exposure limit
TWA	Time weighted average

**Information Source and References**

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

THE DOW CHEMICAL COMPANY urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown

above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.