



SDS: 0022105  
Date Prepared: 06/21/2020

## SAFETY DATA SHEET

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### 1. IDENTIFICATION

**Product Name:** VANCRYL® 68 S water-based resins  
**Synonyms:** None  
**Product Description:** Acrylic styrene copolymer in solution  
**Molecular Formula:** Mixture  
**Molecular Weight:** Mixture  
**Intended/Recommended Use:** Adhesive, binding agents, Coatings & Inks

Allnex USA Inc., 9005 Westside Parkway, Alpharetta, Georgia 30009, USA

**For Product and all Non-Emergency Information call** your local Allnex contact point or contact us at <http://www.allnex.com/contact>

**EMERGENCY PHONE (24 hours/day) - For emergency only involving spill, leak, fire, exposure or accident call:**

+1-866-928-0789 (toll free) or +1-215-207-0061 (Carechem 24 - Allnex29003-NCEC)

See Section 16 for Emergency phone numbers for other regions.

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### 2. HAZARDS IDENTIFICATION

**GHS Classification**  
Not Classified

#### LABEL ELEMENTS

**Hazard Statements**  
Not applicable

**Precautionary Statements**  
Not applicable

**Hazards Not Otherwise Classified (HNOC), Other Hazards**  
Contact with skin may cause a cross-allergic reaction in persons already sensitized to acrylates.

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### 3. COMPOSITION/INFORMATION ON INGREDIENTS

#### HAZARDOUS INGREDIENTS

This product does not contain OSHA regulated components.

Additional GHS classification or other information may be included in this section but has not been adopted by OSHA. See Section 16 for full text of H phrases.

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## 4. FIRST AID MEASURES

### First-aid Measures

**Inhalation:**

Remove to fresh air. If breathing is difficult, give oxygen. Obtain medical advice if there are persistent symptoms.

**Skin Contact:**

Wash immediately with plenty of water and soap.

**Eye Contact:**

Rinse immediately with plenty of water for at least 15 minutes.

**Ingestion:**

If swallowed, call a physician immediately. Only induce vomiting at the instruction of a physician. Never give anything by mouth to an unconscious person.

**Most Important Symptoms and Effects, Acute and Delayed**

None known.

**Immediate Medical Attention and Special Treatment**

In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.

**Notes To Physician:**

No specific measures have been identified.

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## 5. FIRE-FIGHTING MEASURES

**Suitable Extinguishing Media:**

Use water spray or fog, carbon dioxide or dry chemical.

**Unsuitable Extinguishing Media:**

high pressure water jet.

**Protective Equipment:**

Firefighters, and others exposed, wear self-contained breathing apparatus.

**Special Hazards:**

Keep containers cool by spraying with water if exposed to fire.

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## 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions:**

Refer to Section 8 (Exposure Controls/Personal Protection) for appropriate personal protective equipment.

**Methods For Cleaning Up:**

Cover spills with some inert absorbent. Sweep up into containers for disposal. Flush spill area with water.

**Environmental Precautions:**

None known.

**References to other sections:**

See Sections 7, 8 and 13 for additional information.

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## 7. HANDLING AND STORAGE

### HANDLING

**Precautions:** Wash hands thoroughly after handling.

**Special Handling Statements:** None.

### STORAGE

Freeze Sensitive. After prolonged storage (greater than 6 months) products tends to settle and may require agitation to redisperse. Stable under normal conditions of handling and storage.

**Storage Temperature:** Store at 4 - 40 °C

**Reason:** Quality.

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## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Engineering Measures:

Engineering controls are not usually necessary if good hygiene practices are followed.

### Respiratory Protection:

Where exposures are below the established exposure limit, no respiratory protection is required. Where exposures exceed the established exposure limit, use respiratory protection recommended for the material and level of exposure. Recommended respirators include those certified by NIOSH.

### Eye Protection:

Wear eye/face protection.

### Skin Protection:

Avoid skin contact. Wear impermeable gloves.

### Hand Protection:

Barrier creams may help to protect the exposed areas of the skin, they should however not be applied once exposure has occurred. Nitrile or fluorinated rubber gloves. Consider the porosity and elasticity data of the glove manufacturer and the specific conditons in the work place. Replace gloves immediately when torn or any change in appearance (dimension, colour, flexibility etc) is noticed.

### Additional Advice:

Before eating, drinking, or smoking, wash face and hands thoroughly with soap and water.

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### Exposure Limit(s)

No values have been established.

### Biological Exposure Limit(s)

No values have been established.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Color:</b>	clear to light amber
<b>Appearance:</b>	viscous liquid
<b>Odor:</b>	ammonia-like
<b>Boiling Point:</b>	> 100 °C 212 °F Similar to water
<b>Melting Point:</b>	Not applicable
<b>Vapor Pressure:</b>	~ 154 hPa @ 54.4 °C
<b>Specific Gravity/Density:</b>	~ 1.2 g/cm <sup>3</sup>
<b>Vapor Density:</b>	Not available
<b>Percent Volatile (% by wt.):</b>	~ 70 - 71
<b>pH:</b>	8 - 8.4
<b>Saturation In Air (% By Vol.):</b>	Not available
<b>Evaporation Rate:</b>	Similar to water
<b>Solubility In Water:</b>	completely miscible
<b>Volatile Organic Content:</b>	Not available
<b>Flash Point:</b>	Non Flammable
<b>Flammable Limits (% By Vol):</b>	Not available
<b>Autoignition Temperature:</b>	Not applicable
<b>Decomposition Temperature:</b>	Not available
<b>Partition coefficient (n-octanol/water):</b>	Not available
<b>Odor Threshold:</b>	Not available
<b>Viscosity (Kinematic):</b>	Not available
<b>Viscosity (Dynamic):</b>	3000 mPa.s @ 25 °C RPM: 100 DIN EN ISO 2555
<b>Explosive Properties:</b>	None.
<b>Oxidizing Properties:</b>	No

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## 10. STABILITY AND REACTIVITY

<b>Reactivity:</b>	No information available
<b>Stability:</b>	Stable.
<b>Conditions To Avoid:</b>	This product is stable at room temperature and in normal handling conditions. Avoid temperature higher than 40°C.
<b>Polymerization:</b>	Will not occur
<b>Conditions To Avoid:</b>	None known
<b>Materials To Avoid:</b>	Avoid products which react with water. Avoid contact with acids and alkali's.
<b>Hazardous Decomposition Products:</b>	Ammonia (NH <sub>3</sub> ) Carbon dioxide Carbon monoxide (CO)

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## 11. TOXICOLOGICAL INFORMATION

**Likely Routes of Exposure:** Skin, Eyes, Oral.

**Acute toxicity - oral:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Acute toxicity - dermal:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Acute toxicity - inhalation:** Not Classified - Based on available data and/or professional judgment, the

classification criteria are not met.

**Skin corrosion / irritation:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Serious eye damage / eye irritation:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Respiratory sensitization:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Skin sensitization:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Carcinogenicity:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Germ cell mutagenicity:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Reproductive toxicity:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Specific target organ toxicity (STOT) - single exposure:** Not Classified. - Based on available data and/or professional judgment, the classification criteria are not met.

**Specific target organ toxicity (STOT) - repeated exposure:** Not Classified. - Based on available data and/or professional judgment, the classification criteria are not met.

**Aspiration hazard:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

## PRODUCT TOXICITY INFORMATION

### ACUTE TOXICITY DATA

oral	rat	Acute LD50	> 2000 mg/kg
dermal	rabbit	Acute LD50	> 2000 mg/kg
inhalation	rat	Acute LC50 4 hr	> 5 mg/l (Dust/Mist)

### LOCAL EFFECTS ON SKIN AND EYE

Acute Irritation	dermal	Not irritating
Acute Irritation	eye	Not irritating

### ALLERGIC SENSITIZATION

Sensitization	Skin	Not sensitizing
Sensitization	respiratory	No data

### GENOTOXICITY

#### Assays for Gene Mutations

Ames Salmonella Assay	No data
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### OTHER INFORMATION


The product toxicity information above has been estimated.

The toxicological properties of this material have not been fully determined.

Contact with skin may cause a cross-allergic reaction in persons already sensitized to acrylates.

### HAZARDOUS INGREDIENT TOXICITY DATA

This product contains no OSHA regulated (hazardous) components.

 **WARNING:** Cancer – [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

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## 12. ECOLOGICAL INFORMATION

### TOXICITY, PERSISTENCE AND DEGRADABILITY, BIOACCUMULATIVE POTENTIAL, MOBILITY IN SOIL, OTHER ADVERSE EFFECTS

The ecological properties of this material have not been fully investigated.

### RESULTS OF PBT AND vPvB ASSESSMENT

Not determined

### HAZARDOUS INGREDIENT TOXICITY DATA

No Hazardous Ingredients

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## 13. DISPOSAL CONSIDERATIONS

The information on RCRA waste classification and disposal methodology provided below applies only to the product, as supplied. If the material has been altered or contaminated, or it has exceeded its recommended shelf life, the guidance may be inapplicable. Hazardous waste classification under federal regulations (40 CFR Part 261 et seq) is dependent upon whether a material is a RCRA "listed hazardous waste" or has any of the four RCRA "hazardous waste characteristics." Refer to 40 CFR Part 261.33 to determine if a given material to be disposed of is a RCRA "listed hazardous waste"; information contained in Section 15 of this SDS is not intended to indicate if the product is a "listed hazardous waste." RCRA Hazardous Waste Characteristics: There are four characteristics defined in 40 CFR Section 261.21-61.24: Ignitability, Corrosivity, Reactivity, and Toxicity. To determine Ignitability, see Section 9 of this SDS (flash point). For Corrosivity, see Sections 9 and 14 (pH and DOT corrosivity). For Reactivity, see Section 10 (incompatible materials). For Toxicity, see Section 3 (composition). Federal regulations are subject to change. State and local requirements, which may differ from or be more stringent than the federal regulations, may also apply to the classification of the material if it is to be disposed. The Company encourages the recycle, recovery and reuse of materials, where permitted, as an alternate to disposal as a waste. The Company recommends that organic materials classified as RCRA hazardous wastes be disposed of by thermal treatment or incineration at EPA approved facilities. The Company has provided the foregoing for information only; the person generating the waste is responsible for determining the waste classification and disposal method.

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## 14. TRANSPORT INFORMATION

This section provides basic shipping classification information. Refer to appropriate transportation regulations for specific requirements.

#### US DOT

Dangerous Goods? Not applicable/Not regulated

#### TRANSPORT CANADA

Dangerous Goods? Not applicable/Not regulated

#### ICAO / IATA

Dangerous Goods? Not applicable/Not regulated

#### IMO

Dangerous Goods? Not applicable/Not regulated

#### SPECIAL PRECAUTIONS FOR USER PROTECT FROM FREEZING

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## 15. REGULATORY INFORMATION

### Inventory Information

**United States (USA):** All components of this product are designated as "Active" on the TSCA Inventory or are not required to be listed.

**Canada:** All components of this product are included on the Domestic Substances List (DSL) or are not required to be listed on the DSL.

**European Economic Area (including EU):** When purchased and shipped from an Allnex legal entity based in the EEA (EU or Norway), this product is compliant with the registration of the REACH Regulation (EC) No. 1907/2006 as all its components are either excluded, exempt and/or registered.

**Australia:** One or more components of this product have NOT yet been included in the Australian Inventory of Chemical Substances (AICS) or assessed by NICNAS.

**China:** All components of this product are included on the Chinese inventory or are not required to be listed on the Chinese inventory.

**Japan:** One or more components of this product are NOT included on the Japanese (ENCS and/or ISHL) inventories.

**Korea:** All components of this product are included on the Korean (ECL) inventory or are not required to be listed on the Korean inventory. When purchased from Allnex Korea or Chemart distributor this product is compliant with the ARECs (the Act on the Registration and Evaluation, etc. of Chemical Substances). All its components are either excluded, exempt, pre-notified and/or registered. When purchased from another allnex entity, please contact PSRA-KREACH@allnex.com to check the possibility to be covered by our Only Representative.

**Philippines:** One or more components of this product are NOT included on the Philippine (PICCS) inventory.

**Taiwan:** All components of this product are included in the Taiwan chemical substance inventory or are not required to be listed on the Taiwan chemical substance inventory (TCSI).

**OTHER ENVIRONMENTAL INFORMATION**

The following components of this product may be subject to reporting requirements pursuant to Section 313 of CERCLA (40 CFR 372), Section 12(b) of TSCA, or may be subject to release reporting requirements (40 CFR 307, 40 CFR 311, etc.) See Section 13 for information on waste classification and waste disposal of this product.

This product does not contain any components regulated under these sections of the EPA

**PRODUCT HAZARD CATEGORY UNDER SECTIONS 311 AND 312 OF EPCRA****Physical Hazards**

Not applicable

**Health Hazards**

Not applicable

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**16. OTHER INFORMATION****NFPA Hazard Rating (National Fire Protection Association)**

Health: 1 - Materials that, under emergency conditions, can cause significant irritation.

Fire: 1 - Materials that must be preheated before ignition can occur.

Instability: 0 - Materials that in themselves are normally stable, even under fire exposure conditions.

**Reasons for Issue:** Revised Section 15

**Date Prepared:** 06/21/2020

**Date of last significant revision:** 06/20/2020

**Emergency phone numbers for other regions****Asia Pacific**

Australia: +61 1800 022 037 (Allnex Australia)

China (PRC): +86(0)25 8547 7110 (Jiangsu registration center) / +86(0)532 8388 9090 (NRCC)

India: 000 800 100 7479 (toll free) or +65 3158 1198 (Carechem 24)

Indonesia: 007 803 011 0293 (Carechem 24)

Japan: +81 345 789 341 (Carechem 24)

Korea: +82 2 3479 8401 (Carechem 24)

Malaysia: +60 3 6207 4347 (Carechem 24)

New Zealand: +64 0800 803 002 (Allnex New Zealand)

Philippines: +63 2 231 2149 (Carechem 24)

Taiwan: +886 2 8793 3212 (Carechem 24)

Vietnam: +84 8 4458 2388 (Carechem 24)

All Others: +65 3158 1074 (Carechem 24)

**Europe**

+44 (0) 1235 239 670 (Carechem 24)

**Middle East, Africa**

+44 (0) 1235 239 671 (Carechem 24)

**Latin America**

Brazil: +55-800-707-7022 (toll free) or +55-11-98149-0850 (Suatrans 24)

Chile: +56 2 2582 9336 (Carechem 24)

Mexico and all others: +52-555-004-8763 (Carechem 24)

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Prepared By: Product Stewardship & Regulatory Affairs Department, <http://www.allnex.com/contact>

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