



**OLIN CORPORATION
SALES SPECIFICATION**

Date Printed: 2019-02-26

Effective Date: 2015-11-30

Supersedes Date:

Name: D.E.H.™ 623 EPOXY CURING AGENT

Specification Number: 000001080472

Final Testing Requirements

Test and Test Condition	Limit	Unit	Method	Note
Viscosity, @ 25degC	250 Max	cP	ASTM D445	
Amine Value	10.4 — 12.7	meq/g	ISO 9702	
Color, Gardner	5 Max		ASTM D1544	
Appearance	Pass		BCOM 101303	

READ PRECAUTIONARY INFORMATION AND MATERIAL SAFETY SHEETS. THIS PRODUCT IS SHIPPED IN COMPLIANCE WITH APPLICABLE LAWS AND REGULATIONS REGARDING CLASSIFICATION, PACKAGING, SHIPPING AND LABELING.