SAFETY DATA SHEET

D.E.H.™ 52 Epoxy Hardener

Version	Revision Date:	SDS Number:	Date of last issue: 02-18-2021
9.0	07-12-2021	101200511	Date of first issue: 07-12-2021

BLUE CUBE OPERATIONS LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the pre-cautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

SECTION 1. IDENTIFICATION

Product name	:	D.E.H.™ 52 Epoxy Hardener
Product code	:	000000001000000689

Manufacturer or supplier's details

Company name of supplier	:	BLUE CUBE OPERATIONS LLC
Address	:	190 CARONDELET PLAZA, SUITE 1530 CLAYTON MO 63105-3467
Telephone	:	(844) 238-3445
E-mail address	:	INFO@OLIN.COM
Emergency telephone	:	+1 800 424 9300
Local Emergency Contact	:	1-800-424-9300
Identified uses	:	Curing agent. Used in applications such as: Adhesives. Casting. Tooling. Civil engineering. Composites. Marine and protective coatings. Potting and encapsulation.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Acute toxicity (Oral)	:	Category 4
Acute toxicity (Inhalation)	:	Category 2
Acute toxicity (Dermal)	:	Category 4
Skin corrosion	:	Category 1B
Serious eye damage	:	Category 1
Skin sensitization	:	Sub-category 1B

Specific target organ toxicity - single exposure : Category 3 (Respiratory system)

GHS label elements

Hazard pictograms :

Signal Word : Danger

Hazard Statements : Harmful if swallowed or in contact with skin.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
Fatal if inhaled.
May cause respiratory irritation.

Precautionary Statements :

Prevention:

P260 Do not breathe dust/ fume/ gas/ mist/ vapors/ spray.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P284 In case of inadequate ventilation wear respiratory protection.

Response:

P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P363 Wash contaminated clothing before reuse.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste dis-

posal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Bisphenol A-epichlorohydrin-diethylenetriamine copolymer	31326-29-1	70 - 80
Diethylenetriamine	111-40-0	20 - 30

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

If inhaled : Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

In case of skin contact : Immediate continued and thorough washing in flowing water for at least 30 minutes is imperative while removing contaminated clothing. Prompt medical consultation is essential.
Wash clothing before reuse. Properly dispose of leather items such as shoes, belts, and watchbands.
Suitable emergency safety shower facility should be immediately available.

In case of eye contact : Wash immediately and continuously with flowing water for at least 30 minutes. Remove contact lenses after the first 5 minutes and continue washing. Obtain prompt medical consultation, preferably from an ophthalmologist.
Suitable emergency eye wash facility should be immediately available.

If swallowed : Do not induce vomiting. Give one cup (8 ounces or 240 ml) of water or milk if available and transport to a medical facility. Do not give anything by mouth unless the person is fully conscious.

Most important symptoms and effects, both acute and delayed : Aside from the information found under Description of first aid measures(above)any additional important symptoms and effects are described in Section 11: Toxicology Information.

Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection).
If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Notes to physician	:	Maintain adequate ventilation and oxygenation of the patient. May cause asthma-like (reactive airways) symptoms. Bronchodilators, expectorants, antitussives and corticosteroids may be of help. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. Chemical eye burns may require extended irrigation. Obtain prompt consultation, preferably from an ophthalmologist. If burn is present, treat as any thermal burn, after decontamination. Due to irritant properties, swallowing may result in burns/ulceration of mouth, stomach and lower gastrointestinal tract with subsequent stricture. Aspiration of vomitus may cause lung injury. Suggest endotracheal/esophageal control if lavage is done. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient. Excessive exposure may aggravate preexisting asthma and other respiratory disorders (e.g. emphysema, bronchitis, reactive airways dysfunction syndrome).

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.
Unsuitable extinguishing media	:	Do not use direct water stream. May spread fire.
Specific hazards during fire fighting	:	Violent steam generation or eruption may occur upon application of direct water stream to hot liquids.
Hazardous combustion products	:	During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Phenolic compounds. Nitrogen oxides. Carbon monoxide. Carbon dioxide.
Further information	:	Keep people away. Isolate fire and deny unnecessary entry. Do not use direct water stream. May spread fire. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage.
Special protective equipment	:	Wear positive-pressure self-contained breathing apparatus

for fire-fighters	(SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Evacuate area. Only trained and properly protected personnel must be involved in clean-up operations. Keep upwind of spill. Ventilate area of leak or spill. Refer to section 7, Handling, for additional precautionary measures. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.
Environmental precautions	:	Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.
Methods and materials for containment and cleaning up	:	Contain spilled material if possible. Small spills: Absorb with materials such as: Clay. Dirt. Milsorb®. Sand. Avoid contact with absorbent materials such as: Moist organic absorbents. Ground corn cobs. Peat moss. Sawdust. Collect in suitable and properly labeled containers. Wash the spill site with water. Large spills: Dike area to contain spill. Knock down and dilute vapors with water fog or spray. Collect with vacuum equipment. Wash the spill site with large quantities of water. See Section 13, Disposal Considerations, for additional information.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling	:	Do not get in eyes, on skin, on clothing. Do not swallow. Avoid prolonged or repeated contact with skin.

Avoid breathing vapor or mist.
Keep container closed.
Use with adequate ventilation.
Wash thoroughly after handling.
Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.
See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Conditions for safe storage : Store in a dry place.
Avoid moisture.
Store in original container.
Store in the following material(s):
Stainless steel.
Do not store in:
Copper.
Copper alloys.
Bronze.
Brass.
Store away from incompatible materials. See STABILITY AND REACTIVITY section.
See Section 10 for more specific information.

Recommended storage temperature : 50 - 81 °F / 10 - 27 °C

Storage period : 24 Months

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Diethylenetriamine	111-40-0	TWA	1 ppm	ACGIH
		TWA	1 ppm 4 mg/m3	OSHA P0

Engineering measures : Use engineering controls to maintain airborne level below exposure limit requirements or guidelines.
If there are no applicable exposure limit requirements or guidelines, use only with adequate ventilation.
Local exhaust ventilation may be necessary for some operations.

Personal protective equipment

Respiratory protection : Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines.
If there are no applicable exposure limit requirements or guidelines, use an approved respirator.
Selection of air-purifying or positive-pressure supplied-air will depend on the specific operation and the potential airborne

concentration of the material.
For emergency conditions, use an approved positive-pressure self-contained breathing apparatus.

Filter type : The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

Use the following CE approved air-purifying respirator: Organic vapor cartridge with a particulate pre-filter, type AP2.

Hand protection

Remarks : Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Ethyl vinyl alcohol laminate ('EVAL'). Polyethylene. Examples of acceptable glove barrier materials include: Viton. Butyl rubber. Neoprene. Natural rubber ('latex'). Polyvinyl chloride ('PVC' or 'vinyl'). Nitrile/butadiene rubber ('nitrile' or 'NBR'). Polyvinyl alcohol ('PVA'). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Eye protection : Use chemical goggles.
If exposure causes eye discomfort, use a full-face respirator.

Skin and body protection : Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Liquid.

Color : yellow

Odor : Amine.

Odor Threshold : No test data available

pH : Not applicable

Melting point/range : Not applicable to liquids

Freezing point : No test data available

Boiling point/boiling range	:	> 212 °F / > 100 °C Method: Estimated.
Flash point	:	Method: Not applicable, open cup 221 °F / 105 °C (1 atm) Method: ASTM D 93, closed cup
Evaporation rate	:	No test data available
Flammability (liquids)	:	Not expected to be a static-accumulating flammable liquid.
Upper explosion limit / Upper flammability limit	:	No test data available
Lower explosion limit / Lower flammability limit	:	No test data available
Vapor pressure	:	< 0.1 mmHg Method: Literature
Relative vapor density	:	Not applicable
Relative density	:	1.08 (77 °F / 25 °C, 1 atm) Method: ASTM D1475
Solubility(ies)		
Water solubility	:	Slightly soluble Method: Literature
Partition coefficient: n-octanol/water	:	No data available.
Autoignition temperature	:	No test data available
Decomposition temperature	:	No test data available
Viscosity		
Viscosity, dynamic	:	6,250 cP (77 °F / 25 °C) Method: Literature
Viscosity, kinematic	:	4630 - 6480 cSt (77 °F / 25 °C) Method: ASTM D 445
Explosive properties	:	No data available
Oxidizing properties	:	No data available

Note: These are the Reference Points for these Physical Properties listed above, unless otherwise noted in their respective Physical Property value information: Boiling Point at 760 mmHg; Evaporation Rate Butyl Acetate = 1; Relative Vapor Density Air = 1; and Relative Density Water = 1.
NOTE: The physical data presented above are typical values and should not be construed as a specification.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No data available
Chemical stability	:	Thermally stable at typical use temperatures. Hygroscopic
Possibility of hazardous reactions	:	Polymerization will not occur.
Conditions to avoid	:	Exposure to elevated temperatures can cause product to decompose. Avoid moisture. Reaction with carbon dioxide may form an amine carbamate. Smoke may be generated depending on vapor pressure of mixture. Product absorbs carbon dioxide from the air.
Incompatible materials	:	Avoid contact with oxidizing materials. Avoid contact with: Acids. Acrylates. Alcohols. Aldehydes. Halogenated hydrocarbons. Ketones. Nitrites. Avoid contact with metals such as: Brass. Bronze. Copper. Copper alloys. Avoid contact with absorbent materials such as: Ground corn cobs. Moist organic absorbents. Peat moss. Sawdust.
Hazardous decomposition products	:	Decomposition products depend upon temperature, air supply and the presence of other materials. Decomposition products can include and are not limited to: Ammonia. Ethylenediamine. Phenolics. Volatile amines.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Product:

Acute oral toxicity	:	Remarks: Low toxicity if swallowed. Swallowing may result in gastrointestinal irritation or ulcera-

tion.
Swallowing may result in burns of the mouth and throat.

Remarks: As product:
Single dose oral LD50 has not been determined.

LD50 (Rat, male): 1,620 mg/kg
Method: Estimated.
Remarks: Based on information for component(s):

Acute inhalation toxicity : Remarks: Prolonged exposure to aerosol/mist may cause serious adverse effects, even death.
Excessive exposure may cause severe irritation to upper respiratory tract (nose and throat) and lungs.

Assessment: The component/mixture is highly toxic after short term inhalation.
Remarks: As product:
The LC50 has not been determined.

Acute dermal toxicity : Remarks: Prolonged or widespread skin contact may result in absorption of potentially harmful amounts.

Remarks: As product:
The dermal LD50 has not been determined.

LD50 (Rabbit): 1,100 mg/kg
Method: Estimated.
Remarks: Based on information for component(s):

Components:

Bisphenol A-epichlorohydrin-diethylenetriamine copolymer:

Acute oral toxicity : LD50 (Rat): 1,620 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 0.07 - < 0.3 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 (Rabbit): 1,090 mg/kg

Diethylenetriamine:

Acute oral toxicity : LD50 (Rat): 1,620 mg/kg

Acute inhalation toxicity : Remarks: Prolonged exposure to aerosol/mist may cause serious adverse effects, even death.
Excessive exposure may cause severe irritation to upper respiratory tract (nose and throat) and lungs.

LC50 (Rat): > 0.07 - < 0.3 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Assessment: The component/mixture is highly toxic after short term inhalation.

Acute dermal toxicity : LD50 (Rabbit): 1,045 mg/kg

Skin corrosion/irritation

Product:

Remarks : Brief contact may cause severe skin burns. Symptoms may include pain, severe local redness and tissue damage.

Components:

Bisphenol A-epichlorohydrin-diethylenetriamine copolymer:

Result : Causes burns.
Remarks : Brief contact may cause severe skin burns. Symptoms may include pain, severe local redness and tissue damage.

Remarks : Classified as corrosive to the skin according to DOT guidelines.

Diethylenetriamine:

Result : Causes burns.
Remarks : Brief contact may cause severe skin burns. Symptoms may include pain, severe local redness and tissue damage.

Remarks : Classified as corrosive to the skin according to DOT guidelines.

Serious eye damage/eye irritation

Product:

Remarks : May cause severe irritation with corneal injury which may result in permanent impairment of vision, even blindness. Chemical burns may occur.
Vapor may cause eye irritation experienced as mild discomfort and redness.

Components:

Bisphenol A-epichlorohydrin-diethylenetriamine copolymer:

Result : Corrosive
Remarks : May cause severe irritation with corneal injury which may result in permanent impairment of vision, even blindness. Chemical burns may occur.
Vapor may cause eye irritation experienced as mild discomfort and redness.

Diethylenetriamine:

Result : Corrosive
Remarks : May cause severe irritation with corneal injury which may result in permanent impairment of vision, even blindness. Chemical burns may occur.

Vapor may cause eye irritation experienced as mild discomfort and redness.

Respiratory or skin sensitization

Product:

Assessment : The product is a skin sensitizer, sub-category 1B.

Remarks : A component in this mixture has caused allergic skin reactions in humans.
Individuals having an allergic skin reaction to this product may have an allergic skin reaction to similar material(s).
The similar material(s) is/are:
Triethylenetetramine (TETA).
Tetraethylenepentamine (TEPA).
Ethylenediamine (EDA).
Aminoethylethanolamine (AEEA).
Aminoethylpiperazine (AEP).
Has demonstrated the potential for contact allergy in mice.

Remarks : For respiratory sensitization:
No relevant data found.

Components:

Bisphenol A-epichlorohydrin-diethylenetriamine copolymer:

Assessment : The product is a skin sensitizer, sub-category 1B.

Remarks : Has caused allergic skin reactions in humans.
Individuals having an allergic skin reaction to this product may have an allergic skin reaction to similar material(s).
The similar material(s) is/are:
Ethylenediamine (EDA).
Triethylenetetramine (TETA).
Piperazine.
Tetraethylenepentamine (TEPA).
Aminoethylethanolamine (AEEA).
Aminoethylpiperazine (AEP).
Has demonstrated the potential for contact allergy in mice.
Has caused allergic skin reactions when tested in guinea pigs.

Remarks : For respiratory sensitization:
No relevant data found.

Diethylenetriamine:

Assessment : The product is a skin sensitizer, sub-category 1B.

Remarks : Has caused allergic skin reactions in humans.
Individuals having an allergic skin reaction to this product may have an allergic skin reaction to similar material(s).
The similar material(s) is/are:
Ethylenediamine (EDA).
Triethylenetetramine (TETA).
Piperazine.
Tetraethylenepentamine (TEPA).
Aminoethylethanolamine (AEEA).

Aminoethylpiperazine (AEP).
Has demonstrated the potential for contact allergy in mice.
Has caused allergic skin reactions when tested in guinea pigs.

Remarks : For respiratory sensitization:
No specific, relevant data available for assessment.

Germ cell mutagenicity

Product:

Genotoxicity in vitro : Remarks: In vitro genetic toxicity studies were negative for component(s) tested.
Genetic toxicity studies in animals were negative for component(s) tested.

Components:

Bisphenol A-epichlorohydrin-diethylenetriamine copolymer:

Genotoxicity in vitro : Remarks: In vitro genetic toxicity studies were negative.
Animal genetic toxicity studies were negative.

Diethylenetriamine:

Genotoxicity in vitro : Remarks: In vitro genetic toxicity studies were negative.
Animal genetic toxicity studies were negative.

Carcinogenicity

Product:

Remarks : Contains component(s) which did not cause cancer in laboratory animals.

Components:

Bisphenol A-epichlorohydrin-diethylenetriamine copolymer:

Remarks : Did not cause cancer in laboratory animals.

Diethylenetriamine:

Remarks : Did not cause cancer in laboratory animals.

IARC No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Product:

Effects on fertility : Remarks: Contains component(s) which did not interfere with fertility in animal studies.

Effects on fetal development : Remarks: In an oral gavage screening study, DETA has been toxic to the fetus in laboratory animal tests.
Screening studies suggest that this material does not affect fetal development.

Components:

Bisphenol A-epichlorohydrin-diethylenetriamine copolymer:

Effects on fertility : Remarks: Based on information for component(s):
In animal studies, did not interfere with fertility.

Effects on fetal development : Remarks: Based on information for component(s):
Has been toxic to the fetus in laboratory animals at doses toxic to the mother.
Did not cause birth defects in laboratory animals.

Diethylenetriamine:

Effects on fertility : Remarks: In animal studies, did not interfere with fertility.

Effects on fetal development : Remarks: Has been toxic to the fetus in laboratory animals at doses toxic to the mother.
Did not cause birth defects in laboratory animals.

STOT-single exposure

Product:

Assessment : Contains component(s) which are classified as specific target organ toxicant, single exposure, category 3.

Components:

Bisphenol A-epichlorohydrin-diethylenetriamine copolymer:

Routes of exposure : Inhalation
Target Organs : Respiratory system
Assessment : May cause respiratory irritation.

Diethylenetriamine:

Routes of exposure : Inhalation
Target Organs : Respiratory system
Assessment : May cause respiratory irritation.

Repeated dose toxicity

Product:

Remarks : Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

Components:

Bisphenol A-epichlorohydrin-diethylenetriamine copolymer:

Remarks : Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

Diethylenetriamine:

Remarks : Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

Aspiration toxicity

Product:

Based on physical properties, not likely to be an aspiration hazard.

Components:

Bisphenol A-epichlorohydrin-diethylenetriamine copolymer:

Aspiration into the lungs may occur during ingestion or vomiting, causing tissue damage or lung injury.

Diethylenetriamine:

Based on physical properties, not likely to be an aspiration hazard.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Bisphenol A-epichlorohydrin-diethylenetriamine copolymer:

Toxicity to fish : Remarks: Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).

LC50 (Poecilia reticulata (guppy)): 430 mg/l
Exposure time: 96 h
Test Type: semi-static test

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 16 mg/l
Exposure time: 48 h
Test Type: static test
Method: DIN 38412

Toxicity to algae/aquatic plants : ErC50 (Pseudokirchneriella subcapitata (green algae)): 1,164 mg/l
End point: Growth rate inhibition
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201 or Equivalent

Toxicity to fish (Chronic toxicity)	:	NOEC (Fish): > 10 mg/l End point: growth Exposure time: 28 d Test Type: semi-static test
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	NOEC (Daphnia magna (Water flea)): 5.6 mg/l End point: number of offspring Exposure time: 21 d Test Type: semi-static test MATC (Maximum Acceptable Toxicant Level) (Daphnia magna (Water flea)): 7.95 mg/l End point: number of offspring Exposure time: 21 d Test Type: semi-static test

Diethylenetriamine:

Toxicity to fish	:	Remarks: Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested). LC50 (Poecilia reticulata (guppy)): 430 mg/l Exposure time: 96 h Test Type: semi-static test
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 16 mg/l Exposure time: 48 h Test Type: static test Method: DIN 38412
Toxicity to algae/aquatic plants	:	ErC50 (Pseudokirchneriella subcapitata (green algae)): 1,164 mg/l End point: Growth rate inhibition Exposure time: 72 h Test Type: static test Method: OECD Test Guideline 201 or Equivalent
Toxicity to fish (Chronic toxicity)	:	NOEC (Fish): > 10 mg/l End point: growth Exposure time: 28 d Test Type: semi-static test
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	NOEC (Daphnia magna (Water flea)): 5.6 mg/l End point: number of offspring Exposure time: 21 d Test Type: semi-static test MATC (Maximum Acceptable Toxicant Level) (Daphnia magna (Water flea)): 7.95 mg/l End point: number of offspring Exposure time: 21 d Test Type: semi-static test
Toxicity to microorganisms	:	EC50 (Bacteria): > 5,000 mg/l

Exposure time: 16 h
Test Type: static test

Toxicity to soil dwelling organisms : EC50 (Eisenia fetida (earthworms)): 979 mg/kg
Exposure time: 28 d

Persistence and degradability

Components:

Bisphenol A-epichlorohydrin-diethylenetriamine copolymer:

Biodegradability : Result: Readily biodegradable.
Remarks: Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

aerobic
Biodegradation: > 96 %
Exposure time: 10 d
Method: OECD Test Guideline 302A or Equivalent
Remarks: 10-day Window: Not applicable

Diethylenetriamine:

Biodegradability : Result: Readily biodegradable.
Remarks: Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability). Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions.

aerobic
Biodegradation: > 80 %
Exposure time: 30 d
Method: OECD Test Guideline 302A or Equivalent
Remarks: 10-day Window: Not applicable

Biochemical Oxygen Demand (BOD) : 23.000 %
Incubation time: 5 d

46.000 %
Incubation time: 10 d

70.000 %
Incubation time: 20 d

ThOD : 3.42 mg/mg

Photodegradation : Sensitizer: OH radicals
Concentration: 1,500,000 1/cm3
Rate constant: 1.48E-10 cm3/s
Method: Estimated.

Bioaccumulative potential

Components:

Bisphenol A-epichlorohydrin-diethylenetriamine copolymer:

Bioaccumulation : Bioconcentration factor (BCF): < 0.3
Method: Measured

Diethylenetriamine:

Bioaccumulation : Bioconcentration factor (BCF): < 0.3
Method: Measured

Mobility in soil

Components:

Bisphenol A-epichlorohydrin-diethylenetriamine copolymer:

Distribution among environmental compartments : Koc: 19111
Method: Estimated.
Remarks: Expected to be relatively immobile in soil (Koc > 5000).

Diethylenetriamine:

Distribution among environmental compartments : Koc: 19111
Method: Estimated.
Remarks: Expected to be relatively immobile in soil (Koc > 5000).
Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Other adverse effects

Components:

Bisphenol A-epichlorohydrin-diethylenetriamine copolymer:

Results of PBT and vPvB assessment : This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Diethylenetriamine:

Results of PBT and vPvB assessment : This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS

MATERIAL.
THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information.
All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations.
Regulations may vary in different locations.
Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator.
DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER.
FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number	:	UN 2079
Proper shipping name	:	DIETHYLENETRIAMINE SOLUTION
Class	:	8
Packing group	:	II
Labels	:	8

IATA-DGR

UN/ID No.	:	UN 2079
Proper shipping name	:	Diethylenetriamine solution
Class	:	8
Packing group	:	II
Labels	:	Corrosive
Packing instruction (cargo aircraft)	:	855
Packing instruction (passenger aircraft)	:	851

IMDG-Code

UN number	:	UN 2079
Proper shipping name	:	DIETHYLENETRIAMINE SOLUTION
Class	:	8
Packing group	:	II
Labels	:	8
EmS Code	:	F-A, S-B
Marine pollutant	:	no
Remarks	:	Stowage category AAlkalis

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

UN/ID/NA number	:	UN 2079

Proper shipping name	:	Diethylenetriamine SOLUTION
Class	:	8
Packing group	:	II
Labels	:	CORROSIVE
ERG Code	:	154
Marine pollutant	:	no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Acute toxicity (any route of exposure)
Respiratory or skin sensitization
Skin corrosion or irritation
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Pennsylvania Right To Know

Diethylenetriamine	111-40-0

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

International Regulations

Montreal Protocol	:	Not applicable
Rotterdam Convention (Prior Informed Consent)	:	Not applicable
Stockholm Convention (Persistent Organic Pollutants)	:	Not applicable

The ingredients of this product are reported in the following inventories:

TCSI	:	All intentional components are listed on the inventory, are exempt, or are supplier certified.
TSCA	:	All substances listed as active on the TSCA Inventory or are not required to be listed.

AICS	:	All intentional components are listed on the inventory, are exempt, or are supplier certified.
DSL	:	All substances contained in this product are listed on the Canadian Domestic Substances List (DSL) or are not required to be listed.
ENCS	:	All intentional components are listed on the inventory, are exempt, or are supplier certified.
ISHL	:	All intentional components are listed on the inventory, are exempt, or are supplier certified.
KECI	:	All intentional components are listed on the inventory, are exempt, or are supplier certified.
PICCS	:	All intentional components are listed on the inventory, are exempt, or are supplier certified.
IECSC	:	All intentional components are listed on the inventory, are exempt, or are supplier certified.
NZIoC	:	All intentional components are listed on the inventory, are exempt, or are supplier certified.
CH INV	:	All intentional components are listed on the inventory, are exempt, or are supplier certified.

TSCA list

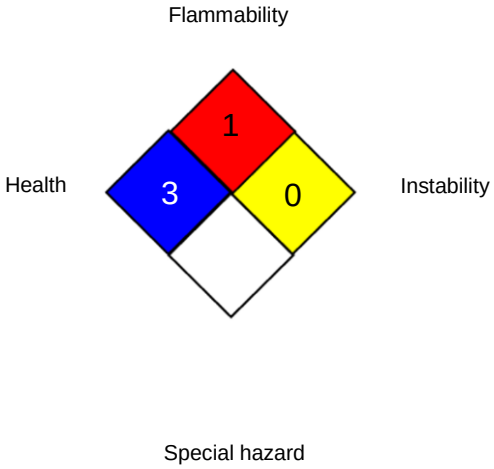
No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
OSHA P0	:	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
ACGIH / TWA	:	8-hour, time-weighted average
OSHA P0 / TWA	:	8-hour time weighted average

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amend-

ments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Revision Date : 07-12-2021

BLUE CUBE OPERATIONS LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given.Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

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