



SAFETY DATA SHEET

THE DOW CHEMICAL COMPANY*

Product name: RHOPLEX™ AC-464 Acrylic Emulsion

Issue Date: 03/01/2017
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THE DOW CHEMICAL COMPANY* encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: RHOPLEX™ AC-464 Acrylic Emulsion

Recommended use of the chemical and restrictions on use

Identified uses: This product is used in coatings, textiles, binders and adhesives.

COMPANY IDENTIFICATION

THE DOW CHEMICAL COMPANY*
Agent for Rohm and Haas Chemicals LLC
100 INDEPENDENCE MALL WEST
PHILADELPHIA PA 19106-2399
UNITED STATES

Customer Information Number:

215-592-3000
SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 1 800 424 9300

Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification

This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

Carcinogenicity - Category 2

Label elements

Hazard pictograms



Signal word: **WARNING!**

Hazards

Suspected of causing cancer.

Precautionary statements**Prevention**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response

IF exposed or concerned: Get medical advice/ attention.

Storage

Store locked up.

Disposal

Dispose of contents/ container to an approved waste disposal plant.

Other hazards

No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

Component	CASRN	Concentration
Acrylic polymer(s)	Not hazardous	>= 60.0 - <= 61.0 %
Residual monomers	Not required	< 0.05 %
Aqua ammonia	1336-21-6	<= 0.2 %
Water	7732-18-5	>= 39.0 - <= 40.0 %
Diphenyl Ketone	119-61-9	>= 0.1 - <= 0.3 %
C12-14 Fatty alkyl ether sulfate, sodium salt	68891-38-3	>= 1.0 - < 5.0 %

4. FIRST AID MEASURES

Description of first aid measures

Inhalation: Move to fresh air.

Skin contact: Wash with water and soap as a precaution. If skin irritation persists, call a physician.

Eye contact: Rinse with plenty of water. If eye irritation persists, consult a specialist.

Ingestion: Drink 1 or 2 glasses of water. Consult a physician if necessary. Never give anything by mouth to an unconscious person.

Most important symptoms and effects, both acute and delayed: Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Treatment should be directed at preventing absorption, administering to symptoms (if they occur), and providing supportive therapy.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Use extinguishing media appropriate for surrounding fire.

Unsuitable extinguishing media: No data available

Special hazards arising from the substance or mixture

Hazardous combustion products: No data available

Unusual Fire and Explosion Hazards: Material can splatter above 100C/212F. Dried product can burn.

Advice for firefighters

Fire Fighting Procedures: No data available

Special protective equipment for firefighters: Wear self-contained breathing apparatus and protective suit.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Use personal protective equipment. Keep people away from and upwind of spill/leak. Material can create slippery conditions.

Environmental precautions: CAUTION: Keep spills and cleaning runoff out of municipal sewers and open bodies of water.

Methods and materials for containment and cleaning up: Contain spills immediately with inert materials (e.g., sand, earth). Transfer liquids and solid diking material to separate suitable containers for recovery or disposal.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Keep container tightly closed. Do not breathe vapors, mist or gas.

Conditions for safe storage: Keep from freezing - product stability may be affected. STIR WELL BEFORE USE.

Storage stability**Storage temperature:** 1 - 49 °C (34 - 120 °F)

Other data: Monomer vapors can be evolved when material is heated during processing operations.

See SECTION 8, for types of ventilation required.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure limits are listed below, if they exist.

Component	Regulation	Type of listing	Value/Notation
Aqua ammonia	Dow IHG	TWA	10 ppm
	Dow IHG	STEL	30 ppm
	OSHA Z-1	TWA	35 mg/m ³ 50 ppm
	ACGIH	TWA	25 ppm, Ammonia
	ACGIH	STEL	35 ppm, Ammonia
Diphenyl Ketone	Dow IHG	TWA	5 mg/m ³
	Dow IHG	STEL	10 mg/m ³
	US WEEL	TWA	0.5 mg/m ³

Exposure controls

Engineering controls: Use local exhaust ventilation with a minimum capture velocity of 100 ft/min. (0.5 m/sec.) at the point of vapor evolution. Refer to the current edition of Industrial Ventilation: A Manual of Recommended Practice published by the American Conference of Governmental Industrial Hygienists for information on the design, installation, use, and maintenance of exhaust systems.

Protective measures: Facilities storing or utilizing this material should be equipped with an eyewash facility.

Individual protection measures

Eye/face protection: Safety glasses with side-shields. Eye protection worn must be compatible with respiratory protection system employed.

Skin protection

Hand protection: The glove(s) listed below may provide protection against permeation. (Gloves of other chemically resistant materials may not provide adequate protection): Neoprene gloves

Respiratory protection: A respiratory protection program meeting OSHA 1910.134 and ANSI Z88.2 requirements or equivalent must be followed whenever workplace conditions warrant a respirator's use. None required if airborne concentrations are maintained below the exposure limit listed in Exposure Limit Information. For airborne concentrations up to 10 times the exposure limit, wear a properly fitted NIOSH approved (or equivalent) half-mask, air-purifying respirator. Air-purifying respirators should be equipped with NIOSH approved (or equivalent) ammonia/methylamine cartridges and N95 filters. If oil mist is present, use R95 or P95 filters.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	liquid milky
Color	white
Odor	Ammonia
Odor Threshold	No data available

pH	8.5 - 9.5
Melting point/range	0 °C (32 °F) Water
Freezing point	No data available
Boiling point (760 mmHg)	100.00 °C (212.00 °F) Water
Flash point	Noncombustible
Evaporation Rate (Butyl Acetate = 1)	<1.00 Water
Flammability (solid, gas)	Not Applicable
Lower explosion limit	Not Applicable
Upper explosion limit	Not Applicable
Vapor Pressure	17 mmHg at 20 °C (68 °F) Water
Relative Vapor Density (air = 1)	<1.0000 Water
Relative Density (water = 1)	1.0 - 1.2
Water solubility	Dilutable
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	Not Applicable
Decomposition temperature	No data available
Dynamic Viscosity	400 - 1,500 mPa.s
Kinematic Viscosity	No data available
Explosive properties	No data available
Oxidizing properties	No data available
Molecular weight	No data available
Percent volatility	39.00 - 40.00 % Water

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: No data available

Chemical stability: No data available

Possibility of hazardous reactions: None known.
Product will not undergo polymerization.
Stable

Conditions to avoid: No data available

Incompatible materials: There are no known materials which are incompatible with this product.

Hazardous decomposition products: Thermal decomposition may yield acrylic monomers.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity

LD50, Rat, > 5,000 mg/kg

Acute dermal toxicity

LD50, Rabbit, > 5,000 mg/kg

Acute inhalation toxicity

Product test data not available. Refer to component data.

Skin corrosion/irritation

May cause transient irritation.

Serious eye damage/eye irritation

No eye irritation

Sensitization

Product test data not available. Refer to component data.

Specific Target Organ Systemic Toxicity (Single Exposure)

Product test data not available. Refer to component data.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Product test data not available. Refer to component data.

Carcinogenicity

Product test data not available. Refer to component data.

Teratogenicity

Product test data not available. Refer to component data.

Reproductive toxicity

Product test data not available. Refer to component data.

Mutagenicity

Product test data not available. Refer to component data.

Aspiration Hazard

Product test data not available. Refer to component data.

Additional information

No data are available for this material. The information shown is based on profiles of compositionally similar materials.

COMPONENTS INFLUENCING TOXICOLOGY:

Residual monomers

Acute inhalation toxicity

The LC50 has not been determined.

Aqua ammonia

Acute inhalation toxicity

LC50, Rat, male, 1 Hour, dust/mist, 9.850 mg/l

Sensitization

For skin sensitization:

No relevant data found.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

Carcinogenicity

Did not cause cancer in laboratory animals.

Teratogenicity

Available data are inadequate for evaluation of potential to cause fetotoxicity.

Reproductive toxicity

Available data are inadequate to determine effects on reproduction.

Mutagenicity

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

Diphenyl Ketone

Acute inhalation toxicity

The LC50 has not been determined.

Sensitization

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

The substance or mixture is not classified as specific target organ toxicant, single exposure.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

In animals, effects have been reported on the following organs:

Blood.

Kidney.

Liver.

Bone marrow.

Carcinogenicity

Has caused cancer in laboratory animals. However, the relevance of this to humans is unknown.

Teratogenicity

Has been toxic to the fetus in laboratory animals at doses toxic to the mother. Did not cause birth defects in laboratory animals.

Reproductive toxicity

In animal studies, did not interfere with reproduction. In animal studies, did not interfere with fertility.

Mutagenicity

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

C12-14 Fatty alkyl ether sulfate, sodium salt**Acute inhalation toxicity**

The LC50 has not been determined.

Sensitization

Did not cause allergic skin reactions when tested in guinea pigs.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Route of Exposure: Ingestion

Teratogenicity

Did not cause birth defects or any other fetal effects in laboratory animals.

Reproductive toxicity

In animal studies, did not interfere with reproduction.

Mutagenicity

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

Carcinogenicity**Component**

Diphenyl Ketone

List

IARC

Classification

Group 2B: Possibly carcinogenic to humans

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

General Information

There is no data available for this product.

Toxicity

Residual monomers

Acute toxicity to fish

No relevant data found.

Aqua ammonia

Acute toxicity to fish

Material is highly toxic to aquatic organisms on an acute basis (LC50/EC50 between 0.1 and 1 mg/L in the most sensitive species tested).

LC50, Fish, 96 Hour, 0.89 mg/l

Acute toxicity to aquatic invertebrates

LC50, Daphnia magna (Water flea), static test, 48 Hour, 101 mg/l

Diphenyl Ketone

Acute toxicity to fish

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).

LC50, Fathead minnow (Pimephales promelas), 96 Hour, 14.7 mg/l, Method Not Specified.

Acute toxicity to aquatic invertebrates

EC50, ceriodaphnia dubia (water flea), 48 Hour, 7.6 mg/l, Method Not Specified.

Acute toxicity to algae/aquatic plants

EC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth rate, 3.5 mg/l, Method Not Specified.

Chronic toxicity to fish

NOEC, Pimephales promelas (fathead minnow), flow-through test, 32 d, survival, 0.54 mg/l

LOEC, Pimephales promelas (fathead minnow), flow-through test, 32 d, survival, 0.99 mg/l

MATC (Maximum Acceptable Toxicant Level), Pimephales promelas (fathead minnow), flow-through test, 32 d, survival, 0.73 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia (water flea), 21 d, 0.20 mg/l

C12-14 Fatty alkyl ether sulfate, sodium salt

Acute toxicity to fish

LC50, Danio rerio (zebra fish), flow-through, 96 Hour, 7.1 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, Daphnia pulex (Water flea), static test, 48 Hour, 7.4 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

EC50, Algae (Scenedesmus subspicatus), 72 Hour, Growth rate inhibition, 27.7 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

EC10, Pseudomonas putida, Growth inhibition, 16 Hour, Growth inhibition, > 10 mg/l, DIN 38 412 Part 8

Persistence and degradability

Residual monomers

Biodegradability: No relevant data found.

Aqua ammonia

Biodegradability: Material is expected to be readily biodegradable. Biodegradation may occur under aerobic conditions (in the presence of oxygen).

Theoretical Oxygen Demand: 3.76 mg/mg Estimated.

Diphenyl Ketone

Biodegradability: Material is not readily biodegradable according to OECD/EEC guidelines.

10-day Window: Not applicable

Biodegradation: 0 %

Exposure time: 14 d

Method: OECD Test Guideline 301C or Equivalent

Theoretical Oxygen Demand: 2.63 mg/mg

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitizer: OH radicals

Atmospheric half-life: 3.009 d

Method: Estimated.

C12-14 Fatty alkyl ether sulfate, sodium salt

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: 100 %

Exposure time: 28 d

Method: CO2 Evolution Test

Bioaccumulative potential

Residual monomers

Bioaccumulation: No relevant data found.

Aqua ammonia

Bioaccumulation: Partitioning from water to n-octanol is not applicable.

Diphenyl Ketone

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 3.18 Measured

Bioconcentration factor (BCF): 3.4 - 9.2 Cyprinus carpio (Carp) 42 d Measured

C12-14 Fatty alkyl ether sulfate, sodium salt

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 0.3 OECD Test Guideline 123

Mobility in soil

Residual monomers

No relevant data found.

Aqua ammonia

No specific, relevant data available for assessment.

Diphenyl Ketone

Potential for mobility in soil is medium (Koc between 150 and 500).

Partition coefficient (Koc): 430 Measured

C12-14 Fatty alkyl ether sulfate, sodium salt

No relevant data found.

13. DISPOSAL CONSIDERATIONS

Disposal methods: Coagulate the emulsion by the stepwise addition of ferric chloride and lime. Remove the clear supernatant and flush to a chemical sewer. For disposal, incinerate or landfill at a permitted facility in accordance with local, state, and federal regulations.

Contaminated packaging: Empty containers retain product residues. Follow label warnings even after container is emptied. Improper disposal or reuse of this container may be dangerous and illegal. Refer to applicable federal, state and local regulations.

14. TRANSPORT INFORMATION

DOT

Not regulated for transport

Classification for SEA transport (IMO-IMDG):

Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Not regulated for transport Consult IMO regulations before transporting ocean bulk
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Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Chronic Health Hazard

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This product does not contain a chemical which is listed in Section 313 at or above de minimis concentrations.

Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) Section 103

Calculated RQ exceeds reasonably attainable upper limit.

Components	CASRN	RQ (RCRA Code)
Aqua ammonia	1336-21-6	100 lbs RQ

Pennsylvania

Any material listed as "Not Hazardous" in the CAS REG NO. column of SECTION 2, Composition/Information On Ingredients, of this MSDS is a trade secret under the provisions of the Pennsylvania Worker and Community Right-to-Know Act.

California (Proposition 65)

This product contains a component or components known to the state of California to cause cancer:

Components	CASRN
Diphenyl Ketone	119-61-9

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Hazard Rating System

HMIS

Health	Flammability	Physical Hazard
1*	0	0

* = Chronic Effects (See Hazards Identification)

Revision

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Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. American Conference of Governmental Industrial Hygienists (ACGIH) Threshold Limit Values (TLV)
Dow IHG	Dow Industrial Hygiene Guideline

OSHA Z-1	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
STEL	Short term exposure limit
TWA	Time weighted average
US WEEL	USA. Workplace Environmental Exposure Levels (WEEL)

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

THE DOW CHEMICAL COMPANY* urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.