



## SAFETY DATA SHEET

### BLUE CUBE OPERATIONS LLC

**Product name:** D.E.R.™ 354 Liquid Epoxy Resin

**Issue Date:** 04/27/2016

**Print Date:** 11/01/2016

BLUE CUBE OPERATIONS LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

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## 1. IDENTIFICATION

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**Product name:** D.E.R.™ 354 Liquid Epoxy Resin

**Recommended use of the chemical and restrictions on use**

**Identified uses:** Used in applications such as: Adhesives. Casting. Tooling. Civil engineering. Coil coatings. Marine and protective coatings. Photocure industrial coating. Potting and encapsulation.

**COMPANY IDENTIFICATION**

BLUE CUBE OPERATIONS LLC  
2030 DOW CENTER  
MIDLAND MI 48674-0000  
UNITED STATES

**Customer Information Number:**

+1 844-238-3445  
INFO@OLINBC.com

**EMERGENCY TELEPHONE NUMBER**

**24-Hour Emergency Contact:** 1 800 424 9300

**Local Emergency Contact:** 1 800-424-9300

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## 2. HAZARDS IDENTIFICATION

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**Hazard classification**

This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

Skin irritation - Category 2

Skin sensitisation - Sub-category 1A

**Label elements**

**Hazard pictograms**



Signal word: **WARNING!**

**Hazards**

Causes skin irritation.

May cause an allergic skin reaction.

**Precautionary statements****Prevention**

Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

Wash skin thoroughly after handling.

Contaminated work clothing should not be allowed out of the workplace.

Wear protective gloves.

**Response**

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/ attention.

Take off contaminated clothing and wash before reuse.

**Disposal**

Dispose of contents/ container to an approved waste disposal plant.

**Other hazards**

No data available

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**3. COMPOSITION/INFORMATION ON INGREDIENTS**

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**Synonyms:** Formaldehyde, polymer with (chloromethyl)oxirane and phenol

This product is a substance.

<b>Component</b>	<b>CASRN</b>	<b>Concentration</b>
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Reaction product: Bisphenol F-(epichlorohydrin); epoxy resin	9003-36-5	100.0%
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**4. FIRST AID MEASURES**

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**Description of first aid measures**

**General advice:** First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

**Inhalation:** Move person to fresh air; if effects occur, consult a physician.

**Skin contact:** Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands.

**Eye contact:** Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

**Ingestion:** If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

**Most important symptoms and effects, both acute and delayed:** Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

**Indication of any immediate medical attention and special treatment needed**

**Notes to physician:** No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

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## **5. FIREFIGHTING MEASURES**

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**Suitable extinguishing media:** Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective. Water fog, applied gently may be used as a blanket for fire extinguishment.

**Unsuitable extinguishing media:** Do not use direct water stream. May spread fire.

**Special hazards arising from the substance or mixture**

**Hazardous combustion products:** During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Phenolic compounds. Carbon monoxide. Carbon dioxide.

**Unusual Fire and Explosion Hazards:** Container may rupture from gas generation in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Dense smoke is emitted when burned without sufficient oxygen.

**Advice for firefighters**

**Fire Fighting Procedures:** Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Do not use direct water stream. May spread fire. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage. Water fog, applied gently may be used as a blanket for fire extinguishment. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Review the "Accidental Release Measures" and the "Ecological Information" sections of this (M)SDS.

**Special protective equipment for firefighters:** Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight

fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

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## 6. ACCIDENTAL RELEASE MEASURES

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**Personal precautions, protective equipment and emergency procedures:** Isolate area. Keep unnecessary and unprotected personnel from entering the area. Refer to section 7, Handling, for additional precautionary measures. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

**Environmental precautions:** Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

**Methods and materials for containment and cleaning up:** Contain spilled material if possible. Absorb with materials such as: Sand. Collect in suitable and properly labeled containers. Remove residual with soap and hot water. Residual can be removed with solvent. Solvents are not recommended for clean-up unless the recommended exposure guidelines and safe handling practices for the specific solvent are followed. Consult appropriate solvent Safety Data Sheet for handling information and exposure guidelines. See Section 13, Disposal Considerations, for additional information.

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## 7. HANDLING AND STORAGE

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**Precautions for safe handling:** Avoid contact with eyes, skin, and clothing. Avoid prolonged or repeated contact with skin. Wash thoroughly after handling. Product shipped/handled hot can cause thermal burns. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

**Conditions for safe storage:** Store in a cool, dry place. Recommended pumping and storage temperature is 70°C (158°F)

**Storage stability**

<b>Storage temperature:</b>	<b>Shelf life: Use within</b>
2 - 43 °C (36 - 109 °F)	24 Month

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## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

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**Control parameters**

Exposure limits are listed below, if they exist.

Exposure limits have not been established for those substances listed in the composition, if any have been disclosed.

**Exposure controls**

**Engineering controls:** Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

**Individual protection measures**

**Eye/face protection:** Use safety glasses (with side shields).

**Skin protection**

**Hand protection:** Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Butyl rubber. Ethyl vinyl alcohol laminate ("EVAL"). Nitrile/butadiene rubber ("nitrile" or "NBR"). Neoprene. Polyvinyl chloride ("PVC" or "vinyl"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

**Other protection:** Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

**Respiratory protection:** Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions, no respiratory protection should be needed; however, if handling at elevated temperatures without sufficient ventilation, use an approved air-purifying respirator.

The following should be effective types of air-purifying respirators: Organic vapor cartridge.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

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**Appearance**

Physical state	Liquid.
Color	Yellow
Odor	Aromatic
Odor Threshold	No test data available
pH	No test data available
Melting point/range	-20.6 °C (-5.1 °F) <i>OECD Test Guideline 102</i>
Freezing point	-20.6 °C (-5.1 °F) <i>OECD Test Guideline 102</i>
Boiling point (760 mmHg)	90 °C (194 °F) <i>OECD Test Guideline 103</i> Decomposes
Flash point	<b>closed cup</b> > 93 °C (> 199 °F) <i>EC Method A9</i>
Evaporation Rate (Butyl Acetate = 1)	No test data available
Flammability (solid, gas)	Not applicable to liquids
Lower explosion limit	Not applicable
Upper explosion limit	Not applicable
Vapor Pressure	82 Pa at 20 °C (68 °F) <i>EC Method A4</i>
Relative Vapor Density (air = 1)	1.2 at 20 °C (68 °F) <i>OECD 109</i>
Relative Density (water = 1)	1.2 at 20 °C (68 °F) <i>Literature</i>
Water solubility	20 mg/l at 20 °C (68 °F) <i>EC Method A6</i> Slightly soluble
Partition coefficient: n-octanol/water	log Pow: 3.6 <i>Estimated.</i>
Auto-ignition temperature	Not applicable
Decomposition temperature	No test data available

<b>Dynamic Viscosity</b>	3,400 - 4,200 mPa.s at 25 °C (77 °F) ASTM D 445
<b>Kinematic Viscosity</b>	No test data available
<b>Explosive properties</b>	Not explosive
<b>Oxidizing properties</b>	No
<b>Molecular weight</b>	No test data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

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## 10. STABILITY AND REACTIVITY

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**Reactivity:** No data available

**Chemical stability:** Stable under recommended storage conditions. See Storage, Section 7.

**Possibility of hazardous reactions:** Will not occur by itself. Masses of more than one pound (0.5 kg) of product plus an aliphatic amine will cause irreversible polymerization with considerable heat build-up.

**Conditions to avoid:** Avoid temperatures above 300°C (572°F) Potentially violent decomposition can occur above 350°C (662°F) Generation of gas during decomposition can cause pressure in closed systems. Pressure build-up can be rapid.

**Incompatible materials:** Avoid contact with: Acids. Bases. Oxidizers. Avoid unintended contact with: Amines. Avoid unintended contact with amines.

**Hazardous decomposition products:** Decomposition products depend upon temperature, air supply and the presence of other materials. Gases are released during decomposition. Uncontrolled exothermic reaction of epoxy resins release phenolics, carbon monoxide, and water.

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## 11. TOXICOLOGICAL INFORMATION

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*Toxicological information appears in this section when such data is available.*

### Acute toxicity

#### Acute oral toxicity

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury.

LD50, Rat, > 2,000 mg/kg Estimated. No deaths occurred at this concentration.

#### Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts. The dermal LD50 has not been determined.

#### Acute inhalation toxicity

At room temperature, exposure to vapor is minimal due to low volatility; vapor from heated material may cause respiratory irritation.

The LC50 has not been determined.

**Skin corrosion/irritation**

Brief contact may cause moderate skin irritation with local redness.  
Effects may be slow to heal.  
Repeated exposure may cause irritation, even a burn.  
May cause more severe response if skin is abraded (scratched or cut).

**Serious eye damage/eye irritation**

May cause slight eye irritation.  
Corneal injury is unlikely.

**Sensitization**

Has caused allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:  
No relevant data found.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

No relevant data found.

**Carcinogenicity**

No relevant data found.

**Teratogenicity**

No relevant data found.

**Reproductive toxicity**

No relevant data found.

**Mutagenicity**

No relevant data found.

**Aspiration Hazard**

Based on physical properties, not likely to be an aspiration hazard.

**COMPONENTS INFLUENCING TOXICOLOGY:**

**Reaction product: Bisphenol F-(epichlorohydrin); epoxy resin**

**Acute dermal toxicity**

LD50, Rat, male and female, > 2,000 mg/kg OECD 402 or equivalent No deaths occurred at this concentration.

**Acute inhalation toxicity**

The LC50 has not been determined.

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**12. ECOLOGICAL INFORMATION**

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*Ecotoxicological information appears in this section when such data is available.*

### Toxicity

#### Acute toxicity to fish

For similar material(s):

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).

### Persistence and degradability

**Biodegradability:** For similar material(s): Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions.

### Bioaccumulative potential

**Bioaccumulation:** Bioconcentration potential is moderate (BCF between 100 and 3000 or Log Pow between 3 and 5).

**Partition coefficient: n-octanol/water(log Pow):** 3.6 at 20 °C Estimated.

### Mobility in soil

No relevant data found.

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## 13. DISPOSAL CONSIDERATIONS

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**Disposal methods:** DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device.

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## 14. TRANSPORT INFORMATION

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### DOT

Not regulated for transport

### Classification for SEA transport (IMO-IMDG):

<b>Proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(Epoxy resin)
<b>UN number</b>	UN 3082
<b>Class</b>	9
<b>Packing group</b>	III
<b>Marine pollutant</b>	Epoxy resin
<b>Transport in bulk according to Annex I or II of MARPOL 73/78 and the</b>	Consult IMO regulations before transporting ocean bulk



**IBC or IGC Code****Classification for AIR transport (IATA/ICAO):**

<b>Proper shipping name</b>	Environmentally hazardous substance, liquid, n.o.s.(Epoxy resin)
<b>UN number</b>	UN 3082
<b>Class</b>	9
<b>Packing group</b>	III

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

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**15. REGULATORY INFORMATION**

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**OSHA Hazard Communication Standard**

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312**

Acute Health Hazard

**Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313**

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Pennsylvania Worker and Community Right-To-Know Act:**

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

**California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)**

This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

**United States TSCA Inventory (TSCA)**

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

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**16. OTHER INFORMATION**

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**Hazard Rating System****NFPA**

<b>Health</b>	<b>Fire</b>	<b>Reactivity</b>
1	2	0

**Revision**

Identification Number: 101199532 / A476 / Issue Date: 04/27/2016 / Version: 8.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

**Information Source and References**

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

BLUE CUBE OPERATIONS LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.